



U.S. Department  
of Transportation

National Highway  
Traffic Safety  
Administration

## Part 573 Safety Recall Report

# 25V411

**Manufacturer Name:** Reading Truck Group LLC

**Submission Date:** Jul 07, 2025

**NHTSA Recall No.:** 25V411

**Manufacturer Recall No.:**

### Manufacturer Information

### Population

**Manufacturer Name:** Reading Truck Group LLC

**Address:** 201 Hancock Blvd., PO Box  
650  
Reading PA, 19607-0650

**Total number of potentially involved:** 7

**Estimated percentage with defect:** 42.9%

### Vehicle Information

**Vehicle 1:** 2021-2021 READING TRUCK EQUIPMENT RAIL GEAR TRUCKS HD

**Product Category:** Buses, Medium & Heavy Vehicles

**Product Type:**

**Fuel / Propulsion:**

**Production Dates:** Sep 30, 2024 - May 07, 2025

**Number of potentially involved:** 7

#### Descriptive Information:

Reading has identified a potential problem with the welding processes that were used to connect the FRONT rail-gear to the chassis. Reading has been informed of One instance occurred where the rail gear to chassis welds have failed while the vehicle was in motion, resulting in the rail gear dropping down and making contact with the road surface.

Reading has been informed on one instance where the rail gear to chassis weld cracked but the rail gear did not drop to the road surface.

As this event is unpredictable in nature, it can result in loss of control of the vehicle and the accompanying risk of a crash and/or injury.

Reading has produced a total of Seven units for One customer that have been placed in quarantine until a validated repair procedure can be released.

### Defect / Noncompliance Description

#### Description of the defect or noncompliance:

Reading has identified a potential problem with the welding processes that were used to connect the FRONT rail-gear to the chassis.

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FMVSS1:

FMVSS2:

**Description of the safety risk, including crash, fire, death, injury:**

Reading has been informed on one instance where the rail gear to chassis weld cracked but the rail gear did not drop to the road surface.

As this event is unpredictable in nature, it can result in loss of control of the vehicle and the accompanying risk of a crash and/or injury.

**Description of the cause:**

Reading has identified a potential problem with the welding processes that were used to connect the FRONT rail-gear to the chassis.

**Identification of any warning that can occur:**

None.

## Component Manufacturer

**Tier of Supplier:**

**Supplier Type:**

**Name:**

**Address:**

**Country:**

## Involved Components

**Component Name 1:** Rear Rail Gear

**Component Description:** Rear Rail Gear weld failure. No component failure, failure in process of welding.

**Component Part Number:** Q2207202 / Q2006210 / 2302202

## Chronology

The customer/end-user sent email to Reading warranty department on 6/3/25.

Customer letters were sent out 6/29/2025.

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Related NHTSA Recall Number: 25V411

## Description of Remedy

### Remedy Type:

**Consumer Advisories:**  Do Not Drive  Park Outside

### Description of remedy program:

Properly prepare the joints between the rail gear and the chassis to be rewelded with the correct welding process and weld wire (Flux-core).

### How remedy component differs from recalled component:

Remedy components to use Flux core weld wire.

### Identify how/when recall condition was corrected in production:

Production/installation instructions have been updated to use Flux core weld wire for welding the rail gear to the chassis.

## Reimbursement Plan

### Description of reimbursement program:

Repair will be performed at no cost to the customer.

### Period of reimbursement:

Covered under Reading Warranty.

### Costs to be reimbursed:

NA

### Address for reimbursement claims:

1363 Bowmansville Rd  
Bowmansville PA, 17507

## Recall Schedule

### Description of recall schedule:

Notification letters will be mailed by 7/18/2025.

### Planned Dealer Notification Date:

No Dealers

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Planned Interim Owner Notification Date:

No Owners

Planned Remedy Owner Notification Date:

Phased Recall

Date when VIN will be searchable: