



U.S. Department  
of Transportation

National Highway  
Traffic Safety  
Administration

## Part 573 Safety Recall Report

## 25V522

**Manufacturer Name:** International Motors, LLC

**Submission Date:** Aug 14, 2025

**NHTSA Recall No.:** 25V522

**Manufacturer Recall No.:** 25511

### Manufacturer Information

### Population

**Manufacturer Name:** International Motors, LLC

**Address:** 2701 Navistar Drive  
Lisle IL, 60532

**Total number of potentially involved:** 3,230

**Estimated percentage with defect:** 100%

### Vehicle Information

**Vehicle 1:** 2024-2026 IC BUS CESB

**Product Category:** Buses, Medium & Heavy Vehicles

**Product Type:**

**Fuel / Propulsion:**

**Production Dates:** Sep 21, 2023 - Jul 28, 2025

**Number of potentially involved:** 3,230

**Descriptive Information:**

The basis for how the recall population was determined:

- The suspect population was identified by certain vehicles built 9/21/2023 thru 7/28/2025 with feature code 0004100 (Hydraulic Brakes) and without 0004GAS (Powered Park Brake).

How the recalled products differ from products that were not included in the recall

- The vehicles in the suspect population were identified by build dates and feature codes: with 0004100 (Hydraulic Brakes) and without 0004GAS (Powered Park Brake). All other similar vehicles, which are not subject to this recall, are excluded.

**Vehicle 2:** 2025-2025 IC BUS EVSB

**Product Category:** Buses, Medium & Heavy Vehicles

**Product Type:**

**Fuel / Propulsion:**

# Part 573 Safety Recall Report

# 25V522

**Production Dates:** Oct 14, 2024 - Oct 21, 2024

**Number of potentially involved:**

**Descriptive Information:**

The basis for how the recall population was determined:

- The suspect population was identified by certain vehicles built 9/21/2023 thru 7/28/2025 with feature code 0004100 (Hydraulic Brakes) and without 0004GAS (Powered Park Brake).

How the recalled products differ from products that were not included in the recall

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## Defect / Noncompliance Description

**Description of the defect or noncompliance:**

- The park brake tension spring was not coated properly allowing spring to corrode and/or fracture.

**FMVSS1:**

**FMVSS2:**

**Description of the safety risk, including crash, fire, death, injury:**

- Corrosion of the park brake tension spring may reduce pressure in the parking brake assembly resulting in a vehicle unexpectedly moving, increasing the risk of property damage, personal injury and/or crash.

**Description of the cause:**

**Identification of any warning that can occur:**

- A noticeably reduced force felt through foot operated control when applying the parking brake would indicate the park brake potentially being applied with a reduced holding capacity.

## Component Manufacturer

**Tier of Supplier:**

**Part 573 Safety Recall Report****25V522****Supplier Type:****Name:** ORSCHELN PRODUCTS LLC**Address:** 1177 N Morley St  
Moberly 65270**Country:****Involved Components****Component Name 1:** CABLE**Component Description:** WB 4300**Component Part Number:** 4443663C1**Component Name 2:** CABLE**Component Description:** WB 4900**Component Part Number:** 4443664C1**Component Name 3:** CABLE**Component Description:** WB 5500**Component Part Number:** 4445269C1**Component Name 4:** CABLE**Component Description:** WB 6000**Component Part Number:** 4445270C1**Component Name 5:** CABLE**Component Description:** WB 6450**Component Part Number:** 4445271C1**Component Name 6:** CABLE**Component Description:** WB 7000**Component Part Number:** 4445272C1**Component Name 7:** CABLE

# Part 573 Safety Recall Report

**25V522****Component Description:** WB 4000**Component Part Number:** 4445273C1**Component Name 8:** CABLE**Component Description:** PARKING BRAKE**Component Part Number:** 4573291C1**Component Name 9:** CABLE**Component Description:** PARKING BRAKE**Component Part Number:** 4573297C1

## Chronology

7/28/2025 – ORSCHELN PRODUCTS LLC notified International of parking brake tension springs not properly coated.

7/28/2025 – International initiates a delivery stop on school buses with Orscheln's park brake cables at the Tulsa Bus Assembly Plant, finding 220 vehicles, and establishes the clean point.

7/30/2025 – International places a quality hold on all suspect parking brake cables at its Parts Distribution Centers.

7/31 – 8/4/2025 – International continues its analysis of material data and concludes the tension spring was not coated properly allowing spring to corrode and/or fracture.

8/6/2025 – International finalizes suspect population.

8/7/2025 – International declares a Safety Recall.

**Related NHTSA Recall Number:**

## Description of Remedy

**Remedy Type:** Replace

# Part 573 Safety Recall Report

**25V522**

**Consumer Advisories:**  Do Not Drive  Park Outside

**Description of remedy program:**

- Replace forward parking brake cable and adjust the parking brake.

**How remedy component differs from recalled component:**

**Identify how/when recall condition was corrected in production:**

## Reimbursement Plan

Manufacturer used general reimbursement plan on file.

## Recall Schedule

**Description of recall schedule:**

- It is estimated that the dealer notification letter will be mailed by 10/6/2025.
- It is estimated that the Customer notification letter will be mailed by 10/11/2025.

**Planned Dealer Notification Date:**  No Dealers

**Planned Interim Owner Notification Date:**  No Owners

**Planned Remedy Owner Notification Date:**  Phased Recall

**Date when VIN will be searchable:**