

**Technical Instructions**

**Safety Recall SR-24-05-0**

**RDU Subframe Harness Length**

**Model: Air – Pure RWD**

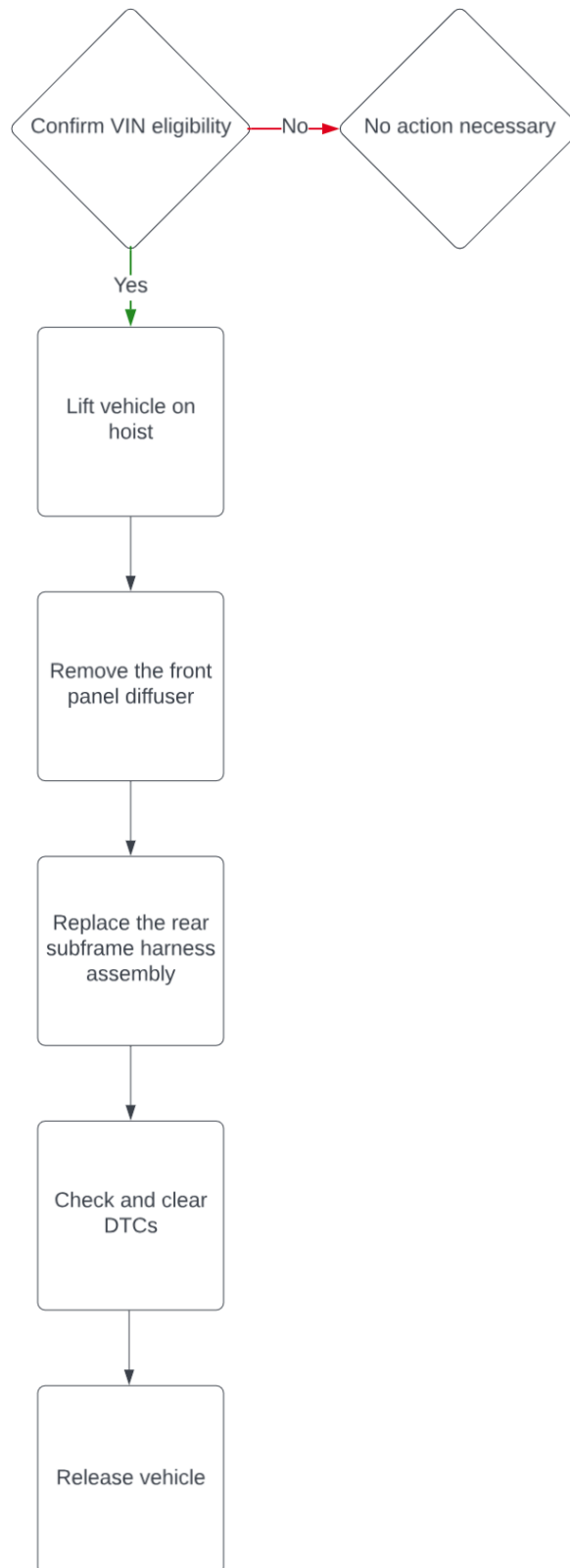
**Year: 2024 / 2025**

**Market: USA / CAN / KSA**

**Rev 1**

**Release Date: 11/05/2024**

## I. PROCESS OVERVIEW



## II. VIN ELIGIBILITY

Model	Year	Market
Air – Pure RWD	2024 / 2025	USA / CAN / KSA

## III. WORK ORDER DOCUMENTATION

Include the following information in the work order:

<b>Concern</b>	VIN has open Recall – SR-24-05-0
<b>Cause</b>	Recall SR-24-05-0
<b>Correction</b>	[Document the actions performed according to Labor Op Codes]

## IV. DOCUMENTATION DETAILS

To ensure that vehicle campaign repairs are documented correctly, please reference the following when creating work orders for SR-24-05-0:

<b>Job Code</b>	SR-24-05-0 RDU Subframe Harness Length
<b>Pay Type</b>	Campaign [Customer Vehicles] Rectify [Lucid Internal Vehicles]
<b>Defect Code</b>	Campaign
<b>Causal PN</b>	P11-J55102

Use the following Labor Op code:

Labor Op Code	Description	FRT*
96.240501	SR-24-05-0 RDU Subframe Harness Length – Replace the rear subframe harness	2.0

\*Flat Rate Time (FRT) is subject to change

## V. PARTS AND MATERIALS

Part Number	Name/Desc	Qty
P11-J55102-03	Rear Subframe Harness	1

## VI. IMPORTANT INFORMATION

 **CAUTION:** Ensure the use of all appropriate PPE when performing this repair.

## VII. REPAIR INSTRUCTIONS

<p><b>1. Use latest Technical Instructions (TI)</b> Use the latest revision Technical Instructions (TI) by checking the revision (REV) number displayed on the title page and in the document footer.</p>
<p><b>2. Confirm VIN Eligibility</b> Eligible VIN will have an open Service Campaign against the asset in Salesforce. Title: SR-24-05-0 RDU Subframe Harness Length</p>

### Replacement of the Rear Subframe Harness

<p><b>1. Power down the vehicle.</b></p>
<p><b>2. Center the vehicle on the two-post lift for proper alignment with the designated lifting arms and pads. Refer to the service manual: <a href="#">Two-Post Lift Vehicle Placement and Lifting</a></b></p>
<p><b>3. Remove the front panel diffuser. Refer to the service manual: <a href="#">Front Panel Diffuser R&amp;R</a></b></p>
<p><b>4. Replace the rear subframe harness assembly. Refer to the service manual: <a href="#">Rear Subframe Harness R&amp;R</a></b></p>
<p><b>5. Install the front panel diffuser. Refer to the service manual: <a href="#">Front Panel Diffuser R&amp;R</a></b></p>
<p><b>6. Lower the vehicle and remove the two-post lift arms. Refer to the service manual: <a href="#">Two-Post Lift Vehicle Placement and Lifting</a></b></p>
<p><b>7. Check and clear all diagnostic trouble codes (DTC). Refer to the service manual: <a href="#">DTCs Check and Clear</a></b></p>
<p><b>8. No further action required. The recall is complete. Release vehicle.</b></p>