

Part 573 Safety Recall Report

25V-059

Manufacturer Name : Toyota Motor Engineering & Manufacturing**Submission Date :** FEB 06, 2025**NHTSA Recall No. :** 25V-059**Manufacturer Recall No. :** 25TA03 / 25LA03**Manufacturer Information :****Population :**

Manufacturer Name : Toyota Motor Engineering & Manufacturing

Number of potentially involved : 40,922

Address : 6565 Headquarters Drive

Estimated percentage with defect : 1 %

Plano TX 75024

Company phone : 1-800-331-4331

Vehicle Information :

Vehicle 1 : 2025-2025 Toyota Camry Hybrid

Vehicle Type :

Body Style :

Power Train : NR

Descriptive Information : Although the involved vehicles are within the above production period range, not all vehicles in this range were sold in the U.S. This issue only affects vehicles which may have been equipped with a second-row center seatbelt that may have been damaged due to this production issue at a specific manufacturing facility of a specific supplier during a specific production period as described in Section 5 below. Toyota estimates less than 0.1% of the equipment may have been sold containing the part that could be affected by the condition described in Section 5 below. This estimate is based on the inspection results from a survey conducted of the parts that were at the seatbelt supplier and in Toyota's assembly plants that may not be representative of the entire population. However, as the NHTSA manufacturer portal requires an integer value be entered, Toyota has entered the value "1" in response to this question in the portal. For the purpose of this report, "1" means "less than 0.1%".

Production Dates : OCT 08, 2024 - DEC 16, 2024

VIN Range 1 : Begin :

NR

End : NR

Not sequential

Vehicle 2 : 2025-2025 Lexus NX250

Vehicle Type :

Body Style :

Power Train : NR

Descriptive Information : Although the involved vehicles are within the above production period range, not all vehicles in this range were sold in the U.S. This issue only affects vehicles which may have been equipped with a second-row center seatbelt that may have been damaged due to this production issue at a specific manufacturing facility of a specific supplier during a specific production period as described in Section 5 below. Toyota estimates less than 0.1% of the equipment may have been sold containing the part that could be affected by the condition described in Section 5 below. This estimate is based on the inspection results from a survey conducted of the parts that were at the seatbelt supplier and in Toyota's assembly plants that may not be representative of the entire population. However, as the NHTSA manufacturer portal requires an integer value be entered, Toyota has entered the value "1" in response to this question in the portal. For the purpose of this report, "1" means "less than 0.1%".

Production Dates : OCT 23, 2024 - DEC 13, 2024

VIN Range 1 : Begin :

NR

End : NR

Not sequential

Vehicle 3 : 2025-2025 Lexus NX350

Vehicle Type :

Body Style :

Power Train : NR

Descriptive Information : Although the involved vehicles are within the above production period range, not all vehicles in this range were sold in the U.S. This issue only affects vehicles which may have been equipped with a second-row center seatbelt that may have been damaged due to this production issue at a specific manufacturing facility of a specific supplier during a specific production period as described in Section 5 below. Toyota estimates less than 0.1% of the equipment may have been sold containing the part that could be affected by the condition described in Section 5 below. This estimate is based on the inspection results from a survey conducted of the parts that were at the seatbelt supplier and in Toyota's assembly plants that may not be representative of the entire population. However, as the NHTSA manufacturer portal requires an integer value be entered, Toyota has entered the value "1" in response to this question in the portal. For the purpose of this report, "1" means "less than 0.1%".

Production Dates : OCT 23, 2024 - DEC 13, 2024

VIN Range 1 : Begin :

NR

End : NR

Not sequential

Vehicle 4 : 2025-2025 Lexus NX350h

Vehicle Type :

Body Style :

Power Train : NR

Descriptive Information : Although the involved vehicles are within the above production period range, not all vehicles in this range were sold in the U.S. This issue only affects vehicles which may have been equipped with a second-row center seatbelt that may have been damaged due to this production issue at a specific manufacturing facility of a specific supplier during a specific production period as described in Section 5 below. Toyota estimates less than 0.1% of the equipment may have been sold containing the part that could be affected by the condition described in Section 5 below. This estimate is based on the inspection results from a survey conducted of the parts that were at the seatbelt supplier and in Toyota's assembly plants that may not be representative of the entire population. However, as the NHTSA manufacturer portal requires an integer value be entered, Toyota has entered the value "1" in response to this question in the portal. For the purpose of this report, "1" means "less than 0.1%".

Production Dates : OCT 23, 2024 - DEC 16, 2024

VIN Range 1 : Begin :

NR

End : NR

Not sequential

Vehicle 5 : 2024-2025 Lexus RX350

Vehicle Type :

Body Style :

Power Train : NR

Descriptive Information : Although the involved vehicles are within the above production period range, not all vehicles in this range were sold in the U.S. This issue only affects vehicles which may have been equipped with a second-row center seatbelt that may have been damaged due to this production issue at a specific manufacturing facility of a specific supplier during a specific production period as described in Section 5 below. Toyota estimates less than 0.1% of the equipment may have been sold containing the part that could be affected by the condition described in Section 5 below. This estimate is based on the inspection results from a survey conducted of the parts that were at the seatbelt supplier and in Toyota's assembly plants that may not be representative of the entire population. However, as the NHTSA manufacturer portal requires an integer value be entered, Toyota has entered the value "1" in response to this question in the portal. For the purpose of this report, "1" means "less than 0.1%".

Production Dates : OCT 29, 2024 - DEC 06, 2024

VIN Range 1 : Begin :

NR

End : NR

Not sequential

Vehicle 6 : 2024-2025 Lexus RX350h

Vehicle Type :

Body Style :

Power Train : NR

Descriptive Information : Although the involved vehicles are within the above production period range, not all vehicles in this range were sold in the U.S. This issue only affects vehicles which may have been equipped with a second-row center seatbelt that may have been damaged due to this production issue at a specific manufacturing facility of a specific supplier during a specific production period as described in Section 5 below. Toyota estimates less than 0.1% of the equipment may have been sold containing the part that could be affected by the condition described in Section 5 below. This estimate is based on the inspection results from a survey conducted of the parts that were at the seatbelt supplier and in Toyota's assembly plants that may not be representative of the entire population. However, as the NHTSA manufacturer portal requires an integer value be entered, Toyota has entered the value "1" in response to this question in the portal. For the purpose of this report, "1" means "less than 0.1%".

Production Dates : OCT 29, 2024 - DEC 09, 2024

VIN Range 1 : Begin :

NR

End : NR

Not sequential

Vehicle 7 : 2024-2025 Lexus RX500h

Vehicle Type :

Body Style :

Power Train : NR

Descriptive Information : Although the involved vehicles are within the above production period range, not all vehicles in this range were sold in the U.S. This issue only affects vehicles which may have been equipped with a second-row center seatbelt that may have been damaged due to this production issue at a specific manufacturing facility of a specific supplier during a specific production period as described in Section 5 below. Toyota estimates less than 0.1% of the equipment may have been sold containing the part that could be affected by the condition described in Section 5 below. This estimate is based on the inspection results from a survey conducted of the parts that were at the seatbelt supplier and in Toyota's assembly plants that may not be representative of the entire population. However, as the NHTSA manufacturer portal requires an integer value be entered, Toyota has entered the value "1" in response to this question in the portal. For the purpose of this report, "1" means "less than 0.1%".

Production Dates : OCT 29, 2024 - DEC 05, 2024

VIN Range 1 : Begin :

NR

End : NR

Not sequential

Description of Noncompliance :

Description of the Noncompliance : The subject vehicles are equipped with a second-row center seatbelt. Due to incorrect tooling during a hot-knife cutting process at a specific manufacturing facility, the second-row center seatbelt webbing may have been damaged. A vehicle with second-row center seatbelt damaged by this process may not meet the requirements of FMVSS No. 209, paragraph S4.2(b) and may not perform as intended. This can increase the risk of injury during certain crashes if an occupant is belted in the second-row center seat.

FMVSS 1 : 209 - Seat belt assemblies

FMVSS 2 : NR

Description of the Safety Risk : A vehicle with second-row center seatbelt damaged by this process may not meet the requirements of FMVSS No. 209, paragraph S4.2(b) and may not perform as intended. This can increase the risk of injury during certain crashes if an occupant is belted in the second-row center seat.

Description of the Cause : NR

Identification of Any Warning that can Occur : NR

Involved Components :

Component Name 1 : Belt Assy, Rear Seat, Outer Center

Component Description : Seatbelt Assembly

Component Part Number : 73350-AQ010

Component Name 2 : Belt Assy, Rear Seat, Outer Center

Component Description : Seatbelt Assembly

Component Part Number : 73350-F6010

Component Name 3 : Belt Assy, Rear Seat, Outer Center

Component Description : Seatbelt Assembly

Component Part Number : 73350-0E190

Supplier Identification :

Component Manufacturer

Name : Joyson Safety Systems, Santa Rosa Plant
Address : Carretera a Santa Rosa Km 3.5
C.P. 66600 Apodaca, N.L Foreign States
Country : Mexico

Chronology :

In December 2024, during a routine inspection of the parts arriving at the seat supplier production facility, a melt mark was found on the webbing of a second-row center seatbelt. The seatbelt supplier subsequently began conducting FMVSS testing on the second-row center seatbelts with a melt mark.

During January 2025, the seatbelt supplier shared the results of the tests with Toyota. Toyota further assessed the data and found that the webbing strength of second-row center seatbelts did not meet certain requirements of FMVSS No. 209, paragraph S4.2(b) and, on January 30, Toyota determined that the vehicles identified in Section 3 above may contain this second-row center seatbelt and therefore may not meet FMVSS No. 209, paragraph S4.2(b).

Description of Remedy :

Description of Remedy Program : All known owners of the subject vehicles will be notified to return their vehicles to a Toyota or Lexus dealer. The dealers will inspect the second-row center seatbelt webbing and replace the seatbelt assembly if it is found to be damaged due to this manufacturing issue, free of charge. The owner letter will instruct vehicle owners who have paid to have this condition remedied prior to this campaign to seek reimbursement pursuant to Toyota's General Reimbursement Plan.

How Remedy Component Differs
from Recalled Component : NR

Identify How/When Recall Condition
was Corrected in Production : NR

Recall Schedule :

Description of Recall Schedule : Notifications to owners of the affected vehicles will occur by April 7, 2025. A copy of the draft owner notification letter(s) will be submitted as soon as available. Notifications to distributors/dealers will be sent by February 6, 2025. Copies of dealer communications will be submitted as they are issued.

Planned Dealer Notification Date : FEB 06, 2025 - FEB 06, 2025

Planned Owner Notification Date : MAR 24, 2025 - APR 07, 2025

* NR - Not Reported