

Recall Campaign Bulletin



Mercedes-Benz

Campaign No. 2024080002, August 2024

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model AMG GLB 35 (247 platform)**
Model Year 2024

Check Rear Axle Brake Hose

Mercedes-Benz AG, the manufacturer of Mercedes-Benz vehicles, has determined that on certain MY 2024 GLB (247 platform) vehicles, the brake hoses on the rear axle might not have been routed according to current production specifications. The brake hoses on the rear axle may have been improperly routed, which could allow chafing on the rear axle, and result in a brake fluid leak. This might impair braking performance. In this case, the risk of a crash could be increased. An authorized Mercedes-Benz dealership will check the routing of the rear axle brake hoses on the affected vehicles and rework it, if necessary.

Prior to performing this Campaign:

- VMI must be checked before performing campaigns to verify that the campaign is required on a specific vehicle. Always check for any other open campaigns and perform accordingly.
- Please review the entire Campaign bulletin and follow the repair procedure exactly as described.

Approximately 16 vehicles are affected.

Order No. P-RC-2024080002

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Check Rear Axle Brake Hose

Check/Test Procedure

1. Lift vehicle.
2. Inspect the left and right rear brake hoses on the rear axle.
 - i** Left and/or right rear brake hoses could contact the felt wheel arch liner area (**Figure 1, A**) and this could cause the brake hose to rub against the rim or tire.
 - i** The left and right rear brake hose must be routed freely without any points of contact (**Figure 2**).
 - i** Even if the brake hoses are routed correctly, they must be checked for scuff marks/damage!



Figure 1



Figure 2

- a. Brake hose **is damaged** on left and/or right side of rear axle: Carry out **Work Procedure**.
 - b. Brake hoses on the left and right are **routed correctly** and have **no scuff marks or damage**: **End Measure**.
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Work Procedure

1. Replace the damaged brake hose(s) and ensure it is routed correctly (**Figure 2**).
 - i** For basic data, see **AR42.10-P-0013MFA**
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Primary Parts Information

Qty.	Part Name	Part Number
As required (2)*	Brake hose	A 247 420 01 48

* One or both brake hoses may be affected!

i Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

i **Note:** The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Damage Code	Operation Number	Description	Labor Time (hrs.)
42 960 08	12-2226	Check left and right rear axle brake hoses	0.2
	12-2227*	Replace damaged rear axle brake hose (after check) Includes: Remove/install wheel, additional wheel jack, bleed brake system and brake test on test stand	ZM

* One or both brake hoses may be affected!

i **Note:** Always check Xentry Operation Time (XOT) for the current OP-Code times. Labor times are subject to change and updates may not be reflected in this document.