

**From:** [Broadcast Messaging System](#)  
**To:** [DL-BMS Message Monitors](#)  
**Subject:** Update - BMW Integrated Brake Recall - Software Now Available  
**Date:** Thursday, September 19, 2024 5:22:21 PM

Publish Date: September 19, 2024  
From: Technical Service  
Expiration Date: October 3, 2024

DCSnet Message  
**Urgent**



Subject: **Update - BMW Integrated Brake Recall - Software Now Available**

The software solution required to remedy vehicles affected by Recall 24V-104 Integrated Braking System with less than 165 miles is now available.

We have updated SI B34 02 24 Recall 24V-104: Integrated Braking System to reflect the new repair instructions.

You **MUST** update your ISTA software to 4.49.31 prior to working on any vehicle. This is different from the ISTA version 4.49.30 which was released yesterday. **It is vital to utilize ISTA 4.49.31.**

You'll also notice in the Bulletin the instruction to **check the Warranty Vehicle Inquiry for any vehicle comments prior to beginning any work on any U10 and U11 vehicle.** There are some vehicles affected by an IDS programming execution block and these vehicles cannot have the repair performed at this time.

Should you need to deliver a vehicle today, after the completion of the recall repair, please use the RDR override function with the RO Number and the Date of Repair. If vehicles have any other open Campaigns, they must be completed prior to delivery to the customer.

Thank you for your patience and understanding as we work through this campaign.

Sincerely,  
Technical Service

Attachments:  
No Attachments

Recipients: BMW Passenger Cars, All Offering, All Region, All Areas, All Departments, All Personnel  
BMW SAV (Light Trucks), All Offering, All Region, All Areas, All Departments, All Personnel  
BMW i, All Offering, All Region, All Areas, All Departments, All Personnel  
BMW Passenger Cars CC-All





SIB 34 02 24

2024-09-19

RECALL 24V-104: INTEGRATED BRAKING SYSTEM

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop if the campaigns have a status of remedy available. Otherwise, please release the vehicle.

This Service Information Bulletin (Revision 3) replaces SI B34 02 24 **dated September 2024**.

What’s New:

- Correction revised
- Procedure revised
- Parts Information- U10 added
- Attachment revised
- Claim Information

<input type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
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MODEL

E-Series	Model Description
F95	X5 M Sports Activity Vehicle
F96	X6 M Sports Activity Vehicle
G05	X5 Sports Activity Vehicle
G06	X6 Sports Activity Coupe
G07	X7 Sports Activity Vehicle
G09	BMW XM Sports Activity Vehicle
G60	5 Series Sedan & i5 Sedan
G70	7 Series Sedan & i7 Sedan
U10	X2 Sports Activity Coupe
U11	X1 Sports Activity Vehicle

AFFECTED VEHICLES

Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary or Warranty Vehicle Inquiry.

Please make sure you check your dealer inventory as soon as possible. As of August 9, 2024, you can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

SITUATION

BMW AG is amending Voluntary Safety Recall (effective August 8, 2024) to add certain Model Year 2023 - 2025 BMW vehicles.

The Integrated Brake (IB) module may not function according to specifications. If this happens, a warning lamp and message will be displayed in the instrument cluster. There will be a reduction in power assist braking, which could lead to an extended stopping distance and increase the risk of a crash. The Antilock Brake System (ABS) and Dynamic Stability Control (DSC) system may also not function, which could affect vehicle handling and control. Please note that higher pedal force may be required.

The Recall Notice and FAQ have been attached for further information.

CAUSE

Certain vehicles could experience signal disturbances in the Integrated Brake (IB) module.

## **CORRECTION**

Perform the repair per the Attachment “Service Function and replace the IB”.

## **PROCEDURE**

Follow the attachment “Service Function and IB replace”.

### **FAILURE TO FOLLOW ATTACHED PROCEDURES CAN RESULT IN MALFUNCTION OR LOSS OF INFORMATION STORED IN THE IB UNIT**

For U10 and U11 vehicles, before performing any repairs, check the vehicle comments in the DCS/Warranty Vehicle Inquiry (WVI) system for an IDS programming execution block.

### **Important Warning for Working on the High-Voltage (HV) systems on BMW Group vehicles:**

Only properly trained personnel, who passed all applicable HV Technical Training Courses, should perform repairs which require disconnecting, or removal of High Voltage battery components on any Hybrid or Electric Vehicle. Work performed on High Voltage systems by unqualified persons may result in severe injury or damage to the vehicle. Additional safety information is found in Repair Instruction 61 00... “Observe safety instructions when handling electric vehicles”.

Prior to disconnecting, or the removal of any HV component, the HV system needs to be disabled and secured (by means of the HV Service Disconnect Switch and lock out) by a properly trained HV technician, who has a minimum HV Qualification level after completing the Technical Training Course “ST2324 High Voltage Drivetrain Systems” which as of 1/2023\* includes ST1824 Alternative Drive Part 1.

\* Note: As of January 2023, the HV component portion of the “ST2205 Generation 5 High-voltage class” (except for the High Voltage Battery) has been merged into “ST2324 High Voltage Drivetrain Systems”.

Up to Generation 4 Vehicles once vehicle’s HV system is disabled (the “Blitz” - lightning bolt icon is displayed in instrument cluster, see below), a technician without HV Certification may remove a HV component (e.g., EH Heater, EKK Compressor, EME Control Unit, et.), except for the High Voltage Battery.

For Generation 5 Vehicles however, the specific vehicle training is required to diagnose, remove and service any HV component and it is NOT allowed for non HV certified technicians to work on the high voltage system.

High Voltage Battery removal and rework can ONLY be performed by a High-voltage Certified Technician with a HV Battery Certification level corresponding to a specific Electric or Hybrid vehicle, for example:

To repair GEN4 HV battery of G05 PHEV a certification from Technical Training Course “ST2006 – SP44 HV Battery” or equivalent ST1825 – Alternative Drive Part 2 is required (or as of 1/2023 the equivalent “ST 2325 for High Voltage Battery Systems”).

And

To repair A GEN5 HV battery the Technical Training Course “ST2205 Generation 5 High-voltage class” is required or as of 1/2023\* the equivalent “ST 2325 for High Voltage Battery Systems”.

\*Note: As of January 2023, the “ST2205 Generation 5 High-voltage stand-alone class” has been merged into “ST2324 for High Voltage Drivetrain Systems” and “ST2325 for High Voltage Battery Systems”

## PARTS INFORMATION

Use and invoice the applicable part numbers below.

Refer to the weekly Parts Matrix for the most up-to-date ordering information.

Series	Part Numbers	Description	Quantity
U10, U11	34 50 5B5F8F1	Power brake	1
	34 50 5A59585	Brake booster seal	1
	07 11 9905374	Self-locking collar nut	2
	07 11 9904670	Self-locking collar nut	1
	07 11 9905147	hexagonal screw with disc	1
F95, F96, G05, G06, G07, G09	34 50 5B5F8F4	Power brake	1
	34 51 6893390	Brake booster seal	1
	07 14 6890655	Self-locking collar nut	2
G60	34 50 5B3C884	Power brake	1
	34 51 6893390	Brake booster seal	1
	07 11 9904295	Self-locking collar nut	2
	71 24 5A54A84	Sign (aka label) brake fluid	1
	51 71 6966566	Hexagonal screw with flange	Up to 4 Depending on type of strut brace
	51 64 8076922	Hexagonal screw with disc	Up to 4 Depending on type of strut brace
G70	34 50 5B5F8F3	Power brake	1
	34 51 6893390	Brake booster seal	1
	07 14 9904295	Self-locking collar nut	2
	71 24 5A54A84	Sign (aka label) brake fluid	1
	51 71 6966566	Hexagonal screw with flange	Up to 4 depending on type of strut brace
	51 64 8076922	Hexagonal screw with disc	Up to 4 depending on type of strut brace

### Sublet – Bulk Supply Materials

Part Number	Description	Quantity
81 22 0142156	Brake fluid DOT 4 (DN = 12 oz bottle)	Sublet as needed
Or:		
81 22 0142155	Brake fluid DOT 4 (DN = 1 Gallon)	Sublet as needed
And:		
81 22 5B43922	Brake fluid DOT 4, LV (DN = 1/10-liter billing part number, only in conjunction with dispersing from the 30-liter drum with a separate ordering part number)	Sublet as needed
83 19 5A53089		Sublet as needed

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	BMW Group Non-Chlorinated Brake Parts Cleaner- 3% VOC - (DN = 15 oz)	
Or:		
83 19 2451315	BMW Group Non-Chlorinated Brake Parts Cleaner - 45% VOC - (DN = 15 oz)	Sublet as needed

## CLAIM INFORMATION

Reimbursement for this Recall will be via normal claim entry utilizing the applicable work package information below, the additional [work](#) as required, and part numbers listed above that apply.

<b>Plusposition (+)</b>	Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop
<b>Main work</b>	The vehicle arrives for this Recall, no other Main work will be performed/claimed during this workshop visit

Only one Main work flat rate labor operation code can be claimed per workshop visit.

<b>Repair Code:</b>	<b>0034860200</b>	<b>Fx Gx Ux Replacing integrated braking system</b>
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Below are the special flat rate labor operation code choices for this action.

Work Package	Labor Operation	Description	Labor Allowance
# 1	00 77 599	Replace integrated brake system, program, and encode the vehicle control units, includes Carrying out vehicle test <b>(00 00 556/61 21 528) (Plusposition)</b>	As applicable
Or:			
# 2	00 77 067	Replace integrated brake system, program, and encode the vehicle control units, includes Carrying out vehicle test <b>(00 00 006/61 21 528) (Main work)</b>	As applicable
Or:			
#3	00 77 600	Replace the integrated brake system (Programming and encoding the vehicle control units was performed in conjunction with <b>another campaign/repair during the same workshop visit) (Plusposition)</b>	As applicable
Or:			
#4	00 77 068	Replace the integrated brake system (Programming and encoding the vehicle control units was performed in conjunction with <b>another campaign/repair during the same workshop visit) (Main work)</b>	As applicable
Or:			
# 5	00 77 605	The vehicle has already been completed by another repair or technical action <b>(Plusposition)</b>	1 FRU

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Or:			
# 6	00 77 071	The vehicle has already been completed by another repair or technical action <b>(Main work)</b>	1 FRU

**Vehicle Programming and Encoding Required after Part Replacement**

During this workshop visit, the affected vehicle may also show one or more programming and encoding Technical Campaign repairs open, the programming and encoding procedure may only be invoiced one time.

**After replacing the integrated brake system module, select this open Technical Campaign to also perform and submit for updating the vehicle to the required I-level or higher instead when applicable (This includes 00 00 006 or 00 00 556, 61 21 528, and 61 00 730).**

**Please be sure to also perform any additional before and/or after work (including attaching labels) as required by the open campaigns on the vehicle. Close any other open programming and encoding Campaign repairs as outlined in the corresponding Service Information Bulletin.**

And, as applicable:

**Additional Work with Work Package (WP) 1, 2, 3, or 4**

Expanded WP	Labor Operation	Description (Associated work)	Labor Allowance
A	00 77 604	Additional work brake ventilation routine for installation of an unfilled brake system	2 FRU
B	00 77 082	Additional work (Work time) Affected Vehicle operation/driving preparation work prior to power brake (IB) unit replacement	As required

Work time labor operation code 00 77 082 is not considered Main labor operations.

**Claim Repair Comments**

Only reference the SIB number, the work package (Pkg) number and the required “Additional work” performed in the technician’s RO notes and in the claim comments (For example: B34 02 24 WP1, A, B), unless otherwise required by State law.

Also, explain the additional work that was required and performed.

**Sublet – Bulk Supply Materials (RO and Claim Comments Required)**

Sublet Code 4	Reimbursement for the repair-related bulk supply materials (Do not use the BMW part numbers for claim submission)	Up to \$70.00
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Sublet reimbursement calculation for claiming the applicable repair-related bulk supply material (BMW part number) is at the dealer net (DN) price for the full or proportional quantity used plus your center’s handling.

**Expanded WP B:** Affected Vehicle refueling reimbursement is at cost (no markup).

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

**BMW Group’s AIR Application Resource for Flat Rate Labor Operation Codes**

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group AIR application resource, start by entering the Chassis Number (last seven (7) characters of the VIN), and click on the "Search" icon. If the "Vehicle Selection" window displays two or more model possible vehicle choices, select the applicable Model, or enter the full VIN (17 characters) instead to proceed. Click on the "Flat Rate Units" button and enter a flat rate labor operation code number "without spaces" in the field to the right, click on the "Search" icon to display the corresponding listing of "Flat rate unit group details" that are available and their corresponding FRU allowances.

### **Vehicle Programming and Encoding – Additional Work (RO and Claim Comments Required)**

This procedure automatically reprograms and encodes any vehicle control modules that do not have the latest software I-level.

If one or more control modules fail during the reprogramming procedure, claim the required consequential repair work procedures to address this issue (including performing the IRAP Control Unit Recovery first as required, refer to the SIB in AIR) under the Repair Code in this bulletin together with the corresponding labor operation codes and their flat rate unit (FRU) allowance(s), including the diagnosis\* that applies.

Please explain the additional work procedures that were performed (The why and the what) on the repair order and in the claim comments.

For covered repairs that address control module failures that occurred prior to performing this reprogramming procedure, claim this work with the applicable Repair Code listed in AIR together with the corresponding labor operation codes and their flat rate unit (FRU) allowance(s), including the diagnosis\* that applies.

(\*) Based on which one applies to your center, please refer to **SI B01 01 20** or **B01 07 20** for the applicable procedure for documenting, claiming, and explaining, on the RO and in the claim comments, your diagnosis work time (WT), job/repair work time (WT), and the vehicle repairs your center performed, unless otherwise required by State law.

### **Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)**

This Recall repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Repair Code noted above as follows:

Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to SI B01 29 16 for additional information.

### **Reimbursement of Recall Remedy Comparable Prior Customer-Pay Repairs (TREAD Act)**

The Safety Recall remedy repair for this action is to replace the Affected Vehicle's power brake unit (Integrated Brake IB module) together with performing the required follow-up vehicle programming and encoding procedure.

Based on the age of the Affected Vehicles and the type of remedy repair being performed, a reimbursement request for a qualifying prior customer-pay repair is not likely. However, a customer may still request the review of a repair that was performed on their vehicle which they paid for.

A qualifying customer pay repair, performed **prior** to the notification of Recall, must be comparable to the Recall's remedy repair, and it must primarily address the Service Information Bulletin's identified vehicle issue (Situation/Cause) which requires repair (Correction) as noted above. Also, the repair must have been correctly, effectively, and completely performed as required by the applicable BMW Group approved repair process instructions and guidelines (Procedure) including required replacement part usage (Parts Information) for it to be considered and approved for reimbursement.

In the event of the above situation, please contact the Warranty department (include a legible copy of the invoice) through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections. The

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**FEEDBACK REGARDING THIS BULLETIN**

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

Supporting Materials

[picture\\_as\\_pdf B34 02 24 Attachment Service Function and IB replace Rev2.pdf](#)

[picture\\_as\\_pdf B340224 Recall Notice.pdf](#)

[picture\\_as\\_pdf B340224\\_24V-104-IB-BMW-FAQ-\(09Aug2024\).pdf](#)





## **SAFETY RECALL NOTICE**

To: All Center Operators, Sales Managers, Service Managers, Parts Managers and Warranty Processors

RE: Recall 24V-104: Integrated Braking System – B34 02 24

BMW AG is amending Voluntary Safety Recall (effective August 8, 2024) to add certain Model Year 2023 - 2025 BMW vehicles.

**Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that Centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.**

**Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.**

**Please follow any special instructions that we provide to you for the return or disposition of recall parts.**

We appreciate all your assistance with this Recall.

## RECALL 24V-104: INTEGRATED BRAKE SYSTEM

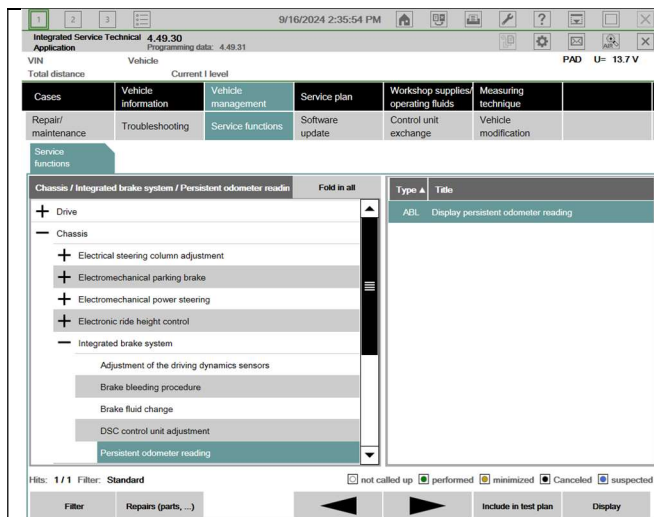
**Procedure: For all vehicles, regardless of mileage**

**FAILURE TO FOLLOW ATTACHED PROCEDURES CAN RESULT IN MALFUNCTION OR LOSS OF INFORMATION STORED IN THE IB UNIT**

**For U10 and U11 vehicles, before performing any repairs, check the vehicle comments in the DCS/Warranty Vehicle Inquiry (WVI) system for an IDS programming execution block.**

<p><b>Vehicle Data</b></p> <p>VIN: _____</p> <p>Chassis Number: _____</p> <p>Line Make: _____</p> <p>Model Year: _____</p> <p>AG Model Code/Desc: _____</p> <p>NA Model Code/Desc: _____</p> <p>Motor Type: _____</p> <p>Exterior Color Code: _____</p> <p>Interior Trim Code: _____</p> <p>MSRP: _____</p> <p>Assist Safety Plan expires: _____</p> <p>Assist Conv. Plan expires: _____</p> <p>TCU ESN / TCU IMEI: _____</p> <p>TCU MIN: _____</p> <p>MDN / MSISON: _____</p> <p>Vehicle Production Date: _____</p> <p>Series: _____</p> <p>Wholesale Center ID/Loc: _____</p> <p>Wholesale Date: _____</p> <p>Retail Center ID/Loc: _____</p> <p>Retail Date: _____</p> <p>In-Service Date: _____</p> <p>MP Claims: <b>VEHICLE COMMENTS</b> Campaign Summary</p> <p>Campaign Details as of: September 19, 2024 at 01:26:09 PM EDT</p> <p>Open Campaign Information</p> <table border="1"> <thead> <tr> <th>Stop Sale</th> <th>Stop Code</th> <th>Defect Code</th> <th>Defect Description</th> <th>Bulletin Number</th> <th>Recall Number</th> <th>Remedy Status</th> <th>Campaign Status</th> <th>Reserved By</th> <th>Reserved Date</th> </tr> </thead> <tbody> <tr> <td>STOP</td> <td>STOP224953</td> <td>0034960200</td> <td>B340224 Recall: Integrated Brake System</td> <td>B34 02 24</td> <td>24V-104</td> <td>⊗</td> <td>00-Open</td> <td></td> <td></td> </tr> </tbody> </table>	Stop Sale	Stop Code	Defect Code	Defect Description	Bulletin Number	Recall Number	Remedy Status	Campaign Status	Reserved By	Reserved Date	STOP	STOP224953	0034960200	B340224 Recall: Integrated Brake System	B34 02 24	24V-104	⊗	00-Open			<p>To check vehicle comments for U11 and U10 vehicles</p> <p>A. Click the "Vehicle Comments" DCS/Warranty Vehicle Inquiry (WVI) report</p>
Stop Sale	Stop Code	Defect Code	Defect Description	Bulletin Number	Recall Number	Remedy Status	Campaign Status	Reserved By	Reserved Date												
STOP	STOP224953	0034960200	B340224 Recall: Integrated Brake System	B34 02 24	24V-104	⊗	00-Open														
<p><b>Warranty Vehicle Inquiry</b></p> <p>VIN: WBX13EF0XRSYE3245</p> <p>THIS DOCUMENT IS NOT TO BE USED OR RELIED UPON FOR IMPORT OR EXPORT PURPOSES AND IS NOT TO BE DISTRIBUTED OR SHARED WITH THIRD PARTIES * EXCEPT FOR SPECIFIC INFORMATION THAT MAY BE REQUIRED BY LAW</p> <p>© 2024 BMW of North America, LLC</p> <p><b>Vehicle Comments</b></p> <table border="1"> <thead> <tr> <th>Add Date</th> <th>Comment Status</th> <th>DCS visible indicator</th> <th>Comment Source</th> <th>Vehicle Comment</th> </tr> </thead> <tbody> <tr> <td>09/19/2024</td> <td>Active</td> <td>Yes</td> <td>ENTERED VIA VCOMM</td> <td>THIS VEHICLE IS AFFECTED BY AN IDS PROGRAMMING EXECUTION BLOCK.</td> </tr> </tbody> </table> <p>Back</p>	Add Date	Comment Status	DCS visible indicator	Comment Source	Vehicle Comment	09/19/2024	Active	Yes	ENTERED VIA VCOMM	THIS VEHICLE IS AFFECTED BY AN IDS PROGRAMMING EXECUTION BLOCK.	<p>B. Review the active notes in the Vehicle Comment column</p> <p><b>IMPORTANT:</b> If the vehicle is affected by the execution block <b>do not proceed with the repair</b>. These vehicles cannot have the repair performed at this time.</p>										
Add Date	Comment Status	DCS visible indicator	Comment Source	Vehicle Comment																	
09/19/2024	Active	Yes	ENTERED VIA VCOMM	THIS VEHICLE IS AFFECTED BY AN IDS PROGRAMMING EXECUTION BLOCK.																	

<p>1 2 3</p> <p><b>Integrated Service Technical Application 4.49.30</b></p> <p>Programming data: 4.49.31</p> <p>VIN _____</p> <p>Vehicle _____</p> <p>Total distance - / -</p> <p>Current I level _____</p> <table border="1"> <thead> <tr> <th>Cases</th> <th>Vehicle information</th> <th>Vehicle management</th> </tr> </thead> <tbody> <tr> <td>New</td> <td>Closed</td> <td>Active</td> </tr> <tr> <td>Vehicle identification number</td> <td>Read out vehicle data</td> <td></td> </tr> </tbody> </table>	Cases	Vehicle information	Vehicle management	New	Closed	Active	Vehicle identification number	Read out vehicle data		<p>1. ISTA version 4.49.30 with Application Programming data: 4.49.31 available from September 19, 2024, required to proceed with Recall procedures.</p>
Cases	Vehicle information	Vehicle management								
New	Closed	Active								
Vehicle identification number	Read out vehicle data									



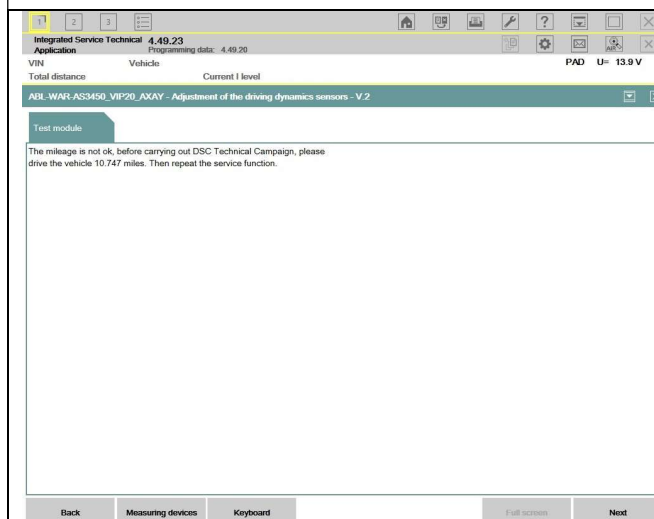
## 2. Using ISTA 4.49.30

- Connect the vehicle to ISTA, **Select identification without vehicle test.**

**Note:** ISTA Must be connected to workshop network

## 3. With vehicle connection established, select Vehicle Management and Service Functions

- Select Chassis/Integrated brake system/Persistent odometer reading.
- Select the ABL, Display persistent odometer reading, then select display to run the test plan
- In the service function test plan select "persistent odometer reading" DSC Technical Campaign



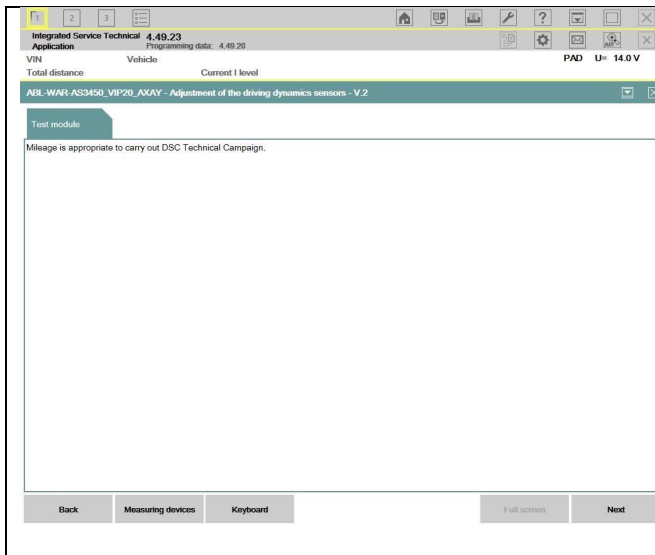
- The test plan results will determine whether the vehicle needs to be driven x number of miles, as shown in the photo, or the mileage is appropriate to proceed with IB replacement.
- Note:** The vehicle must be driven the minimum given miles but not beyond 0.5 miles above. Anything above or below will result in another required drive.

**Hint:** Use the vehicle trip odometer to accurately determine the distance driven is recommended.

**Important,** when returning from mileage adjustment drive, put the vehicle in a work stall where it will not need to be moved for repair procedures.

- Repeat the service function after the vehicle has been driven the given number of miles from the test plan results.

**Note:** the photo shown is only an example of a vehicle test which requires miles accrued before replacing an IB



4. The test plan results indicate the mileage is appropriate to proceed with IB replacement.

- **IMPORTANT: Do not proceed with IB replacement without receiving this message**



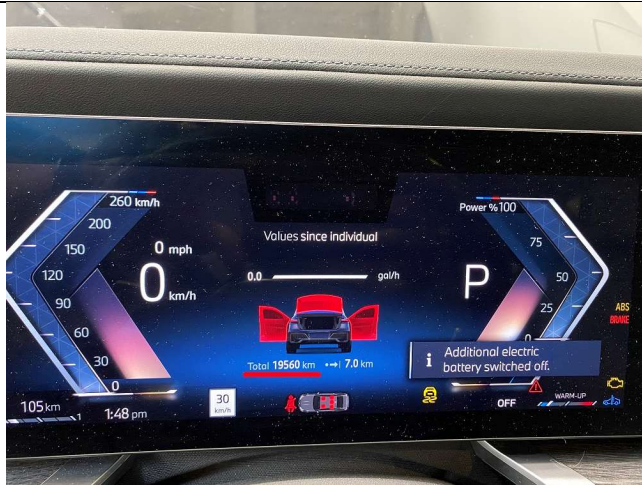
5. Verify the blue dot is located on the part number label as shown in the photo.

**Note:** Photo shown for location of blue dot on the parts label and does not indicate the part number for all models



6. Verify the blue mark is located on the new component as shown in the photo.

**Note:** Some IB's may have an additional blue dot on the brake fluid reservoir. Disregard that blue dot. The only blue mark to be verified is shown here.

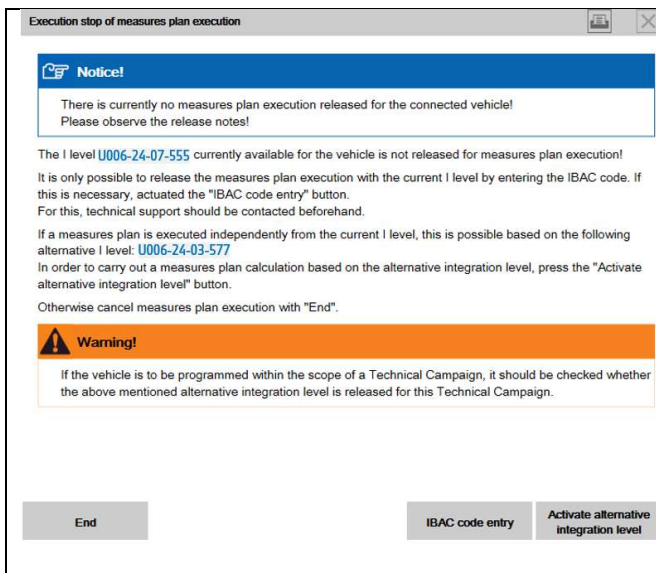


7. Note down the odometer mileage before performing the IB replacement.

**Note:** photo used shows odometer displayed in km

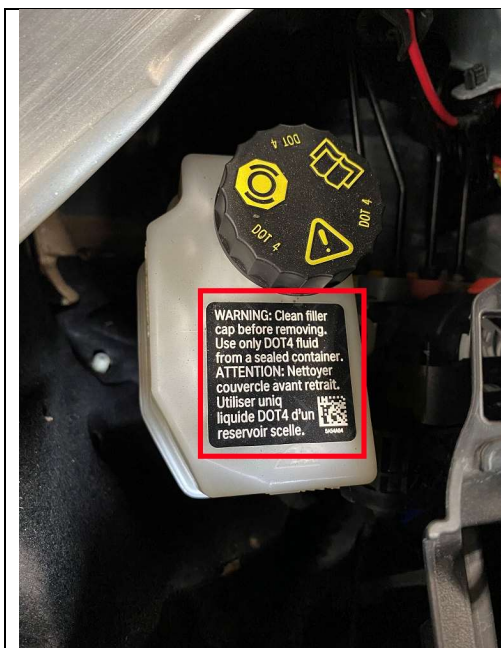
8. Replace the IB as per REP 34 51 601, Hydraulic unit replacement.

- **Note:** When removing the brake pedal, be particularly careful as not to damage the retaining lugs on the holding clip
- **Hint:** Prior to installing the IB, inspect the brake line ports for damaged threads.
- **Note:** the wheel circuit connections must be properly torqued and inspected for leaks as per the repair instructions
- **Note:** Wiper nuts do not need to be replaced. REP for G0x vehicles to be updated

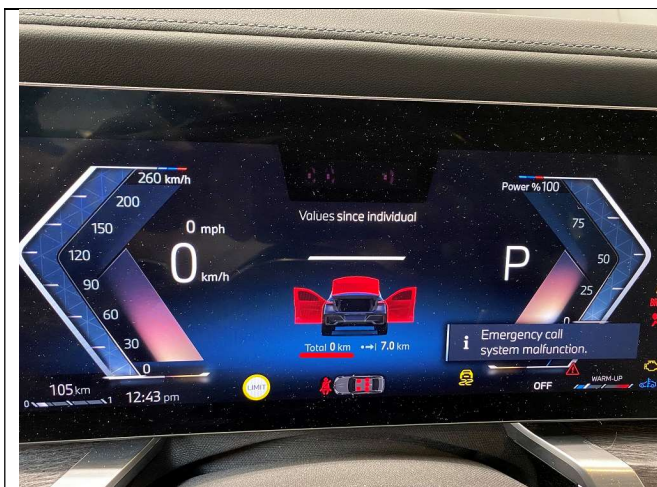


**WARNING:** For U10 and U11 vehicles do not proceed with programming of the vehicle if this warning message appears. Contact technical service via TSARA for further instructions.



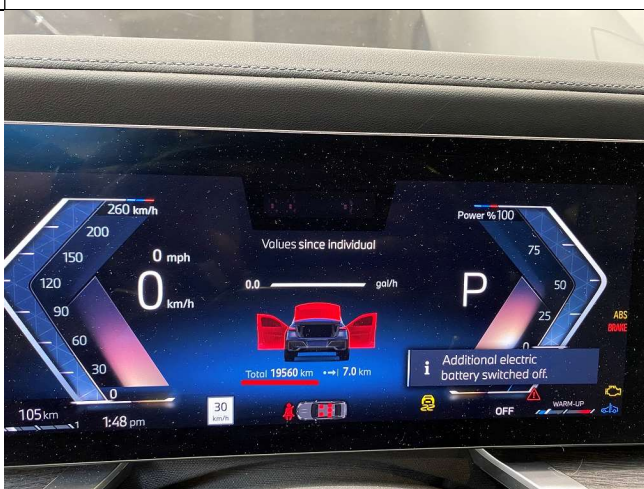


9. For G60 and G70, install the brake fluid label to the reservoir



10. The odometer will display 0 miles until the vehicle programming and coding is completed.

**Note:** This photo used shows odometer displayed in km



11. Document the odometer mileage in the repair order after the IB has been replaced and successfully programmed and coded to the vehicle.

12. After the programming and coding is completed, perform the following service functions:  
 DSC Control unit adjustment  
 Adjustment of the driving dynamic sensors

**Safety Recall**  
**24V-104**  
**Integrated Brake (IB)**  
**Model Year 2023-2025**  
**BMW 5 Series / i5, 7 Series / i7**  
**BMW X1, X5, X6, X7, XM**  
**Issue Date: 02/22/2024**  
**Update Date: 08/09/2024**

**Q1. Which BMW Group models in the US are potentially affected by this Safety Recall?**

Certain Model Year 2023-2025 BMW 5 Series / i5, 7 Series / i7, X1, X5, X6, X7, and XM models in the US are potentially affected.

**Q1a. This sounds familiar. Was there an earlier Safety Recall on this topic?**

Yes. The Safety Recall has been expanded to include additional potentially affected vehicles.

**Q1b. I had the Integrated Brake (IB) module replaced on my vehicle as part of the earlier Safety Recall. Is my vehicle affected again? Do I need to have that IB replaced?**

Yes. Unfortunately, it has been determined that vehicles which have already received replacement parts during the original Safety Recall need to have those parts replaced.

**Q2. What is the specific issue?**

The Integrated Brake (IB) module may not function according to specifications. If this happens, a warning lamp and message will be displayed in the instrument cluster. There will be a reduction in power assist braking, which could lead to an extended stopping distance and increase the risk of a crash. The Antilock Brake System (ABS) and Dynamic Stability Control (DSC) system may also not function, which could affect vehicle handling and control. Please note that higher pedal force may be required.

However, fully mechanical braking is not affected. If the IB module is not functioning properly, the parking (emergency) brake will be automatically activated to aid in braking performance. Also, the emergency function of the brake force distribution system remains available to help maintain vehicle stability and control.

**If you notice any of these conditions, your vehicle may be experiencing this issue. Please drive carefully, and avoid abrupt braking as much as possible. Please contact an authorized BMW center as soon as possible to have the vehicle remedied.**

**If you are not the only driver of this vehicle, please advise all other drivers and passengers of this important information.**

**Q3. Why are other models / vehicles not included in this Safety Recall?**

Other models have an Integrated Brake (IB) system that was produced to specifications by the supplier.

**Q4. Can I continue to drive my vehicle?**

Yes. However, when you are notified by BMW of this Safety Recall that a remedy is available, please contact an authorized BMW center to schedule an appointment as soon as possible. For the latest updates to this Safety Recall, please visit [bmwusa.com/recall](https://bmwusa.com/recall). **If you are not the only driver of this vehicle, please advise all other drivers of this important information.**

**Q5. How did BMW Group become aware of the issue?**

BMW Group became aware of the issue through its quality control procedures.

**Q6. How will I be informed of this Safety Recall?**

Owners of potentially affected vehicles will be notified via First Class mail advising them of this Safety Recall. When parts become available, they will receive another letter, requesting that they schedule an appointment with an authorized BMW center as soon as possible to have this Safety Recall performed. For the latest updates to this Safety Recall, please visit [bmwusa.com/recall](https://bmwusa.com/recall).

To ensure BMW has the most up-to-date contact and vehicle information, owners should register their vehicle at [bmwusa.com/myBMW](https://bmwusa.com/myBMW). Registration is free and will give them access to other information specific for their BMW vehicle. Alternatively, owners can visit [bmwusa.com/recall](https://bmwusa.com/recall) and click on “**Manage recall notices and contact information**”.



**Safety Recall  
24V-104  
Integrated Brake (IB)  
Model Year 2023-2025  
BMW 5 Series / i5, 7 Series / i7  
BMW X1, X5, X6, X7, XM  
Issue Date: 02/22/2024  
Update Date: 08/09/2024**

**Q7. How will my vehicle be remedied?**

When the remedy is available, potentially affected vehicles will have the Integrated Brake (IB) system replaced for free which should take several hours.

**Q8. Do I have to wait for BMW to contact me to have the remedy performed?**

Yes. We are in the process of implementing this Safety Recall to ensure that the necessary parts, tools, and procedures are available. For the latest updates to this recall, please visit [bmwusa.com/recall](https://bmwusa.com/recall).

**From:** [Broadcast Messaging System](#)  
**To:** [DL-BMS Message Monitors](#)  
**Subject:** Update - MINI Integrated Brake Recall - Software Now Available  
**Date:** Thursday, September 19, 2024 5:22:44 PM

Publish Date: September 19, 2024  
From: Technical Service  
Expiration Date: October 3, 2024

DCSnet Message  
**Urgent**



Subject: **Update - MINI Integrated Brake Recall - Software Now Available**

The software solution required to remedy vehicles affected by Recall 24V-104 Integrated Braking System with less than 165 miles is now available.

We have updated SI M34 01 24 Recall 24V-104: Integrated Braking System to reflect the new repair instructions.

You **MUST** update your ISTA software to 4.49.31 prior to working on any vehicle. This is different from the ISTA version 4.49.30 which was made available yesterday. **It is vital to utilize ISTA 4.49.31.**

You'll also notice in the Bulletin the instruction to **check the Warranty Vehicle Inquiry for any vehicle comments prior to beginning any work on any U25 vehicle.** There are some vehicles affected by an IDS programming execution block and these vehicles cannot have the repair performed at this time.

Should you need to deliver a vehicle today, after the completion of the recall repair, please use the RDR override function with the RO Number and the Date of Repair. If vehicles have any other open Campaigns, they must be completed prior to delivery to the customer.

Thank you for your patience and understanding as we work through this campaign.

Sincerely,  
Technical Service

Attachments:  
No Attachments

Recipients: MINI Passenger Cars, All Offering, All Region, All Areas, All Departments, All Personnel  
MINI Passenger Cars, CC-All





SIM 34 01 24

2024-09-19

**RECALL 24V-104: INTEGRATED BRAKING SYSTEM**

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop if the campaigns have a status of remedy available. Otherwise, please release the vehicle.

This Service Information Bulletin (Revision 3) replaces SI M34 01 24 **dated August 2024**.

**What's New:**

- Cause revised
- Procedure revised
- Attachment "Service Function and IB replace" revised
- Claim Information revised

<input type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
--------------------------	--------------------------------

**MODEL**

E-Series	Model Description
F65	MINI Cooper S Hardtop 4 Door
F66	MINI Cooper S Hardtop 2 Door
U25	MINI Countryman

**AFFECTED VEHICLES**

- Vehicles which require this campaign to be completed will show it as "Open" when checked either in AIR, AWP, Campaign Summary, or Warranty Vehicle Inquiry.
- Please make sure you check your dealer inventory as soon as possible. As of August 9, 2024, you can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

**SITUATION**

BMW AG is amending Voluntary Safety Recall (effective August 8, 2024) to add certain Model Year 2023 - 2025 MINI vehicles.

The Integrated Brake (IB) module may not function according to specifications. If this happens, a warning lamp and message will be displayed in the instrument cluster. There will be a reduction in power assist braking, which could lead to an extended stopping distance and increase the risk of a crash. The Antilock Brake System (ABS) and Dynamic Stability Control (DSC) system may also not function, which could affect vehicle handling and control. Please note that higher pedal force may be required.

The Recall Notice and FAQ have been attached for further information.

**CAUSE**

Certain vehicles could experience signal disturbances in the Integrated Brake (IB) module.

**CORRECTION**

Perform the procedure per the Attachment "Service Function and replace the IB".

**PROCEDURE**

Follow the attachment "Service function and IB replace".

## FAILURE TO FOLLOW ATTACHED PROCEDURES CAN RESULT IN MALFUNCTION OR LOSS OF INFORMATION STORED IN THE IB UNIT

For U25 vehicles, before performing any repairs, check the vehicle comments in the DCS/Warranty Vehicle Inquiry (WVI) system for an IDS programming execution block.

### PARTS INFORMATION

Obtain and confirm the part numbers for your specific vehicle by entering the chassis number in either ETK or AIR which considers specific equipment and/or options.

Part Number	Description	Quantity
34 50 5 B5F 8F1	Power brake	1
34 50 5 A59 585	Seal brake booster	1
07 11 9 905 374	Self-locking collar nut (M8-10 ZNS3)	2
<b>Additional for U25</b>		
07 11 9 904 670	Flange nut (M10-10-ZNS3)	1
07 11 9 905 147	Hex bolt with washer (M10x25-10.9 ZNS3)	1

### Sublet – Bulk Supply Materials

Part Number	Description	Quantity
81 22 0146735	MINI Brake fluid DOT 4 (DN = 12 oz bottle)	Sublet as needed
Or:		
81 22 0142156	Brake fluid DOT 4 (DN = 12 oz bottle)	Sublet as needed
Or:		
81 22 0142155	Brake fluid DOT 4 (DN = 1 Gallon)	Sublet as needed
Or:		
81 22 5B43922	Brake fluid DOT 4, LV (DN = 1/10-liter billing part number, only in conjunction with dispersing from the 30-liter drum with a separate ordering part number)	Sublet as needed
And:		
83 19 5A53089	BMW Group Non-Chlorinated Brake Parts Cleaner- 3% VOC - (DN = 15 oz)	Sublet as needed
Or		
83 19 2451315	BMW Group Non-Chlorinated Brake Parts Cleaner - 45% VOC - (DN = 15 oz)	Sublet as needed

### CLAIM INFORMATION

Reimbursement for this Recall will be via normal claim entry utilizing the applicable work package information below, the additional work as required, and part numbers listed above that apply.

<b>Plusposition (+)</b>	Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop
<b>Main work</b>	The vehicle arrives for this Recall, no other Main work will be performed/claimed during this workshop visit

Only one Main work flat rate labor operation code can be claimed per workshop visit.

<b>Repair Code:</b>	<b>0034870200</b>	<b>F6x J0x U25 Replace integrated braking system</b>
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Below are the special flat rate labor operation code choices for this action.

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Work Package	Labor Operation	Description	Labor Allowance
# 1	00 77 606	Replace integrated brake system, program, and encode the vehicle control units, includes Carrying out vehicle test <b>(00 00 556/61 21 528) (Plusposition)</b>	As applicable
Or:			
# 2	00 77 072	Replace integrated brake system, program, and encode the vehicle control units, includes Carrying out vehicle test <b>(00 00 006/61 21 528) (Main work)</b>	As applicable
Or:			
#3	00 77 607	Replace the integrated brake system (Programming and encoding the vehicle control units was performed in conjunction with <b>another campaign/repair during the same workshop visit) (Plusposition)</b>	As applicable
Or:			
#4	00 77 073	Replace the integrated brake system (Programming and encoding the vehicle control units was performed in conjunction with <b>another campaign/repair during the same workshop visit) (Main work)</b>	As applicable
Or:			
# 5	00 77 610	The vehicle has already been completed by another repair or technical action <b>(Plusposition)</b>	1 FRU
Or:			
# 6	00 77 074	The vehicle has already been completed by another repair or technical action <b>(Main work)</b>	1 FRU

#### Vehicle Programming and Encoding Required after Part Replacement

During this workshop visit, the affected vehicle may also show one or more programming and encoding Technical Campaign repairs open, the programming and encoding procedure may only be invoiced one time.

**After replacing the integrated brake system module, select this open Technical Campaign to also perform and submit for updating the vehicle to the required I-level or higher instead when applicable (This includes 00 00 006 or 00 00 556, 61 21 528, and 61 00 730).**

**Please be sure to also perform any additional before and/or after work (including attaching labels) as required by the open campaigns on the vehicle. Close any other open programming and encoding Campaign repairs as outlined in the corresponding Service Information Bulletin.**

### Additional Work with Work Package (WP) 1, 2, 3, or 4

Expanded WP	Labor Operation	Description (Associated work)	Labor Allowance
A	00 77 609	Additional work brake ventilation routine for installation of an unfilled brake system	2 FRU
B	00 77 083	Additional work (Work time) Affected Vehicle operation/driving preparation work prior to power brake (IB) unit replacement	As required
C	00 77 608	Additional work handing over customer information after replacing the integrated braking system	1 FRU

Work time labor operation code 00 77 083 is not considered Main labor operations.

### Claim Repair Comments

Only reference the SIB number, the work package (Pkg) number and the required “Additional work” performed in the technician’s RO notes and in the claim comments (For example: M34 01 24 WP1, A, B), unless otherwise required by State law.

Also, explain the additional work that was required and performed.

### Sublet – Bulk Supply Materials (RO and Claim Comments Required)

<b>Sublet Code 4</b>	Reimbursement for the repair-related bulk supply materials (Do not use the MINI part numbers for claim submission)	Up to \$70.00
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Sublet reimbursement calculation for claiming the applicable repair-related bulk supply material (MINI part number) is at the dealer net (DN) price for the full or proportional quantity used plus your dealer’s handling.

**Expanded WP B:** Affected Vehicle refueling reimbursement is at cost (no markup).

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

### BMW Group’s AIR Application Resource for Flat Rate Labor Operation Codes

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group AIR application resource, start by entering the Chassis Number (last seven (7) characters of the VIN), and click on the “Search” icon. If the “Vehicle Selection” window displays two or more model possible vehicle choices, select the applicable Model, or enter the full VIN (17 characters) instead to proceed. Click on the “Flat Rate Units” button and enter a flat rate labor operation code number “without spaces” in the field to the right, click on the “Search” icon to display the corresponding listing of “Flat rate unit group details” that are available and their corresponding FRU allowances.

### Vehicle Programming and Encoding – Additional Work (RO and Claim Comments Required)

This procedure automatically reprograms and encodes any vehicle control modules that do not have the latest software I-level.

If one or more control modules fail during the reprogramming procedure, claim the required consequential repair work procedures to address this issue (including performing the IRAP Control Unit Recovery first as required, refer to the SIB in AIR) under the Repair Code in this bulletin together with the corresponding labor operation codes and their flat rate unit (FRU) allowance(s), including the diagnosis\* that applies.

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Please explain the additional work procedures that were performed (The why and the what) on the repair order and in the claim comments.

For covered repairs that address control module failures that occurred prior to performing this reprogramming procedure, claim this work with the applicable Repair Code listed in AIR together with the corresponding labor operation codes and their flat rate unit (FRU) allowance(s), including the diagnosis\* that applies.

(\*) Based on which one applies to your dealer, please refer to **SI M01 01 20 or M01 04 20** for the applicable procedure for documenting, claiming, and explaining, on the RO and in the claim comments, your diagnosis work time (WT), job/repair work time (WT), and the vehicle repairs your dealer performed, unless otherwise required by State law.

**Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)**

This Recall repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Repair Code noted above as follows:

Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to SI M01 01 17 for additional information.

**Reimbursement of Recall Remedy Comparable Prior Customer-Pay Repairs (TREAD Act)**

The Safety Recall remedy repair for this action is to replace the Affected Vehicle’s power brake unit (Integrated Brake IB module) together with performing the required follow-up vehicle programming and encoding procedure.

Based on the age of the Affected Vehicles and the type of remedy repair being performed, a reimbursement request for a qualifying prior customer-pay repair is not likely. However, a customer may still request the review of a repair that was performed on their vehicle which they paid for.

A qualifying customer pay repair, performed **prior** to the notification of Recall, must be comparable to the Recall’s remedy repair, and it must primarily address the Service Information Bulletin’s identified vehicle issue (Situation/Cause) which requires repair (Correction) as noted above. Also, the repair must have been correctly, effectively, and completely performed as required by the applicable BMW Group approved repair process instructions and guidelines (Procedure) including required replacement part usage (Parts Information) for it to be considered and approved for reimbursement.

In the event of the above situation, please contact the Warranty department (include a legible copy of the invoice) through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections. The Warranty department will respond to your inquiry accordingly.

**FEEDBACK REGARDING THIS BULLETIN**

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal

Supporting Materials

- [picture\\_as\\_pdf M34 01 24 Attachment Service Function and IB replace..pdf](#)
- [picture\\_as\\_pdf M340124 Recall Notice.pdf](#)
- [picture\\_as\\_pdf M340124\\_24V-104-IB-MINI-FAQ-\(09Aug2024\).pdf](#)





## **SAFETY RECALL NOTICE**

To: All Center Operators, Sales Managers, Service Managers, Parts Managers and Warranty Processors

RE: Recall 24V-104: Integrated Braking System – M34 01 24

BMW AG is conducting a Voluntary Safety Recall (effective August 8, 2024) on certain Model Year 2025 MINI vehicles.

**Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that Centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.**

**Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.**

**Please follow any special instructions that we provide to you for the return or disposition of recall parts.**

We appreciate all your assistance with this Recall.

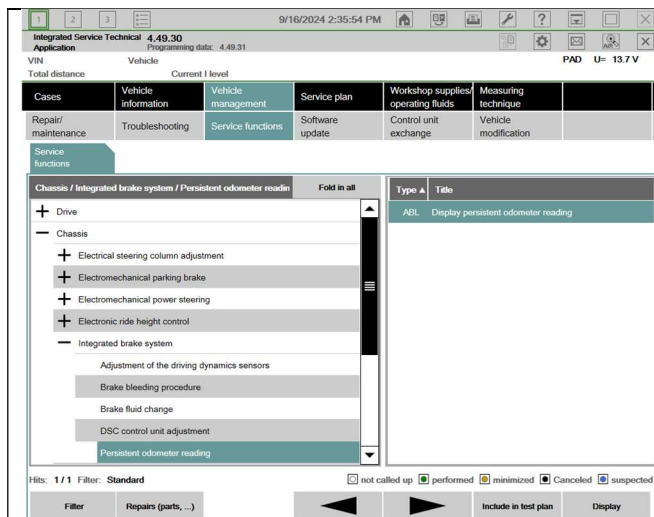
## RECALL 24V-104: INTEGRATED BRAKE SYSTEM

**Procedure: For all vehicles, regardless of mileage**

**FAILURE TO FOLLOW ATTACHED PROCEDURES CAN RESULT IN MALFUNCTION OR LOSS OF INFORMATION STORED IN THE IB UNIT**

**For U25 vehicles, before performing any repairs, check the vehicle comments in the DCS/Warranty Vehicle Inquiry (WVI) system for an IDS programming execution block.**

<p><b>Vehicle Data</b></p> <p>VIN: _____</p> <p>Chassis Number: _____</p> <p>Line Make: _____</p> <p>Model Year: _____</p> <p>AG Model Code/Desc: _____</p> <p>NA Model Code/Desc: _____</p> <p>Motor Type: _____</p> <p>Exterior Color Code: _____</p> <p>Interior Trim Code: _____</p> <p>MSRP: _____</p> <p>Assist Safety Plan expires: _____</p> <p>Assist Conv. Plan expires: _____</p> <p>TCU ESN / TCU IMEI: _____</p> <p>TCU MIN: _____</p> <p>MDN / MSISON: _____</p> <p>Vehicle Production Date: _____</p> <p>Series: _____</p> <p>Wholesale Center ID/Loc: _____</p> <p>Wholesale Date: _____</p> <p>Retail Center ID/Loc: _____</p> <p>Retail Date: _____</p> <p>In-Service Date: _____</p> <p>MP Claims: <b>VEHICLE COMMENTS</b> Campaign Summary</p> <p>Campaign Details as of: September 19, 2024 at 01:26:09 PM EDT</p> <p>Open Campaign Information</p> <table border="1"> <thead> <tr> <th>Stop Sale</th> <th>Stop Code</th> <th>Defect Code</th> <th>Defect Description</th> <th>Bulletin Number</th> <th>Recall Number</th> <th>Remedy Status</th> <th>Campaign Status</th> <th>Reserved By</th> <th>Reserved Date</th> </tr> </thead> <tbody> <tr> <td>STOP</td> <td>STOP224953</td> <td>0034960200</td> <td>B340224 Recall: Integrated Brake System</td> <td>B34.02.24</td> <td>24V-104</td> <td>⊗</td> <td>00-Open</td> <td></td> <td></td> </tr> </tbody> </table>	Stop Sale	Stop Code	Defect Code	Defect Description	Bulletin Number	Recall Number	Remedy Status	Campaign Status	Reserved By	Reserved Date	STOP	STOP224953	0034960200	B340224 Recall: Integrated Brake System	B34.02.24	24V-104	⊗	00-Open			<p><b>To check vehicle comments for U25 vehicles</b></p> <p><b>A. Click the "Vehicle Comments" DCS/Warranty Vehicle Inquiry (WVI) report</b></p>
Stop Sale	Stop Code	Defect Code	Defect Description	Bulletin Number	Recall Number	Remedy Status	Campaign Status	Reserved By	Reserved Date												
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<p><b>Warranty Vehicle Inquiry</b></p> <p>VIN: WBX13EF0XRSYE3245</p> <p>THIS DOCUMENT IS NOT TO BE USED OR RELIED UPON FOR IMPORT OR EXPORT PURPOSES AND IS NOT TO BE DISTRIBUTED OR SHARED WITH THIRD PARTIES * EXCEPT FOR SPECIFIC INFORMATION THAT MAY BE REQUIRED BY LAW</p> <p>© 2024 BMW of North America, LLC</p> <p><b>Vehicle Comments</b></p> <table border="1"> <thead> <tr> <th>Add Date</th> <th>Comment Status</th> <th>DCS visible indicator</th> <th>Comment Source</th> <th>Vehicle Comment</th> </tr> </thead> <tbody> <tr> <td>09/19/2024</td> <td>Active</td> <td>Yes</td> <td>ENTERED VIA VCOMM</td> <td>THIS VEHICLE IS AFFECTED BY AN IDS PROGRAMMING EXECUTION BLOCK.</td> </tr> </tbody> </table> <p>Back</p>	Add Date	Comment Status	DCS visible indicator	Comment Source	Vehicle Comment	09/19/2024	Active	Yes	ENTERED VIA VCOMM	THIS VEHICLE IS AFFECTED BY AN IDS PROGRAMMING EXECUTION BLOCK.	<p><b>B. Review the active notes in the Vehicle Comment column</b></p> <p><b>IMPORTANT:</b> If the vehicle is affected by the execution block <b>do not proceed with the repair</b>. These vehicles cannot have the repair performed at this time.</p>										
Add Date	Comment Status	DCS visible indicator	Comment Source	Vehicle Comment																	
09/19/2024	Active	Yes	ENTERED VIA VCOMM	THIS VEHICLE IS AFFECTED BY AN IDS PROGRAMMING EXECUTION BLOCK.																	
<p>1 2 3</p> <p><b>Integrated Service Technical Application 4.49.30</b></p> <p>Programming data: 4.49.31</p> <p>VIN _____ Vehicle _____</p> <p>Total distance - / - Current I level _____</p> <table border="1"> <thead> <tr> <th>Cases</th> <th>Vehicle information</th> <th>Vehicle management</th> </tr> </thead> <tbody> <tr> <td>New</td> <td>Closed</td> <td>Active</td> </tr> <tr> <td>Vehicle identification number</td> <td>Read out vehicle data</td> <td></td> </tr> </tbody> </table>	Cases	Vehicle information	Vehicle management	New	Closed	Active	Vehicle identification number	Read out vehicle data		<p><b>1. ISTA version 4.49.30 with Application Programming data: 4.49.31 available from September 19, 2024, required to proceed with Recall procedures.</b></p>											
Cases	Vehicle information	Vehicle management																			
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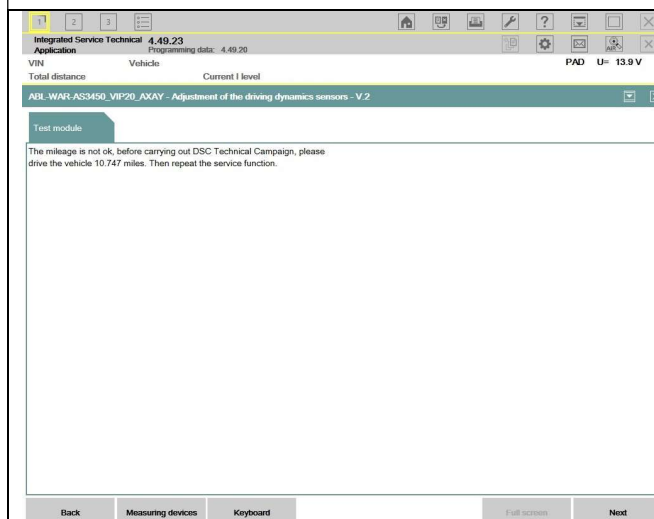
## 2. Using ISTA 4.49.30

- Connect the vehicle to ISTA,  
**Select identification without vehicle test.**

**Note:** ISTA Must be connected to workshop network

## 3. With vehicle connection established, select Vehicle Management and Service Functions

- Select Chassis/Integrated brake system/Persistent odometer reading.
- Select the ABL, Display persistent odometer reading, then select display to run the test plan
- In the service function test plan select "persistent odometer reading" DSC Technical Campaign



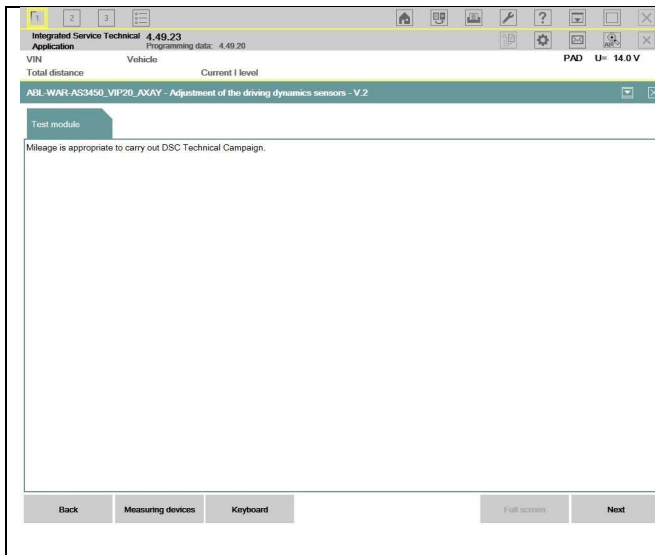
- The test plan results will determine whether the vehicle needs to be driven x number of miles, as shown in the photo, or the mileage is appropriate to proceed with IB replacement.
- Note:** The vehicle must be driven the minimum given miles but not beyond 0.5 miles above. Anything above or below will result in another required drive.

**Hint:** Use the vehicle trip odometer to accurately determine the distance driven is recommended.

**Important,** when returning from mileage adjustment drive, put the vehicle in a work stall where it will not need to be moved for repair procedures.

- Repeat the service function after the vehicle has been driven the given number of miles from the test plan results.

**Note:** the photo shown is only an example of a vehicle test which requires miles accrued before replacing an IB



4. The test plan results indicate the mileage is appropriate to proceed with IB replacement.

- **IMPORTANT: Do not proceed with IB replacement without receiving this message**



5. Verify the blue dot is located on the part number label as shown in the photo.

**Note:** Photo shown for location of blue dot on the parts label and does not indicate the part number for all models



6. Verify the blue mark is located on the new component as shown in the photo.

**Note:** Some IB's may have an additional blue dot on the brake fluid reservoir. Disregard that blue dot. The only blue mark to be verified is shown here.

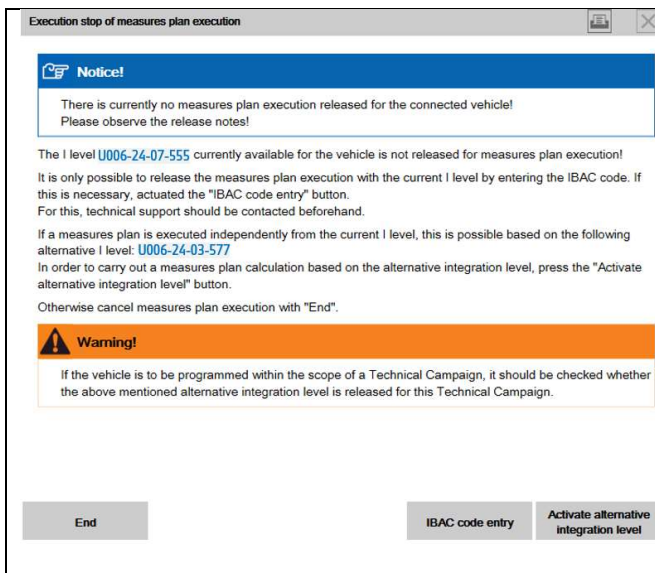


7. Note down the odometer mileage before performing the IB replacement.

**Note:** photo used shows odometer displayed in km

8. Replace the IB as per REP 34 51 601, Hydraulic unit replacement.

- **Note:** When removing the brake pedal, be particularly careful as not to damage the retaining lugs on the holding clip
- **Hint:** Prior to installing the IB, inspect the brake line ports for damaged threads.
- **Note:** the wheel circuit connections must be properly torqued and inspected for leaks as per the repair instructions
- **Note:** Wiper nuts do not need to be replaced. REP for G0x vehicles to be updated

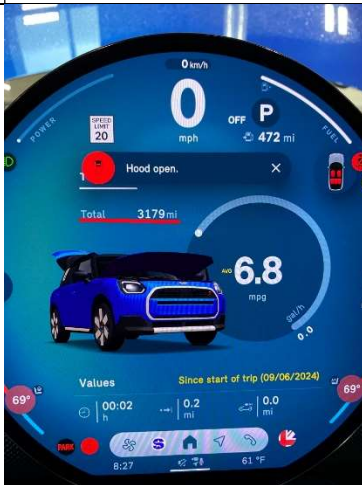


**WARNING: For U25 vehicles do not proceed with programming of the vehicle if this warning message appears. Contact technical service via TSARA for further instructions.**



9. The odometer will display 0 miles until the vehicle programming and coding is completed.

**Note:** This photo used shows odometer displayed in km



10. Document the odometer mileage in the repair order after the IB has been replaced and successfully programmed and coded to the vehicle.

11. After the programming and coding is completed, perform the following service functions:  
 DSC Control unit adjustment  
 Adjustment of the driving dynamic sensors



**Safety Recall**  
**24V-104**  
**Integrated Brake (IB)**  
**Model Year 2025**  
**MINI Hardtop Cooper (2 Door, 4 Door)**  
**MINI Cooper Countryman**  
**Issue Date: 08/09/2024**

**Q1. Which MINI models in the US are potentially affected by this Safety Recall?**

Certain Model Year 2025 MINI Hardtop Cooper (2 Door, 4 Door), and MINI Cooper Countryman models, in the US are potentially affected.

**Q2. What is the specific issue?**

The Integrated Brake (IB) module may not function according to specifications. If this happens, a warning lamp and message will be displayed in the instrument cluster. There will be a reduction in power assist braking, which could lead to an extended stopping distance and increase the risk of a crash. The Antilock Brake System (ABS) and Dynamic Stability Control (DSC) system may also not function, which could affect vehicle handling and control. Please note that higher pedal force may be required.

However, fully mechanical braking is not affected. If the IB module is not functioning properly, the parking (emergency) brake will be automatically activated to aid in braking performance. Also, the emergency function of the brake force distribution system remains available to help maintain vehicle stability and control.

**If you notice any of these conditions, your vehicle may be experiencing this issue. Please drive carefully, and avoid abrupt braking as much as possible. Please contact an authorized MINI dealer as soon as possible to have the vehicle remedied.**

**If you are not the only driver of this vehicle, please advise all other drivers and passengers of this important information.**

**Q3. Why are other models / vehicles not included in this Safety Recall?**

Other models have an Integrated Brake (IB) system that was produced to specifications by the supplier.

**Q4. Can I continue to drive my vehicle?**

Yes. However, when you are notified by MINI of this Safety Recall that a remedy is available, please contact an authorized MINI dealer to schedule an appointment as soon as possible. For the latest updates to this Safety Recall, please visit [miniusa.com/recall](https://miniusa.com/recall). **If you are not the only driver of this vehicle, please advise all other drivers of this important information.**

**Q5. How did MINI become aware of the issue?**

MINI became aware of the issue through its quality control procedures.

**Q6. How will I be informed of this Safety Recall?**

Owners of potentially affected vehicles will be notified via First Class mail advising them of this Safety Recall. When parts become available, they will receive another letter, requesting that they schedule an appointment with an authorized MINI dealer as soon as possible to have this Safety Recall performed. For the latest updates to this Safety Recall, please visit [miniusa.com/recall](https://miniusa.com/recall).

To ensure MINI has the most up-to-date contact and vehicle information, owners should register their vehicle at [miniusa.com/ol](https://miniusa.com/ol). Registration is free and will give them access to other information specific for their MINI vehicle. Alternatively, owners can visit [miniusa.com/recall](https://miniusa.com/recall) and click on “**Manage recall notices and contact information**”.

**Q7. How will my vehicle be remedied?**

When the remedy is available, potentially affected vehicles will have the Integrated Brake (IB) system replaced for free which should take several hours.

**Q8. Do I have to wait for MINI to contact me to have the remedy performed?**

Yes. We are in the process of implementing this Safety Recall to ensure that the necessary parts, tools, and procedures are available. For the latest updates to this recall, please visit [miniusa.com/recall](https://miniusa.com/recall).