

Part 573 Safety Recall Report

25V-303

Manufacturer Name : Ford Motor Company**Submission Date :** MAY 09, 2025**NHTSA Recall No. :** 25V-303**Manufacturer Recall No. :** 24S15**Manufacturer Information :****Manufacturer Name :** Ford Motor Company**Address :** 330 Town Center Drive
Suite 500 Dearborn MI 48126-2738**Company phone :** 1-866-436-7332**Population :****Number of potentially involved :** 2,002**Estimated percentage with defect :** 2 %**Vehicle Information :****Vehicle 1 :** 2024-2024 Ford Bronco**Vehicle Type :** LIGHT VEHICLES**Body Style :** 4-DOOR**Power Train :** GAS

Descriptive Information : This condition affects certain Bronco vehicles equipped with four doors. Child safety locks are on the rear edge of the rear doors on Bronco four-door vehicles. Bronco vehicles equipped with two doors do not have child safety locks.

Ford's team reviewed plant records to determine the population of affected parts. The child safety locks on left rear doors of Bronco vehicles built between January 19, 2024, and January 25, 2024, may not function as intended due to insufficient clearance between the latch reinforcement bracket and door latch release lever pivot.

These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service Information System (OASIS) database.

2,002 Bronco vehicles are affected.

Production Dates : JAN 19, 2024 - JAN 25, 2024**VIN Range 1 : Begin :**

NR

End : NR☐ Not sequential

Description of Defect :

Description of the Defect : The left-hand rear door may be opened from the inside of the vehicle when the child safety lock is in the "ON" position. Proper function of the child safety lock prevents opening of the rear door from inside the vehicle with the child safety lock "ON."

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : The left-hand rear door may be opened from the inside of the vehicle, despite indication of the child safety lock in the "ON" position, increasing the risk of injury to an unrestrained second row occupant.

Description of the Cause : An adjustment in the manufacturing process to improve door flushness inadvertently caused the location of the left-hand rear door latch reinforcement bracket to shift. As a result, when the child safety lock is in the "ON" position, the inner release lever may contact the child lock coupling lever when the inside door handle is pulled, allowing the door to open.

Identification of Any Warning that can Occur : None

Involved Components :

Component Name 1 : LH Rear Door

Component Description : LH Rear Door Assembly

Component Part Number : M2DB-S24631-B

Component Name 2 : LH Rear Door

Component Description : LH Rear Door Assembly

Component Part Number : N2DB-S24631-B

Component Name 3 : LH Rear Door Latch

Component Description : LH Rear Door Latch Assembly

Component Part Number : M2DB-S264B53-AM

Component Name 4 : LH Rear Door Latch

Component Description : LH Rear Door Latch Assembly

Component Part Number : N2DB-S264B53-AB

Component Name 5 : LH Rear Door Latch

Component Description : LH Rear Door Latch Assembly

Component Part Number : R2DB-S264B53-AB

Supplier Identification :

Component Manufacturer

Name : Ford Motor Company

Address : 1 American Road
Dearborn Michigan 48126

Country : United States

Chronology :

On March 1, 2024, Ford's Field Review Committee approved field action 24V189 (24S15) to address a condition in which the left-hand rear door of a population of Bronco vehicles may be opened from the inside of the vehicle, despite indication of the child safety lock in the "ON" position.

On April 15, 2025, in support of Ford's obligations under paragraph 44 of the Ford consent order with NHTSA, Ford's Critical Concern Review Group opened a new investigation to review scoping of field action 24V189 (24S15). The original recall population includes vehicles built from November 28, 2023, through December 17, 2023. CCRG's investigation determined a second build date range of vehicles potentially affected by the issue was not included in the population. Vehicles built from January 19, 2024, to January 25, 2024, were erroneously not included by a Ford Recall and Service Programs team member when they generated a list of potentially affected VINs to be included in the recall population.

On May 2, 2025, Ford's Field Review Committee reviewed the concern and approved an amendment to the 24V189 (24S15) field action. This amendment adds the VINs erroneously not included in the original population.

There are no warranty or field reports associated with this concern.

Ford is not aware of any reports of accident or injury related to this condition.

Description of Remedy :

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| Description of Remedy Program : | Owners will be notified by mail and instructed to take their vehicle to a Ford or Lincoln dealer to have the child safety locks inspected and the rear door latch replaced if necessary. There will be no charge for this service. Ford provided the general reimbursement plan for the cost of remedies paid for by vehicle owners prior to notification of a safety recall in May 2023. Owners who have paid to have these repairs completed at their own expense may be eligible for reimbursement, in accordance with the recall reimbursement plan on file with NHTSA. Ford will forward a copy of the notification letters to dealers to the agency when available. |
| How Remedy Component Differs from Recalled Component : | A left-hand rear door latch assembly (N2DB-S264B53-AB or R2DB-S264B53-AB) will be installed in the left-hand rear door with sufficient clearance between the latch reinforcement bracket and door latch release lever pivot. |
| Identify How/When Recall Condition was Corrected in Production : | Not required per 49 Part 573. |

Recall Schedule :

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| Description of Recall Schedule : | Notification to dealers is expected to occur on May 12, 2025. Mailing of owner notification letters is expected to begin May 26, 2025, and is expected to be completed by May 28, 2025. |
| Planned Dealer Notification Date : | MAY 12, 2025 - MAY 12, 2025 |
| Planned Owner Notification Date : | MAY 26, 2025 - MAY 28, 2025 |

* NR - Not Reported