RECALL 24V489 / 2024-373 REMEDY INSTRUCTIONS



Make(s): MANY, SEE BELOW Model(s): MANY, SEE BELOW Model Year(s): 2024 - 2025

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The Lippert Ladder Receiver mounted to the rear wall may have been inconsistently installed, missing the intended backer.

Repair Code: RC-076-09-00-004568

Allotted Time: 3.00 HRS.

Inspection Code: RC-076-05-00-004567

Allotted Time: .30 HRS.

Photo(s) Required: YES, PRE & POST Prior Authorization Required: YES Part(s) Kit Number: F100622825

Part(s) Return: N/A

Turn off LP Gas at LPG Tank(s). Place vehicle in (P) Park and engage the Parking Brake. Disconnect the vehicles' battery Positive and Negative, disconnect any House battery(s) Positive and Negative, if equipped with a generator ensure it is off and lastly, ensure the vehicle is disconnected from shore power. Block any tires/wheels to prevent the vehicle from rolling. Failure to do so may result in electrocution, fire or other personal injury, property damage and/or death.

CERTAIN 2024 - 2025 - CROSS TRAIL: C2C20BHTA, C2C20CBTA, C2C24FLM, C2C24FLMA & C2C26XGF45

F100622825 - PARTS KIT NUMBER

INSPECT:

STEP 1: LOCATE LCI LADDER RECEIVER ON THE REAR OF THE VEHICLE;

STEP 2: MEASURE LOCATION FROM BOTTOM OF THE REAR WALL TO THE BOTTOM OF THE LCI LADDER RECEIVER;

- TAKE A PHOTO OF THIS DIMENSION REQUIRED FOR CLAIM;
- REFERENCE THE INCLUDED PRINT PER MODEL SHOWING THE PROPER MEASURING TECHNIQUE;
- IF LADDER RECEIVER IS INCORRECTLY LOCATED, MOVE TO REMEDY;

STEP 3: MEASURE LOCATION FROM THE SIDE WALL EDGE (CLOSEST) TO THE SIDE EDGE OF THE LCI LADDER RECEIVER;

- TAKE A PHOTO OF THIS DIMENSION REQUIRED FOR CLAIM;
- REFERENCE THE INCLUDED PRINT PER MODEL SHOWING THE PROPER MEASURING TECHNIQUE;
- IF LADDER RECEIVER IS INCORRECTLY LOCATED, MOVE TO REMEDY;

REMEDY:

STEP 1: REMOVE FASTENERS FROM LADDER RECEIVER;

• DISCARD FASTENERS - DO NOT REUSE;

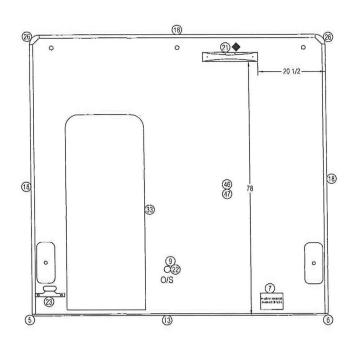
STEP 2: INSTALL LADDER RECEIVER ACCORDING TO THE INCLUDED PRINTS:

- ENSURE TO LOCATE THE RECEIVED ACCORDING TO THE PRINT BY MODEL;
- ENSURE TO APPLY BUTYL TAPE TO HOLES TO SEAL FASTENERS;

STEP 3: PERFORM BODY WORK TO PATCH HOLES IN FIBERGLASS;

STEP 4: CLAIM REPAIR CODE.

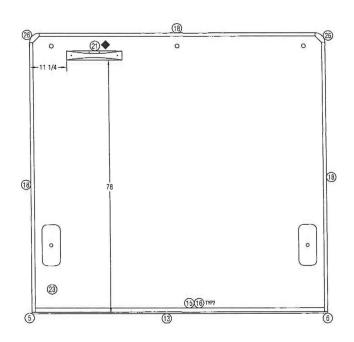
THIS DRAWING AND THE INFORMATION CONTAINED THEREON ARE THE EXCLUSIVE PROPERTIES OF COACHMEN	HEV	CHANGE DESCRIPTION	BY	DATE	PCR
RV. IT SHALL NOT BE COPIED OR DUPLICATED IN		MODEL CHANGE WAS F100364976	-		MC2025
ANY MANNER WITHOUT OUR WRITTEN CONSENT		ADD BRACKET AND DIM. FOR LIPPERT LADOER	TEM	7/1/24	PCR 3803



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CT 20BH	±.125*	±.063"		101	-		F1005468	356	A		
USED ON	±1°	± .5°			DO NOT SCAL	LE	\$1€E1 2	OF	3		

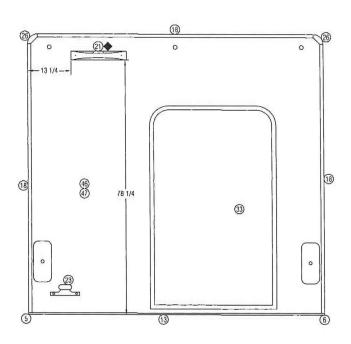
"THIS DRAWING AND THE INFORMATION CONTAINED THEREON ARE THE EXCLUSIVE PROPERTIES OF COACHMEN		CHANGE DESCRIPTION	BY	DATE	PCR
RV. IT SHALL NOT BE COPIED OR DUPLICATED		MODEL CHANGE WAS F100202858	-	-	MC2025
IN ANY MANNER WITHOUT DUR WRITTEN CONSENT!	A	ADD BRACKET AND DIM. FOR LIPPERT LADDER	REM	7/1/24	PCR 3803
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CT 20XG / MM	±.125*	±.063"					F10054685	5 A
USED ON	±1°	± .5°			DO NOT SCALE		SHEET 2	0F 3

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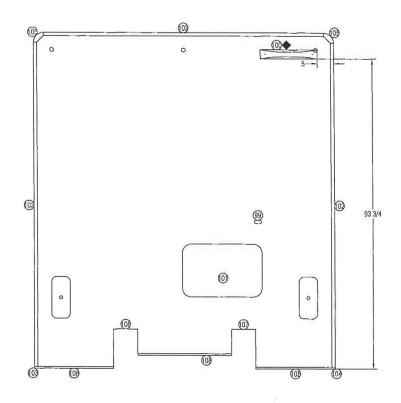
'THIS DRAWING AND THE INFORMATION CONTAINED THEREON ARE THE EXCLUSIVE PROPERTIES OF COACHMEN	LVL	CHANGE DESCRIPTION	BY	DATE	PCR
RV, IT SHALL NOT BE COPIED OR DUPLICATED IN		MODEL CHANGE WAS F100404104	-	-	MC2025
ANY MANNER WITHOUT OUR WRITTEN CONSENT*	A	ADD BRACKET AND DIM. FOR LIPPERT LADDER	REM	7/1/24	PCR 3803



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RV. IT SHALL NOT BE COPIED OR DUPLICATED		REPLACES F100412992	-		MC2025
IN ANY MANNER WITHOUT OUR WRITTEN CONSENT	Δ	ADD BRACKET AND DIM, FOR LIPPERT LADDER	REM	7/1/24	PCB 3803



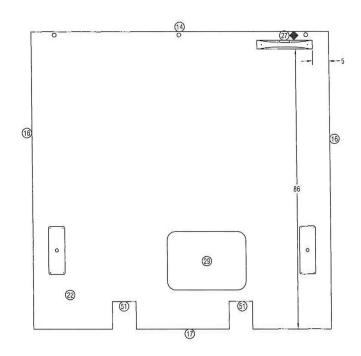
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±1/8"	±1/16"	APPVE	DATE	SCALE	DRAWING # RE
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TOLERANC OTHERWISE		DFTSN			OREST RIVER, INC
		WT OV	BS		SS CODE
QUAN	YTITY	REF	PART NO.	MATERIAL OR	PART DESCRIPTION
	Х		CONSTANT	SINGLE PANE WINDOWS	3
	1	99	F100051946	MAGNET, DOOR HOLD	
	1	100	F100330300	LIPPERT LADDER BRAC	KET
	1	101	F100332687		IH TH 1K2T1FP RC 600 GRA
	3	102	F100005081	WILDG, KICT ROOF EDG	
	1	103	F100110399	BOTTOM CORNER TRIM	
	1	104	F100110460	BOTTOM CORNER TRIM	- RH
	2	105	F100110398	TOP CORNER TRIM, LH/	RH
	1	106	F100163586	BEZEL, BUMPER EXTEN	SION - LH, ABS (GRAY)
	1	107	F100163587	BEZEL, BUMPER EXTEN	SION - RH, ABS (GRAY)
	7'	108	F100065882	MLDG, K155 ROOF EDG	E W/ CRVD LEG NO INSRT

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CT 24FL

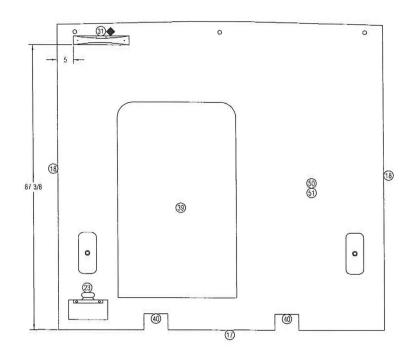
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THIS DRAWING AND THE INFORMATION CONTAINED THEREON ARE THE FXCLUSIVE PROPERTIES OF COACHMEN	REV	CHANGE DESCRIPTION	BY	DATE	PCR
RV. IT SHALL NOT BE COPIED OR DUPLICATED IN ANY MANNER WITHOUT OUR WRITTEN CONSENT!		MODEL CHANGE REPLACES F100338142 ADD BRACKET AND DIM. FOR LIPPERT LADDER	- REM	7/1/24	MC2025 PCR 3803
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		QUAN	VIIIV	REF F	PART NO.	MATERIAL OF	РΡΔ	RT DESCRIPTION	101			
					FRANCE LINLESS WT IN LES			COACHMEN B				
					04/24/2024	A DIVISION OF FOREST RIVER, IN EXTERIOR PARTS, CTL 20CE						
	CTL 20CB-XL	± 1/8" ± .125°	±1/16" ±.063"	AFFVD	DATE	SCALE -	П	F100546859	REV A			
©2021 COACHMEN RV.	USED ON	±1°	± .5°			DO NOT SCALE		SHELT 2 OF	3			

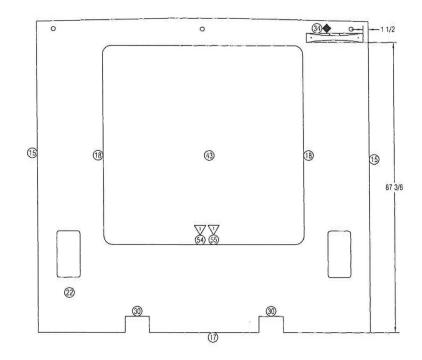
"THIS DRAWING AND THE INFORMATION CONTAINED THEREON ARE THE EXCLUSIVE PROPERTIES OF COACHMEN	REV	CHANGE DESCRIPTION	BY	DATE	PCR
RV. IT SHALL NOT BE COPIED OR DUPLICATED	+ .	WAS F100328612			MC2024
IN ANY MANNER WITHOUT OUR WRITTEN CONSENT	A	ADD BRACKET AND DIM. FOR LIPPERT LADDER	REM	7/1/24	PCR 3803



	QUAN	YTITY	REF F	PART NO.	MATERIAL OR	PART DESCRIPTION				
			WI IN LES		CLASS CODE:					
	TOI FRANCE UNLESS OTHERWISE SPECIFIED		DEISN	DATE	SON SON SE	OREST RIVER INC.				
	WOOD	OTHER	REM	4/23/2024	*** EXTERI	OR PARTS				
OT 000/0 M # 414	± 1/8"	± 1/16"	APPVO	DATE	SCALE	DRAWING # REV				
CT 22XG XL/MM	±.125" ±.063"			5500		F100546965 A				
USED ON	±1°	± ,5°			DO NOT SCALE	SHEET 2 OF 3				

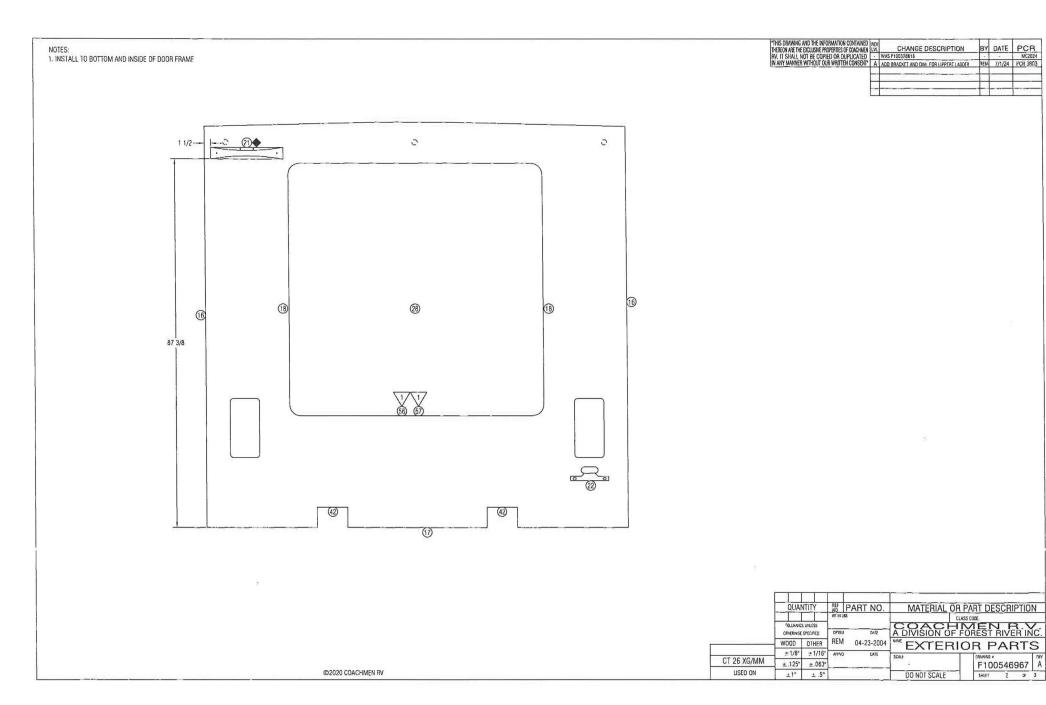
NOTES: 1.INSTALLED TO BOTTOM AND INSIDE OF DOOR FRAME





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	QUANTITY TOLEHANCE UNLESS OTHERWISE SPECIFIED		REF NO.	PART NO.	MATERIAL OF	R PART DESCRIPTION
			OFISN DATE		ASSEME: FOREST RIVER INC	
	WOOD	OTHER	REM	04/23/2024	MANG	OR PARTS
CT 23 XG/MM USED ON	Arrest Thurst	±1/16" ±.063"	1000.000	DATE	SCALF	F100546966 /
	±1°	± .5°			DO NOT SCALE	SHEET 2 OF 3



BY DATE POR REM 7/1/24 PCR 3803

F100546967 A

SHEET 2 DF 3