



Recall Service Bulletin



**Recall Service Bulletin
RSB24-120-004**

DATE: 6/20/2024

APPLIES TO: This service bulletin applies to certain model year 2023-2024 FC-94 model emergency response chassis cabs built between April 2023 and March 2024.

NHTSA/TC Id: 24V323/2024-284

CONDITION: Certain driver front seats may have been installed in the cab with incorrect fasteners.

CORRECTION: Inspect seat mounting for incorrect fasteners and replace fasteners if incorrect.

LABOR ALLOCATION: 0.5 hour inspection/1.0 for repair if needed.

CLASSIFICATION: M2

PARTS NEEDED (if inspection indicates replacement is necessary):

<u>Driver's Seat</u>	<u>QTY</u>	<u>Part Number</u>	<u>Description</u>
	4	07200150FH8Y	7/16-20 X1.50LG FLG Gr8 Bolt
	4	0720FLN8Y	7/16-20FLG LK GR8 Nut
	2	0124-BB1-008	Washer-Special .53 ID x 2.50 OD X .10 thk
	2	0124-BB1-001	Washer-Special .53 ID x 2.50 OD X .104 thk
<u>Officer's Seat</u>			
	4	08130150FH8Y	½-13 X1.50LG FLG Gr8 Bolt
	4	0813FLN8Y	½-13FLG LK GR8 Nut
	2	0124-BB1-001	½ X 2 ½ inch Flat Washer

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GENERAL INSTRUCTIONS:

Thoroughly review entire service bulletin before starting work. If there are questions or concerns with steps defined in this service bulletin, contact Spartan Fire, LLC. Customer & Product Support Group.

All applicable industry safety standards must be followed when performing work identified in this procedure.

Step By Step Instructions – Driver’s Seat - 7/16 Inch

- 1) Locate driver seat mounting bolts. *See Figure 3.1*
- 2) Inspect bolts and determine the diameter of each bolt.
- 3) If they are 3/8-inch diameter, bolts will require replacement with 7/16 diameter hardware.
- 4) If bolts are already 7/16 inch diameter, then no further action is necessary.
- 5) If bolts are 3/8 inch, replace with 7/16 inch hardware as shown in figure 3.1.
- 6) Torque nuts to 55 ft lbs.

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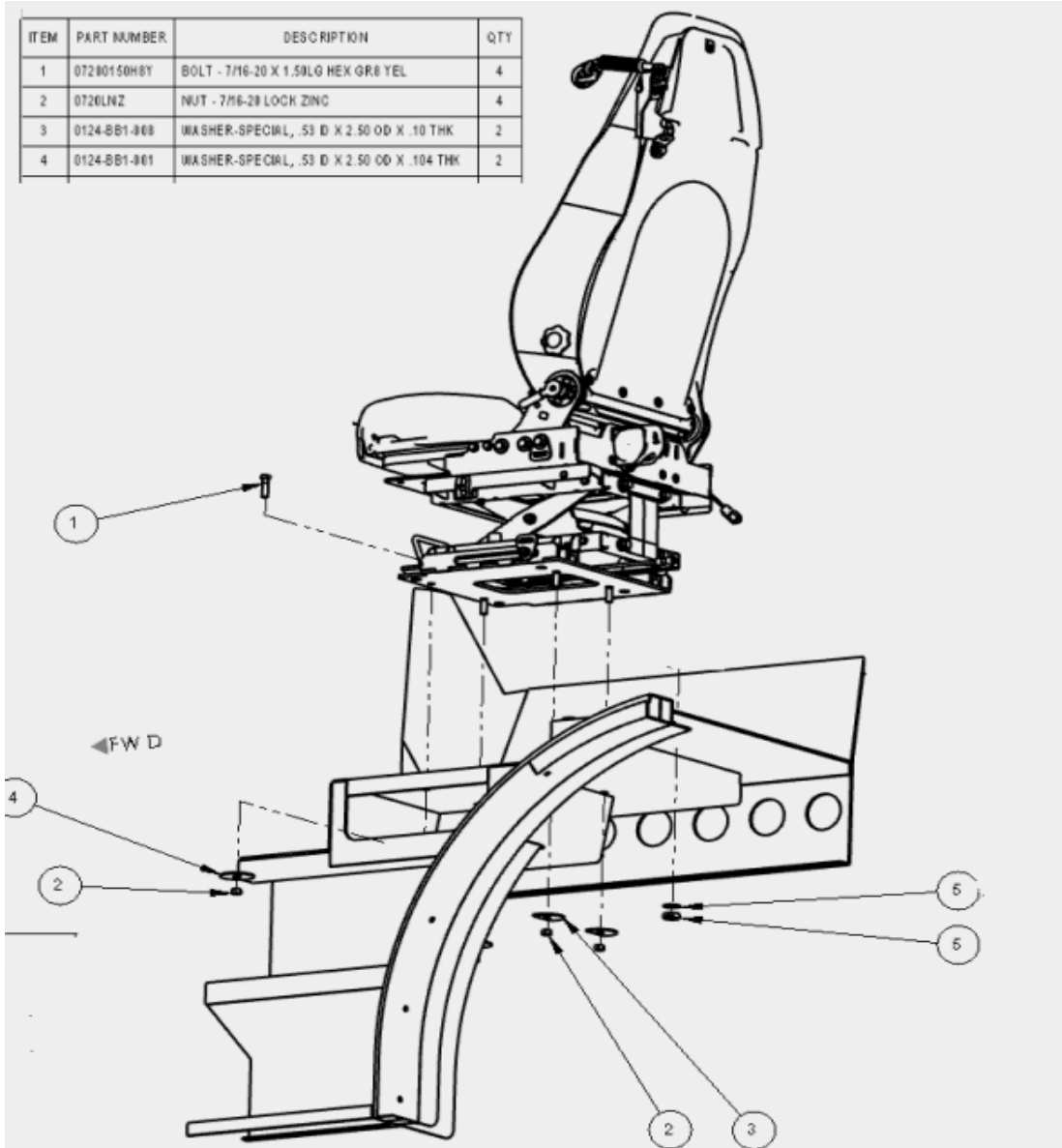


Figure 3.1

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Step By Step Instructions – Officer’s Seat – 1/2 Inch

- 1) Locate officer seat mounting bolts. *See Figure 4.1*
- 2) Inspect bolts and determine the diameter of each bolt.
- 3) If bolts are already 1/2 inch diameter, then no further action is necessary.
- 4) If bolts are 3/8 inch, replace with 1/2 inch hardware as shown in figure 4.1.
- 5) Torque nuts to 74 lb-ft.

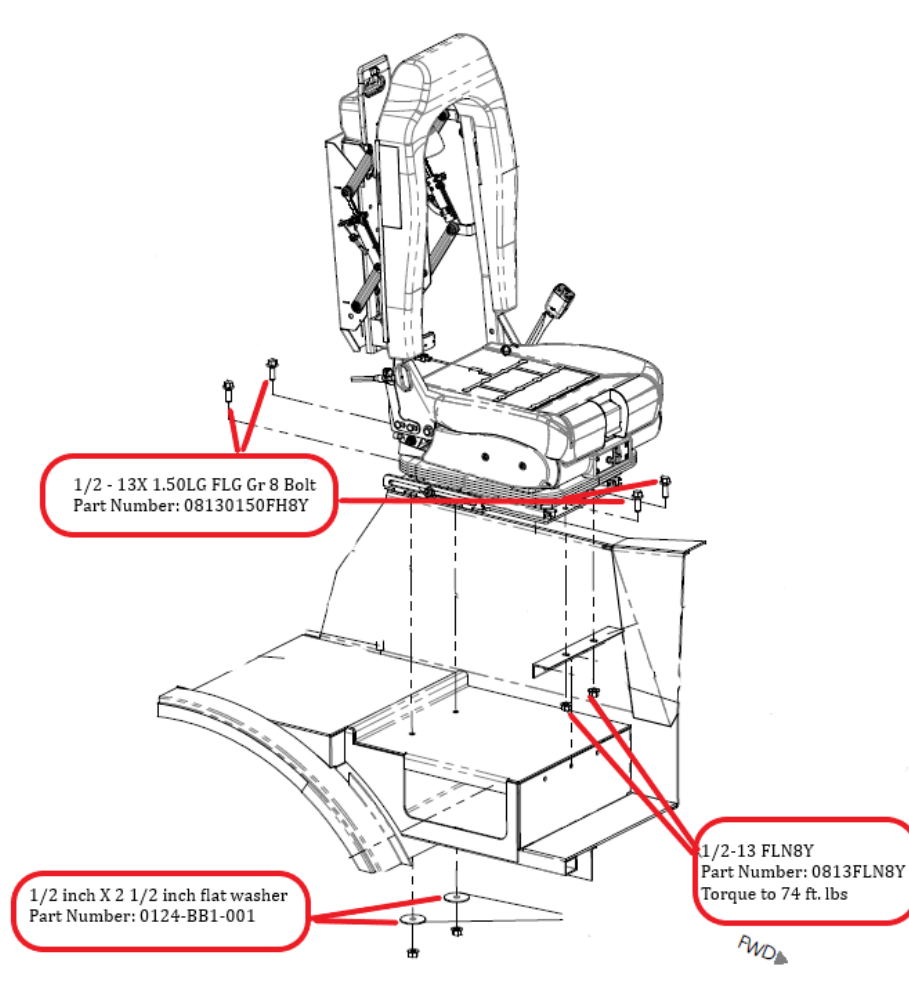


Figure 4.1

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