	GROUP	MODEL			
	Safety Recall Campaign	2019-2020MY			
		K900 (RJ) <u>and</u>			
		2018-2023MY			
		Stinger (CK)			
		w/Lambda II 3.3L T-GDI			
	NUMBER	DATE			
	SC300 (Rev 3, 10/31/2024)	April 2024			
SAFETY RECALL CAMPAIGN					
	FEED PIPE AND HC	SE			
	LACEMENT (SC300)			

This bulletin has been revised to include additional information. New/revised sections of this bulletin are indicated by a black bar in the margin area.

This bulletin provides information to replace the left-hand (LH) turbocharger oil feed pipe and hose assembly on certain 2019-2020MY K900 (RJ) vehicles produced from August 8, 2018 through August 24, 2020 and 2018-2023MY Stinger (CK) vehicles produced from September 21, 2017 through June 29, 2022, equipped with a Lambda II 3.3L T-GDI engine. Over time, the left-hand (LH) turbocharger oil feed pipe and hose assembly may deteriorate due to exposure to radiant heat from the exhaust manifold. Such deterioration can lead to oil leaks, which in the presence of hot exhaust components, increases the risk of an engine compartment fire while driving. A fire increases the risk of injury. Customers may experience oil leaking, burning smell, white smoke from engine compartment and/or illumination of the engine oil pressure warning light. Follow the procedure outlined in this publication to replace the LH turbocharger oil feed pipe and hose assembly with an improved one on the applicable vehicle. Before conducting the procedure, verify that the vehicle is included in the list of affected VINs.

There is no charge to the vehicle owner for this repair. Under applicable law, you may not sell or otherwise deliver any affected vehicle until it has been repaired pursuant to the procedures set forth in this bulletin.

Repair status for a VIN is provided on KDealer+ (Service \rightarrow Warranty Coverage \rightarrow Warranty Coverage Inquiry \rightarrow Campaign Information). Not completed Recall / Service Action reports are available on KDealer+ (Consumer Affairs \rightarrow Not Completed Recall \rightarrow Recall VIN \rightarrow Select Report), which includes a list of affected vehicles.

A printed copy is for reference only; publication information can be updated at any time. Always refer to KGIS for the latest information. After logging in kdealer.com, the newest technical publications are listed in 'Service Releases' and has the latest service information that has been released.

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SUBJECT: LEFT-HAND OIL FEED PIPE AND HOSE ASSEMBLY REPLACEMENT (SC300)

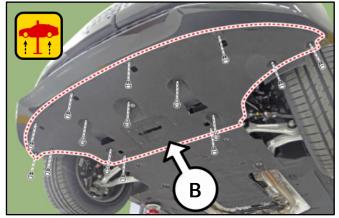
Repair Procedure:

- 1. Disconnect the negative (-) battery terminal.
- 2. Remove the Radiator Cap (A).



3. Loosen the bolts to remove the engine room front under cover (B).

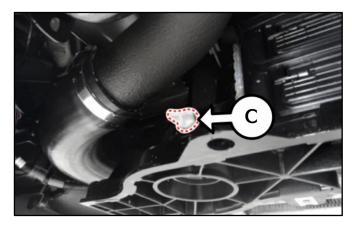




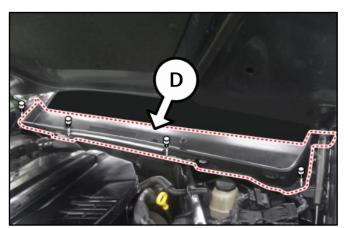
4. Loosen the radiator drain plug (C) and drain coolant.

(i) IMPORTANT

<u>DO NOT</u> mix green and pink coolant. Ensure that vehicles equipped with green coolant are replenished with green coolant and vehicles equipped with pink coolant are replenished with pink coolant.



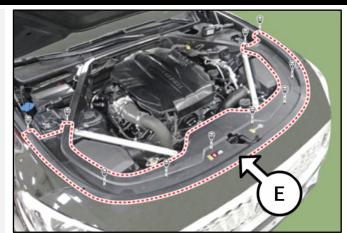
- 5a. Lower the vehicle.
- 5b. Remove the Cowl Top Cover (D) by referring to
 "Body (Interior and Exterior) → Cowl Top Cover
 → Repair procedures" in the applicable Shop
 Manual on KGIS.





K900 (RJ) Only:

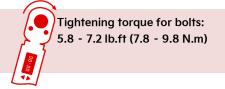
6a. Remove the Radiator Grill Upper Cover (E).



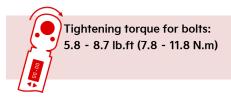
6b. Loosen the two (2) bolts to remove the lower left-hand (LH) front strut bar (F).

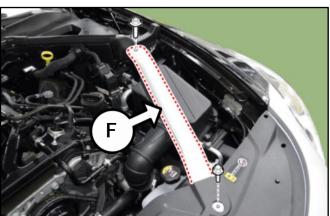
Tightening torque for bolts: 34.0 - 44.8 lb.ft (46.1 - 60.8 N.m)

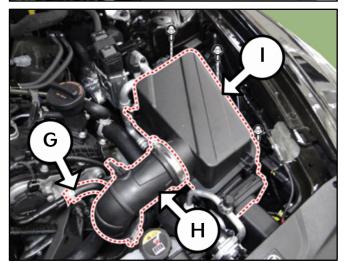
- 7a. Disconnect the LH breather hose (G).
- 7b. Disconnect the LH air intake hose (H).
- 7c. Loosen the three (3) bolts to remove the LH air cleaner assembly (I).

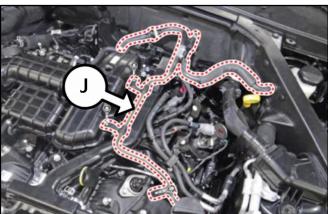


8. Loosen the four (4) bolts and disconnect hose ends to remove the hose assembly (J).











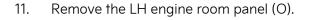
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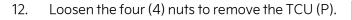
SUBJECT: LEFT-HAND OIL FEED PIPE AND HOSE ASSEMBLY REPLACEMENT (SC300)

- 9a. Disconnect the ECM connector (K).
- 9b. Disconnect the Transmission Control Unit (TCU) connector (L).
- 9c. Loosen the two (2) nuts to remove the wiring protector (M).

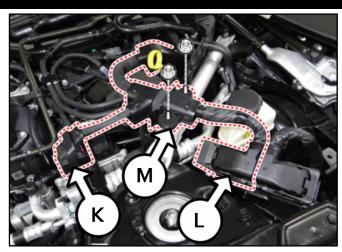


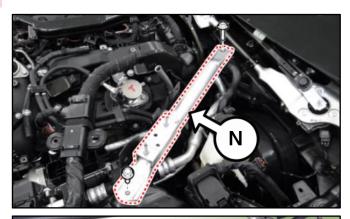
10. Loosen the two (2) bolts to remove the upper LH strut bar (N).

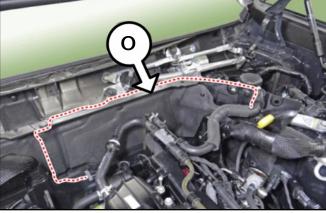


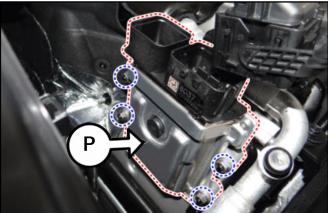




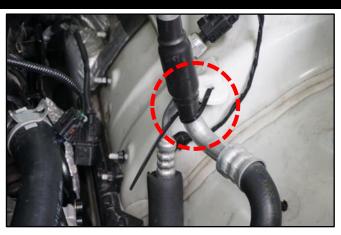




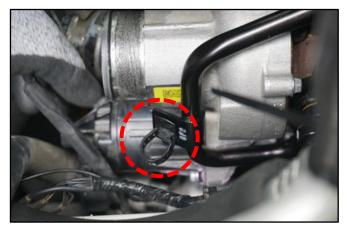




13. Using a zip-tie, secure the AC line to the vehicle body, as shown.



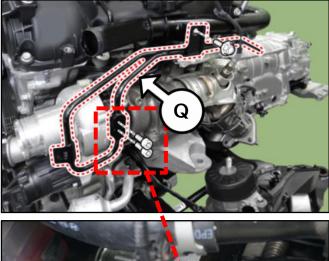
14. Separate the wiring harness from the mounting clip, as shown.



15. Using SST 0K282 CK001QQK or 0K282 CK004QQK, loosen the two (2) eye bolts from the turbocharger water pipe (Q).

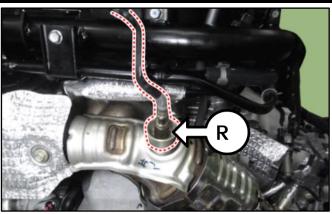
(i) IMPORTANT

DO NOT reuse copper washer.

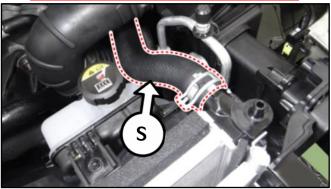




16. Using SST 09392 1Y100, loosen to remove the LH oxygen sensor (R).



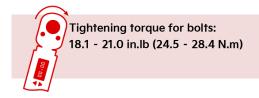
Note: Engine is removed for illustration purposes only.



17. Remove the upper radiator hose (S).

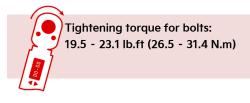
Note: <u>DO NOT</u> reuse the upper radiator hose.

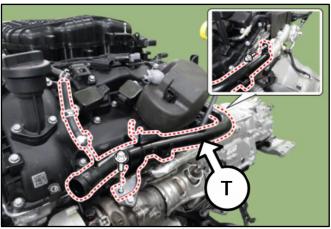
18. Loosen the two (2) bolts to remove the water outlet pipe (T).



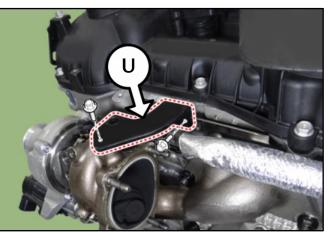
Use caution when removing the rear bolt as sharp objects can cause injury.

19. Loosen the two (2) bolts of remove the LH turbo manifold module stay (U).





Note: Engine is removed for illustration purposes only.

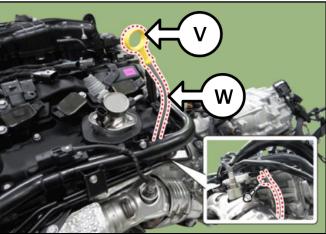


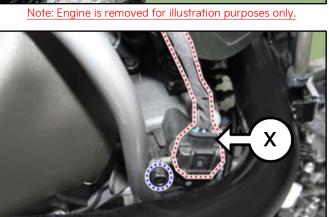
Note: Engine is removed for illustration purposes only.

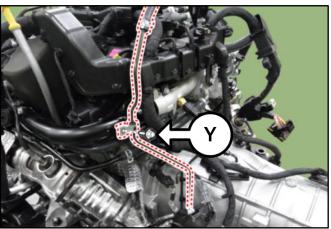


20. Remove the foam covering the high pressure fuel pump.

Note: The foam has a horizontal split. Spread the foam apart and pull outwards to remove.







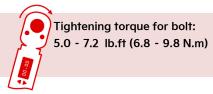
Note: Engine is removed for illustration purposes only.

- 21a. Remove the oil level gauge (V).
- 21b. Loosen the bolt to remove the oil level pipe (W).

Note: DO NOT reuse bolt and oil level pipe (W).



- 22a. Disconnect the bank 2 / exhuast camshaft position sensor connector (X).
- 22b. Loosen the bolt to remove the bank 2 / exhaust camshaft position sensor.



23. Loosen the bolt to allow the brake vacuum pipe (Y) to move.



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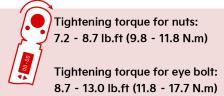
SUBJECT: LEFT-HAND OIL FEED PIPE AND HOSE ASSEMBLY REPLACEMENT (SC300)

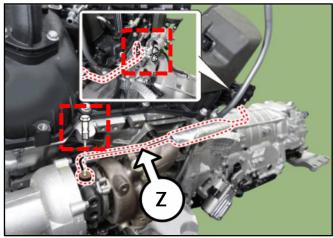
24. Loosen the wire harness mounting bolt.



- 25. Disconnect cylinder #3 ignition coil connector.
- 26a. Loosen the two (2) oil feed pipe nuts.
- 26b. Loosen the oil feed pipe eye bolt.
- 26c. **Replace** the LH oil feed pipe (Z) with the <u>new</u> and improved part.

Note: DO NOT reuse eye bolt copper gasket and oil feed pipe gasket.





Note: Engine is removed for illustration purposes only.

- 27. Reinstall all removed parts in reverse order of removal.
- 28. Refill the lost engine oil from LH oil feed pipe and hose assembly leak. Refer to KGIS for oil specifications NPNENG5W30
- 29. Perform the coolant filling and air bleeding procedure by referring to "Engine Mechanical System → Coolant → Repair procedures" in the applicable Shop Manual on KGIS.

IMPORTANT

<u>DO NOT</u> mix green and pink coolant. Ensure that vehicles equipped with green coolant are replenished with green coolant and vehicles equipped with pink coolant are replenished with pink coolant.

S/W Management	
Systems Components	Unfold All
System Identification	
ECU Mapping Verification	٩
Resetting Adaptive Values	٦
Auto Detected Configuration Reset	۵
Read VIN	•
Write VIN	
Evap. Leakage Test	8
Engine coolant filling mode	

30. Confirm normal vehicle operation.



AFFECTED VEHICLE RANGE:

Model	Production Date Range
K900 (RJ)	August 8, 2018 to August 24, 2020
Stinger (CK)	September 21, 2017 to June 29, 2022

REQUIRED TOOL:

Tool Name	Part Number Figure		Comments
Turbocharger Oil Feed Pipe SST	0K282 CK001QQK or 0K282 CK004QQK		Distributed to Dealers April 5, 2024 Distributed to Dealers October _, 2024
Oxygen Sensor Socket	09392 1Y100		Locally Sourced

REQUIRED PART:

Model	Part Name	Part Number	Comment	Qty.
K900 (RJ)	Service Kit	28240 3L122QQK	Kit InIcudes: Oil Feed Pipe Oil Level Gauge Oil Level Gauge Bolt	1
Stinger (CK)	Service Kit	28240 3L121QQK	Coolant Feed Pipe Gasket Oil Feed Pipe Gasket x2 Upper Radiator Hose O-Ring	1
All	Coolant	UM020 CH263	N/A	3
	Coolani	UM040 CH012		gallons
	Syntehtic Oil	NPNENG5W30	5W3O	Up to 3qts

<u>Note:</u> The replacement QQK part numbers will require a VIN entry for parts ordering. DO NOT order these parts for stocking purposes, related to this Campaign. Supply is very limited. Until supply stabilizes, please confirm part availability before scheduling customers. Please be sure to expedite warranty claim filing.

WARRANTY INFORMATION:

N Code: N99 C Code: C99

Model	Claim Type	Causal P/N	Qty.	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.
							28240 3L122QQK	1
RJ		(SC300)			NPNENG5W30	Up to		
	R 28240 3L100	0 Oil F	Oil Feed Pipe and Hose	241039R0	3.2 M/H	INI INEINOSW30	3qts	
		0	Assembly Replacement			28240 3L121QQK	1	
СК		Assembly Replacement			NPNENG5W30	Up to		
						3qts		

<u>Note:</u> Refer to <u>Warranty Bulletin 2024-14</u> for claim submission procedures. Manually enter sublet code 'X2' for reimbursement of one roundtrip rideshare expense or up to three (3) days of rental expense, with supporting documentation. <u>As of June 1, 2024,</u> <u>LTS has been updated to reflect this TSB proceure. Engine removal is not required for Oil Feed Pipe and Hose Assembly replacement.</u>

VIN inquiry data for this repair is provided for tracking purposes only. Kia retailers should reference <u>SC300</u> when accessing the KDealer+ system.

