U.S. Department of Transportation

National Highway Traffic Safety Administration

Part 573 Safety Recall Report 25T018

Manufacturer Name: Toyo Tire Holdings of Americas, Inc.

Submission Date: Oct 13, 2025

NHTSA Recall No.: 25T018

Manufacturer Recall No.:

Manufacturer Information

Manufacturer Name: Toyo Tire Holdings of Americas, Inc.

Address: 3565 Harbor Blvd
Costa Mesa CA, 92626

Population

Total number of potentially involved: 36,919

Estimated percentage with defect: 1%

Tire Information

Tire Brand 1: NITTO

Tire Line: SEE SUPPLEMENTAL DOCUMENT

Tire Size: SEE SUPPLEMENTAL DOCUMENT

Production Dates: Jan 23, 2025 - Jan 24, 2025

Number of potentially involved: 15,133

Descriptive Information:

The recall population was determined based upon an inspection of production records to identify the production period during which contamination of the belt surface may have occurred. For recall population by model and size, see attached list.

Tire Identification Number (TIN)

Plant ID Code	Size Code	Optional Code	Begin M Code	End M Code
173	See List	See List	See	List

Tire Brand 2: TOYO

Tire Line: SEE SUPPLEMENTAL DOCUMENT

Tire Size: SEE SUPPLEMENTAL DOCUMENT

Production Dates: Jan 23, 2025 - Jan 24, 2025

Number of potentially involved: 21,786

Descriptive Information:

The recall population was determined based upon an inspection of production records to identify the production period during which contamination of the belt surface may have occurred. For recall population by model and size, see attached list.

Tire Identification Number (TIN)

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Plant ID Code	Size Code	Optional Code	Begin M Code	End M Code
173	See List	See List	See	List

Defect / Noncompliance Description

Description of the defect or noncompliance:

Due to an isolated incident in the belt manufacturing process, affected tires may have reduced adhesion within the belt package.

FMVSS1:

FMVSS2:

Description of the safety risk, including crash, fire, death, injury:

Affected tires may experience a partial or full separation of the full tread / belt package, which may lead to a loss of vehicle control and an increased risk of a crash.

Description of the cause:

Due to an isolated incident in the belt manufacturing process, the affected tires may have contamination of the belt surface, leading to reduced adhesion between the belts and surrounding components.

Identification of any warning that can occur:

Drivers may experience localized rapid tread wear, increased noise, vibration, and bulging in the tread area.

Component Manufacturer

Tier of Supplier:

Supplier Type:

Name: N/A

Address:

Country:

Involved Components

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Component Name 1: N/A

Component Description:

Component Part Number:

Purchaser Information

The following manufacturers purchased this defective/noncompliant equipment for possible use or installation in new motor vehicles or new items of motor vehicle equipment:

Name: N/A

Address:

Country:

Chronology

September 9th, 2025: Toyo received one Toyo OPAT3 LT285/70R17 tire from week 0325 that was returned for belt separation. This tire was escalated for investigation by our warranty center.

September 18th, 2025: Toyo received two additional Toyo OPAT3 LT285/70R17 tires from week 0325 that were built in sequence with the tire received on September 9th. These tires were also escalated for investigation by our warranty center.

September 19th-October 6th, 2025: An investigation of the returned tires and manufacturing records was conducted.

October 6th, 2025: Based on the results of the investigation, Toyo's Quality Assurance Committee authorized a recall action with respect to the subject tires.

To date, Toyo is not aware of any accidents or injuries; Toyo has received three warranty claims related to this incident.

Related NHTSA Recall Number:

Description of Remedy

Remedy Type: Replace

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Consumer Advisories: ☐ Do Not Drive ☐ Park Outside

Description of remedy program:

Owners who registered their tires will be notified directly by mail. For those owners who did not register their tires, Toyo will work with independent dealers or distributors to obtain owner information, where available. Owners will be requested to inspect the DOT code to determine whether their tire is subject to the recall. Alternatively, they can take their vehicle to a Toyo Tire dealer to have the inspection performed. If the tire is identified as one of the suspect tires, the tire will be replaced at no cost, parts and labor. This program to provide remedy tires without charge to the owner will be conducted through June 20th, 2026. Dealers performing the replacement of recalled tires will be notified of their responsibilities in accordance with 49 CFR part 573.6(c)(9). Dealers will be instructed to return recalled tires directly to Toyo.

Toyo requests that it be exempt from providing notification of a reimbursement plan. Any pre-notification product failure would have been corrected under the manufacturer's limited warranty. Accordingly, no person would be eligible for reimbursement pursuant to 49 CFR Part 573.13.

How remedy component differs from recalled component:

Remedy tires will be from unaffected production weeks

Identify how/when recall condition was corrected in production:

A mechanical repair was completed on the belt manufacturing machine on 1/24/25.

Reimbursement Plan

Manufacturer used general reimbursement plan on file.

Recall Schedule

Description of recall schedule:

Toyo intends to conduct owner and dealer notification on the dates indicated based upon known dealer contacts and tire registration records. Owner notification may extend beyond the listed dates depending upon the timing of receipt of additional owner information from dealers.

Planned Dealer Notification Date: Nov 26, 2025 - Nov 28, 2025 ☐ No Dealers

Planned Interim Owner Notification Date: ☐ No Owners

Planned Remedy Owner Notification Date: Dec 10, 2025 - Dec 12, 2025 ☐ Phased Recall