

Keystone RV Company

5/20/24

SAFETY ADVISORY # 24-452

Suburban LED Stove Lights

Keystone is conducting a voluntary RECALL notification campaign in accordance with the National Highway Transportation and Safety Act. It has been decided that the vehicles in the recall population may have red lights behind the Suburban stove knobs with a malfunction causing this light to melt, and possibly ignite causing a fire.

Models Included:

Year	Model	Serial Number Ranges
2021-2023	Montana	M4703634 - P4700239
2021-2022	Montana High Country	MA743716 - NA742537
2022-2024	Fuzion	NF810000 - RF810067
2021	Cruiser	M9321337 - M9321881
2024	Aspen Trail LOFT	R8921150 - R8922348

Note – Check serial number on Key Express to verify the campaign is open. Some vehicles were repaired before they left Keystone.

Parts Required: 1 – KRV # 735091 – Recall Kit Includes: 2 Crimp Caps, 1 Plug & Instructions
(This part may be ordered in bulk without a VIN. This part will ship No Charge.)

Tools Required: - Wire cutters - Crimpers.

This Safety Advisory requires a Photograph

When performing warranty or recall service, please make certain that appropriate Personal Protective Equipment (PPE) is used.

The remedy is to disconnect the 12-volt power to the stove lights, cap incoming wires.

REPAIR INSTRUCTIONS



Fig. 1

Step 1

Locate the trailer on a level, flat, hard surface. Chock the wheels, remove all power to unit and shut off all 12-volt disconnects.

Step 2

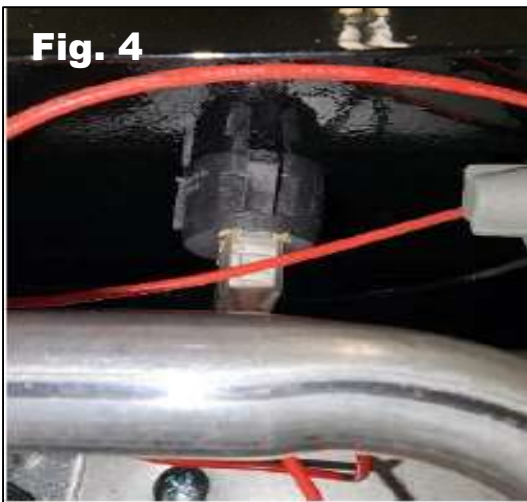
Remove the range main top, by pulling up at the front then set top aside. See Figure 1.

Step 3

Locate the red and black wires that connect to the unit's supplied 12-volt wiring. Cut each wire behind the connectors and cap off the incoming unit-supplied 12-volt wiring. See Figures 2 & 3.

**Step 4**

Locate and unplug all wiring at the face plate light switch. Remove switch by squeezing the locking tabs, replace switch with provided plug. See Figure 4.

**Step 5**

Re-install the main stove top, making sure to press firmly so that it latches in place. See Figure 5.



WARRANTY REIMBURSEMENT**INSPECTION ONLY**

Submit the claim with a picture showing the wiring is capped off and a picture of component Tag/Label/Law tag to include Serial Number, on Key Express using **Flat Rate Code # 7145242F**

In the Complaint section note: Safety Advisory # 24-452

In the Cause section note: Safety Advisory # 24-452

In the Correction section note: Repair already completed; wires capped.

The amount of time authorized for this repair is **0.3 hour**.

REPAIR

Submit the claim with a picture showing the wiring is capped off and a picture of component Tag/Label/Law tag to include Serial Number, on Key Express using **Flat Rate Code # 7145242A**

In the Complaint section note: Safety Advisory # 24-452

In the Cause section note: Safety Advisory # 24-452

In the Correction section note: Disconnect the 12-volt power to the stove lights, cap incoming wires, and install plug where switch was located.

The amount of time authorized for this repair is **0.5 hour**.

PARTS DISPOSITION

No part return.

Please call Keystone RV Customer Service if you have any questions.

Montana, Montana High Country – **Team Luxury (866) 273-1450**

Fuzion – **Team Toy Haulers (866) 273-1452**

Cruiser – **Team CrossRoads (844) 361-8455**

Aspen Trail LOFT – **Team Dutchmen (855) 382-4100**