OMB Control No.: 2127-0004

Part 573 Safety Recall Report

25V-147

Manufacturer Name: Ineos Automotive Americas, LLC

Submission Date: MAR 06, 2025 **NHTSA Recall No.:** 25V-147

Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: Ineos Automotive Americas, LLC

Address: 2020 Progress CT STE 100-112

Raleigh NC 27608

Company phone: 919-296-3626

Population:

Number of potentially involved : 7,022 Estimated percentage with defect : 100 %

Vehicle Information:

Vehicle 1: 2024-2024 INEOS AUTOMOTIVE GRENADIER

Vehicle Type: LIGHT VEHICLES Body Style: STATIONWAGON

Power Train: GAS

Descriptive Information: The affected vehicles were determined based on production records and include all

vehicles equipped with a particular door latch mechanism. Vehicles produced with a

subsequent version of the door latch are not included in the population.

Production Dates: JUL 06, 2023 - APR 19, 2024

VIN Range 1: Begin: SC6GM1CA0PF004877 End: SC6GM1CA5RF018955 Not sequential

Description of Defect:

Description of the Defect: On affected vehicles the door button mechanism may have been assembled

without a sufficient application of grease. This may allow the exterior door buttons to remain in the depressed position and prevent the door from fully

latching.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: If the door does not latch it may open while the vehicle is in motion,

increasing the risk of injury to passengers inside the vehicle

Description of the Cause: Incorrect greasing during manufacturing of the door latch mechanism

Identification of Any Warning If the door button remains in the depressed position it will be observable by

that can Occur: the user. In addition, the door closing sound will be different to normal

operation where the metal door latch engages with the striker and the user will observe that the door is not fully closed. A visual warning will appear on the vehicle's head unit if a door is not fully closed. If the vehicle begins to move with the door still not fully closed, the message will turn red and display the

word warning followed by audible alerts

Involved Components:

Component Name 1: Door Lock Mechanism

Component Description: A mechanical device to open and lock the door by using a push button

Component Part Number: GRA 9K41 036730

Component Name 2: Door Lock Mechanism

Component Description: A mechanical device to open and lock the door by using a push button

Component Part Number: GRA 9K41 036740

Component Name 3: Door Lock Mechanism

Component Description: A mechanical device to open and lock the door by using a push button

Component Part Number: GRA 9K41 036750

Component Name 4: Door Lock Mechanism

Component Description: A mechanical device to open and lock the door by using a push button

Component Part Number: GRA 9K41 036760

Component Name 5: Door Lock Mechanism

Component Description: A mechanical device to open and lock the door by using a push button

Component Part Number: GRA 8B12 036690

Component Name 6: Door Lock Mechanism

Component Description: A mechanical device to open and lock the door by using a push button

Component Part Number: GRA 8C11 036700

Component Name 7: Door Lock Mechanism

Component Description: A mechanical device to open and lock the door by using a push button

Component Part Number: GRA 8F02 036720

Supplier Identification:

Component Manufacturer

Name: Minebea AccessSolutions South America L Address: Estrada Velha Guarulhos Sao Miguel, 4231

Sao Paulo Foreign States 07210 250

Country: Brazil

Chronology:

to be attached separately

Description of Remedy:

Description of Remedy Program: INEOS will replace all door button assemblies (complete mechanism) on

affected vehicles, free of charge.

How Remedy Component Differs The updated components feature improved guidance and kinematic

from Recalled Component: mechanisms, and the components are assembled using an improved

grease application process

Identify How/When Recall Condition Running changes were made in assembly to include the new component

was Corrected in Production: iteration and was introduced in April 2024

Recall Schedule:

Description of Recall Schedule: Communicate stop notice to dealers 3.08.2025. Distribute recall notice to

customers within 60 days

Planned Dealer Notification Date: MAR 08, 2025 - MAR 14, 2025 Planned Owner Notification Date: MAR 31, 2025 - MAY 04, 2025

* NR - Not Reported