Recall Campaign Bulletin

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Campaign No. 2024030007, March 2024

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Model GLE/GLS (167 platform) Model Year 2020 – 2023

Update Transmission Control Unit Software

Mercedes-Benz AG, the manufacturer of Mercedes-Benz vehicles, has determined that on certain MY 2020–2023 GLE/GLS (167 platform) vehicles equipped with the 6-cylinder gasoline engine and 9-speed transmission, the transmission control unit software might not meet current production specifications. If a downshift of the transmission from 7th to 6th gear is not fully completed during a simultaneous slight braking maneuver of the vehicle, and additional conditions exist (e.g. aborted shift operation, low transmission oil temperature, simultaneous recuperation by the 48V starter-alternator), the engine might stall. In that event, the vehicle would lose propulsion which could increase the risk of a crash. When the vehicle comes to a standstill the engine can be restarted. This occurrence does not affect the functionality of the vehicle's steering and braking systems. An authorized Mercedes-Benz dealer will update the transmission control unit software on the potentially affected vehicles.

Prior to performing this Campaign:

- VMI must be checked before performing campaigns to verify that the campaign is required on a specific vehicle. Always check for any other open campaigns, and perform accordingly.
- Please review the entire Campaign bulletin and follow the repair procedure exactly as described.

Approximately 104,851 vehicles are affected.

Order No. P-RC-2024030007

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Update Transmission Control Unit Software

- i Always use the **latest** XENTRY Diagnosis software release with all available add-ons.
 - Follow the operation steps exactly as described in XENTRY Diagnosis.
 - Use a charger to ensure sufficient power supply to the vehicle's **on-board electrical battery system** (greater than 12.5 V).
 - If XENTRY Diagnosis is already connected to the vehicle, start with **Work Procedure Step 2**.

i If two or more software updates or SCN codings are performed during a single workshop visit, operation items **02-4762 and 02-5058** may be invoiced **only on one of the workshop orders**.

Work Procedure

- 1. Connect XENTRY Diagnosis
- 2. Update Transmission control unit software for 9-speed transmission (fully integrated transmission control).

i To do this, select menu item "Quick test view \rightarrow Y3/8 - transmission control for 9-speed transmission (fully integrated transmission control) – *Intelligent Predictive Repair – Maintenance* \rightarrow Adaptations \rightarrow Control unit update \rightarrow Update of control unit software".

i Then follow the user guidance in XENTRY Diagnosis.

-	> Diagnosis > Y3/8 - Transmission control for 9-speed transmission (VGS)						🔭 🛃 🖳 🚑 🎥 🛸
佡			gent Predictive R	epair			^
Ê							
e	Quick test	→	Analysis sheet	→	Intelligent Predictive Repair	→	Instructed repair
	A cu	ustomer complaint exists	s for the automatic transmission	be performed.			
		tenance				-	
Þ			and adjustment work on the automatic transmission				
<u>Co</u>							
XRD							
							~
	Abort process.	Help	Intelligent Predictive Repair History				Continue

Software Update Information

Old Software	New Software
A000 902 3250	A000 902 5179
A000 902 2753	A000 902 5279
A000 902 6256	A000 902 5379
A000 902 8565	A000 902 5479
A000 902 8773	A000 902 5579
A000 902 0578	A000 902 5679

Note: Y3/8 Transmission control unit software for 9-speed transmission (fully integrated transmission control) will be updated to new software based on which old software is installed.

iNote: The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Damage Code	Operation Number	Description	Labor Time (hrs.)
	02-9334	Perform: Update transmission control unit software for 9-speed transmission (fully integrated transmission control). (with XENTRY Diagnosis connected)	0.1
54 942 06	02-4762*	Connect/disconnect diagnostic system (XENTRY Diagnosis)	0.1
	02-5058*	Connect/disconnect starter battery charger (with XENTRY Diagnosis connected)	0.1

Invoice operation item only once for each workshop order.

iNote: Always check Xentry Operation Time (XOT) for the current OP-Code times. Labor times are subject to change and updates may not be reflected in this document.