



SIM 34 02 24

2025-03-11

RECALL 24V-697: INTEGRATED BRAKE SERVOMOTOR

This Service Information Bulletin (Revision 4) replaces SI M34 02 24 **dated February 2025**.

What's New:

- Correction updated (some previous part numbers deleted)
- Procedure revised
- Parts Information updated
- Claim Information updated
- Attachments for "Wet IB" and "Dry IB" from Revision 2 no longer needed

☐ THIS REPAIR IS MOBILE FRIENDLY

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop if the campaigns have a status of remedy available. Otherwise, please release the vehicle.

MODEL

E-Series	Model Description
F66	MINI Cooper S Hardtop 2 Door
U25	MINI Countryman

AFFECTED VEHICLES

Vehicles which require this campaign to be completed will show it as "Open" when checked either in AIR, AWP, Campaign Summary, or Warranty Vehicle Inquiry.

Please make sure you check your dealer inventory as soon as possible. As of September 13, 2024, you can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

SITUATION

BMW AG is conducting a Voluntary Safety Recall (effective September 12, 2024) on certain Model Year 2025 MINI vehicles that were produced between April 4, 2024, and June 28, 2024.

The Integrated Brake (IB) module may not function according to specifications. If this happens, a warning lamp and message will be displayed in the instrument cluster. There will be a reduction in power assist braking, which could lead to an extended stopping distance and increase the risk of a crash. The Antilock Brake System (ABS) and Dynamic Stability Control (DSC) system may also not function, which could affect vehicle handling and control. Please note that higher pedal force may be required.

If the IB module is not functioning properly, the parking (emergency) brake will be automatically activated to aid in braking performance.

The Recall Notice and FAQ have been attached for further information.

CAUSE

A quality inspection has shown that a weld seam on the servomotor of the IB was improperly made.

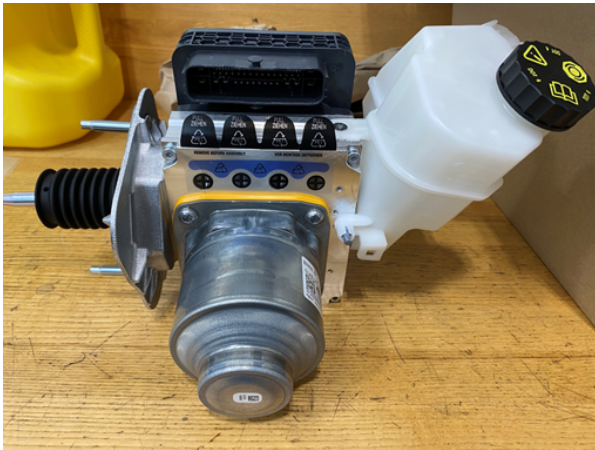
CORRECTION

Replace the IB with either a "wet" pre-filled unit or a "dry" unfilled unit.

"Wet" IB pre-filled: Brake fluid reservoir is filled (arrow) and the four brake fluid line ports are plugged with bolts (circled).



Part number:
5B67B85



Part number:
5B3C874

Note: Additional work is necessary to install these “Dry” units; refer to the Claim Information section.

PROCEDURE

Repair Procedures **REP 34 51 601** – “Replacing Hydraulic Unit” and **REP 34 51 602** – “Replacing the Hydraulic Unit (Not Filled)” have been updated with a new procedure. Please make sure to review the FULL replacement procedure **BEFORE** beginning any work on the IB.

Please note that part of the new replacement procedure is to verify the vehicle is at or above I-Level ...24-11-530 before IB replacement. This software level modifies the Mileage Storage process in the vehicle and eliminates the chance of mileage discrepancy due to IB replacement.

If a vehicle is programmed to I-level ...24-11-530 or higher **BEFORE** replacement of the IB, then the vehicle will need to be cycled to a “Driving” state and back to a “Residing” state **BEFORE** the IB is replaced. This will trigger the mileage sync with the new software. If this step is **NOT** performed before IB replacement, the mileage value may be inaccurate after IB replacement.

Note:

- “Driving” state can be achieved with internal combustion engine (ICE) vehicles by starting the engine. In BEV or PHEV vehicles, “Driving” state is achieved pressing the “Start/Stop” button while pressing the brake pedal. The “Ready” indicator will show in the cluster when “Driving” state is achieved.
- Test plan **ABL-WAR-AS3450_IB70_KM** – “Display Persistent Odometer Reading” is no longer required due to the updated repair procedures
- The attachments for “Wet IB” and “Dry IB” from Revision 3 are no longer needed

Determine what is the vehicle’s current I-level by either using AIR or the Key Reader/After-sales Workplace (AWP) application.

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If you have received a “wet” unit, follow the REP34 51 601 “Replacing hydraulic unit”.



If you have received a “dry” unit, follow the REP 34 51 602 “Replacing the hydraulic unit (not filled)”.

Important:
Prior to connecting the negative battery cable as per the REP instructions follow-up works step 23, manually fill the brake fluid reservoir to just below the rim of the filler, above the “MAX” mark.
Reinstall the fluid reservoir cap and continue REP procedures

Failure to fill prior to the battery connection may result in extended or additional bleeding procedures

PARTS INFORMATION

Use and invoice the applicable part numbers below.

YOCV Campaign Code for retailed & third party rental vehicles:
MINI = 3104649800

YOCV Campaign Codes for inventory & loaner vehicles:
MINI = 3104606529

Refer to the weekly Parts Matrix for the most up-to-date ordering information.

Part Number	Description	Quantity
34 50 5 B67 B85	Power brake (WET unit)	1
Or		
34 50 5 B3C 874	Power brake (DRY unit)	1
34 50 5 A59 585	Seal brake booster	1
07 11 9 905 374	Self-locking collar nut (M8-10 ZNS3) (rounds to 10)	2
Additional for U25		
07 11 9 904 670	Flange nut (M10-10-ZNS3)	1
07 11 9 905 147	Hex bolt with washer (M10x25-10.9 ZNS3)	1

Sublet – Bulk Supply Materials

Part Number	Description	Quantity
81 22 0146735	MINI Brake fluid DOT 4 (DN = 12 oz bottle)	Sublet as needed
Or:		
81 22 0142156	Brake fluid DOT 4 (DN = 12 oz bottle)	Sublet as needed
Or:		
81 22 0142155	Brake fluid DOT 4 (DN = 1 Gallon)	Sublet as needed
Or:		

81 22 5B43922	Brake fluid DOT 4, LV (DN = 1/10-liter billing part number, only in conjunction with dispersing from the 30-liter drum with a separate ordering part number)	Sublet as needed
And:		
83 19 5A53089	BMW Group Non-Chlorinated Brake Parts Cleaner- 3% VOC - (DN = 15 oz)	Sublet as needed
Or		
83 19 2451315	BMW Group Non-Chlorinated Brake Parts Cleaner - 45% VOC - (DN = 15 oz)	Sublet as needed

CLAIM INFORMATION

Reimbursement for this Recall will be via normal claim entry utilizing the applicable work package information below, the additional work as required, and part numbers listed above that apply.

Repair Code:	0034950200	F66 U25 Replacing hydraulic unit for brake system
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Below are the special flat rate labor operation code choices for this action.

Plusposition (+)	Completion before the first vehicle delivery to a customer (New in-stock/No in-service date), or the vehicle is already in the workshop for another reason and/or repair, identified by the “ (Plusposition) ” reference in the descriptions below.
Main work	The vehicle arrives for this Recall, no other Main work will be performed/claimed during this workshop visit, identified by the “ (Main work) ” reference in the descriptions below

When applicable, only one Main work flat rate labor operation code can be claimed per workshop visit.

IB Replacement with Vehicle Programming and Encoding

Work Package	Labor Operation	Description	Labor Allowance
# 1	00 77 635	Replace integrated brake system, program, and encode the vehicle control units, includes Carrying out vehicle test (00 00 556/61 21 528) (Plusposition)	As applicable
Or:			
# 2	00 77 092	Replace integrated brake system, program, and encode the vehicle control units, includes Carrying out vehicle test (00 00 006/61 21 528) (Main work)	As applicable
As applicable:			
Expanded WP A	00 77 637	Additional work, brake bleeding procedure (for installation of an “Dry” unfilled IB)	2 FRU
Expanded WP B	N/A	No longer applies	N/A
Expanded WP C	N/A	See Expanded WP G	N/A
Expanded WP D	N/A	See Expanded WP E or F	N/A
Expanded WP E	00 77 886	Additional work programming vehicle (before replacing integrated braking system to bring the vehicle to the	5 FRU

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Or:			
Expanded WP F	00 77 887	Remote Software Upgrade (RSU) Status - Ready to be Installed.	2 FRU
Expanded WP G	00 77 888	Additional work for odometer (activate drive-ready state)	1 FRU

Or:

IB Replacement, Vehicle Programming and Encoding is included in another Repair.

Work Package	Labor Operation	Description	Labor Allowance
#3	00 77 636	Replace the integrated brake system (Programming and encoding the vehicle control units was performed in conjunction with another campaign/repair during the same workshop visit) (Plusposition)	As applicable
Or:			
#4	00 77 093	Replace the integrated brake system (Programming and encoding the vehicle control units was performed in conjunction with another campaign/repair during the same workshop visit) (Main work)	As applicable
As applicable:			
Expanded WP A	00 77 637	Additional work, brake bleeding procedure (for installation of an “Dry” unfilled IB)	2 FRU
Expanded WP B	N/A	No longer applies	N/A
Expanded WP C	N/A	See Expanded WP G	N/A
Expanded WP D	N/A	See Expanded WP E or F	N/A
Expanded WP E	00 77 886	Additional work programming vehicle (before replacing integrated braking system to bring the vehicle to the required minimum I-level)	5 FRU
Or:			
Expanded WP F	00 77 887	Remote Software Upgrade (RSU) Status- Ready to be Installed.	2 FRU
Expanded WP G	00 77 888	Additional work for odometer (activate drive-ready state)	1 FRU

Vehicle Programming and Encoding Required after Part Replacement

During this workshop visit, the affected vehicle may also show one or more programming and encoding Technical Campaign repairs open, the programming and encoding procedure may only be invoiced one time.

After replacing the integrated brake (IB) system module, select this open Technical Campaign to also perform and submit for updating the vehicle to the required I-level or higher instead when applicable (this includes 00 00 006 or 00 00 556, 61 21 528, and 61 00 730).

Please be sure to also perform any additional before and/or after work (including attaching labels) as required by the open campaigns on the vehicle. Close any other open programming and encoding Campaign repairs as outlined
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Or:

IB Repair Completed by another Repair or Technical Action

Work Package	Labor Operation	Description	Labor Allowance
# 5	00 77 638	Hydraulic unit is billed via the technical campaign 0034810200 / 0034870200 / 0034910200 / 0034930200 (Plusposition)	1 FRU
Or:			
# 6	00 77 094	Hydraulic unit was billed via the technical campaign 0034810200 / 0034870200 / 0034910200 / 0034930200 (Main work)	1 FRU

Claim Repair Comments

Reference the SIB number, the work package (Pkg) number and the Expanded WPs performed in the technician's RO notes and in the claim comments (For example: M34 02 24 WP1, A, E, G), unless otherwise required by State law.

Also, identify and explain when the "Dry" unit's additional work, and what other additional work was required and performed.

Sublet – Bulk Supply Materials (RO and Claim Comments Required)

Sublet Code 4	Reimbursement for the repair-related bulk supply materials (Do not use the MINI part numbers for claim submission)	Up to \$50.00
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Sublet reimbursement calculation for claiming the applicable repair-related bulk supply material (MINI part number) is at the dealer net (DN) price for the full or proportional quantity used plus your dealer's handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

BMW Group's AIR Application Resource for Flat Rate Labor Operation Codes

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group AIR application resource, start by entering the Chassis Number (last seven (7) characters of the VIN), and click on the "Search" icon. If the "Vehicle Selection" window displays two or more model possible vehicle choices, select the applicable Model, or enter the full VIN (17 characters) instead to proceed. Click on the "Flat Rate Units" button and enter a flat rate labor operation code number "without spaces" in the field to the right, click on the "Search" icon to display the corresponding listing of "Flat rate unit group details" that are available and their corresponding FRU allowances.

Vehicle Programming and Encoding – Additional Work (RO and Claim Comments Required)

This procedure automatically reprograms and encodes any vehicle control modules that do not have the latest software I-level.

If one or more control modules fail during the reprogramming procedure, claim the required consequential repair work procedures to address this issue (including performing the IRAP Control Unit Recovery first as required, refer to the SIB in AIR) under the Repair Code in this bulletin together with the corresponding labor operation codes and their flat rate unit (FRU) allowance(s), including the diagnosis* that applies.

Please explain the additional work procedures that were performed (The why and the what) on the repair order and in the claim comments.

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For covered repairs that address control module failures that occurred prior to performing this reprogramming procedure, claim this work with the applicable Repair Code listed in AIR together with the corresponding labor operation codes and their flat rate unit (FRU) allowance(s), including the diagnosis* that applies.

(*) Based on which one applies to your dealer, please refer to [SI M01 01 20](#) or [M01 07 20](#) for the applicable procedure for documenting, claiming, and explaining, on the RO and in the claim comments, your diagnosis work time (WT), job/repair work time (WT), and the vehicle repairs your dealer performed, unless otherwise required by State law.

Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)

This Recall repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Repair Code noted above as follows:

Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI M01 01 17](#) for additional information.

Reimbursement of Recall Remedy Comparable Prior Customer-Pay Repairs (TREAD Act)

The Safety Recall remedy repair for this action is to replace the Affected Vehicle’s power brake unit (Integrated Brake IB module) together with performing the required follow-up vehicle programming and encoding procedure.

Based on the age of the Affected Vehicles and the type of remedy repair being performed, a reimbursement request for a qualifying prior customer-pay repair is not likely. However, a customer may still request the review of a repair that was performed on their vehicle which they paid for.

A qualifying customer pay repair, performed **prior** to the notification of Recall, must be comparable to the Recall’s remedy repair, and it must primarily address the Service Information Bulletin’s identified vehicle issue (Situation/Cause) which requires repair (Correction) as noted above. Also, the repair must have been correctly, effectively, and completely performed as required by the applicable BMW Group approved repair process instructions and guidelines (Procedure) including required replacement part usage (Parts Information) for it to be considered and approved for reimbursement.

In the event of the above situation, please contact the Warranty department (include a legible copy of the invoice) through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections. The Warranty department will respond to your inquiry accordingly.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

Supporting Materials

- [picture_as_pdf M340224 Recall Notice.pdf](#)
- [picture_as_pdf M340224_24V-697-IB Servomotor-MINI-FAQ-\(12Aug2024\).pdf](#)

SAFETY RECALL NOTICE

To: All Center Operators, Sales Managers, Service Managers, Parts Managers and Warranty Processors

RE: Recall 24V-697: Integrated Brake Servomotor – M34 02 24

BMW AG is conducting a Voluntary Safety Recall (effective September 12, 2024) on certain Model Year 2025 MINI vehicles that were produced between April 4, 2024, and June 28, 2024.

Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that Centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.

Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.

Please follow any special instructions that we provide to you for the return or disposition of recall parts.

We appreciate all your assistance with this Recall.

Safety Recall
24V-697
IB Servomotor
Model Year 2025
MINI Hardtop Cooper
MINI Cooper Countryman
Issue Date: 09/12/2024

Q1. Which MINI models in the US are potentially affected by this Safety Recall?

Certain Model Year 2025 MINI Hardtop Cooper and MINI Cooper Countryman models, in the US are potentially affected.

Q2. What is the specific issue?

The Integrated Brake (IB) module may not function according to specifications. If this happens, a warning lamp and message will be displayed in the instrument cluster. There will be a reduction in power assist braking, which could lead to an extended stopping distance and increase the risk of a crash. The Antilock Brake System (ABS) and Dynamic Stability Control (DSC) system may also not function, which could affect vehicle handling and control. Please note that higher pedal force may be required.

If the IB module is not functioning properly, the parking (emergency) brake will be automatically activated to aid in braking performance.

If you are not the only driver of this vehicle, please advise all other drivers and passengers of this important information.

Q3. Why are other models / vehicles not included in this Safety Recall?

Other models have an Integrated Brake (IB) system that was produced to specifications by the supplier.

Q4. Can I continue to drive my vehicle?

Yes. However, when you are notified by MINI of this Safety Recall that a remedy is available, please contact an authorized MINI dealer to schedule an appointment as soon as possible. For the latest updates to this Safety Recall, please visit miniusa.com/recall. **If you are not the only driver of this vehicle, please advise all other drivers of this important information.**

Q5. How did MINI become aware of the issue?

MINI became aware of the issue through its quality control procedures.

Q6. How will I be informed of this Safety Recall?

Owners of potentially affected vehicles will be notified via First Class mail advising them of this Safety Recall. When parts become available, they will receive another letter, requesting that they schedule an appointment with an authorized MINI dealer as soon as possible to have this Safety Recall performed. For the latest updates to this Safety Recall, please visit miniusa.com/recall.

To ensure MINI has the most up-to-date contact and vehicle information, owners should register their vehicle at miniusa.com/ol. Registration is free and will give them access to other information specific for their MINI vehicle. Alternatively, owners can visit miniusa.com/recall and click on “**Manage recall notices and contact information**”.

Q7. How will my vehicle be remedied?

When the remedy is available, potentially affected vehicles will have the Integrated Brake (IB) system replaced for free which should take several hours.

Q8. Do I have to wait for MINI to contact me to have the remedy performed?

Yes. We are in the process of implementing this Safety Recall to ensure that the necessary parts, tools, and procedures are available. For the latest updates to this recall, please visit miniusa.com/recall.