# **Recall Campaign Bulletin**



Campaign No. 2024060009, June 2024

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TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Model C-Class (206 platform)

Model Year 2023

**Check AMG Performance Seat Wiring Harness Routing** 

Mercedes-Benz AG, the manufacturer of Mercedes-Benz vehicles, has determined that on certain MY 2023 C-Class (206 platform) vehicles equipped with AMG Performance Seats, the seat wiring harness routing might not meet current production specifications. The seat wiring harness of the driver and front passenger seat might become damaged when the seatback is fully reclined. As a consequence, the functionality of the airbags installed in the affected seat might be impaired. This could increase the risk of injury in the event of a crash with airbag deployment. An authorized Mercedes-Benz dealer will check the routing of the AMG Performance Seat wiring harness on the potentially affected vehicles and re-work it if necessary.

#### Prior to performing this Campaign:

- VMI must be checked before performing campaigns to verify that the campaign is required on a specific vehicle. Always check for any other open campaigns and perform accordingly.
- Please review the entire Campaign bulletin and follow the repair procedure exactly as described.

Approximately 18 vehicles are affected.

Order No. P-RC-2024060009

i BR 206 with Code 555 – AMG Performance seats

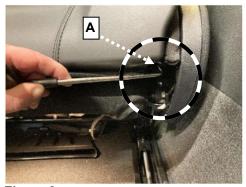
# **Check/Test Procedure**

1. Position front seats and backrests as far forward and upward as they will go (Figure 1).



Figure 1

- 2. Insert a hook behind the keder strip (Figure 2, A) on the seat backrest cover and carefully pull the keder strip out of the securing channel (Figure 2, B).
  - I Start on the side closest to the center console and work your way outward towards the door (Figure 2).





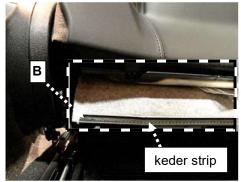


Figure 2

**3.** Check the seat wiring harness routing on the left side of driver seat and the right of front passenger seat (outboard sides) in the area of the backrest hinge screw (**Figure 3, A**):

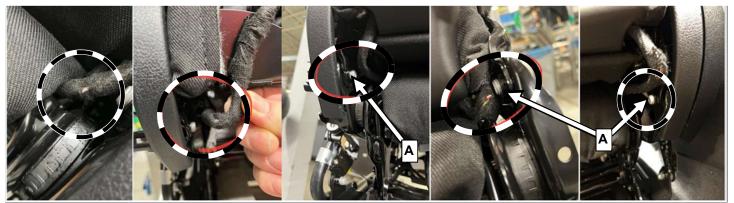


Figure 3 - NOT OK condition, shown on left and right front seats

- a. The seat wiring harness is damaged (Figure 3): Perform Work Procedures A and B.
- b. The seat wiring harness is not damaged: Perform Work Procedure B.

# **Work Procedure A**

- 1. If the seat wiring harness is **damaged**, remove the corresponding seat and repair the wiring harness.
  - Remove/install the front seat (AR91.10-P-1000WT) and repair the wiring harness (AR00.19-P-0100-09A).

## Work Procedure B

 Attach a cable tie with fastening clip to secure the wiring harness to the seat backrest frame. The seat backrest frame sheet metal has felt applied, and a section measuring 2-3mm without felt (Figure 5, green outline). Attach the fastening clip (Figure 5, A) flush to the outer edge of the sheet metal without felt and secure it flush against the sheet metal in the direction shown (Figure 5 and 6).

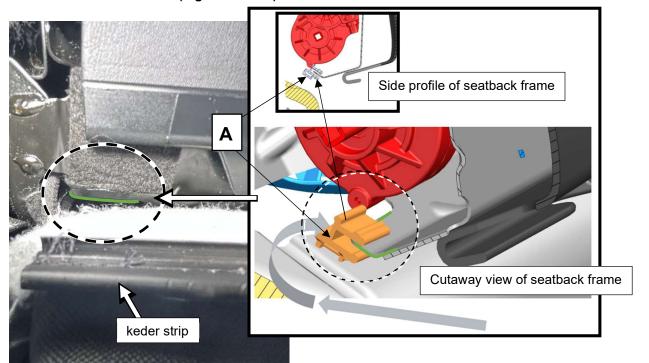
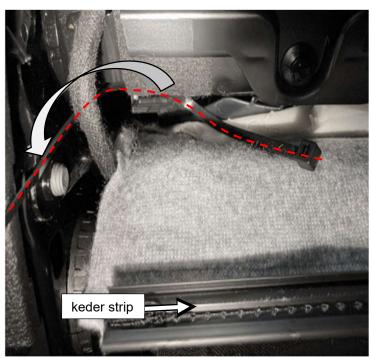


Figure 5 – fastening clip is secured to sheet metal area without felt (Figure 5, green outline).



**NOTE:** The cable tie **(Figure 6, red dashed line)** is routed behind the seat backrest frame, through the eyelet of the fastening clip **(Figure 5, A)**, and around the seat wiring harness to secure it from damage.

Figure 6 – cable tie routed through fastening clip eyelet.

2. Tighten the cable tie and cut off any protrusion (Figure 7). Check the cable tie clip to ensure that it is secured.

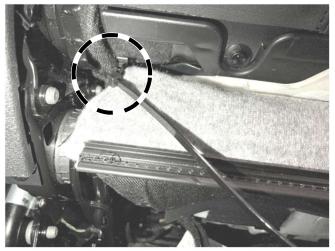
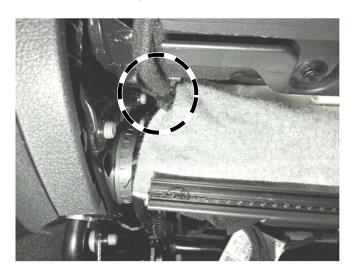


Figure 7

**3.** Assemble in reverse order.



### **Primary Parts Information**

Qty.	Part Name	Part Number
2	Cable tie with fastening clip	A 000 995 76 90

is Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

**Note:** The following allowable labor operation should be used when submitting a warranty claim for this repair:

### **Warranty Information**

Damage Code	Operation Number	Description	Labor Time (hrs.)
59 900 05	12-2145	On both front seats: Check electrical seat wiring harness for damage; secure with cable tie	0.7
	12-2146*	Repair front seat electrical wiring harness (1)	ZM

<sup>\*</sup> Repeat operation item as often as necessary

**Note:** Always check Xentry Operation Time (XOT) for the current OP-Code times. Labor times are subject to change and updates may not be reflected in this document.