

RECALL 24V628 / 2024-488 REMEDY INSTRUCTIONS

	Make(s): SALEM & WILDWOOD Model(s): SBT19RBHL & WBT19RBHL Model Year(s): 2024	Repair Code: RC-004-03-00-004605 Allotted Time: 2.00 Inspection Code: N/A Allotted Time: N/A
	Concern: Chassis outrigger(s) may be installed in a manor which allow the tire to contact the outrigger(s) under full jounce of the suspension.	Photo(s) Required: NO Prior Authorization Required: YES Part(s) Kit Number: F100655181 Part(s) Return: NO

Turn off LP Gas at LPG Tank(s). Disconnect the vehicles' battery Positive and Negative, disconnect any House battery(s) Positive and Negative, if equipped with a generator ensure it is off and lastly, ensure the vehicle is disconnected from shore power. Block any tires/wheels to prevent the vehicle from rolling. Failure to do so may result in electrocution, fire or other personal injury, property damage and/or death.

PLEASE SEE ATTACHED REMEDY INSTRUCTIONS

Tools Needed

- Plasma cutter or grinder with cut off wheel.
- Power Drill
- Power Impact Driver
- Torque wrench
- 9/16" wrench
- 9/16" socket
- 3/8" drill bit

Material

- Outrigger 10.25" Qty: 2
- Grade 5, 3/8"-16 x1.5" bolt. Qty: 4
- 3/8"-16 Locking nut. Qty: 4
- 3/8" flat washer. Qty: 8
- 3/8" x 1.5" wood lags. Qty: 2
- Black spray paint (Not provided)

Step 1: Notching the Outriggers

- Locate outriggers above the front and rear tires on the **road side** of the unit. (Illustration 1A/1B).
- Using a cut off wheel or plasma cutter, notch the outriggers providing sufficient tire clearance (Illustration 2).

At least 3 inches of tire clearance is required.

- Paint the material exposed by notching the outrigger.

Illustration 1A



Illustration 1B



Illustration 2



Step 2: Adding two Outriggers.

- Measuring from the front of the front cross member, outriggers need to be added at 113 3/8" and 157" on the **road side** of the unit (illustration 3A / 3B).
- Using a drill and a 3/8" drill bit, drill the holes to install the outriggers. Match drill the frame using the provided outrigger as a template (illustration 4).

Ensure the drill bit does not damage any wiring and/or plumbing that may be running on the opposite side off the frame rail. It may be best to pull the underbelly down behind the new outrigger location to check for wiring or other interference. A drill stop can also be used to prevent damage to objects on the opposite side of the frame rail.

- Secure the outriggers with the provided 3/8" nuts, bolts, and washers using a power impact, 9/16" socket, and wrench. Torque fasteners to 26 ft. lbs. (illustration 5).

The underbelly will need to be pulled down in a small area to access and tighten the installed fasteners.

Illustration 3A

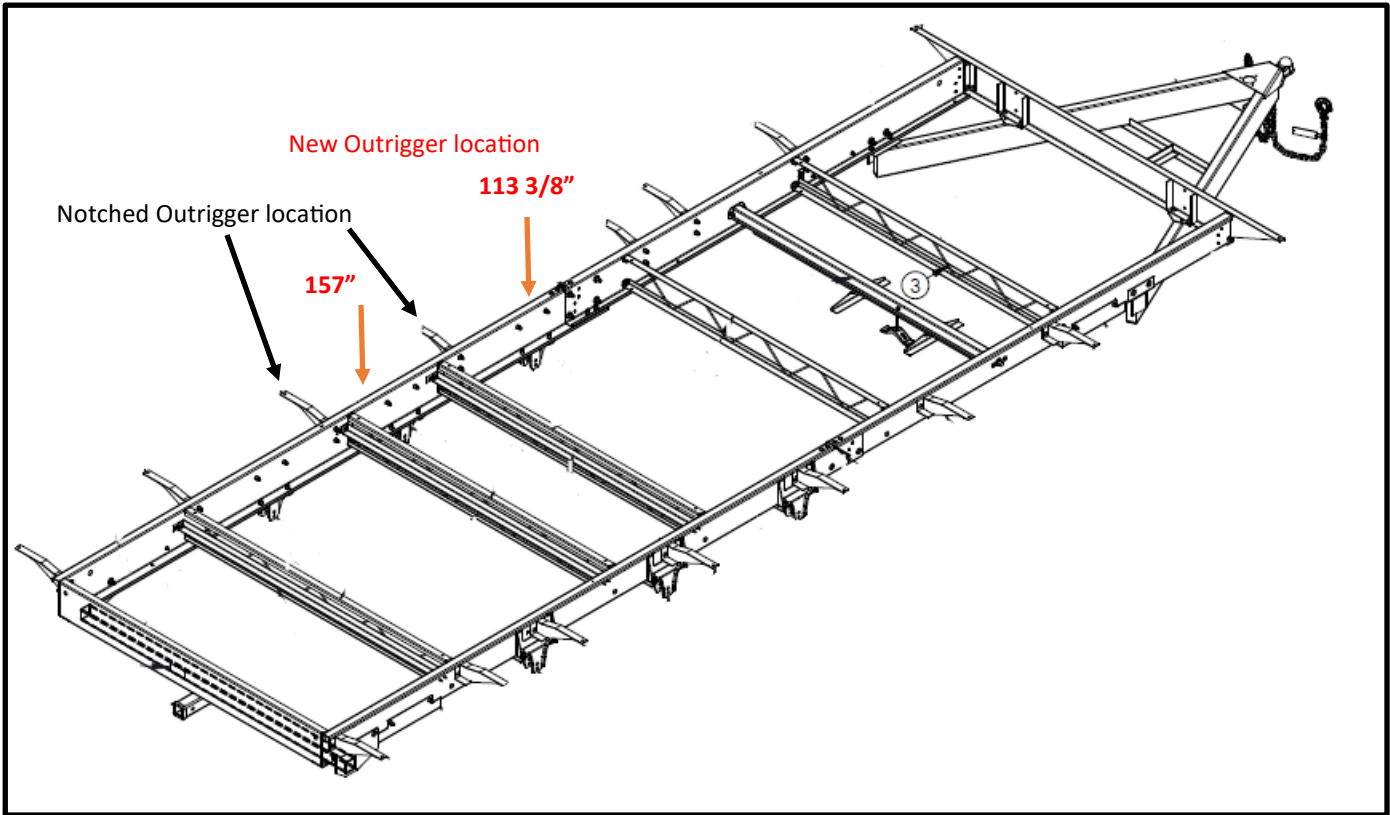


Illustration 3B

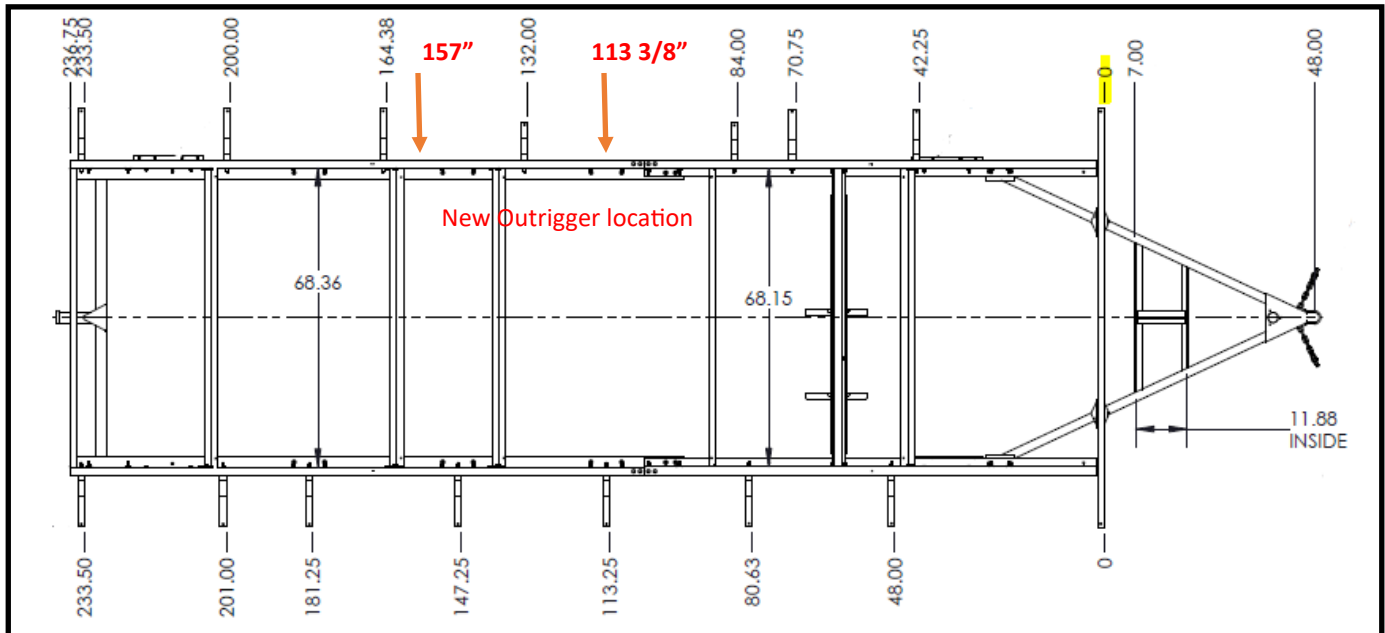


Illustration 4



Illustration 5



Step 3: Attaching the new Outriggers to the floor.

- Using a 9/16" socket and impact driver fasten the outriggers to the bottom of the RV floor with wood lags.(illustration 6).

Illustration 6

