Manufacturer Name :General Motors, LLCSubmission Date :MAY 08, 2025NHTSA Recall No. :25V-274Manufacturer Recall No. :N252494000

Manufacturer Information :

Manufacturer Name : General Motors, LLC

Address : 29427 Louis Chevrolet Road MAIL CODE 480-210-2V WARREN MI 48093 Company phone : 586-596-1733

Vehicle Information :

Vehicle 1:	2021-2024 Ca	dillac Escalade			
Vehicle Type :					
Body Style :					
Power Train :	NR				
Descriptive Information :	gas engine (RP	0 L87) built wi	sed to determine ve thin the suspect man hicles equipped witl	nufacturing win	dow. Vehicles
	There are 79,6	73 Cadillac Esca	lade vehicles affecte	ed by this recall	l.
Production Dates :	MAR 01, 2021	- MAY 31, 2024			
VIN Range 1:	Begin :	NR	End: NR		Not sequential
0					Not sequential
Vehicle 2:	Begin : 2021-2024 Cao				Not sequential
Vehicle 2 : Vehicle Type :					☐ Not sequential
Vehicle 2 : Vehicle Type : Body Style :	2021-2024 Cad				Not sequential
Vehicle 2 : Vehicle Type : Body Style : Power Train :	2021-2024 Cad	dillac Escalade I	ESV		
Vehicle 2 : Vehicle Type : Body Style :	2021-2024 Cad NR Manufacturing gas engine (RP	dillac Escalade I grecords were u 90 L87) built wit	ESV	nufacturing win	d with the 6.2L V8 dow. Vehicles
Vehicle 2 : Vehicle Type : Body Style : Power Train :	2021-2024 Cad NR Manufacturing gas engine (RP outside of this this recall.	dillac Escalade I grecords were u 90 L87) built wir window and ve	ESV sed to determine ve thin the suspect mar	nufacturing win h other engines	d with the 6.2L V8 dow. Vehicles are not included in
Vehicle 2 : Vehicle Type : Body Style : Power Train :	2021-2024 Cad NR Manufacturing gas engine (RP outside of this this recall. There are 46,2	dillac Escalade I grecords were u O L87) built wit window and ve 67 Cadillac Esca	ESV sed to determine ve thin the suspect man hicles equipped with	nufacturing win h other engines	d with the 6.2L V8 dow. Vehicles are not included in



Number of potentially involved : 597,571 Estimated percentage with defect : 3 %

Population :

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Vehicle 3 : Vehicle Type :	2021-2024 (Chevrolet Silve	erado 1500	
Body Style :				
Power Train :				
Descriptive Information :	gas engine (l	RPO L87) buil	t within the suspect man	hicles equipped with the 6.2L V8 nufacturing window. Vehicles n other engines are not included in
	There are 10)7,244 Chevro	let Silverado 1500 vehic	les affected by this recall.
Production Dates :				_
VIN Range 1:	Begin :	NR	End: NR	Not sequential
Vehicle 4:	2021-2024 (GMC Yukon XL		
Vehicle Type :				
Body Style :				
Power Train :	NR			
Descriptive Information :	gas engine (l	RPO L87) buil	t within the suspect man	hicles equipped with the 6.2L V8 ufacturing window. Vehicles 1 other engines are not included ir
	There are 60),926 GMC Yuł	on XL vehicles affected	by this recall.
Production Dates :	MAR 01, 202	21 - MAY 31, 2	024	
VIN Range 1:	Begin :	NR	End: NR	☐ Not sequentia
Vehicle 5 : Vehicle Type : Body Style : Power Train :		Chevrolet Tah	De	
rower fram.	gas engine (l	RPO L87) buil	t within the suspect man	hicles equipped with the 6.2L V8 nufacturing window. Vehicles n other engines are not included in
	this recall.			
	this recall.	l,814 Chevrole	et Tahoe vehicles affecte	d by this recall.
	this recall. There are 44			d by this recall.
Descriptive Information :	this recall. There are 44 MAR 01, 202			d by this recall.
Descriptive Information : Production Dates :	this recall. There are 44 MAR 01, 202	21 - MAY 31, 20	024	
Descriptive Information : Production Dates :	this recall. There are 44 MAR 01, 202	21 - MAY 31, 20	024	

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Vehicle 6 : Vehicle Type :	2021-2024 GM	MC Sierra 15	00		
Body Style : Power Train :	ND				
Descriptive Information :	Manufacturing gas engine (R	PO L87) built	within the susp	pect manufactur	quipped with the 6.2L V8 ing window. Vehicles engines are not included in
				les affected by th	nis recall.
Production Dates :				2	Not convertio
VIN Range 1:	begin :	NR	End: NF	ι 	Not sequentia
Vehicle 7 : Vehicle Type : Body Style : Power Train :	2021-2024 GN	MC Yukon			
Descriptive Information :	gas engine (R	PO L87) built	within the susp	pect manufactur	quipped with the 6.2L V8 ing window. Vehicles engines are not included ir
	There are 82,8	841 GMC Yuk	on vehicles affe	ected by this reca	dll.
Production Dates :					
VIN Range 1:	Begin :	NR	End: NF	2	Not sequentia
Vehicle Type : Body Style : Power Train :					
Descriptive Information :	gas engine (R	PO L87) built	within the susp	pect manufactur	ing window. Vehicles engines are not included ir
				icles affected by	this recall.
Production Dates :		- MAY 31, 20 NR)24 End: NF)	□ Not coquentia
VIN Range 1:	begin :	INK	End: Nr	t	Not sequentia

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Description of Defect :

Description of the Defect :	General Motors has decided that a defect which relates to motor vehicle safety may exist in certain 2021 – 2024 model year Cadillac Escalade and Escalade ESV, Chevrolet Silverado 1500, Suburban, and Tahoe, and GMC Sierra 1500, Yukon, and Yukon XL vehicles equipped with the 6.2L V8 gas engine (RPO L87). The connecting rod and/or crankshaft engine components in these vehicles may have manufacturing defects that can lead to engine damage and engine failure.
FMVSS 1 :	NR
FMVSS 2 :	NR
Description of the Safety Risk :	If the engine fails during vehicle operation, the vehicle will lose propulsion, increasing the risk of a crash.
Description of the Cause :	Engine teardown analysis identified two primary root causes, both of which are attributable to supplier manufacturing and quality issues: (1) rod-bearing damage from sediment on connecting rods and crankshaft-oil galleries; and (2) out of specification crankshaft dimensions and surface finish.
	Drivers may be alerted to the condition prior to failure from: (a) knocking,
that can Occur :	banging, or other unusual engine noises; (b) illumination of the check engine light; and/or (c) engine-performance issues, including hesitation, high RPMs, abnormal shifting, reduced propulsion, or a no-start condition.

Involved Components :

Component Name 1:	CRANKSHAFT ASM
Component Description :	L87 Crankshaft
Component Part Number :	12732518

Component Name 2:	ROD ASM-CONN
Component Description :	L87 Connecting Rod
Component Part Number :	12714549

Supplier Identification :

Component Manufacturer

Name : see attached Address : NR

The information contained in this report was submitted pursuant to 49 CFR §573

NR

Country: NR

Chronology :

On January 16, 2025, GM opened a product investigation following notification from NHTSA of its investigation into alleged engine failures in GM vehicles equipped with the L87 V8 engine. GM closed three prior investigations into this condition in February 2022, June 2023, and July 2024 based on the available safety field information.

GM's updated field data analysis identified a build period from March 1, 2021, to May 31, 2024, with an increased rate of potentially related engine failure claims. GM's investigator reviewed findings from teardowns of field engines and data from a study of new, unused crankshafts. Supplier manufacturing and quality issues were identified at intermittent periods within the suspect build period, including (1) rod-bearing damage from sediment on connecting rods and crankshaft-oil galleries; and (2) out of specification crankshaft dimensions and surface finish. These issues can cause or contribute to bearing damage that can lead to loss of propulsion and engine failure.

GM's investigation identified 28,102 field complaints or incidents in the US potentially related to failure of the L87 engine due to crankshaft, connecting rod, or engine bearing failure, of which 14,332 involved allegations of loss of propulsion. These field complaints were received between April 29, 2021, and February 3, 2025. GM identified 12 potentially related alleged crashes and 12 potentially related alleged injuries in the U.S.; all specifically alleged injuries were minor or non-physical, and most were not crash related. GM also identified 42 potentially related fire allegations in the U.S., but in the majority of these cases (a) the causation of these incidents is unclear and (b) the alleged fire damage is contained to the engine compartment and consistent with damage that can occur, in rare instances, during engine failure. On April 17, 2025, GM's Safety Field Action Decision Authority (SFADA) decided to conduct a safety recall.

Description of Remedy :

Description of Remedy Program :	Dealers will inspect and, as necessary, repair or replace the engine. Vehicles that pass inspection will be provided a higher viscosity oil, which will also require a new oil fill cap, an oil filter replacement, and an owner's manual insert. Pursuant to 577.11, GM will provide reimbursement to owners for repairs according to the plan submitted under USG 5916 on May 12, 2023.
5	Connecting rods and crankshafts in repaired or replaced engines were produced after the suppliers' suspect manufacturing window.
5	A series of crankshaft and connecting rod manufacturing improvements implemented on or before June 1, 2024, addressed contamination and quality issues.

The information contained in this report was submitted pursuant to 49 CFR §573

Recall Schedule :

Description of Recall Schedule :	Dealers will be notified on April 24, 2025. Owner interim notification is estimated to begin on June 9, 2025. Owner notification of an available remedy will be a phased launch and is estimated to occur June 9, 2025 through September 30, 2025. This recall will be executed under three bulletins: N252494000, N252494001, and N252494002.
Planned Dealer Notification Date :	APR 24, 2025 - APR 24, 2025
Planned Owner Notification Date :	JUN 09, 2025 - SEP 30, 2025

* NR - Not Reported

The information contained in this report was submitted pursuant to 49 CFR §573