



U.S. Department
of Transportation

National Highway
Traffic Safety
Administration

Part 573 Safety Recall Report

25V671

Manufacturer Name: BMW of North America, LLC

Submission Date: Oct 08, 2025

NHTSA Recall No.: 25V671

Manufacturer Recall No.:

Manufacturer Information

Population

Manufacturer Name: BMW of North America,
LLC
Address: P.O. Box 1227
Westwood NJ, 07675-1227

Total number of potentially involved: 3
Estimated percentage with defect: 8%

Vehicle Information

Vehicle 1: 2026-2026 BMW X4

Product Category: Light Vehicles

Product Type: Multipurpose Passenger Vehicle

Fuel / Propulsion: Spark Ignition Fuel

Production Dates: Jul 15, 2025 - Jul 15, 2025

Number of potentially involved: 1

Descriptive Information:

Approximately 1 vehicle has been manufactured with a windshield that may not have been assembled according to specifications.

Basis for recall population determination: Vehicle assembly information was reviewed to determine the specific dates of potentially affected vehicles.

Recall component difference to non-recall component: The windshield may not have been assembled according to specifications.

Vehicle 2: 2026-2026 BMW X6

Product Category: Light Vehicles

Product Type: Multipurpose Passenger Vehicle

Fuel / Propulsion: Spark Ignition Fuel

Production Dates: Aug 06, 2025 - Aug 06, 2025

Number of potentially involved: 2

Descriptive Information:

Approximately 2 vehicles have been manufactured with a windshield that may not have been assembled according to specifications.

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Basis for recall population determination: Vehicle assembly information was reviewed to determine the specific dates of potentially affected vehicles.

Recall component difference to non-recall component: The windshield may not have been assembled according to specifications.

Defect / Noncompliance Description

Description of the defect or noncompliance:

This safety recall involves the sealing of the windshield to the vehicle body, which may not have been performed according to specifications.

FMVSS1:

FMVSS2:

Description of the safety risk, including crash, fire, death, injury:

If the windshield was not sealed according to specifications, then it could be possible for water to ingress at the A-pillar. If water traveled down the A-pillar, it could contact a power distribution box and an electronic control unit. Moisture exposure of the electrical components can lead to functional failures, such as headlights or door closing functions. In rare cases, this could lead to a short-circuit and, in an extreme case, could cause a thermal event, even when the ignition is off, which could increase the risk of injury.

Description of the cause:

Identification of any warning that can occur:

Component Manufacturer

Tier of Supplier:

Supplier Type:

Name: BMW AG

Address:

Country:

Involved Components

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Chronology

On August 14, 2025 a vehicle was identified at the end-of-line-test, related to a leak from the windshield.

On August 22, 2025, root cause analysis and a review of vehicle manufacturing processes were initiated.

On Sept 12, 2025 a customer complaint was identified, related to a leak from the windshield.

A review of production records indicated that there may have been an error during production, related to improper application of the windshield adhesive. Further analyses of production records indicated that additional vehicles may also be affected by improper application of windshield adhesive. This could result in the windshield not being sealed to the vehicle body in accordance with specifications.

Analysis indicated that water ingress could occur and, if present, could travel to and contact a power distribution box and an electronic control unit.

Vehicle assembly information was reviewed to determine the number and production dates of potentially affected vehicles.

On October 2, 2025, BMW decided to conduct a voluntary safety recall.

BMW is not aware of any thermal events, accidents, or injuries related to this issue.

Related NHTSA Recall Number:

Description of Remedy

Remedy Type: Repair**Consumer Advisories:** Do Not Drive Park Outside**Description of remedy program:**

The windshield seal will be inspected and, if any leaks are detected, the windshield will be resealed. Any affected vehicle control units and wiring will be replaced, if necessary.

Owners will be notified by First Class mail and instructed to take their vehicle to an authorized BMW dealer to have the remedy performed for free.

How remedy component differs from recalled component:

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Identify how/when recall condition was corrected in production:

Reimbursement Plan

Description of reimbursement program:

If this condition were noticed on a potentially affected vehicle prior to this recall, the remedy would be covered by the BMW New Vehicle Limited Warranty program. Therefore, reimbursement for a pre-notification remedy re Part 573.13 and Part 577.11 is not necessary.

Period of reimbursement:

Costs to be reimbursed:

Address for reimbursement claims:

Recall Schedule

Description of recall schedule:

Planned Dealer Notification Date: Oct 08, 2025 - Oct 08, 2025

No Dealers

Planned Interim Owner Notification Date:

No Owners

Planned Remedy Owner Notification Date: Nov 21, 2025 - Nov 21, 2025

Phased Recall

Date when VIN will be searchable: Nov 21, 2025