



U.S. Department
of Transportation

National Highway
Traffic Safety
Administration

Part 573 Safety Recall Report

25V383

Manufacturer Name: Keystone RV Company

Submission Date: Jun 23, 2025

NHTSA Recall No.: 25V383

Manufacturer Recall No.: 25-471

Manufacturer Information

Population

Manufacturer Name: Keystone RV Company

Address: PO Box 2000
2642 Hackberry Drive
Goshen IN, 46527

Total number of potentially involved: 424

Estimated percentage with defect: 100%

Vehicle Information

Vehicle 1: 2025-2025 KEYSTONE FUZION

Product Category: Trailers

Product Type:

Fuel / Propulsion:

Production Dates: Aug 05, 2024 - May 08, 2025

Number of potentially involved: 201

Descriptive Information:

All Models

201 Fuzions

Vehicle 2: 2025-2025 KEYSTONE RAPTOR

Product Category: Trailers

Product Type:

Fuel / Propulsion:

Production Dates: Aug 12, 2024 - May 05, 2025

Number of potentially involved: 223

Descriptive Information:

All Models

223 Raptors

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Defect / Noncompliance Description

Description of the defect or noncompliance:

It has been decided that the vehicles in the recall population may have had the fuel lines for the generator hooked up incorrectly.

FMVSS1:

FMVSS2:

Description of the safety risk, including crash, fire, death, injury:

Under certain conditions during operation of the generator fuel can feed into the incorrect side of the carburetor, leading to an increased risk of fire.

Description of the cause:

The fuel feed line and the fuel evaporator line hoses may be reversed.

Identification of any warning that can occur:

The generator will not run and may leak fuel.

Component Manufacturer

Tier of Supplier:

Supplier Type:

Name:

Address:

Country:

Involved Components

Component Name 1: Generator – Kit – Flex Power – 5500iHt

Component Description: Generator - Kit - Flex Power - 5500iHT - DF - Installed - No Cradle - White - Keystone

Component Part Number: 732091

Component Name 2: Generator - Kit - Flex Power - 4000iHT

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Component Description: Generator - Kit - Flex Power - 4000iHT - DF - Installed - No Cradle – White - Keystone

Component Part Number: 732092

Chronology

5/13/2025 – Report was made.

5/13/2025 – Investigation opened. All affected units not shipped were put on hold and were inspected and repaired

5/13/2025 – Warranty claims for Generator fuel and vapor lines include 1 claim, claim created start date 5/13/2025 to claim created end date 05/13/2025

6/04/2025 – Keystone Safety Committee reviewed the information and concluded that the data reviewed indicated a unanimous vote for a voluntary recall. Investigation called for to determine affected unit range.

6/05/2025 – Investigation concluded and scope completed.

Related NHTSA Recall Number:

Description of Remedy

Remedy Type: Repair

Consumer Advisories: ☐ Do Not Drive ☐ Park Outside

Description of remedy program:

The remedy is to locate the generator, identify both fuel and vapor hoses coming from the generator to ensure proper connection. Manufacturer Reimbursement Plan on file as of 10/3/2024. General reimbursement plan to be updated every two years. New vehicles are covered under warranty.

How remedy component differs from recalled component:

2 – Crimp rings may need replaced. The repair is to move affected fuel line hoses to the correct location.

Identify how/when recall condition was corrected in production:

Units were quarantined, inspected then repaired as indicated by inspection.

Reimbursement Plan

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Manufacturer used general reimbursement plan on file.

Recall Schedule**Description of recall schedule:**

Keystone will notify the dealers and owners of the recreational vehicles by letter. A final copy of the owner letter will be provided to NHTSA, along with the dealer repair procedures.

Planned Dealer Notification Date: Jul 31, 2025 - Jul 31, 2025

☐ No Dealers

Planned Interim Owner Notification Date:

☐ No Owners

Planned Remedy Owner Notification Date: Jul 31, 2025 - Jul 31, 2025

☐ Phased Recall

Date when VIN will be searchable: