### PORSCHE'

# **Technical Information**

Service 36/24 ENU ARA3

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# ARA3 – Review of Front and Rear Windows and Replacements, if Necessary (Recall Campaign)

Model Line:	911 (992)
Model Year:	As of 2020 up to 2025
Concerns:	Front and rear windows
Cause:	On the affected vehicles, it is possible that the front and rear window panes were not manufactured in accordance with specifications and their bonding to the body is therefore insufficient. If this is the case, the lightweight glass pane may become partially detached in addition to water entering the vehicle interior under certain conditions over the vehicle's service life, which can be perceived by the customer as wind noise. In an accident, when the front airbags are activated, we cannot guarantee that the proportion of correct bonding is sufficient to achieve the full protective effect of the airbags.
Action:	<ul> <li>Review of front and rear windows and replace if necessary</li> <li>The most important steps at a glance: <ul> <li>Review whether the bonding of the front and/or rear windows has become detached</li> <li>If the bonding is detached, the front and/or rear window must be replaced</li> <li>As part of this campaign, the window panes are removed from the outside using the cutting thread</li> </ul> </li> </ul>
Affected Vehicles:	Only vehicles assigned to the campaign (see also PCSS Vehicle Information).

## Installation

Position:



Installation position of windshield

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Installation position of rear window

#### **Required parts**



#### Information

No parts are required for checking the front and rear window pane.



#### Information

The forecast failure rate is only 10%. The front and/or rear window panes and the associated parts must, therefore, only be ordered in the event of a fault.

The **part numbers** of the **required parts and materials** for the respective vehicle can be seen in the **assigned scope**. For an overview of the campaign scopes, see:  $\Rightarrow$  *Technical Information 'Warranty processing'*.

#### **Required tools**

Tool:



In order to be able to review the front and rear windows, a standard luggage scale is required. This is to be obtained locally.

Only **one** luggage scale is needed for each affected Porsche Center. Therefore, **only one luggage scalemay** be ordered for each affected Porsche Center.

Please read the following information about processing the campaign:

- \*\*The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. Only the required **materials and labor time** need to be invoiced in the campaign claim for the remaining vehicles in the Porsche Center.
- For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.
- Luggage scale (commercially available)
- VAS 861 001A Window removal set
- Suction lifter, e.g. V.A.G 1344 suction lifter
- VAS 6935 Pole terminal puller
- Torque wrench, 6-50 Nm (4.5-37 ftlb), e.g. V.A.G 1331A torque wrench, 6-50 Nm (4.5-37 ftlb)

Additionally required tools for vehicles with multi-function camera (M-Nr. QK1 / QK3):

- VAS 6430/3 Mirror for adjustment device
- VAS 6430/1A Adjustment device with reflector
- 9730 9730 Socket-wrench insert
- 9229/1 9229/1 Puller hook
- VAS 6918 Quick-clamping unit
- VAS 6830 Wheel-alignment adapter for wheels with central lock
- VAS 6826 Steering wheel balance
- 9546 9546 Screwdriver
- 9560 9560 Press-out tool
- VAS 6927 Tie-wrap pliers

#### Review of front and rear windows and replace if necessary

Work procedure: 1 Thoroughly clean front and rear window panes using a commercially available window cleaner.

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2 Carry out a visual review of the front and rear window panes.  $\Rightarrow$  Surface contamination – not OK example



#### Information

Only dirt that cannot be removed using commercially available window cleaner is considered relevant for the assessment of the visual inspection.



Surface contamination – not OK example

	Assessment	Action
	No surface contamination can be seen	Visual review OK.
(√)	on the front and rear window panes.	Continue with Step 3.
		Visial review not OK.
(X)	Surface contamination can be seen on the front and/or rear window panes.	Replace front and/or rear window pane
		Continue with Step 6.
		Scope 3 to 33

3 Remove cover.

 $\Rightarrow$  Workshop Manual '508719 Remove and install cover'

- 4 Remove air grille.
  - $\Rightarrow$  Workshop Manual '66561927 Remove and install air grille'

#### i Information General information on carrying out the leak test

- Use a water/soap emulsion for carrying out the leak test.
- The following fluid mixture makes an ideal water emulsion: 6 drops of commercially available soap mixed in 1 liter of tap water.
- Fill a spray bottle with soapy water.
- It can take up to 2 minutes to detect a possible leak indicated by air bubbles, depending on the vehicle.
- The leak test involves blowing in compressed air. To do this, the compressed air must be set to max. 8 bar at the pressure reducer for the compressed air supply.
- A second person is needed in order to carry out the leak test.



#### Information

You will need a second mechanic to help you carry out this handling step.

#### i Information

The following points must be observed when carrying out the traction test:

- The suction lifter must not be pulled abruptly. The specified tensile force must be built up slowly.
- Movements of the vehicle, such as through the person helping in the passenger compartment, ٠ must be kept to a minimum to avoid fluctuations in the tensile force.

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5 Review front and rear windows.



Review front and rear window pane (shown on windshield)

- 5.1 Install the suction lifter to position ⇒ *Review front and rear window pane (shown on windshield)* -A- on the windshield. Make sure that the suction lifter is positioned as close as possible to the adhesion of the window.
- 5.2 Lift off the sealing lip of the windshield in the area at position  $\Rightarrow$  *Review front and rear window pane (shown on windshield)*-A-.
- 5.3 Spray the outside of the windshield in the marked area  $\Rightarrow$  *Review front and rear window pane (shown on windshield)* with soapy water.
- 5.4 Using a commercially available luggage scale, carefully build up to **20 kg** of tensile force on the suction lifter and simultaneously apply compressed air to the marked area around position *⇒ Review front and rear window pane (shown on windshield)* -**A**- from the inside by a helper. Pay attention to blistering in the marked area and the movement of the windshield.

During the tensile test, simultaneously review from the inside with a plastic spatula whether there is a gap between the washer and the bond.

- 5.5 Repeat action steps **5.1 to 5.4** for positions ⇒ *Review front and rear window pane (shown on windshield)* **-B to D**-.
- 5.6 Repeat action steps **5.1 to 5.5** for the **rear window pane**.

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	Assessment	Action
(~)	No blistering can be seen on the front and rear window panes in the marked area. There is <b>no</b> gap between the window and bond in the marked area on the front and rear window panes. (Plastic spatula cannot be inserted) and	Review OK Continue with Step 9. Scope 1 or 2
	The front and rear window <b>panes</b> <b>cannot</b> be moved by with the suction lifters.	
	Blistering can be seen on the front and/or rear window panes in the marked area.	Review not OK. <sup>1</sup> Continue with Step 6. Scope 3 to 33
(1)	or The front and rear window panes can be	
(X)	moved by with the suction lifters. <b>or</b>	
	There is a gap between the window and bond in the marked area on the front and rear window panes. (Plastic spatula can be inserted)	

Perform photo documentation before and after the work and upload the clearly identifiable pictures to the PCCS quality line with the relevant description of the affected side, e.g. Front windshieldlinks\_VIN\_Image



#### Information

Please bear in mind here that contrary to the instructions in the Workshop Manual, the rear window **must be removed from the outside using the cutting thread** during this campaign. No preliminary and subsequent work is required inside the vehicle in this case.

Instructions for removing vehicle windows with the cutting thread can be found in the Workshop Manual for vehicle type 992:  $\Rightarrow$  Workshop Manual '66561927 General information on removing car windows'.

The rear window is installed in accordance with the instructions in the Workshop Manual:  $\Rightarrow$  Workshop Manual '648655 Replacing rear window (Coupé)'.

6 Replace front and/or rear windows.

⇒ Workshop Manual '641219 Remove and install windscreen'
 ⇒ Workshop Manual '648619 Remove and install rear window'

7 Install air grille.

 $\Rightarrow$  Workshop Manual '66561927 Remove and install air grille'

8 Install cover.

 $\Rightarrow$  Workshop Manual '508719 Remove and install cover'

9 Enter the campaign in the Warranty and Maintenance logbook.

#### Warranty processing



#### Information

The specified labor times were determined specifically for carrying out this campaign and include all necessary preliminary and subsequent rework. The labor times may differ from the labor times published in the Labor Operation List in PCSS.

#### Scope 1: Review front and rear windows

Not relevant for the following vehicles:

- 911 GT3
- 911 GT3 RS
- 911 GT3 with Touring package

Labor time:			
	dows d install cover d install air grille	Labor time: 142 TU	
Required parts:			
ARA30000003 *	Luggage scale	1 piece	
* The luggage scale must only be invoiced <b>once</b> for the first vehicle during <b>warranty processing</b> in each Porsche Center. For warranty processing, the <b>Part No. ARA30000003</b> designated as "Luggage scales" can be invoiced as an <b>additional part</b> in the warranty claim. Max. amount \$19.48.			
$\Rightarrow$ Damage Number Al	<b>{A3 099 000 1</b>		

#### Scope 2: Review front and rear windows

Relevant for the following vehicles:

- 911 GT3
- 911 GT3 RS
- 911 GT3 with Touring package

Labor time:			
Review front Includes:	Remove	vindows and install cover and install air grille	Labor time: 206 TL
Required pa	arts:		
ARA300000	03 *	Luggage scale	1 piece
in each Porso	che Cente	ust only be invoiced <b>once</b> for the first ve r. For warranty processing, the <b>Part No</b> be invoiced as an <b>additional part</b> in the	° , °
⇒ Damage	Number	ARA3 099 000 1	

#### Scope 3: Review and if necessary replace front windshield and rear windows

Valid for vehicles with the following equipment:

- Multi-function camera (M-Nr. QK1 / QK3)
- Without integrated toll system (M-Nr. 9B0)

Labor time	):		
Review and	if necessary rep	lace front windshield and rear windows	Labor time: 601 TU
Includes:	Remove and ir	nstall front windshield	
	Remove and ir	nstall cover	
Remove and in		nstall air grille	
Measure front		and rear vehicle	
	Calibrate fron	t camera	
Required p	oarts:		
V04015800	DCQ	windshield	1 piece
PAF909664	ļ	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A7008379	900	Cable tie	8 pieces
PAF908088		Hexagon collar nut, self-locking M12 x 1.5	2 pieces

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	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece

\* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an **additional part**. Max. amount \$124.49

\*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an **additional part**. Max. amount \$5.41

\*\*\* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

 $\Rightarrow$  Damage Number ARA3 099 000 2

#### Scope 4: Review and if necessary replace front windshield and rear windows

Valid for vehicles with the following equipment:

- Multi-function camera (M-Nr. QK1 / QK3)
- Region code "Japan" for radio (M-Nr. ER5)

Labor time	<b>}:</b>		
Review and Includes:	Remove ar Remove ar Remove ar Measure fr	replace front windshield and rear windows nd install front windshield nd install cover nd install air grille ront and rear vehicle ront camera	Labor time: 601 TU
Required p	parts:		
V0401580	OCR	windshield	1 piece
PAF909664	1	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837	900	Cable tie	8 pieces
PAF908088	3	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
		and	
00004330	535	2K window adhesive set	1 piece
		or (only for USA)	
PAD00466	0	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD18122	0	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802N	/11	Activator 10 ml/ 0.34 fl oz	1 piece
D 0094010	)4	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
		or (only for China/Taiwan)	
ARA30000	002 *	Window adhesive	1 piece
		and	
ARA30000	201 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000	003 * * *	Luggage scale	1 piece

part. Max. amount \$124.49

\*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

\*\*\* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

 $\Rightarrow$  Damage Number ARA3 099 000 2

#### Scope 5: Review and if necessary replace front windshield and rear windows

Valid for vehicles with the following equipment:

- Multi-function camera (M-Nr. QK1 / QK3)
- Integrated toll system (ETC China M-Nr. 9B1)

Labor time	):		
Review and Includes:	Remove and Remove and Remove and	install air grille ht and rear vehicle	Labor time: 601 TU
Required p	oarts:		
V04015800	DCS	windshield	1 piece
PAF909664	1	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837	900	Cable tie	8 pieces
PAF908088	3	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
		and	
00004330	535	2K window adhesive set	1 piece
		or (only for USA)	
PAD004660	C	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	C	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802N	11	Activator 10 ml/ 0.34 fl oz	1 piece
D 0094010	4	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
		or (only for China/Taiwan)	
ARA30000	002 *	Window adhesive	1 piece
		and	
ARA300000	201 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000	003 ***	Luggage scale	1 piece

\* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

\*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

\*\*\* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

 $\Rightarrow$  Damage Number ARA3 099 000 2

#### Scope 6: Review and if necessary replace front windshield and rear windows

Relevant for the following vehicles:

- 911 GT3
- 911 GT3 RS
- 911 GT3 with Touring package
- with multi-function camera (M-Nr. QK1 / QK3)
- Without integrated toll system (M-Nr. 9B0)

Labor time:		
Review and if necessary rep Includes: Remove and i Remove and i Remove and i Measure from Calibrate from	Labor time: 747 TU	
Required parts:		
V04015800CQ	windshield	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	6 pieces
PAF007957	Hexagon self-clinching nut, M10	4 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
	and (only for GT3 RS)	
N 10810301	Combination screw	2 pieces
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	

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ARA30000002 *	Window adhesive	1 piece	
	and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces	
ARA30000003 * * *	Luggage scale	1 piece	
<ul> <li>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</li> <li>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41</li> </ul>			
*** The luggage scale must only be invoiced <b>once</b> for the first vehicle during <b>warranty processing</b> in each Porsche Center. For warranty processing, the <b>Part No. ARA30000003</b> designated as "Luggage scales" can be invoiced as an <b>additional part</b> in the warranty claim. Max. amount \$19.48.			
$\Rightarrow$ Damage Number ARA	3 099 000 2		

#### Scope 7: Review front and rear windows and replace rear window

Valid for vehicles with the following equipment:

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Lightweight construction and noise protection glazing (M-Nr. VW4)

Labor time:			
Review front and rear windows and replace rear window       Labor time: 298         Includes:       Remove and install rear window         Remove and install cover       Remove and install air grille		Labor time: <b>298 TU</b>	
Required p	arts:		
V04015800	СТ	Rear window pane	1 piece
		and	
000043305	35	2K window adhesive set	1 piece
		or (only for USA)	
PAD004660	)	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	)	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M	1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	4	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
or (only for China/Taiwan)			
ARA300000	02 *	Window adhesive	1 piece

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	and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces	
ARA3000003 ***	Luggage scale	1 piece	
* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49			
** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41			
*** The luggage scale must only be invoiced <b>once</b> for the first vehicle during <b>warranty processing</b> in each Porsche Center. For warranty processing, the <b>Part No. ARA30000003</b> designated as "Luggage scales" can be invoiced as an <b>additional part</b> in the warranty claim. Max. amount \$19.48.			
$\Rightarrow$ Damage Number ARA	3 099 000 2		

#### Scope 8: Review front and rear windows and replace rear window

Valid for vehicles with the following equipment:

Lightweight construction and noise protection glazing incl. privacy glazing (M-Nr. VW7)

Labor time	:		
Review front and rear windows and replace rear window Includes: Remove and install rear window Remove and install cover Remove and install air grille		Labor time: <b>298 TU</b>	
Required p	arts:		
V04015800	DA	Rear window pane	1 piece
		and	
000043305	535	2K window adhesive set	1 piece
		or (only for USA)	
PAD004660	)	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	)	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M	1	Activator 10 ml/ 0.34 fl oz	1 piece
D 0094010	4	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
		or (only for China/Taiwan)	
ARA300000	02 *	Window adhesive	1 piece
		and	

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ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

\*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

\*\*\* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

 $\Rightarrow$  Damage Number ARA3 099 000 2

#### Scope 9: Review front and rear windows and replace rear window

Relevant for the following vehicles:

- 911 GT3
- 911 GT3 RS
- 911 GT3 with Touring package
- Lightweight construction and noise protection glazing (M-Nr. VW4)

Labor time:			
Review front and rear windows and replace rear window Includes: Remove and install rear window Remove and install cover Remove and install air grille		Labor time: <b>361 TU</b>	
Required p	oarts:		
V04015800	ОСТ	Rear window pane	1 piece
		and (only for GT3 RS)	
N 1081030	)1	Combination screw	2 pieces
		and	
00004330	535	2K window adhesive set	1 piece
		or (only for USA)	
PAD004660	C	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	C	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802N	11	Activator 10 ml/ 0.34 fl oz	1 piece

1			
	D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
		or (only for China/Taiwan)	
	ARA30000002 *	Window adhesive	1 piece
		and	
	ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
	ARA30000003 ***	Luggage scale	1 piece
* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49			
** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41			
	*** The luggage scale must only be invoiced <b>once</b> for the first vehicle during <b>warranty processing</b>		

\*\*\* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

#### $\Rightarrow$ Damage Number ARA3 099 000 2

#### Scope 10: Review front and rear windows and replace rear window

Relevant for the following vehicles:

- 911 GT3
- 911 GT3 RS
- 911 GT3 with Touring package
- Lightweight construction and noise protection glazing incl. privacy glazing (M-Nr. VW7)

Labor time	:		
Review front and rear windows and replace rear window       Labor time: 361         Includes:       Remove and install rear window         Remove and install cover       Remove and install air grille		Labor time: <b>361 TU</b>	
Required p	arts:		
V04015800	DA	Rear window pane	1 piece
		and (only for GT3 RS)	
N 1081030	1	Combination screw	2 pieces
		and	
000043305	535	2K window adhesive set	1 piece

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	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

\* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

\*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

\*\*\* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

#### $\Rightarrow$ Damage Number ARA3 099 000 2

#### Scope 11: Review and replace front and rear windows

Valid for vehicles with the following equipment:

- Multi-function camera (M-Nr. QK1 / QK3)
- Without integrated toll system (M-Nr. 9B0)
- Lightweight construction and noise protection glazing (M-Nr. VW4)

#### Labor time:

Review and replace front and rear windows Includes: Remove and install front windshield Remove and install cover Remove and install air grille Measure front and rear vehicle Calibrate front camera Labor time: 752 TU

Required parts:

Required parts.		
V04015800CQ	windshield	1 piece
V04015800CT	Rear window pane	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837900	Cable tie	8 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 * * *	Luggage scale	1 piece

\* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

\*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

\*\*\* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

 $\Rightarrow$  Damage Number ARA3 099 000 2

#### Scope 12: Review and replace front and rear windows

Valid for vehicles with the following equipment:

- Multi-function camera (M-Nr. QK1 / QK3)
- Region code "Japan" for radio (M-Nr. ER5)
- Lightweight construction and noise protection glazing (M-Nr. VW4)

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Review and r	eplace front	and rear windows	Labor time: 752 TU
Includes:	Remove an Remove an Remove an Measure fr	nd install front windshield nd install cover nd install air grille ront and rear vehicle ront camera	
Required pa			
V04015800		windshield	1 piece
V04015800	СТ	Rear window pane	1 piece
PAF909664		Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A7008379	00	Cable tie	8 pieces
PAF908088		Hexagon collar nut, self-locking M12 x 1.5	2 pieces
		and	
000043305	35	2K window adhesive set	2 pieces
		or (only for USA)	
PAD004660		2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220		Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M <sup>-</sup>	1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	ŀ	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
		or (only for China/Taiwan)	
ARA300000	02 *	Window adhesive	1 piece
		and	
ARA300000	01 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA300000	03 * * *	Luggage scale	1 piece
part. Max. ai ** For warra	mount \$124	g, invoice the Part No. ARA30000001, "Expendable	-
•		iount \$10.82.	
	-	nust only be invoiced <b>once</b> for the first vehicle during For warranty processing, the <b>Part No. ARA30000</b>	

 $\Rightarrow$  Damage Number ARA3 099 000 2

#### Scope 13: Review and replace front and rear windows

Valid for vehicles with the following equipment:

- Multi-function camera (M-Nr. QK1 / QK3)
- Without integrated toll system (M-Nr. 9BO)
- Lightweight construction and noise protection glazing incl. privacy glazing (M-Nr. VW7)

Labort			
Labor time	9:		
Review and Includes:	Remove and i Remove and i	nstall front windshield nstall cover nstall air grille t and rear vehicle	Labor time: <b>752 TU</b>
<b>Required</b>	parts:		
V0401580	0CQ	windshield	1 piece
V0401580	ODA	Rear window pane	1 piece
PAF909664	4	Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A700837	900	Cable tie	8 pieces
PAF908088	3	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
		and	
00004330	535	2K window adhesive set	2 pieces
		or (only for USA)	
PAD00466	0	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD18122	0	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802N	/11	Activator 10 ml/ 0.34 fl oz	2 pieces
D 0094010	)4	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
		or (only for China/Taiwan)	
ARA30000	002 *	Window adhesive	1 piece
		and	
ARA30000	001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000	003 ***	Luggage scale	1 piece

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\*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

\*\*\* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

 $\Rightarrow$  Damage Number ARA3 099 000 2

#### Scope 14: Review and replace front and rear windows

Valid for vehicles with the following equipment:

- Region code "Japan" for radio (M-Nr. ER5)
- Lightweight construction and noise protection glazing incl. privacy glazing (M-Nr. VW7)

Labor time	:		
Review and replace front and rear windows			Labor time: 752 TU
Includes:		nstall front windshield	
	Remove and in Remove and in		
		and rear vehicle	
	Calibrate from	t camera	
Required p	arts:		
V04015800	OCR	windshield	1 piece
V04015800	DA	Rear window pane	1 piece
PAF909664		Hexagon collar nut, self-locking M12 x 1.5	4 pieces
9A7008379	900	Cable tie	8 pieces
PAF908088	}	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
		and	
000043305	535	2K window adhesive set	2 pieces
		or (only for USA)	
PAD004660	)	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	)	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M	11	Activator 10 ml/ 0.34 fl oz	2 pieces
D 0094010	4	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
		or (only for China/Taiwan)	

ARA30000002 *	Window adhesive	1 piece	
	and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces	
ARA30000003 ***	Luggage scale	1 piece	
<ul> <li>* For warranty invoicing, invoice the Part No. ARA3000002, "adhesive" designation, as an additional part. Max. amount \$124.49</li> <li>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</li> <li>*** The luggage scale must only be invoiced <b>once</b> for the first vehicle during <b>warranty processing</b></li> </ul>			
in each Porsche Center. For warranty processing, the <b>Part No. ARA30000003</b> designated as "Luggage scales" can be invoiced as an <b>additional part</b> in the warranty claim. Max. amount \$19.48.			
$\Rightarrow$ Damage Number ARA3	3 099 000 2		

#### Scope 15: Review and replace front and rear windows

Relevant for the following vehicles:

- 911 GT3
- 911 GT3 RS
- 911 GT3 with Touring package
- with multi-function camera (M-Nr. QK1 / QK3)
- Without integrated toll system (M-Nr. 9BO)
- Lightweight construction and noise protection glazing (M-Nr. VW4)

Labor time	9:		
	replace front an	Labor time: 897 TU	
Includes:	Remove and in Remove and in	nstall front windshield	
	Remove and i		
		and rear vehicle	
	Calibrate fron	t camera	
Required	oarts:		
V0401580	000	windshield	1 piece
V0401580	ОСТ	Rear window pane	1 piece
PAF909664	4	Hexagon collar nut, self-locking M12 x 1.5	6 pieces
PAF00795	7	Hexagon self-clinching nut, M10	4 pieces

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 PAF908088
 Hexagon collar nut, self-locking M12 x 1.5
 2 pieces

 and (only for GT3 RS)
 2 pieces
 2 pieces

 N 10810301
 Combination screw
 2 pieces

 and
 and
 2 pieces

	anu	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

\* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

\*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

\*\*\* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

 $\Rightarrow$  Damage Number ARA3 099 000 2

#### Scope 16: Review and replace front and rear windows

Relevant for the following vehicles:

- 911 GT3
- 911 GT3 RS
- 911 GT3 with Touring package
- with multi-function camera (M-Nr. QK1 / QK3)
- Region code "Japan" for radio (M-Nr. ER5)
- Lightweight construction and noise protection glazing (M-Nr. VW4)

Labor time	:		
Review and Includes:	Remove and Remove and Remove and	and rear windows d install front windshield d install cover d install air grille nt and rear vehicle ont camera	Labor time: <b>897 TU</b>
<b>Required</b> p	arts:		
V04015800	)CR	windshield	1 piece
V04015800	СТ	Rear window pane	1 piece
PAF909664		Hexagon collar nut, self-locking M12 x 1.5	6 pieces
PAF007957		Hexagon self-clinching nut, M10	4 pieces
PAF908088		Hexagon collar nut, self-locking M12 x 1.5	2 pieces
		and (only for GT3 RS)	
N 1081030	1	Combination screw	2 pieces
		and	
000043305	535	2K window adhesive set	2 pieces
		or (only for USA)	
PAD004660	)	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	)	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M	1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 0094010	4	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
		or (only for China/Taiwan)	
ARA300000	02 *	Window adhesive	1 piece
		and	
ARA300000	001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA300000	03 * * *	Luggage scale	1 piece

\*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

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\*\*\* The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.

 $\Rightarrow$  Damage Number ARA3 099 000 2

#### Scope 17: Review and replace front and rear windows

Relevant for the following vehicles:

- 911 GT3
- 911 GT3 RS
- 911 GT3 with Touring package
- with multi-function camera (M-Nr. QK1 / QK3) •
- Without integrated toll system (M-Nr. 9BO)
- Lightweight construction and noise protection glazing incl. privacy glazing (M-Nr. VW7)

Review and replace front and rear windows Labor time: 897 TU Includes: Remove and install front windshield Remove and install cover Remove and install air grille Measure front and rear vehicle Calibrate front camera **Required parts:** 

ne qui eu pui tei		
V04015800CQ	windshield	1 piece
V04015800DA	Rear window pane	1 piece
PAF909664	Hexagon collar nut, self-locking M12 x 1.5	6 pieces
PAF007957	Hexagon self-clinching nut, M10	4 pieces
PAF908088	Hexagon collar nut, self-locking M12 x 1.5	2 pieces
	and (only for GT3 RS)	
N 10810301	Combination screw	2 pieces
	and	
00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces

D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece
* For warranty invoicing, invo	pice the Part No. ARA30000002, "adhesive" desig	nation, as an additional

\*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

\*\*\* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

#### $\Rightarrow$ Damage Number ARA3 099 000 2

#### Scope 18: Review and replace front and rear windows

Relevant for the following vehicles:

- 911 GT3
- 911 GT3 RS
- 911 GT3 with Touring package
- with multi-function camera (M-Nr. QK1 / QK3)
- Region code "Japan" for radio (M-Nr. ER5)
- Lightweight construction and noise protection glazing incl. privacy glazing (M-Nr. VW7)

Labor time	Labor time:				
Review and Includes:	Review and replace front and rear windows Includes: Remove and install front windshield Remove and install cover Remove and install air grille Measure front and rear vehicle Calibrate front camera		Labor time: <b>897 TU</b>		
<b>Required</b>					
V0401580	OCR	windshield	1 piece		
V04015800DA		Rear window pane	1 piece		

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ecnnic	cal Information	3	6/24	ENU	ARA3	C
	PAF909664	Hexagon collar nut, self-locking M12 x 1.5		6 pie	ces	
	PAF007957	Hexagon self-clinching nut, M10		4 pie	ces	
	PAF908088	Hexagon collar nut, self-locking M12 x 1.5		2 pie	ces	
		and (only for GT3 RS)				
	N 10810301	Combination screw		2 pie	ces	
		and				
	00004330535	2K window adhesive set		2 pie	ces	
		or (only for USA)				
	PAD004660	2K window adhesive set 400 ml/ 13.5 fl o	Z	2 pie	ces	
	PAD181220	Primer 25 ml/ 0.85 fl oz		2 pie	ces	
	D 181802M1	Activator 10 ml/ 0.34 fl oz		2 pie	ces	
	D 00940104	Cleaning solution 250 ml/ 8.45 fl oz		2 pie	ces	
		or (only for China/Taiwan)				
	ARA30000002 *	Window adhesive		2 pie	ces	
		and				
	ARA30000001 **	Consumables (cutting wire, cleaning agen adhesive tape)	t,	2 pie	ces	
	ARA30000003 ***	Luggage scale		1 pie	се	
	* For warranty invoicing part. Max. amount \$124	, invoice the Part No. ARA30000002, "adhesive 4.49	e" desiç	gnation	, as an add	itiona
	** For warranty invoicing additional part. Max. an	g, invoice the Part No. ARA30000001, "Expend nount \$10.82.	lable ite	ems" de	esignation,	as ar
	in each Porsche Center.	nust only be invoiced <b>once</b> for the first vehicle of For warranty processing, the <b>Part No. ARA30</b> e invoiced as an <b>additional part</b> in the warranty	00000	<b>03</b> des	ignated as	•
	$\Rightarrow$ Damage Number A	RA3 099 000 2				

#### Scope 19: Review and if necessary replace front windshield and rear windows

Valid for vehicles with the following equipment:

• Without integrated toll system (M-Nr. 9BO)

Labor time:					
Review and if necessary replace front windshield and rear windows Labor time: <b>368 T</b> Includes: Remove and install front windshield Remove and install cover Remove and install air grille					
Required parts:					
V04015800CQ	windshield	1 piece			
	and				
00004330535	2K window adhesive set	1 piece			
	or (only for USA)				
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece			
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece			
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece			
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece			
	or (only for China/Taiwan)				
ARA30000002 *	Window adhesive	1 piece			
	and				
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece			
ARA30000003 * * *	Luggage scale	1 piece			
* For warranty invoicing, i part. Max. amount \$124.	nvoice the Part No. ARA30000002, "adhesive" des 49	signation, as an additional			
** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41					
*** The luggage scale must only be invoiced <b>once</b> for the first vehicle during <b>warranty processing</b> in each Porsche Center. For warranty processing, the <b>Part No. ARA30000003</b> designated as "Luggage scales" can be invoiced as an <b>additional part</b> in the warranty claim. Max. amount \$19.48.					
$\Rightarrow$ Damage Number AR	⇒ Damage Number ARA3 099 000 2				

#### Scope 20: Review and if necessary replace front windshield and rear windows

Valid for vehicles with the following equipment:

• Region code "Japan" for radio (M-Nr. ER5)

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Includes: Remove Remove	y replace front windshield and rear windows and install front windshield and install cover and install air grille	Labor time: 368 TL
Required parts:		
V04015800CR	windshield	1 piece
	and	
00004330535	2K window adhesive set	1 piece
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece
PAD181220	Primer 25 ml/ 0.85 fl oz	1 piece
D 181802M1	Activator 10 ml/ 0.34 fl oz	1 piece
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	1 piece
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	1 piece
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece
ARA30000003 ***	Luggage scale	1 piece
* For warranty invoicin part. Max. amount \$12	g, invoice the Part No. ARA30000002, "adhesive" des 24.49	signation, as an additional
** For warranty invoici additional part. Max. a	ng, invoice the Part No. ARA30000001, "Expendable mount \$5.41	items" designation, as an
in each Porsche Cente	must only be invoiced <b>once</b> for the first vehicle during r. For warranty processing, the <b>Part No. ARA30000</b> be invoiced as an <b>additional part</b> in the warranty clair	003 designated as
$\Rightarrow$ Damage Number	APA3 000 000 2	

Valid for vehicles with the following equipment:

Scope 21:

• Integrated toll system (ETC China M-Nr. 9B1)

Labor time:						
Includes: Remove and ins Remove and ins		eplace front windshield and rear windows d install front windshield d install cover d install air grille	Labor time: 368 TU			
Required pa	arts:					
V04015800	CS	windshield	1 piece			
		and				
000043305	35	2K window adhesive set	1 piece			
		or (only for USA)				
PAD004660	)	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece			
PAD181220	)	Primer 25 ml/ 0.85 fl oz	1 piece			
D 181802M	1	Activator 10 ml/ 0.34 fl oz	1 piece			
D 00940104	4	Cleaning solution 250 ml/ 8.45 fl oz	1 piece			
		or (only for China/Taiwan)				
ARA300000	02 *	Window adhesive	1 piece			
		and				
ARA300000	01 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece			
ARA300000	03 ***	Luggage scale	1 piece			
	* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49					
	** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41					
in each Pors	*** The luggage scale must only be invoiced <b>once</b> for the first vehicle during <b>warranty processing</b> in each Porsche Center. For warranty processing, the <b>Part No. ARA30000003</b> designated as "Luggage scales" can be invoiced as an <b>additional part</b> in the warranty claim. Max. amount \$19.48.					
⇒ Damage Number ARA3 099 000 2						

#### Scope 22: Review and if necessary replace front windshield and rear windows

Relevant for the following vehicles:

- 911 GT3
- 911 GT3 RS
- 911 GT3 with Touring package
- Without integrated toll system (M-Nr. 9BO)

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Labor time:					
Review and if necessary replace front windshield and rear windows Labor time: 432 T Includes: Remove and install front windshield Remove and install cover Remove and install air grille					
Required pa	arts:				
V04015800	CQ	windshield	1 piece		
		and (only for GT3 RS)			
N 10810301	1	Combination screw	1 piece		
		and			
000043305	35	2K window adhesive set	1 piece		
		or (only for USA)			
PAD004660		2K window adhesive set 400 ml/ 13.5 fl oz	1 piece		
PAD181220		Primer 25 ml/ 0.85 fl oz	1 piece		
D 181802M	1	Activator 10 ml/ 0.34 fl oz	1 piece		
D 00940104	1	Cleaning solution 250 ml/ 8.45 fl oz	1 piece		
		or (only for China/Taiwan)			
ARA300000	02 *	Window adhesive	1 piece		
		and			
ARA300000	01 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece		
ARA300000	03 * * *	Luggage scale	1 piece		
	ty invoicing, inv mount \$124.4	voice the Part No. ARA30000002, "adhesive" des 9	signation, as an additional		
** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41					
*** The luggage scale must only be invoiced <b>once</b> for the first vehicle during <b>warranty processing</b> in each Porsche Center. For warranty processing, the <b>Part No. ARA30000003</b> designated as "Luggage scales" can be invoiced as an <b>additional part</b> in the warranty claim. Max. amount \$19.48.					
$\Rightarrow$ Damage Number ARA3 099 000 2					

#### Scope 23: Review and if necessary replace front windshield and rear windows

Relevant for the following vehicles:

- 911 GT3
- 911 GT3 RS
- 911 GT3 with Touring package
- Region code "Japan" for radio (M-Nr. ER5)

Labor time:				
Review and i Includes:	<b>J</b> 1		Labor time: 432 TU	
Required p	arts:			
V04015800	CR	windshield	1 piece	
		and (only for GT3 RS)		
N 1081030	1	Combination screw	1 piece	
		and		
000043305	35	2K window adhesive set	1 piece	
		or (only for USA)		
PAD004660	1	2K window adhesive set 400 ml/ 13.5 fl oz	1 piece	
PAD181220	)	Primer 25 ml/ 0.85 fl oz	1 piece	
D 181802M	1	Activator 10 ml/ 0.34 fl oz	1 piece	
D 00940104	4	Cleaning solution 250 ml/ 8.45 fl oz	1 piece	
		or (only for China/Taiwan)		
ARA300000	02 *	Window adhesive	1 piece	
		and		
ARA300000	01 **	Consumables (cutting wire, cleaning agent, adhesive tape)	1 piece	
ARA300000	03 * * *	Luggage scale	1 piece	

\* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

\*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$5.41

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	in each Porsche Center.	nust only be invoiced <b>once</b> for the first vehicle For warranty processing, the <b>Part No. ARA3</b> invoiced as an <b>additional part</b> in the warrant <b>RA3 099 000 2</b>	0000003	designate	das
Scope 24:	Review and replace from	nt and rear windows			
	Valid for vehicles with the	following equipment:			
	Without integrated to	Il system (M-Nr. 9B0)			
	Lightweight construct	tion and noise protection glazing (M-Nr. VW4	)		
	Labor time:				
	Remove an Remove an Measure fr	and rear Windows nd install front windshield nd install cover nd install air grille ront and rear vehicle ront camera		Lador tin	ne: <b>519 T</b>
	<b>Required parts:</b>				
	V04015800CQ	windshield		1 piece	
	V04015800CT	Rear window pane		1 piece	
		and			
	00004330535	2K window adhesive set		2 pieces	
		or (only for USA)			
	PAD004660	2K window adhesive set 400 ml/ 13.5 fl o	oz Z	2 pieces	
	PAD181220	Primer 25 ml/ 0.85 fl oz	2	2 pieces	
	D 181802M1	Activator 10 ml/ 0.34 fl oz		2 pieces	
	D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2	2 pieces	
		or (only for China/Taiwan)			
	ARA30000002 *	Window adhesive		2 pieces	
		and			
	ARA30000001 **	Consumables (cutting wire, cleaning age adhesive tape)	nt, 2	2 pieces	
	ARA3000003 ***	Luggage scale		1 piece	

\*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

\*\*\* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

 $\Rightarrow$  Damage Number ARA3 099 000 2

#### Scope 25: Review and replace front and rear windows

Valid for vehicles with the following equipment:

- Region code "Japan" for radio (M-Nr. ER5)
- Lightweight construction and noise protection glazing (M-Nr. VW4)

Labor time:				
Remove and in		nstall front windshield	Labor time: 519 TU	
		and rear vehicle		
Required p	oarts:			
V04015800	OCR	windshield	1 piece	
V04015800	ОСТ	Rear window pane	1 piece	
		and		
00004330	535	2K window adhesive set	2 pieces	
		or (only for USA)		
PAD004660	C	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces	
PAD181220	C	Primer 25 ml/ 0.85 fl oz	2 pieces	
D 181802N	11	Activator 10 ml/ 0.34 fl oz	2 pieces	
D 0094010	)4	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces	
		or (only for China/Taiwan)		
ARA30000	002 *	Window adhesive	2 pieces	
		and		

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ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

\*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

\*\*\* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

 $\Rightarrow$  Damage Number ARA3 099 000 2

#### Scope 26: Review and replace front and rear windows

Valid for vehicles with the following equipment:

- Integrated toll system (ETC China **M-Nr. 9B1**)
- Lightweight construction and noise protection glazing (M-Nr. VW4)

Labor time:				
Review and replace front and rear windows Includes: Remove and install front windshield Remove and install cover Remove and install air grille Measure front and rear vehicle Calibrate front camera		Labor time: 519 TU		
Required p	oarts:			
V04015800	DCS	windshield	1 piece	
V04015800	ОСТ	Rear window pane	1 piece	
		and		
00004330	535	2K window adhesive set	2 pieces	
		or (only for USA)		
PAD004660		2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces	
PAD181220		Primer 25 ml/ 0.85 fl oz	2 pieces	
D 181802M1		Activator 10 ml/ 0.34 fl oz	2 pieces	
D 0094010	4	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces	

	or (only for China/Taiwan)			
ARA30000002 *	Window adhesive	2 pieces		
	and			
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces		
ARA30000003 ***	Luggage scale	1 piece		
<ul> <li>* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49</li> <li>** For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.</li> </ul>				
*** The luggage scale must only be invoiced <b>once</b> for the first vehicle during <b>warranty processing</b> in each Porsche Center. For warranty processing, the <b>Part No. ARA30000003</b> designated as "Luggage scales" can be invoiced as an <b>additional part</b> in the warranty claim. Max. amount \$19.48.				
⇒ Damage Number ARA3 099 000 2				

#### Scope 27: Review and replace front and rear windows

Valid for vehicles with the following equipment:

- Without integrated toll system (M-Nr. 9BO)
- Lightweight construction and noise protection glazing incl. privacy glazing (M-Nr. VW7)

Labor time:				
Review and replace front and rear windows Includes: Remove and install front windshield			Labor time: 519 TU	
	Remove and ir	nstall cover		
	Remove and ir	0		
		and rear vehicle		
	Calibrate front	camera		
Required p	parts:			
V04015800	DCO	windshield	1 piece	
V04015800	DDA	Rear window pane	1 piece	
		and		
00004330	535	2K window adhesive set	2 pieces	
		or (only for USA)		
PAD004660	0	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces	

Service **Technical Information** 36/24 ENU ARA3 PAD181220 Primer 25 ml/ 0.85 fl oz 2 pieces D181802M1 Activator 10 ml/ 0.34 fl oz 2 pieces D00940104 Cleaning solution 250 ml/ 8.45 fl oz 2 pieces or (only for China/Taiwan) ARA3000002 \* Window adhesive 2 pieces and ARA30000001 \*\* Consumables (cutting wire, cleaning agent, 2 pieces adhesive tape) ARA3000003 \*\*\* Luggage scale 1 piece \* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49 \*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82. \*\*\* The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.

#### $\Rightarrow$ Damage Number ARA3 099 000 2

#### Scope 28: Review and replace front and rear windows

Valid for vehicles with the following equipment:

- Region code "Japan" for radio (M-Nr. ER5)
- Lightweight construction and noise protection glazing incl. privacy glazing (M-Nr. VW7)

Labor time	Labor time:				
Review and	replace front and	Labor time: 519 TU			
Includes:	Remove and ir	nstall front windshield			
	Remove and in				
	Remove and in	5			
	Measure front	and rear vehicle			
	Calibrate front	camera			
Required p	arts:				
V04015800	)CR	windshield	1 piece		
V04015800DA		Rear window pane	1 piece		
		and			

00004330535	2K window adhesive set	2 pieces
	or (only for USA)	
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000003 ***	Luggage scale	1 piece

\*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

\*\*\* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

#### $\Rightarrow$ Damage Number ARA3 099 000 2

#### Scope 29: Review and replace front and rear windows

Valid for vehicles with the following equipment:

- Integrated toll system (ETC China M-Nr. 9B1)
- Lightweight construction and noise protection glazing incl. privacy glazing (M-Nr. VW7)

#### Labor time:

Review and replace front and rear windows Includes: Remove and install front windshield Remove and install cover Remove and install air grille Measure front and rear vehicle Calibrate front camera Labor time: 519 TU

Technical Information			Service		6
		3	86/24 e	0/24 ENU ARA3	
	Required parts:				I
	V04015800CS	windshield		1 piece	
	V04015800DA	Rear window pane		1 piece	
		and			
	00004330535	2K window adhesive set	:	2 pieces	
		or (only for USA)			
	PAD004660	2K window adhesive set 400 ml/ 13.5 fl o	oz ź	2 pieces	
	PAD181220	Primer 25 ml/ 0.85 fl oz	:	2 pieces	
	D 181802M1	Activator 10 ml/ 0.34 fl oz	:	2 pieces	
	D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	:	2 pieces	
		or (only for China/Taiwan)			
	ARA30000002 *	Window adhesive	:	2 pieces	
		and			
	ARA30000001 **	Consumables (cutting wire, cleaning ager adhesive tape)	nt, ž	2 pieces	
	ARA30000003 * * *	Luggage scale		1 piece	
	* For warranty invoicing part. Max. amount \$124	, invoice the Part No. ARA30000002, "adhesiv 4.49	ve" designa	ation, as a	n additional
	** =				

\*\*\* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

 $\Rightarrow$  Damage Number ARA3 099 000 2

#### Scope 30: Review and replace front and rear windows

Relevant for the following vehicles:

- 911 GT3
- 911 GT3 RS
- 911 GT3 with Touring package
- Without integrated toll system (M-Nr. 9BO)
- Lightweight construction and noise protection glazing (M-Nr. VW4)

**AfterSales** 

Labor time	e:		
Review and	l replace front	Labor time: 582 TU	
Includes:	Remove ar Remove ar Measure fr	nd install front windshield nd install cover nd install air grille ront and rear vehicle ront camera	
Required	parts:		
V0401580	0CQ	windshield	1 piece
V0401580	OCT	Rear window pane	1 piece
		and (only for GT3 RS)	
N 1081030	01	Combination screw	2 pieces
		and	
00004330	535	2K window adhesive set	2 pieces
		or (only for USA)	
PAD00466	0	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD18122	0	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802	<b>/</b> 1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 0094010	)4	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
		or (only for China/Taiwan)	
ARA30000	002 *	Window adhesive	2 pieces
		and	
ARA30000	001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA30000	003 * * *	Luggage scale	1 piece

\*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

\*\*\* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

 $\Rightarrow$  Damage Number ARA3 099 000 2

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## Scope 31: Review and replace front and rear windows

Relevant for the following vehicles:

- 911 GT3
- 911 GT3 RS
- 911 GT3 with Touring package
- Region code "Japan" for radio (M-Nr. ER5)
- Lightweight construction and noise protection glazing (M-Nr. VW4)

Labor time:			
Review and r Includes:	Remove and i Remove and i Remove and i	nstall air grille t and rear vehicle	Labor time: 582 TU
Required pa	arts:		
V04015800	CR	windshield	1 piece
V04015800	СТ	Rear window pane	1 piece
		and (only for GT3 RS)	
N 10810307	l	Combination screw	2 pieces
		and	
000043305	35	2K window adhesive set	2 pieces
		or (only for USA)	
PAD004660		2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD181220		Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802M	1	Activator 10 ml/ 0.34 fl oz	2 pieces
D 00940104	ļ	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
		or (only for China/Taiwan)	
ARA300000	02 *	Window adhesive	2 pieces
		and	
ARA300000	01 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
ARA300000	03 * * *	Luggage scale	1 piece

\*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

\*\*\* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

 $\Rightarrow$  Damage Number ARA3 099 000 2

#### Scope 32: Review and replace front and rear windows

Relevant for the following vehicles:

- 911 GT3
- 911 GT3 RS
- 911 GT3 with Touring package
- Without integrated toll system (M-Nr. 9B0)
- Lightweight construction and noise protection glazing incl. privacy glazing (M-Nr. VW7)

Labor time	9:		
Review and Includes:	replace front an Remove and i	d rear windows nstall front windshield	Labor time: 582 TU
	Remove and i		
		nstall air grille t and rear vehicle	
	Calibrate from	t camera	
<b>Required</b>	oarts:		
V0401580	QOQ	windshield	1 piece
V0401580	ODA	Rear window pane	1 piece
		and (only for GT3 RS)	
N 1081030	)1	Combination screw	2 pieces
		and	
00004330	535	2K window adhesive set	2 pieces
		or (only for USA)	
PAD00466	0	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces
PAD18122	0	Primer 25 ml/ 0.85 fl oz	2 pieces
D 181802N	И1	Activator 10 ml/ 0.34 fl oz	2 pieces

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D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces
	or (only for China/Taiwan)	
ARA30000002 *	Window adhesive	2 pieces
	and	
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces
Luggage scale	Luggage scale	1 piece

\* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49

\*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an additional part. Max. amount \$10.82.

\*\*\* The luggage scale must only be invoiced **once** for the first vehicle during **warranty processing** in each Porsche Center. For warranty processing, the **Part No. ARA30000003** designated as "Luggage scales" can be invoiced as an **additional part** in the warranty claim. Max. amount \$19.48.

#### $\Rightarrow$ Damage Number ARA3 099 000 2

#### Scope 33: Review and replace front and rear windows

Relevant for the following vehicles:

- 911 GT3
- 911 GT3 RS
- 911 GT3 with Touring package
- Region code "Japan" for radio (M-Nr. ER5)
- Lightweight construction and noise protection glazing incl. privacy glazing (M-Nr. VW7)

Labor time:				
Review and replace front and rear windows Includes: Remove and install front windshield Remove and install cover Remove and install air grille Measure front and rear vehicle Calibrate front camera		Labor time: <b>582 TU</b>		
<b>Required</b>	parts:			
V0401580	OCR	windshield	1 piece	
V04015800DA		Rear window pane	1 piece	
		and (only for GT3 RS)		

N 10810301	Combination screw	2 pieces	
	and		
00004330535	2K window adhesive set	2 pieces	
	or (only for USA)		
PAD004660	2K window adhesive set 400 ml/ 13.5 fl oz	2 pieces	
PAD181220	Primer 25 ml/ 0.85 fl oz	2 pieces	
D 181802M1	Activator 10 ml/ 0.34 fl oz	2 pieces	
D 00940104	Cleaning solution 250 ml/ 8.45 fl oz	2 pieces	
	or (only for China/Taiwan)		
ARA30000002 *	Window adhesive	2 pieces	
	and		
ARA30000001 **	Consumables (cutting wire, cleaning agent, adhesive tape)	2 pieces	
Luggage scale	Luggage scale	1 piece	
* For warranty invoicing, invoice the Part No. ARA30000002, "adhesive" designation, as an additional part. Max. amount \$124.49			

part. Max. amount \$124.49 \*\* For warranty invoicing, invoice the Part No. ARA30000001, "Expendable items" designation, as an

additional part. Max. amount \$10.82.

\*\*\* The luggage scale must only be invoiced once for the first vehicle during warranty processing in each Porsche Center. For warranty processing, the Part No. ARA30000003 designated as "Luggage scales" can be invoiced as an additional part in the warranty claim. Max. amount \$19.48.

 $\Rightarrow$  Damage Number ARA3 099 000 2

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