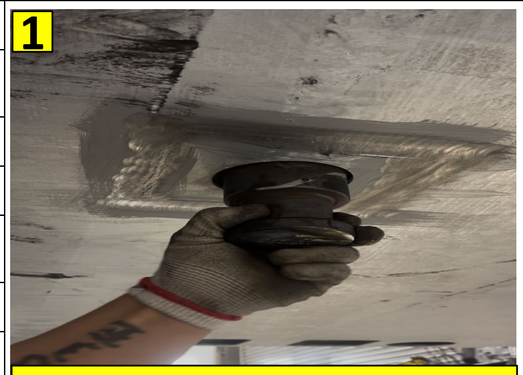
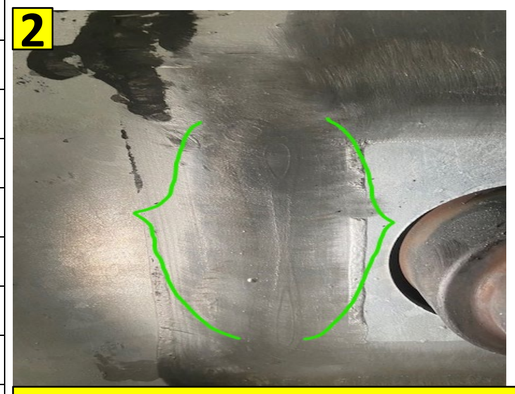
Great Dane	Standard Work Element Sheet (SWES)	SWES ID	OP000.00.00.1B		
Description:	Visual inspection of heat marks	Rev Level		Date:	11/26/24
SAFETY EQUIPMENT	Hard Hat, Safety Glasses, Gloves, Ear Plugs, Steel-Toes, Cut Sleeves			SWS ID Ref	OP000.00

Op #	Work Element Description	Sym	Cycle Time
1	**Physically verify the kingpin is held firmly in place by shaking it**	◆	
Key Point			
2	**Visually inspect for heat marks in the designated zone around the kingpin.**	◆	
Key Point			
3	**Repaint with cold galvanize after grinding**		
Key Point			
		Cycle Time	**0:00**



Verify the kingpin is held firmly in place



Visually inspect for heat marks in all the designated zones around the kingpin

Safety ✚ Throughput ➡	Manufacturing Engineer Signature:	Production Engineer Manager Signature:	Operations Manager Signature:					
Quality ◆ Checklist ◆ Cost ●	Manufacturing Engineer Manager Signature:	Quality Manager Signature:	EHS Signature:	Originator:	Page	1	of	1