OMB Control No.: 2127-0004

Part 573 Safety Recall Report

25V-247

Manufacturer Name: BMW of North America, LLC

Submission Date: APR 21, 2025 **NHTSA Recall No.:** 25V-247

Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: BMW of North America, LLC

Address: P.O. Box 1227

Westwood NJ 07675-1227

Company phone: 18005257417

Population:

Number of potentially involved: 26 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2025-2025 BMW X3 30 xDrive

Vehicle Type: LIGHT VEHICLES

Body Style: SUV Power Train: GAS

Descriptive Information: Approximately 26 vehicles have been manufactured with front brake discs that may

have been damaged during the supply chain transport process.

Basis for recall population determination: Vehicle assembly information and supplier production records were used to determine the specific dates of potentially affected

vehicles.

Recall component difference to non-recall component: The front brake discs may

have been damaged during the supply chain transport process.

Production Dates: FEB 19, 2025 - FEB 19, 2025

VIN Range 1 : Begin : NR End : NR Not sequential

Description of Defect:

Description of the Defect: This safety recall involves the front brake discs, which may have been damaged

during the supply chain transport process. Damage, in the form of heavy marks or cuts to the disc surface, was present. If this happened then, during hard

braking, further damage could occur, which could affect front brake

performance.

FMVSS 1: NR FMVSS 2: NR Description of the Safety Risk: This could increase the risk of a crash.

Description of the Cause : NR

Identification of Any Warning NR
that can Occur :

Involved Components:

Component Name 1: Front Brake Disc Component Description: Front Brake Disc Component Part Number: 8831512-01

Supplier Identification:

Component Manufacturer

Name: ZF Foxconn Chassis Modules

Address: 191 Parkway West

Gray Court South Carolina 29334

Country: United States

Chronology:

On February 20, 2025, during a quality check at a vehicle assembly plant, an acoustic abnormality was noticed on a Model Year 2025 BMW X3 xDrive 30. Initial observations indicated that it was located in the area of a front brake disc. It was suggested that it was an isolated case, as no other vehicles, which undergo similar quality checks, were observed with a similar noise pattern.

On March 24th, an unusual and similar noise was noticed on a Model Year 2025 BMW X3 xDrive 30 at a BMW center. A vehicle inspection revealed a damaged front brake disc.

On March 27th, an engineering investigation was initiated. Reviews indicated that the two vehicles contained front brake discs from the same supplier production lot.

The supplier was contacted. Reviews of supplier production records did not reveal any production deviations. However, further reviews indicated that damage could have occurred during the supply chain transport process. A review of supply chain records was performed to identify potentially suspect parts.

Vehicle assembly information and supplier production records were reviewed to determine the number and production dates of potentially affected vehicles.

On April 9, 2025, BMW decided to conduct a voluntary safety recall.

BMW is not aware of any warranty claims, customer complaints, or field reports related to this issue. BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries related to this issue.

Description of Remedy:

Description of Remedy Program: The front brake discs and brake pads will be replaced.

Owners will be notified by First Class mail and instructed to take their vehicle to an authorized BMW dealer to have the remedy performed for free. If this condition were noticed on a potentially affected vehicle prior to this recall, the remedy would be covered by the BMW New Vehicle Limited Warranty program. Therefore, reimbursement for a prenotification remedy re Part 573.13 and Part 577.11 is not necessary.

How Remedy Component Differs Recalled Component: Front Brake Disc; p/n -8831512-01

Identify How/When Recall Condition NR was Corrected in Production :

from Recalled Component:

Recall Schedule:

Description of Recall Schedule: Dealer notification is planned to begin and end on April 16, 2025.

Owner notification is planned to begin and end on June 6, 2025.

Planned Dealer Notification Date : APR 16, 2025 - APR 16, 2025 Planned Owner Notification Date : JUN 06, 2025 - JUN 06, 2025

* NR - Not Reported