

Part 573 Safety Recall Report

25V-200

Manufacturer Name : Great Dane Trailers**Submission Date :** MAY 07, 2025**NHTSA Recall No. :** 25V-200**Manufacturer Recall No. :** 25T004**Manufacturer Information :**

Manufacturer Name : Great Dane Trailers

Address : 602 E Lathrop Avenue

Savannah GA 31415

Company phone : 912-232-4471

Population :

Number of potentially involved : 16

Estimated percentage with defect : 21 %

Vehicle Information :

Vehicle 1 : 2025-2026 Great Dane Champion Dry Freight

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Great Dane was notified by Bridgestone Americas Tire Operations (Bridgestone) of a manufacturing defect affecting 6 tires that were potentially shipped to Great Dane manufacturing facilities slated for OEM trailer production.. The subject tires are Ecopia R123 295/75/R22.5, radial commercial tires with DOT #D2BT4A6R3524, and labeled with barcodes, 431A2XB9, 431A2XBC, 431A2XBE, 431A2XBR, 431A2XBW, and 431A2XBX.

Production Dates : DEC 05, 2024 - FEB 11, 2025

VIN Range 1 : Begin :	1GR1A062XTL802249	End :	1GR1A062XTL802249	<input type="checkbox"/> Not sequential
VIN Range 2 : Begin :	1GR1P0628TD800489	End :	1GR1P0628TD800489	<input type="checkbox"/> Not sequential
VIN Range 3 : Begin :	1GR1P0622TD804909	End :	1GR1P0622TD804909	<input type="checkbox"/> Not sequential
VIN Range 4 : Begin :	1GR1P0629TD804910	End :	1GR1P0629TD804910	<input type="checkbox"/> Not sequential
VIN Range 5 : Begin :	1GR1P0628TD804915	End :	1GR1P0628TD804915	<input type="checkbox"/> Not sequential
VIN Range 6 : Begin :	1GR1P062XTD804916	End :	1GR1P062XTD804916	<input type="checkbox"/> Not sequential
VIN Range 7 : Begin :	1GR1P0623TD804918	End :	1GR1P0623TD804918	<input type="checkbox"/> Not sequential
VIN Range 8 : Begin :	1GR1P0623TD804921	End :	1GR1P0623TD804921	<input type="checkbox"/> Not sequential
VIN Range 9 : Begin :	1GR1P0627TD804923	End :	1GR1P0627TD804923	<input type="checkbox"/> Not sequential
VIN Range 10 : Begin :	1GR1P0629TD804924	End :	1GR1P0629TD804924	<input type="checkbox"/> Not sequential
VIN Range 11 : Begin :	1GR1P0620TD804925	End :	1GR1P0620TD804925	<input type="checkbox"/> Not sequential
VIN Range 12 : Begin :	1GR1P0622TD804926	End :	1GR1P0622TD804926	<input type="checkbox"/> Not sequential
VIN Range 13 : Begin :	1GR1P0624TD804927	End :	1GR1P0624TD804927	<input type="checkbox"/> Not sequential
VIN Range 14 : Begin :	1GR1P0627TD804937	End :	1GR1P0627TD804937	<input type="checkbox"/> Not sequential
VIN Range 15 : Begin :	1GR1A0626SL710747	End :	1GR1A0626SL710747	<input type="checkbox"/> Not sequential
VIN Range 16 : Begin :	1GR1A0628TL802248	End :	1GR1A0628TL802248	<input type="checkbox"/> Not sequential

Description of Defect :

Description of the Defect : Great Dane has determined that tires with DOT number D2BT4A6R3524, were installed on a total of sixteen(16) 2025, and 2026 model year Champion Dry Van trailers produced in our Danville, and Elysburg Pennsylvania manufacturing facilities.

FMVSS 1 : 119 - New pneumatic tires- other than passenger cars

FMVSS 2 : NR

Description of the Safety Risk : Bridgestone states that, "The affected tires may not meet the endurance testing standards as required in FMVSS 119 S6.1. A tire that does not meet the performance requirement of the endurance test, under certain conditions, may increase the risk of a crash."

Description of the Cause : Bridgestone describes the cause as, "The subject commercial trailer tire was designed with a 3-belt construction, where cords in the #2 and #3 belts should run at oblique angles that roughly oppose each other. Due to an operator error, a new roll of #3 belt material was loaded onto the tire assembly machine ("TAM") in the wrong direction, which resulted in one of the three stabilizer ply belts applied in the wrong orientation."

Identification of Any Warning that can Occur : Bridgestone identifies the warning as "Affected tires will exhibit an overly convex tread shape when fully inflated (i.e., the center of the tread will be significantly higher than both shoulders). Affected tires may also exhibit premature and/or irregular wear in the center/crown area of the tread after on road use."

Involved Components :

Component Name 1 : Ecopia R123 295/75/R22.5

Component Description : TIRE,BRDG R123 295/75R22.5(G)

Component Part Number : 40513507

Supplier Identification :**Component Manufacturer**

Name : Bridgestone Americas Tire Operations

Address : 10 E. Firestone Blvd
Akron Ohio 44317

Country : United States

Chronology :

- 03/19/2025 Bridgestone notified Great Dane Procurement of an issue with certain Ecopia R123 tires
- 03/19/2025 Great Dane Procurement notified Great Dane Manufacturing, and Quality groups of the issue
- 03/19/2025 Great Dane Quality notified Great Dane Warranty, and all manufacturing facilities of the issue, and an inventory review is initiated.
- 03/20/2025 Great Dane Quality identified 21 trailers from our Danville, and Elysburg PA manufacturing locations that have matching DOT numbers, and have shipped. Five of these 21 trailers were exported.
- 03/21/2025 Great Dane Warranty notified affected dealers to hold undelivered suspect trailers until inspections are completed, and to notify any customers that may have already received suspect trailers to remove them from service and contact Great Dane Warranty for further direction.
- 03/21/2025 Great Dane Warranty retrieved the public recall information for 25T-004 from the NHTSA website.
- 03/28/2025 Great Dane files the initial notice of defect with the NHTSA

Description of Remedy :

Description of Remedy Program : Bridgestone is handing this program directly through their dealer network. The applicable portion of Bridgestone's remedy in 25T-004 is "This program to remedy subject tires without charge to the owner will be conducted through November 13, 2025. Dealers performing the replacement of recalled tires will be notified of their responsibilities in accordance with 49 CFR 573.6(c)(9). All subject tires remain under the manufacturer's warranty. Therefore, pursuant to 49 CFR 577.11(e), BATO requests an exemption from the reimbursement plan requirements."

How Remedy Component Differs from Recalled Component : The remedy component (tires) will have the 3 stabilizer ply belts installed in the proper orientation and will meet the endurance testing standards as required in FMVSS 119 S6.1.

Identify How/When Recall Condition was Corrected in Production : On March 19, 2025, Great Dane initiated an inventory review to identify, quarantine, and remove all suspect tires from our production inventory.

Recall Schedule :

Description of Recall Schedule : Bridgestone will notify Great Dane's customers directly on tire recall 25T004

Planned Dealer Notification Date : NR - NR

Planned Owner Notification Date : NR - NR

* NR - Not Reported