Manufacturer Name :Toyota Motor Engineering & ManufacturingSubmission Date :FEB 06, 2025NHTSA Recall No. :25V-059Manufacturer Recall No. :25TA03 / 25LA03



25V-059

### Manufacturer Information :

Manufacturer Name : Toyota Motor Engineering & Manufacturing Address : 6565 Headquarters Drive Plano TX 75024 Company phone : 1-800-331-4331

#### **Population :**

Number of potentially involved : 40,922 Estimated percentage with defect : 1 %

### Vehicle Information :

Vehicle 1:       2025-2025 Toyota Camry Hybrid         Vehicle Type :       Body Style :         Bower Train :       NR         Descriptive Information :       Although the involved vehicles are within the above production period range, not all vehicles in this range were sold in the U.S. This issue only affects vehicles which may have been equipped with a second-row center seatbelt that may have been damaged due to this production period as described in Section 5 below. Toyota estimates less than 0.1% of the equipment may have been sold containing the part that could be affected by the condition described in Section 5 below. This estimate is based on the inspection results from a survey conducted of the parts that were at the seatbelt supplier and in Toyota's assembly plants that may not be representative of the entire population. However, as the NHTSA manufacturer portal requires an integer value be entered, Toyota has entered the value "1" in response to this question in the portal. For the purpose of this report, "1" means "less than 0.1%".         Production Dates :       OCT 08, 2024 - DEC 16, 2024         VIN Range 1 : Begin :       NR       End : NR       Not sequential
Power Train :NRDescriptive Information :Although the involved vehicles are within the above production period range, not all vehicles in this range were sold in the U.S. This issue only affects vehicles which may have been equipped with a second-row center seatbelt that may have been damaged due to this production issue at a specific manufacturing facility of a specific supplier during a specific production period as described in Section 5 below. Toyota estimates less than 0.1% of the equipment may have been sold containing the part that could be affected by the condition described in Section 5 below. This estimate is based on the inspection results from a survey conducted of the parts that were at the seatbelt supplier and in Toyota's assembly plants that may not be representative of the entire population. However, as the NHTSA manufacturer portal requires an integer value be entered, Toyota has entered the value "1" in response to this question in the portal. For the purpose of this report, "1" means "less than 0.1%".Production Dates :OCT 08, 2024 - DEC 16, 2024
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VIN Range 1 : Begin :NREnd :NRImage: Not sequential

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Vahiala 9.	2025 2025 Louis	NV950			
	2025-2025 Lexus	NX250			
Vehicle Type : Body Style :					
Power Train :	NR				
Descriptive Information :	Although the invo vehicles in this ra have been equipp due to this produ during a specific less than 0.1% of affected by the co inspection results supplier and in Te population. How entered, Toyota h	nge were sold oed with a seco ction issue at production pe the equipmen ndition descri- s from a surve byota's assem ever, as the Ni as entered the	are within the above in the U.S. This isso and-row center sear a specific manufact riod as described in t may have been so bed in Section 5 be y conducted of the bly plants that may HTSA manufacturer e value "1" in respo '1" means "less that	sue only affects v tbelt that may ha uring facility of a Section 5 below old containing the low. This estima parts that were a not be represen portal requires nse to this quest	ehicles which may we been damaged specific supplier 7. Toyota estimates e part that could be the is based on the tt the seatbelt tative of the entire an integer value be
Production Dates :	OCT 23, 2024 - DI	EC 13, 2024			
VIN Range 1:		NR	End: NR		Not sequential
Body Style : Power Train : Descriptive Information : Production Dates :	Although the invo vehicles in this rathave been equipped due to this product during a specific poless than 0.1% of affected by the consistence supplier and in Tepopulation. How entered, Toyota here the purpose of	nge were sold oed with a seco ction issue at production pe the equipmen ndition descri- s from a surve byota's assem ever, as the Ni as entered the of this report, "	are within the above in the U.S. This isso ond-row center sea a specific manufact riod as described in t may have been so bed in Section 5 be y conducted of the bly plants that may HTSA manufacturer e value "1" in respo '1" means "less that	sue only affects v tbelt that may ha uring facility of a Section 5 below old containing the low. This estima parts that were a not be represen portal requires nse to this quest	ehicles which may we been damaged specific supplier 7. Toyota estimate e part that could be the is based on the t the seatbelt tative of the entire an integer value be
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vin kange 1:	Begin :	INR	End: NK		
VIN Range 1 :	Degiii :	NR	End: NR		Not sequential

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	2025-2025 Lexus N	X350h			
Vehicle Type : Body Style :					
Power Train :	NR				
Descriptive Information :	Although the involv vehicles in this rang have been equipped due to this producti during a specific pro- less than 0.1% of th affected by the cono- inspection results for supplier and in Toy	ge were sold I with a seco on issue at a oduction per e equipment lition descril com a survey ota's assemb er, as the NH s entered the	in the U.S. Thi nd-row center specific manu- iod as describ may have bee oed in Section conducted of ly plants that TSA manufact value "1" in re	s issue only affects seatbelt that may l facturing facility of ed in Section 5 belo in sold containing t 5 below. This estim the parts that were may not be represe urer portal require esponse to this ques	vehicles which may nave been damaged a specific supplier w. Toyota estimates he part that could be nate is based on the at the seatbelt ntative of the entire s an integer value be
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VIN Range 1:	Begin : N	R	End: NR		Not sequential
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	2024-2025 Lexus F	RX350h			
Vehicle Type : Rody Style :					
Body Style : Power Train :	NR				
Descriptive Information :	Although the involve vehicles in this ran have been equippe due to this product during a specific pro- less than 0.1% of the affected by the com- inspection results for supplier and in Toy	ge were sold d with a seco ion issue at a roduction per ne equipment dition descril from a survey yota's assemb yer, as the NH s entered the	in the U.S. This nd-row center s specific manufa iod as described may have been bed in Section 5 conducted of the ly plants that m TSA manufactur value "1" in res	issue only affects eatbelt that may h acturing facility of l in Section 5 belov sold containing th below. This estim the parts that were ay not be represent rer portal requires ponse to this ques	vehicles which may ave been damaged a specific supplier w. Toyota estimate he part that could be hate is based on the at the seatbelt ntative of the entire s an integer value be
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VIN Range 1:	Begin : N	IR	End: NR		Not sequential
Vehicle Type : Body Style : Power Train : Descriptive Information : Production Dates :	Although the involve vehicles in this ram have been equipped due to this product during a specific pri- less than 0.1% of the affected by the com- inspection results for supplier and in Toy population. Howeve entered, Toyota has For the purpose of OCT 29, 2024 - DEC	ved vehicles a ge were sold d with a seco ion issue at a roduction per ne equipment dition descril from a survey vota's assemb ver, as the NH s entered the this report, " C 05, 2024	in the U.S. This nd-row center s specific manufa iod as described may have been bed in Section 5 conducted of the ly plants that m TSA manufactur value "1" in res 1" means "less the	issue only affects eatbelt that may h acturing facility of l in Section 5 below sold containing th below. This estimate parts that were ay not be represent rer portal requires ponse to this quest	vehicles which may have been damaged a specific supplier w. Toyota estimate he part that could be hate is based on the at the seatbelt ntative of the entire s an integer value be tion in the portal.
VIN Range 1:	Begin : N	IR	End: NR		Not sequential
Production Dates : VIN Range 1 :	population. However entered, Toyota has For the purpose of OCT 29, 2024 - DEC	ver, as the NH s entered the this report, "	TSA manufactu value "1" in res	rer portal requires ponse to this ques	s an integer valu tion in the porta

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#### **Description of Noncompliance :**

	The subject vehicles are equipped with a second-row center seatbelt. Due to incorrect tooling during a hot-knife cutting process at a specific manufacturing facility, the second-row center seatbelt webbing may have been damaged. A vehicle with second-row center seatbelt damaged by this process may not meet the requirements of FMVSS No. 209, paragraph S4.2(b) and may not perform as intended. This can increase the risk of injury during certain crashes if an occupant is belted in the second-row center seat.
FMVSS 1 :	209 - Seat belt assemblies
FMVSS 2 :	NR
Description of the Safety Risk :	A vehicle with second-row center seatbelt damaged by this process may not meet the requirements of FMVSS No. 209, paragraph S4.2(b) and may not perform as intended. This can increase the risk of injury during certain crashes if an occupant is belted in the second-row center seat.
Description of the Cause :	NR
Identification of Any Warning that can Occur :	
Involved Components :	
Component Name 1 : H	Belt Assy, Rear Seat, Outer Center
Component Description : S	Seatbelt Assembly

Component Part Number : 73350-AQ010

Component Name 2 :	Belt Assy, Rear Seat, Outer Center
Component Description :	Seatbelt Assembly
Component Part Number :	73350-F6010

Component Name 3 : Belt Assy, Rear Seat, Outer Center Component Description : Seatbelt Assembly

Component Part Number: 73350-0E190

### **Supplier Identification :**

#### **Component Manufacturer**

Name :Joyson Safety Systems, Santa Rosa PlantAddress :Carretera a Santa Rosa Km 3.5C.P. 66600 Apodaca, N.L Foreign StatesCountry :Mexico

#### **Chronology**:

In December 2024, during a routine inspection of the parts arriving at the seat supplier production facility, a melt mark was found on the webbing of a second-row center seatbelt. The seatbelt supplier subsequently began conducting FMVSS testing on the second-row center seatbelts with a melt mark.

During January 2025, the seatbelt supplier shared the results of the tests with Toyota. Toyota further assessed the data and found that the webbing strength of second-row center seatbelts did not meet certain requirements of FMVSS No. 209, paragraph S4.2(b) and, on January 30, Toyota determined that the vehicles identified in Section 3 above may contain this second-row center seatbelt and therefore may not meet FMVSS No. 209, paragraph S4.2(b).

### **Description of Remedy :**

Description of Remedy Program :	All known owners of the subject vehicles will be notified to return their vehicles to a Toyota or Lexus dealer. The dealers will inspect the second- row center seatbelt webbing and replace the seatbelt assembly if it is found to be damaged due to this manufacturing issue, free of charge. The owner letter will instruct vehicle owners who have paid to have this condition remedied prior to this campaign to seek reimbursement pursuant to Toyota's General Reimbursement Plan.
How Remedy Component Differs from Recalled Component :	NR
Identify How/When Recall Condition was Corrected in Production :	NR

#### **Recall Schedule :**

Description of Recall Schedule :	Notifications to owners of the affected vehicles will occur by April 7, 2025. A copy of the draft owner notification letter(s) will be submitted as soon as available. Notifications to distributors/dealers will be sent by February 6, 2025. Copies of dealer communications will be submitted as they are issued.
Planned Dealer Notification Date :	FEB 06, 2025 - FEB 06, 2025
Planned Owner Notification Date :	MAR 24, 2025 - APR 07, 2025

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\* NR - Not Reported