



U.S. Department  
of Transportation

National Highway  
Traffic Safety  
Administration

## Part 573 Safety Recall Report

## 25V700

**Manufacturer Name:** BMW of North America, LLC

**Submission Date:** Oct 15, 2025

**NHTSA Recall No.:** 25V700

**Manufacturer Recall No.:**

### Manufacturer Information

### Population

**Manufacturer Name:** BMW of North America,  
LLC  
**Address:** P.O. Box 1227  
Westwood NJ, 07675-1227

**Total number of potentially involved:** 112  
**Estimated percentage with defect:** 0.9%

### Vehicle Information

**Vehicle 1:** 2018-2018 BMW 328D SportsWagon

**Product Category:** Light Vehicles

**Product Type:** Passenger Car

**Fuel / Propulsion:** Compression Ignition Fuel

**Production Dates:** Sep 07, 2018 - Dec 10, 2018

**Number of potentially involved:** 23

**Descriptive Information:**

328d Sports Wagon, 328d xDrive Sports Wagon

Approximately 23 Model Year 2018 BMW 328d Sports Wagon and 328d xDrive Sports Wagon Diesel engine vehicles were equipped with an Exhaust Gas Recirculation (EGR) module with an integrated cooling component ("cooler") that, over time, could start to internally leak glycol coolant.

Basis for recall population determination: Supplier production information was used to identify the start date and end date of potentially affected EGR modules, of a specific design configuration.

Recall component difference to non-recall component: Recall component was not produced with sufficient long-term durability characteristics.

**Vehicle 2:** 2018-2018 BMW 328D

**Product Category:** Light Vehicles

**Product Type:** Passenger Car

**Fuel / Propulsion:** Compression Ignition Fuel

**Production Dates:** Sep 06, 2018 - Oct 11, 2018

**Number of potentially involved:** 89

# Part 573 Safety Recall Report

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### Descriptive Information:

328d, 328d xDrive

Approximately 89 Model Year 2018 BMW 328d and 328d xDrive Diesel engine vehicles were equipped with an Exhaust Gas Recirculation (EGR) module with an integrated cooling component ("cooler") that, over time, could start to internally leak glycol coolant.

Basis for recall population determination: Supplier production information was used to identify the start date and end date of potentially affected EGR modules, of a specific design configuration.

Recall component difference to non-recall component: Recall component was not produced with sufficient long-term durability characteristics.

### Defect / Noncompliance Description

#### Description of the defect or noncompliance:

This safety recall involves the Exhaust Gas Recirculation (EGR) module with an integrated cooling component ("cooler"). Over time, it is possible for an internal leak to start within the EGR cooler.

**FMVSS1:**

**FMVSS2:**

#### Description of the safety risk, including crash, fire, death, injury:

During vehicle operation, if an internal coolant leak were to start within the EGR cooler, the fluid could mix with normal diesel engine soot/sediment. In combination with high temperatures normally present in the EGR module, this might result in smoldering particles. In very rare cases, this could lead to the melting of the intake manifold, and in extremely rare cases result in a possible fire.

#### Description of the cause:

#### Identification of any warning that can occur:

During vehicle operation, the driver may be alerted to this condition by one or more of the following: A warning symbol in the instrument cluster displaying a loss of engine coolant, a reduction in engine power, an unpleasant odor (exhaust gas), an unusual noise from the engine compartment, and/or smoke from the engine compartment.

### Component Manufacturer

**Tier of Supplier:** Tier 1

**Supplier Type:**

**Name:** KORENS Inc.

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**Address:** 116 Eogokgongdan-ro  
 Yangsan-si  
 Gyeongsangnam-do Foreign States, 50591

**Country:** Korea, Democratic People'S Republic Of

**Involved Components**

**Component Name 1:** EGR Cooler

**Component Description:** EGR Cooler

**Component Part Number:** model dependent (7823210, 8517724, 8513693)

**Chronology**

Please refer to BMW's November 19, 2021 Part 573 report assigned Recall ID 21V-907 by NHTSA.

On July 30<sup>th</sup>, a field incident involving a Model Year 2018 BMW 3 Series occurred with indications of a thermal event. An engineering investigation was initiated.

In August, preliminary information pointed to the Exhaust Gas Recirculation (EGR) cooler.

In September, further engineering analyses were conducted to determine root cause. It was also found that the specific field incident vehicle had not been included in 21V-907. Therefore, a comprehensive review of vehicle manufacturing information and supplier production records was conducted to determine the number and production date range of potentially affected vehicles. It was determined that a small number of vehicles were erroneously not included in 21V-907.

On October 8, 2025, in an abundance of caution, BMW decided to conduct a voluntary safety recall.

BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries related to this issue.

**Related NHTSA Recall Number:** 21V907

**Description of Remedy**

**Remedy Type:** Replace

**Consumer Advisories:**  Do Not Drive  Park Outside

**Description of remedy program:**

The EGR cooler will be replaced. The intake manifold will be checked and replaced if necessary. The EGR pipe connecting the cooler to the manifold will be cleaned.

**How remedy component differs from recalled component:**

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Recalled Component: EGR cooler; p/n – model dependent (7823210, 8517724, 8513693)

**Identify how/when recall condition was corrected in production:**

**Reimbursement Plan****Description of reimbursement program:**

Owners will be notified by First Class mail and instructed to take their vehicle to an authorized BMW center to have the remedy performed for free. Owners who have replaced the EGR cooler at their own expense prior to the recall notification may be eligible for reimbursement according to BMW Group's reimbursement plan in accordance with 49 CFR 573.13 and 49 CFR 577.11.

**Period of reimbursement:**

**Costs to be reimbursed:**

**Address for reimbursement claims:**

**Recall Schedule****Description of recall schedule:**

Notification to dealers is planned to begin and end on October 15, 2025.  
Notification to owners is planned to begin and end on December 05, 2025.

**Planned Dealer Notification Date:** Oct 15, 2025 - Oct 15, 2025  No Dealers

**Planned Interim Owner Notification Date:**  No Owners

**Planned Remedy Owner Notification Date:** Dec 05, 2025 - Dec 05, 2025  Phased Recall

**Date when VIN will be searchable:** Dec 05, 2025