



SIB 34 02 24

2024-09-27

**RECALL 24V-104: INTEGRATED BRAKING SYSTEM**

This Service Information Bulletin (Revision 4) replaces SI B34 02 24 **dated September 2024**.

**What's New:**

- Correction revised
- Procedure revised
- Parts Information revised
- Claim Information revised
- Attachment 1 complete revision
- Attachment 2 added

<input type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
--------------------------	--------------------------------

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop if the campaigns have a status of remedy available. Otherwise, please release the vehicle.

**MODEL**

<b>E-Series</b>	<b>Model Description</b>
F95	X5 M Sports Activity Vehicle
F96	X6 M Sports Activity Vehicle
G05	X5 Sports Activity Vehicle
G06	X6 Sports Activity Coupe
G07	X7 Sports Activity Vehicle
G09	BMW XM Sports Activity Vehicle
G60	5 Series Sedan & i5 Sedan
G70	7 Series Sedan & i7 Sedan
U10	X2 Sports Activity Coupe
U11	X1 Sports Activity Vehicle

**AFFECTED VEHICLES**

Vehicles which require this campaign to be completed will show it as "Open" when checked either in AIR, AWP, Campaign Summary or Warranty Vehicle Inquiry.

Please make sure you check your dealer inventory as soon as possible. As of August 9, 2024, you can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

**SITUATION**

BMW AG is amending Voluntary Safety Recall (effective August 8, 2024) to add certain Model Year 2023 - 2025 BMW vehicles.

The Integrated Brake (IB) module may not function according to specifications. If this happens, a warning lamp and message will be displayed in the instrument cluster. There will be a reduction in power assist braking, which could lead to an extended stopping distance and increase the risk of a crash. The Antilock Brake System (ABS) and Dynamic Stability Control (DSC) system may also not function, which could affect vehicle handling and control. Please note that higher pedal force may be required.

The Recall Notice and FAQ have been attached for further information.

**CAUSE**

Copyright ©2024 BMW of North America, Inc.

Certain vehicles could experience signal disturbances in the Integrated Brake (IB) module.

## **CORRECTION**

Replace the IB with either a “wet” pre-filled unit or a “dry” unfilled unit.



**“Wet” IB pre-filled:** Brake fluid reservoir is filled (arrow) and brake fluid line ports are plugged with bolts (circled).

Part numbers:  
5B5F8F1  
5B5F8F3  
5B5F8F4  
5B3C884



**“Dry” IB unfilled:** Brake fluid reservoir is empty; brake fluid line ports are sealed with labels.

Part numbers:  
5B3C874  
5B3C857  
5B421D0  
5B3C859

**Note:** Additional work is necessary to install these “Dry” units. Refer to the Claim Information section.

## **PROCEDURE**

If you have received a “wet” unit, follow the repair per the Attachment 1- “Service Function and replace wet IB pre-filled”.

If you have received a “dry” unit, follow the repair per the Attachment 2- “Service Function and replace dry IB unfilled”.

### **FAILURE TO FOLLOW ATTACHED PROCEDURES CAN RESULT IN MALFUNCTION OR LOSS OF INFORMATION STORED IN THE IB UNIT**

**For U10 and U11 vehicles, before performing any repairs, check the vehicle comments in the DCS/Warranty Vehicle Inquiry (WVI) system for an IDS programming execution block.**

### **Important Warning for Working on the High-Voltage (HV) systems on BMW Group vehicles:**

**Only properly trained personnel, who passed all applicable HV Technical Training Courses, should perform repairs which require disconnecting, or removal of High Voltage battery components on any Hybrid or Electric Vehicle. Work performed on High Voltage systems by unqualified persons may result in severe injury or damage to the vehicle. Additional safety information is found in Repair Instruction 61 00... “Observe safety instructions when handling electric vehicles”.**

Copyright ©2024 BMW of North America, Inc.

Prior to disconnecting, or the removal of any HV component, the HV system needs to be disabled and secured (by means of the HV Service Disconnect Switch and lock out) by a properly trained HV technician, who has a minimum HV Qualification level after completing the Technical Training Course “ST2324 High Voltage Drivetrain Systems” which as of 1/2023\* includes ST1824 Alternative Drive Part 1.

\* Note: As of January 2023, the HV component portion of the “ST2205 Generation 5 High-voltage class” (except for the High Voltage Battery) has been merged into “ST2324 High Voltage Drivetrain Systems”.

Up to Generation 4 Vehicles once vehicle’s HV system is disabled (the “Blitz” - lightning bolt icon is displayed in instrument cluster, see below), a technician without HV Certification may remove a HV component (e.g., EH Heater, EKK Compressor, EME Control Unit, et.), except for the High Voltage Battery.

For Generation 5 Vehicles however, the specific vehicle training is required to diagnose, remove and service any HV component and it is NOT allowed for non HV certified technicians to work on the high voltage system.



High Voltage Battery removal and rework can ONLY be performed by a High-voltage Certified Technician with a HV Battery Certification level corresponding to a specific Electric or Hybrid vehicle, for example:

To repair GEN4 HV battery of G05 PHEV a certification from Technical Training Course “ST2006 – SP44 HV Battery” or equivalent ST1825 – Alternative Drive Part 2 is required (or as of 1/2023 the equivalent “ST 2325 for High Voltage Battery Systems”).

And

To repair A GEN5 HV battery the Technical Training Course “ST2205 Generation 5 High-voltage class” is required or as of 1/2023\* the equivalent “ST 2325 for High Voltage Battery Systems”.

\*Note: As of January 2023, the “ST2205 Generation 5 High-voltage stand-alone class” has been merged into “ST2324 for High Voltage Drivetrain Systems” and “ST2325 for High Voltage Battery Systems”

## PARTS INFORMATION

Use and invoice the applicable part numbers below.

Refer to the weekly Parts Matrix for the most up-to-date ordering information.

Series	Part Numbers	Description	Quantity
U10, U11	34 50 5B5F8F1	Power brake (WET unit)	1
	OR		
	34 50 5B67B85	Power brake (WET unit)	1
	OR		
	34 50 5B3C874	Power brake (DRY unit)	1
	34 50 5A59585	Brake booster seal	1
	07 11 0005274	Self locking collar nut	2

Copyright ©2024 BMW of North America, Inc.

	07 11 9904670	Self-locking collar nut	1
	07 11 9905147	hexagonal screw with disc	1
F95, F96, G05, G06, G07, G09	34 50 5B5F8F4	Power brake (WET unit)	1
	OR		
	34 50 5B69D63	Power brake (WET unit)	1
	OR		
	34 50 5B421D0	Power brake (DRY unit)	1
	34 51 6893390	Brake booster seal	1
	07 14 6890655	Self-locking collar nut	2
G60	34 50 5B3C884	Power brake (WET unit)	1
	OR		
	34 50 5B69D61	Power brake (WET unit)	1
	OR		
	34 50 5B3C859	Power brake (DRY unit)	1
	34 51 6893390	Brake booster seal	1
	07 11 9904295	Self-locking collar nut	2
	71 24 5A54A84	Sign (aka label) brake fluid	1
	51 71 6966566	Hexagonal screw with flange	Up to 4 Depending on type of strut brace
51 64 8076922	Hexagonal screw with disc	Up to 4 Depending on type of strut brace	
G70	34 50 5B5F8F3	Power brake (WET unit)	1
	OR		
	34 50 5B69D65	Power brake (WET unit)	1
	OR		
	34 50 5B3C857	Power brake (DRY unit)	1
	34 51 6893390	Brake booster seal	1
	07 11 9904295	Self-locking collar nut	2
	71 24 5A54A84	Sign (aka label) brake fluid	1
	51 71 6966566	Hexagonal screw with flange	Up to 4 depending on type of strut brace
51 64 8076922	Hexagonal screw with disc	Up to 4 depending on type of strut brace	

**Sublet – Bulk Supply Materials**

Part Number	Description	Quantity
81 22 0142156	Brake fluid DOT 4 (DN = 12 oz bottle)	Sublet as needed
Or:		
81 22 0142155	Brake fluid DOT 4 (DN = 1 Gallon)	Sublet as needed
And:		
81 22 5B43922	Brake fluid DOT 4, LV (DN = 1/10-liter billing part number,	Sublet as

	a separate ordering part number)	
83 19 5A53089	BMW Group Non-Chlorinated Brake Parts Cleaner- 3% VOC - (DN = 15 oz)	Sublet as needed
Or:		
83 19 2451315	BMW Group Non-Chlorinated Brake Parts Cleaner - 45% VOC - (DN = 15 oz)	Sublet as needed

### CLAIM INFORMATION

Reimbursement for this Recall will be via normal claim entry utilizing the applicable work package information below, the additional work as required, and part numbers listed above that apply.

<b>Plusposition (+)</b>	Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop
<b>Main work</b>	The vehicle arrives for this Recall, no other Main work will be performed/claimed during this workshop visit

Only one Main work flat rate labor operation code can be claimed per workshop visit.

<b>Repair Code:</b>	<b>0034860200</b>	<b>Fx Gx Ux Replacing integrated braking system</b>
---------------------	-------------------	---

Below are the special flat rate labor operation code choices for this action.

#### IB Replacement with Vehicle Programming and Encoding

Work Package	Labor Operation	Description	Labor Allowance
# 1	00 77 599	Replace integrated brake system, program, and encode the vehicle control units, includes Carrying out vehicle test <b>(00 00 556/61 21 528) (Plusposition)</b>	As applicable
Or:			
# 2	00 77 067	Replace integrated brake system, program, and encode the vehicle control units, includes Carrying out vehicle test <b>(00 00 006/61 21 528) (Main work)</b>	As applicable
As applicable:			
Expanded WP A	00 77 604	Additional work, brake bleeding procedure (for installation of an “Dry” unfilled IB)	2 FRU
Expanded WP B	00 77 082	<b>Attachment Step 3:</b> Additional work (Work time) Affected Vehicle operation/driving preparation work prior to power brake (IB) unit replacement. <b>A separate punch time is required to document and support the work time FRU amount that is claimed</b>	WT FRU as required

Work time labor operation code 00 77 082 is not considered Main labor operations.

Or:

**IB Replacement, Vehicle Programming and Encoding is included in another Repair.**

Work Package	Labor Operation	Description	Labor Allowance
#3	00 77 600	Replace the integrated brake system (Programming and encoding the vehicle control units was performed in conjunction with <b>another campaign/repair during the same workshop visit) (Plusposition)</b>	As applicable
Or:			
#4	00 77 068	Replace the integrated brake system (Programming and encoding the vehicle control units was performed in conjunction with <b>another campaign/repair during the same workshop visit) (Main work)</b>	As applicable
As applicable:			
Expanded WP A	00 77 604	Additional work, brake bleeding procedure (for installation of an "Dry" unfilled IB)	2 FRU
Expanded WP B	00 77 082	Attachment Step 3: Additional work (Work time) Affected Vehicle operation/driving preparation work prior to power brake (IB) unit replacement. <b>A separate punch time is required to document and support the work time FRU amount that is claimed</b>	WT FRU as required

Work time labor operation code 00 77 082 is not considered Main labor operations.

**Vehicle Programming and Encoding Required after Part Replacement**

During this workshop visit, the affected vehicle may also show one or more programming and encoding Technical Campaign repairs open, the programming and encoding procedure may only be invoiced one time.

**After replacing the integrated brake (IB) system module, select this open Technical Campaign to also perform and submit for updating the vehicle to the required I-level or higher instead when applicable (this includes 00 00 006 or 00 00 556, 61 21 528, and 61 00 730).**

**Please be sure to also perform any additional before and/or after work (including attaching labels) as required by the open campaigns on the vehicle. Close any other open programming and encoding Campaign repairs as outlined in the corresponding Service Information Bulletin.**

Or:

**IB Repair Completed by another Repair or Technical Action**

Work Package	Labor Operation	Description	Labor Allowance
# 5	00 77 605	The vehicle has already been completed by another repair or technical action <b>(Plusposition)</b>	1 FRU
Or:			
# 6	00 77 071	The vehicle has already been completed by another repair or technical	1 FRU

Copyright ©2024 BMW of North America, Inc.

## Claim Repair Comments

Reference the SIB number, the work package (Pkg) number and the Expanded WPs performed in the technician's RO notes and in the claim comments (For example: B34 02 24 WP1, A, B), unless otherwise required by State law.

Also, identify when the "Dry" unit additional work was required and performed, and explain the work time claimed under labor operation code 00 77 082.

## Sublet – Bulk Supply Materials (RO and Claim Comments Required)

Sublet Code 4	Reimbursement for the repair-related bulk supply materials (Do not use the BMW part numbers for claim submission)	Up to \$70.00
---------------	---	---------------

Sublet reimbursement calculation for claiming the applicable repair-related bulk supply material (BMW part number) is at the dealer net (DN) price for the full or proportional quantity used plus your center's handling.

**Expanded WP B:** Affected Vehicle refueling reimbursement is at cost (no markup).

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

## BMW Group's AIR Application Resource for Flat Rate Labor Operation Codes

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group AIR application resource, start by entering the Chassis Number (last seven (7) characters of the VIN), and click on the "Search" icon. If the "Vehicle Selection" window displays two or more model possible vehicle choices, select the applicable Model, or enter the full VIN (17 characters) instead to proceed. Click on the "Flat Rate Units" button and enter a flat rate labor operation code number "without spaces" in the field to the right, click on the "Search" icon to display the corresponding listing of "Flat rate unit group details" that are available and their corresponding FRU allowances.

## Vehicle Programming and Encoding – Additional Work (RO and Claim Comments Required)

This procedure automatically reprograms and encodes any vehicle control modules that do not have the latest software I-level.

If one or more control modules fail during the reprogramming procedure, claim the required consequential repair work procedures to address this issue (including performing the IRAP Control Unit Recovery first as required, refer to the SIB in AIR) under the Repair Code in this bulletin together with the corresponding labor operation codes and their flat rate unit (FRU) allowance(s), including the diagnosis\* that applies.

Please explain the additional work procedures that were performed (The why and the what) on the repair order and in the claim comments.

For covered repairs that address control module failures that occurred prior to performing this reprogramming procedure, claim this work with the applicable Repair Code listed in AIR together with the corresponding labor operation codes and their flat rate unit (FRU) allowance(s), including the diagnosis\* that applies.

(\* Based on which one applies to your center, please refer to **SI B01 01 20** or **B01 07 20** for the applicable procedure for documenting, claiming, and explaining, on the RO and in the claim comments, your diagnosis work time (WT), job/repair work time (WT), and the vehicle repairs your center performed, unless otherwise required by State law.

## Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)

This Recall repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item

Copyright ©2024 BMW of North America, Inc.

Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI B01 29 16](#) for additional information.

### Reimbursement of Recall Remedy Comparable Prior Customer-Pay Repairs (TREAD Act)

The Safety Recall remedy repair for this action is to replace the Affected Vehicle's power brake unit (Integrated Brake IB module) together with performing the required follow-up vehicle programming and encoding procedure.

Based on the age of the Affected Vehicles and the type of remedy repair being performed, a reimbursement request for a qualifying prior customer-pay repair is not likely. However, a customer may still request the review of a repair that was performed on their vehicle which they paid for.

A qualifying customer pay repair, performed **prior** to the notification of Recall, must be comparable to the Recall's remedy repair, and it must primarily address the Service Information Bulletin's identified vehicle issue (Situation/Cause) which requires repair (Correction) as noted above. Also, the repair must have been correctly, effectively, and completely performed as required by the applicable BMW Group approved repair process instructions and guidelines (Procedure) including required replacement part usage (Parts Information) for it to be considered and approved for reimbursement.

In the event of the above situation, please contact the Warranty department (include a legible copy of the invoice) through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections. The Warranty department will respond to your inquiry accordingly.

### [FEEDBACK REGARDING THIS BULLETIN](#)

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

#### Supporting Materials

[picture\\_as\\_pdf B340224 Recall Notice.pdf](#)

[picture\\_as\\_pdf B34 02 24 Service Function and and replace Dry unfilled IB.pdf](#)

[picture\\_as\\_pdf B340224\\_24V-104-IB-BMW-FAQ-\(09Aug2024\).pdf](#)

[picture\\_as\\_pdf B34 02 24 Service Function and and replace Wet pre filled IB.pdf](#)



## **SAFETY RECALL NOTICE**

To: All Center Operators, Sales Managers, Service Managers, Parts Managers and Warranty Processors

RE: Recall 24V-104: Integrated Braking System – B34 02 24

BMW AG is amending Voluntary Safety Recall (effective August 8, 2024) to add certain Model Year 2023 - 2025 BMW vehicles.

**Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that Centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.**

**Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.**

**Please follow any special instructions that we provide to you for the return or disposition of recall parts.**

We appreciate all your assistance with this Recall.

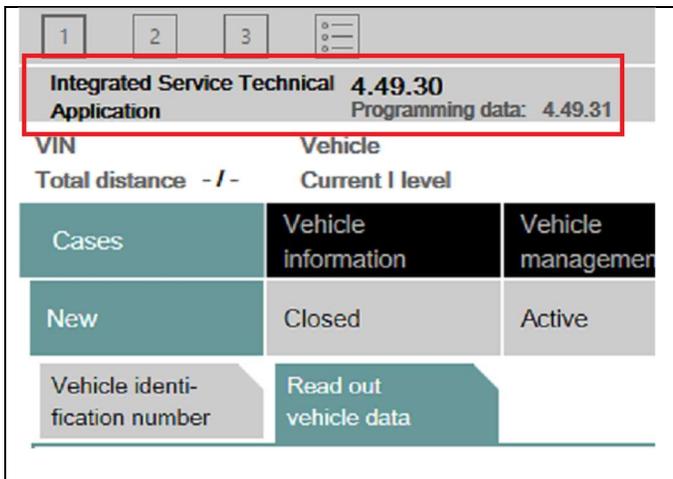
# RECALL 24V-104: INTEGRATED BRAKE SYSTEM

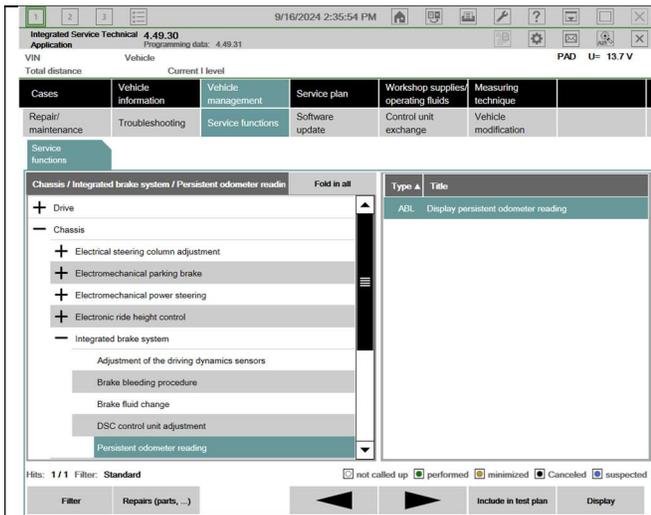
**Procedure: For all vehicles, regardless of mileage using a “Dry” unfilled IB**

**FAILURE TO FOLLOW ATTACHED PROCEDURES CAN RESULT IN MALFUNCTION OR LOSS OF INFORMATION STORED IN THE IB UNIT**

**For U10 and U11 vehicles, before performing any repairs, check the vehicle comments in the DCS/Warranty Vehicle Inquiry (WVI) system for an IDS programming execution block.**

 <p>Vehicle Data</p> <p>VIN: _____          Chassis Number: _____          Line Make: _____          Model Year: _____          AG Model Code/Desc: _____          NA Model Code/Desc: _____          Motor Type: _____          Exterior Color Code: _____          Interior Trim Code: _____          MSRP: _____</p> <p>Assist Safety Plan expires: _____          Assist Conv. Plan expires: _____          TCU ESN / TCU IMEI: _____          TCU MIN: _____          MDN / MSISDN: _____          Vehicle Production Date: _____          Series: _____          Wholesale Center ID/Loc: _____          Wholesale Date: _____          Retail Center ID/Loc: _____          Retail Date: _____          In-Service Date: _____</p> <p>MP Claims   <b>VEHICLE COMMENTS</b>   Campaign Summary</p> <p>Campaign Details as of: September 19, 2024 at 01:26:09 PM EDT</p> <p>Open Campaign Information</p> <table border="1"> <thead> <tr> <th>Stop Sale</th> <th>Stop Code</th> <th>Defect Code</th> <th>Defect Description</th> <th>Bulletin Number</th> <th>Recall Number</th> <th>Remedy Status</th> <th>Campaign Status</th> <th>Reserved By</th> <th>Reserved Date</th> </tr> </thead> <tbody> <tr> <td>STOP</td> <td>STOP224983</td> <td>0034860200</td> <td>B340224 Recall: Integrated Brake System</td> <td>B34 02 24</td> <td>24V-104</td> <td>⊗</td> <td>00-Open</td> <td></td> <td></td> </tr> </tbody> </table>	Stop Sale	Stop Code	Defect Code	Defect Description	Bulletin Number	Recall Number	Remedy Status	Campaign Status	Reserved By	Reserved Date	STOP	STOP224983	0034860200	B340224 Recall: Integrated Brake System	B34 02 24	24V-104	⊗	00-Open			<p>To check vehicle comments for U11 and U10 vehicles</p> <p>A. Click the “Vehicle Comments” DCS/Warranty Vehicle Inquiry (WVI) report</p>
Stop Sale	Stop Code	Defect Code	Defect Description	Bulletin Number	Recall Number	Remedy Status	Campaign Status	Reserved By	Reserved Date												
STOP	STOP224983	0034860200	B340224 Recall: Integrated Brake System	B34 02 24	24V-104	⊗	00-Open														
 <p>Warranty Vehicle Inquiry</p> <p>VIN: WBX13EF0XR5Y53245</p> <p>THIS DOCUMENT IS NOT TO BE USED OR RELIED UPON FOR IMPORT OR EXPORT PURPOSES AND IS NOT TO BE DISTRIBUTED OR SHARED WITH THIRD PARTIES * EXCEPT FOR SPECIFIC INFORMATION THAT MAY BE REQUIRED BY LAW</p> <p>© 2024 BMW of North America, LLC</p> <p>Vehicle Comments</p> <table border="1"> <thead> <tr> <th>Add Date</th> <th>Comment Status</th> <th>DCS visible indicator</th> <th>Comment Source</th> <th>Vehicle Comment</th> </tr> </thead> <tbody> <tr> <td>09/19/2024</td> <td>Active</td> <td>Yes</td> <td>ENTERED VIA VCOMM</td> <td><b>THIS VEHICLE IS AFFECTED BY AN IDS PROGRAMMING EXECUTION BLOCK.</b></td> </tr> </tbody> </table> <p>Back</p>	Add Date	Comment Status	DCS visible indicator	Comment Source	Vehicle Comment	09/19/2024	Active	Yes	ENTERED VIA VCOMM	<b>THIS VEHICLE IS AFFECTED BY AN IDS PROGRAMMING EXECUTION BLOCK.</b>	<p>B. Review the active notes in the Vehicle Comment column.</p> <p><b>IMPORTANT:</b> If the vehicle is affected by the execution block <b>do not proceed with the repair</b>. These vehicles cannot have the repair performed at this time.</p>										
Add Date	Comment Status	DCS visible indicator	Comment Source	Vehicle Comment																	
09/19/2024	Active	Yes	ENTERED VIA VCOMM	<b>THIS VEHICLE IS AFFECTED BY AN IDS PROGRAMMING EXECUTION BLOCK.</b>																	

 <p>1 2 3</p> <p><b>Integrated Service Technical Application 4.49.30</b>          Programming data: 4.49.31</p> <p>VIN _____ Vehicle _____          Total distance - / - Current I level _____</p> <table border="1"> <tr> <td>Cases</td> <td>Vehicle information</td> <td>Vehicle management</td> </tr> <tr> <td>New</td> <td>Closed</td> <td>Active</td> </tr> <tr> <td>Vehicle identification number</td> <td>Read out vehicle data</td> <td></td> </tr> </table>	Cases	Vehicle information	Vehicle management	New	Closed	Active	Vehicle identification number	Read out vehicle data		<p>1. ISTA version 4.49.30 with Application Programming data: 4.49.31 available from September 19, 2024, required to proceed with Recall procedures.</p>
Cases	Vehicle information	Vehicle management								
New	Closed	Active								
Vehicle identification number	Read out vehicle data									



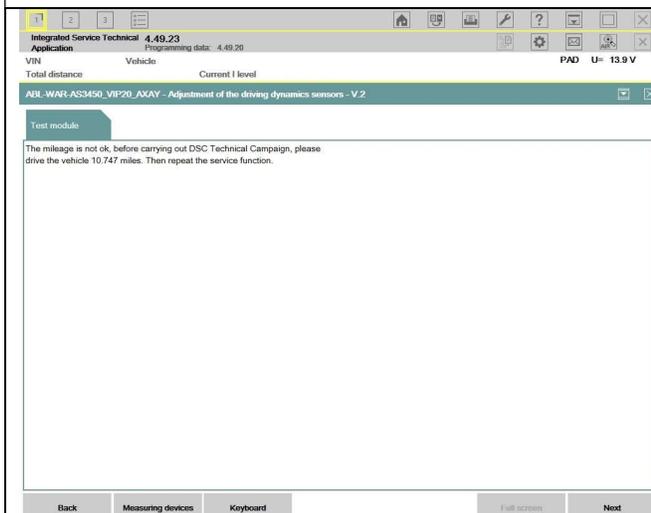
## 2. Using ISTA 4.49.30

- Connect the vehicle to ISTA, **Select “Identification without vehicle test”**.

**Note:** ISTA Must be connected to workshop network

## 3. With vehicle connection established, select:

- Vehicle Management
  - Service Functions
  - Chassis
  - Integrated brake system
  - Persistent odometer reading.
- Select the carry out ABL, “Display persistent odometer reading”, (Claim the following procedure under work time labor operation code 00 77 082, a separate punch time is required to document and support the work time FRU amount that is claimed)



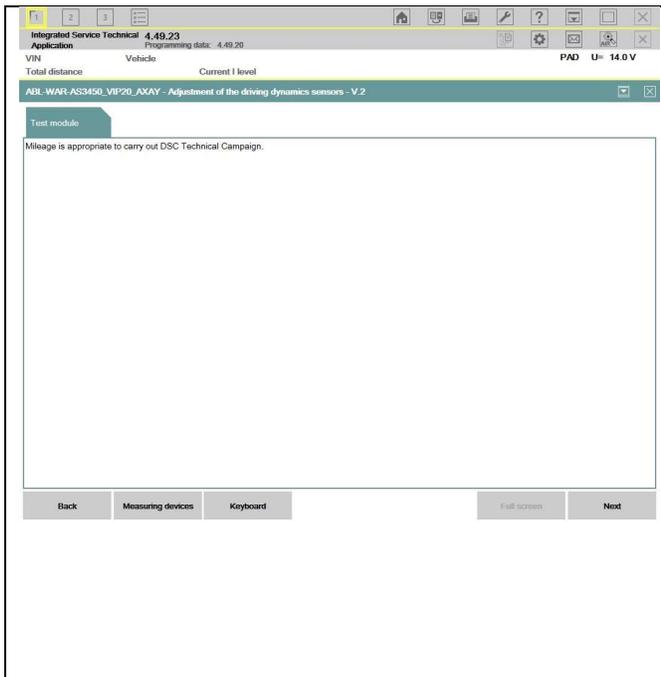
- The service function will determine whether the vehicle needs to be driven, or the mileage is appropriate to proceed with IB replacement. Always complete the service function then close the ISTA session.

- **Note:** If driving is required, the vehicle must be driven no more than 0.5 miles beyond the required minimum distance. Anything above or below may result in another required drive.

**Hint:** Use the vehicle trip odometer to accurately determine the distance driven is recommended.

**Important:** When returning from mileage alignment drive, put the vehicle in the work stall where the replacement will be performed. The vehicle may not be driven after the service function states “Mileages is appropriate...”.

**Note:** the photo shown is only an example of a vehicle test which requires miles accrued before replacing an IB



4. Start a new ISTA session and repeat the service function “persistent odometer reading” after the vehicle has been driven the given number of miles from the test plan results.
5. Once the service function “persistent odometer reading” indicates the mileage is appropriate to proceed with IB replacement. Complete the service function then end the ISTA session and proceed to step 6.

**IMPORTANT: Do not proceed with IB replacement without receiving this message**

- Always complete the service function then end the ISTA session



6. Verify the blue dot is located on the part number label as shown in the photo.

**Note:** Photo shown for location of blue dot on the parts label and does not indicate the part number for all models



7. Verify the blue mark is located on the new component as shown in the photo.

**Note:** Some IB's may have an additional blue dot on the brake fluid reservoir. Disregard that blue dot. The only blue mark to be verified is shown here.



8. Note down the odometer mileage before performing the IB replacement.

**Note:** photo used shows odometer displayed in km



**WARNING:** Prior to releasing the parking brake, secure the vehicle from rolling by raising the tires slightly off the ground using the vehicle lift.

9. Ensure the parking brake is released and all auto hold braking functions are switched off.



10. Disconnect the left and right parking brake actuators.

- Confirm the actuators are released by spinning the wheels

Premium repair instructions

Replacing hydraulic unit (after vehicle diagnosis) (without programming/encoding, see 61 00 ...) (20 FRU)  
34 51 601 | REP-REP-P-3451601-G05\_01 - V8

**i TECHNICAL INFORMATION**

Use only BMW-approved brake fluids.

For additional information see: Operating fluid-ANL-SBS1996-340396150...

- Preliminary work

1. Deactivate vehicle-specific high-voltage or low-voltage vehicle electrical system
2. Remove the cover of the engine compartment at the rear left
3. Remove the cover of the rear right engine compartment
4. Remove left and right wiper arm
5. Removing windshield panel cover
6. Removing the trim panel for pedal mechanism

- Main Works

7. Remove hydraulic unit
8. Replacing the hydraulic unit
9. Prepare for the installation of the hydraulic unit
10. Installing the hydraulic unit

11. Replace the IB as per modified REP 34 51 601, Hydraulic unit replacement.

**Important: Only follow the Preliminary work and Main works steps. Do not connect the bleeder unit at this time.**

- **Note:** When removing the brake pedal, be particularly careful as not to damage the retaining lugs on the holding clip
- **Hint:** Prior to installing the IB, inspect the brake line ports for damaged threads.
- **Note:** the wheel circuit connections must be properly torqued and inspected for leaks as per the repair instructions

**Note:** Wiper nuts do not need to be replaced. REP for G0x vehicles to be updated

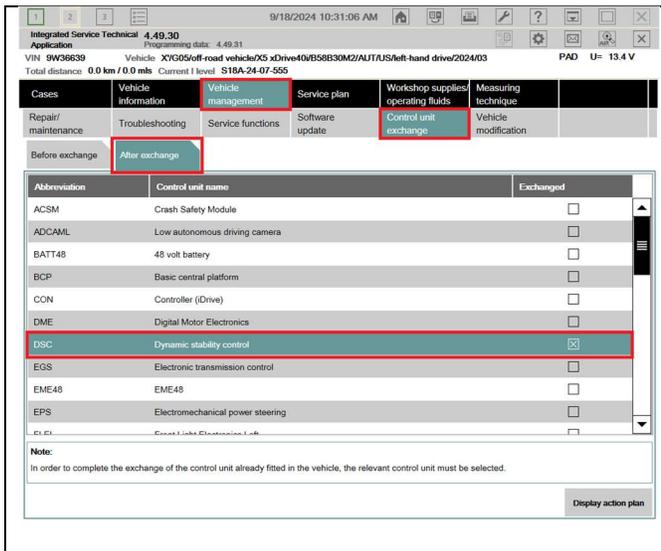


12. Manually fill the brake fluid reservoir to the RIM of the filler, above the "MAX" mark.

- Reinstall the fluid reservoir cap.

13. Connect IB main electrical connector and fluid level sensor

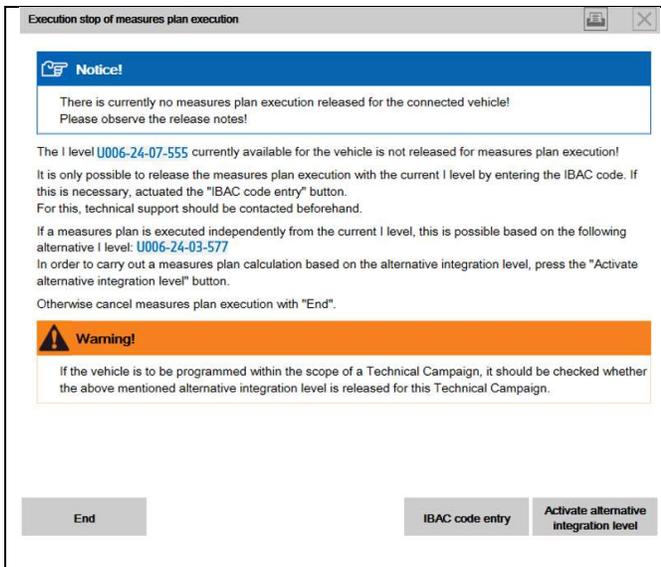
14. Re-connect battery



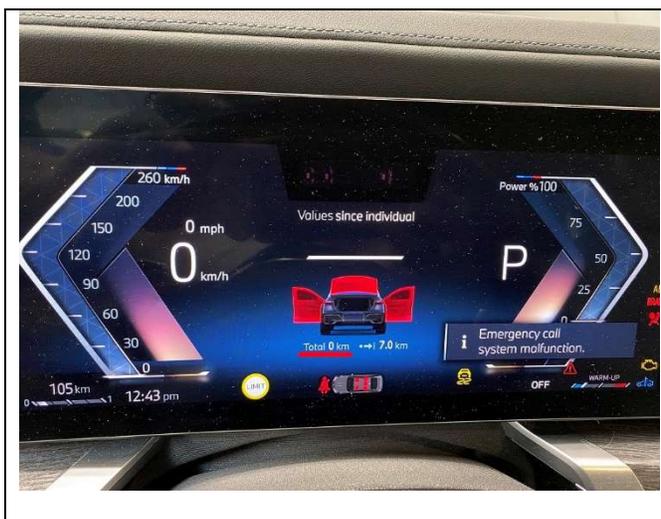
15. Start a new ISTA session and configure the programming.

- Select “DSCi exchange (DSC,VIP)” as exchanged

16. Display action plan, calculate measurement plan and perform the programming.

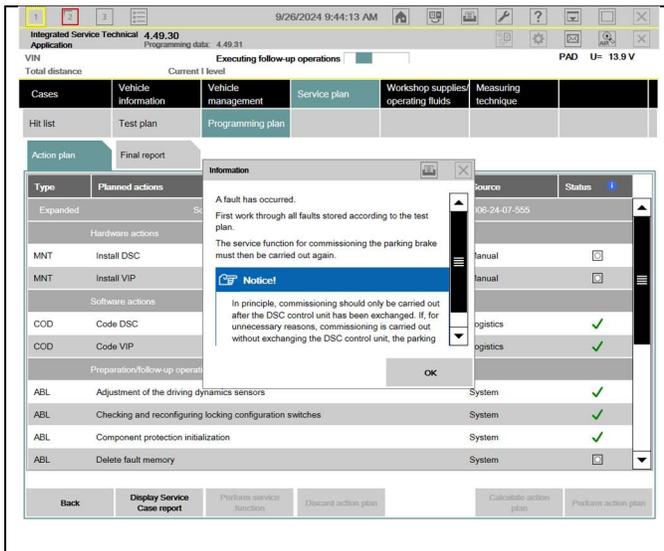


**WARNING: For U10 and U11 vehicles do not proceed with programming of the vehicle if this warning message appears. Contact technical service via TSARA for further instructions.**

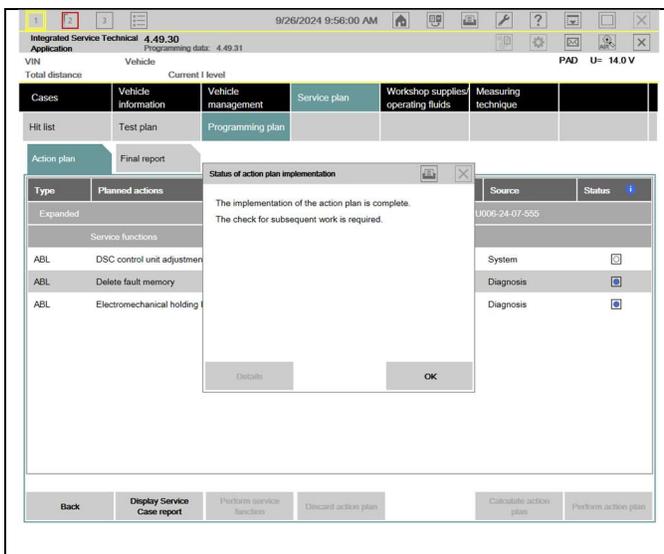


17. The odometer will display 0 miles until the vehicle programming and coding is completed.

**Note:** This photo used shows odometer displayed in km



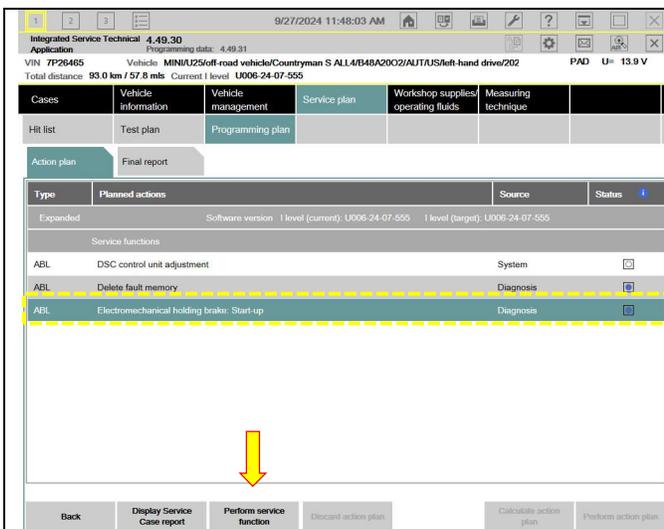
18. Click “ok” to the warning message shown left. The “Electromechanical holding brake “start -up” service function will automatically be added to the action plan



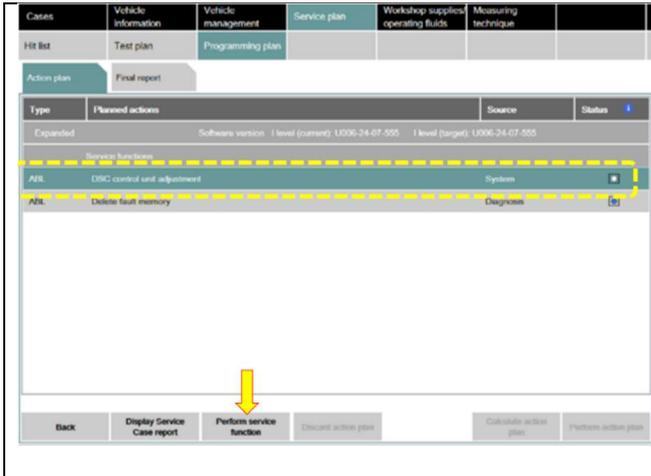
19. After the “implementation of the action plan is complete/l message is shown, reconnect the left and right parking brake actuators, then select “OK”

20. Cycle the ignition (switch ignition off and on again)

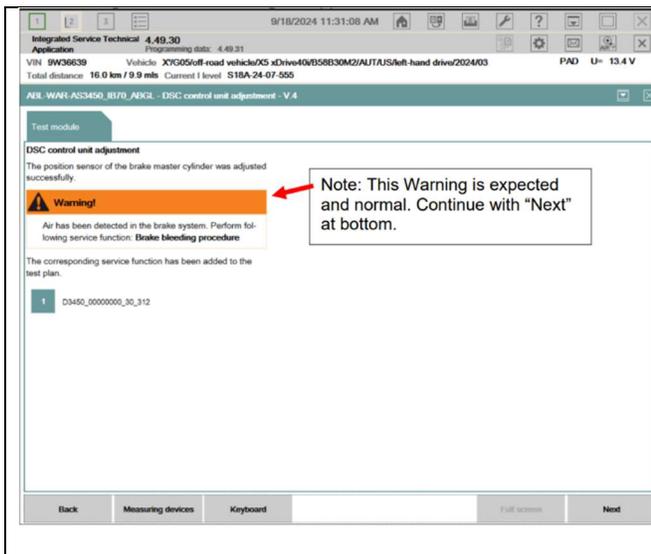
21. Activate PAD



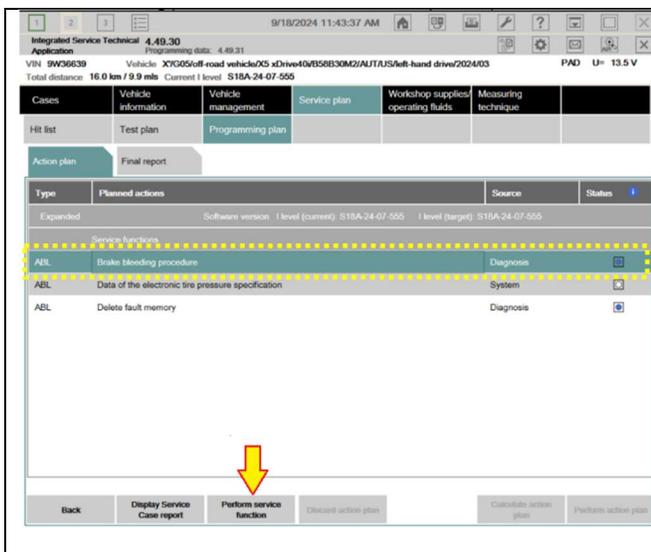
22. Perform the “Electromechanical holding brake start-up” service function by selecting “Perform service function”.



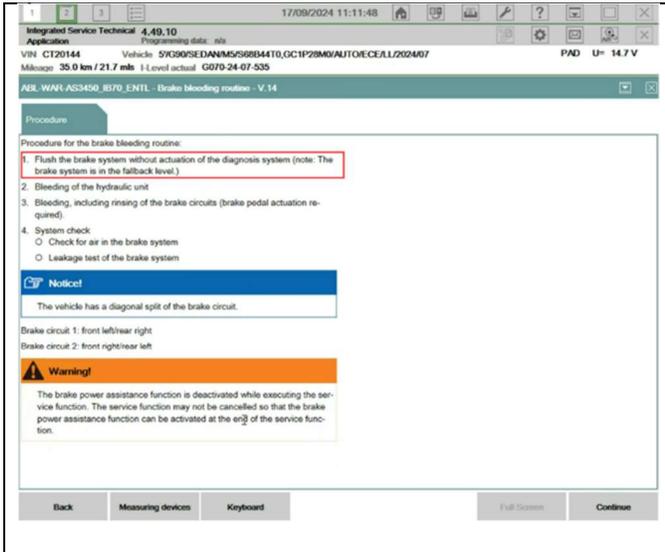
23. Perform the “DSC Control unit adjustment” service function by selecting “Perform service function”.



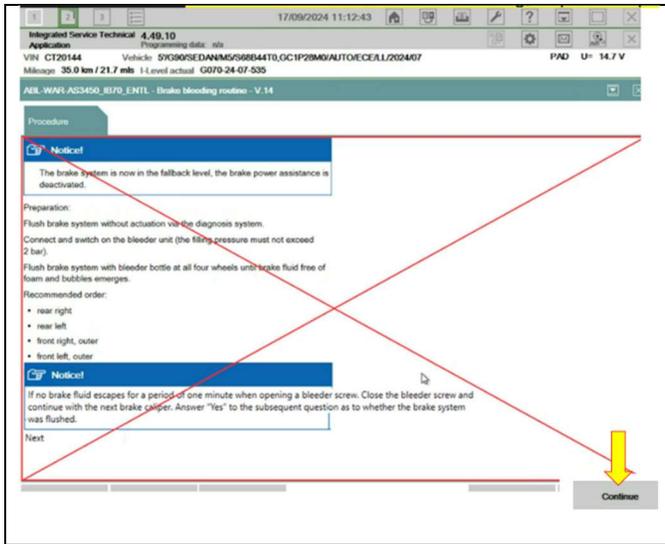
- The service function will end with the warning screen shown left. Continue by selecting “next”.
- The “brake bleeding procedure” is automatically added to the follow up task in the action plan



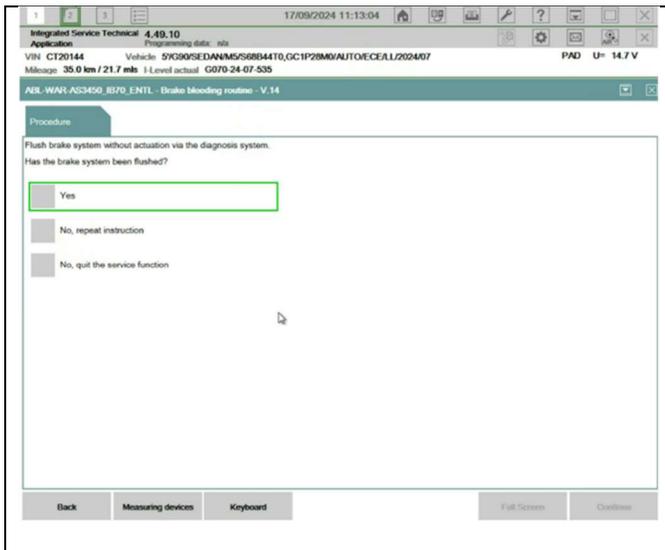
24. Select the service function “Brake bleeding procedure” then start service function



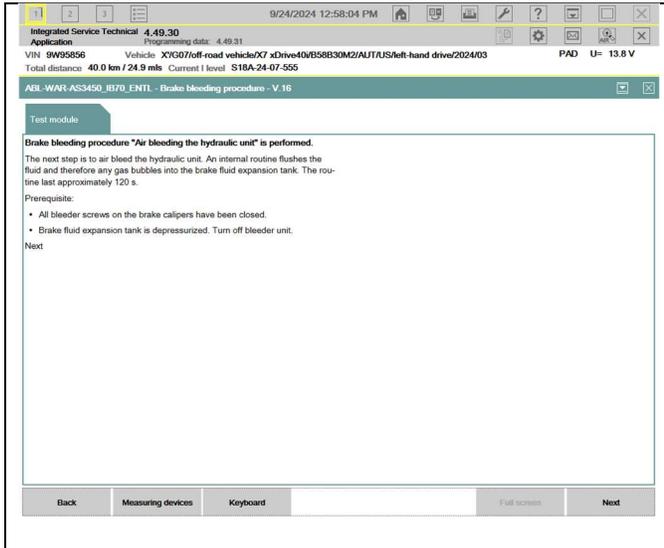
- The following screen appears: Ignore the test steps shown and select “continue”.



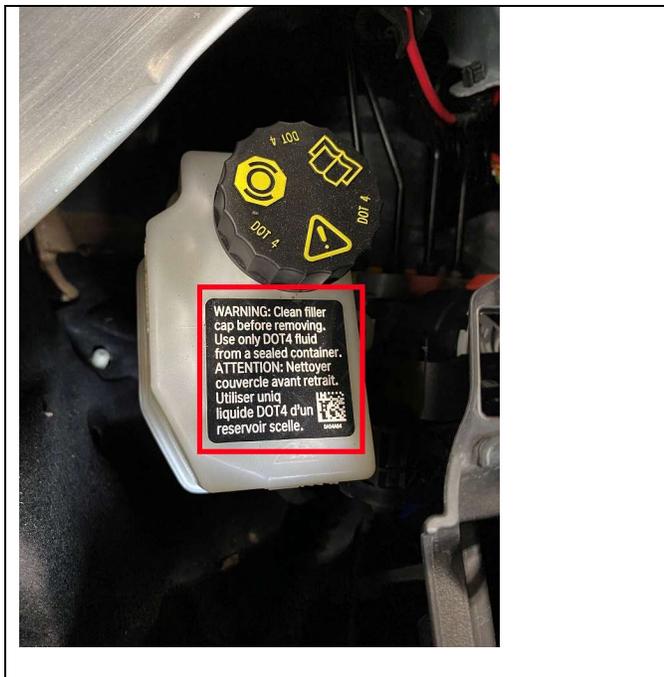
- Do not follow the instruction on the screen for brake flushing and select “continue”



- Select “Yes” then “continue” to start the guided portion of the “Brake bleeding procedure”



- From this point, follow all further instructions in ISTA from the “Brake Bleeding procedure” service function.
- Hint:** wait approximately 5 seconds in between after releasing the brake pedal
- Pay close attention to the on-screen prompts as the display will change during the bleed procedure



25. For G60 and G70, install the brake fluid label to the reservoir

26. Re-assemble the vehicle as per the remaining REP steps.
27. Complete the rest of the follow up tasks listed in the action plan.



28. Document the odometer mileage in the repair order after the IB has been replaced and successfully programmed and coded to the vehicle.

29. Perform a functional test of the affected systems.

Perform brief road test after IB installation is complete.

- Travel distance 500-1000 yards, press brake pedal at least 4 times
  - a. Perform 3x, accelerate to approximately 22 mph and bring the vehicle to a standstill using light to moderate braking, NO ABS braking!
  - b. Accelerate once to approximately 30 mph and bring the vehicle to a standstill with emergency/hard braking (ABS braking or regulation)
- Braking effect evaluation comparing to a new vehicle with a similar odometer reading.

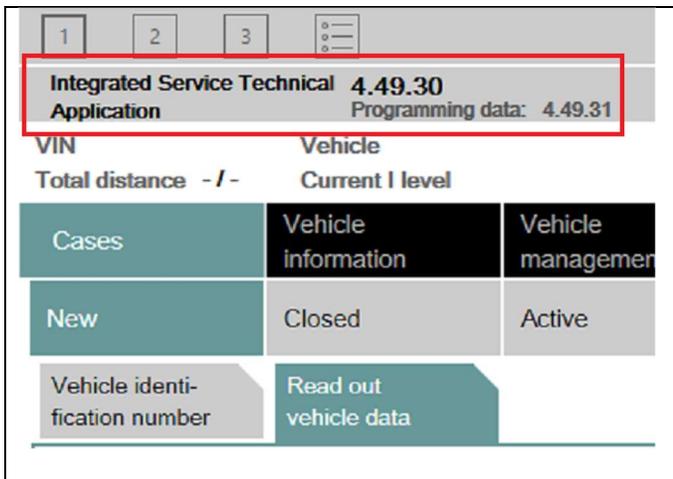
# RECALL 24V-104: INTEGRATED BRAKE SYSTEM

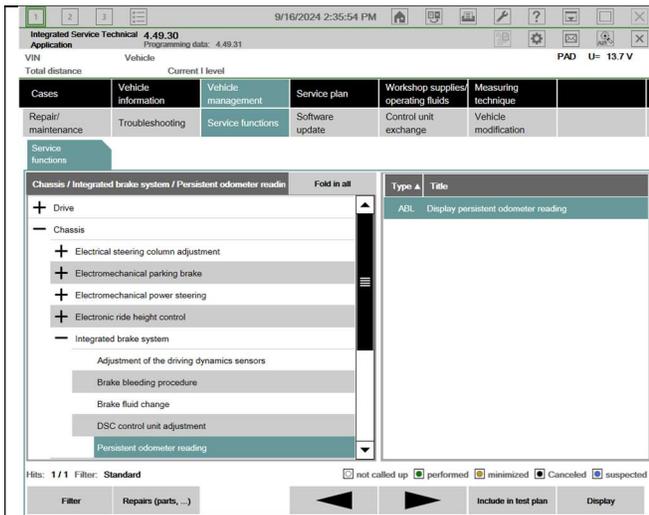
**Procedure: For all vehicles, regardless of mileage using a “Wet” prefilled IB**

**FAILURE TO FOLLOW ATTACHED PROCEDURES CAN RESULT IN MALFUNCTION OR LOSS OF INFORMATION STORED IN THE IB UNIT**

**For U10 and U11 vehicles, before performing any repairs, check the vehicle comments in the DCS/Warranty Vehicle Inquiry (WVI) system for an IDS programming execution block.**

 <p>Vehicle Data</p> <p>VIN: _____          Chassis Number: _____          Line Make: _____          Model Year: _____          AG Model Code/Desc: _____          NA Model Code/Desc: _____          Motor Type: _____          Exterior Color Code: _____          Interior Trim Code: _____          MSRP: _____</p> <p>Assist Safety Plan expires: _____          Assist Conv. Plan expires: _____          TCU ESN / TCU IMEI: _____          TCU MIN: _____          MDN / MSISDN: _____          Vehicle Production Date: _____          Series: _____          Wholesale Center ID/Loc: _____          Wholesale Date: _____          Retail Center ID/Loc: _____          Retail Date: _____          In-Service Date: _____</p> <p>MP Claims   <b>VEHICLE COMMENTS</b>   Campaign Summary</p> <p>Campaign Details as of: September 19, 2024 at 01:26:09 PM EDT</p> <p>Open Campaign Information</p> <table border="1"> <thead> <tr> <th>Stop Sale</th> <th>Stop Code</th> <th>Defect Code</th> <th>Defect Description</th> <th>Bulletin Number</th> <th>Recall Number</th> <th>Remedy Status</th> <th>Campaign Status</th> <th>Reserved By</th> <th>Reserved Date</th> </tr> </thead> <tbody> <tr> <td>STOP</td> <td>STOP224983</td> <td>0034860200</td> <td>B340224 Recall: Integrated Brake System</td> <td>B34 02 24</td> <td>24V-104</td> <td>⊗</td> <td>00-Open</td> <td></td> <td></td> </tr> </tbody> </table>	Stop Sale	Stop Code	Defect Code	Defect Description	Bulletin Number	Recall Number	Remedy Status	Campaign Status	Reserved By	Reserved Date	STOP	STOP224983	0034860200	B340224 Recall: Integrated Brake System	B34 02 24	24V-104	⊗	00-Open			<p>To check vehicle comments for U11 and U10 vehicles</p> <p>A. Click the “Vehicle Comments” DCS/Warranty Vehicle Inquiry (WVI) report</p>
Stop Sale	Stop Code	Defect Code	Defect Description	Bulletin Number	Recall Number	Remedy Status	Campaign Status	Reserved By	Reserved Date												
STOP	STOP224983	0034860200	B340224 Recall: Integrated Brake System	B34 02 24	24V-104	⊗	00-Open														
 <p>Warranty Vehicle Inquiry</p> <p>VIN: WBX13EF0XR5Y53245</p> <p>THIS DOCUMENT IS NOT TO BE USED OR RELIED UPON FOR IMPORT OR EXPORT PURPOSES AND IS NOT TO BE DISTRIBUTED OR SHARED WITH THIRD PARTIES * EXCEPT FOR SPECIFIC INFORMATION THAT MAY BE REQUIRED BY LAW</p> <p>© 2024 BMW of North America, LLC</p> <p>Vehicle Comments</p> <table border="1"> <thead> <tr> <th>Add Date</th> <th>Comment Status</th> <th>DCS visible indicator</th> <th>Comment Source</th> <th>Vehicle Comment</th> </tr> </thead> <tbody> <tr> <td>09/19/2024</td> <td>Active</td> <td>Yes</td> <td>ENTERED VIA VCOMM</td> <td>THIS VEHICLE IS AFFECTED BY AN IDS PROGRAMMING EXECUTION BLOCK</td> </tr> </tbody> </table> <p>Back</p>	Add Date	Comment Status	DCS visible indicator	Comment Source	Vehicle Comment	09/19/2024	Active	Yes	ENTERED VIA VCOMM	THIS VEHICLE IS AFFECTED BY AN IDS PROGRAMMING EXECUTION BLOCK	<p>B. Review the active notes in the Vehicle Comment column.</p> <p><b>IMPORTANT:</b> If the vehicle is affected by the execution block <b>do not proceed with the repair</b>. These vehicles cannot have the repair performed at this time.</p>										
Add Date	Comment Status	DCS visible indicator	Comment Source	Vehicle Comment																	
09/19/2024	Active	Yes	ENTERED VIA VCOMM	THIS VEHICLE IS AFFECTED BY AN IDS PROGRAMMING EXECUTION BLOCK																	

 <p>1 2 3</p> <p><b>Integrated Service Technical Application 4.49.30</b>          Programming data: 4.49.31</p> <p>VIN _____ Vehicle _____          Total distance - / - Current I level _____</p> <table border="1"> <tr> <td>Cases</td> <td>Vehicle information</td> <td>Vehicle management</td> </tr> <tr> <td>New</td> <td>Closed</td> <td>Active</td> </tr> <tr> <td>Vehicle identification number</td> <td>Read out vehicle data</td> <td></td> </tr> </table>	Cases	Vehicle information	Vehicle management	New	Closed	Active	Vehicle identification number	Read out vehicle data		<p>1. ISTA version 4.49.30 with Application Programming data: 4.49.31 available from September 19, 2024, required to proceed with Recall procedures.</p>
Cases	Vehicle information	Vehicle management								
New	Closed	Active								
Vehicle identification number	Read out vehicle data									



## 2. Using ISTA 4.49.30

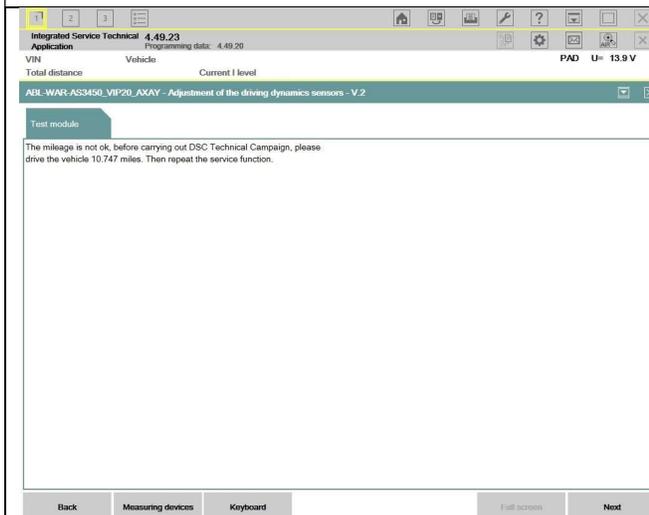
- Connect the vehicle to ISTA, **Select “Identification without vehicle test”**.

**Note:** ISTA must be connected to workshop network

## 3. With vehicle connection established, select:

- Vehicle Management
- Service Functions
- Chassis
- Integrated brake system
- Persistent odometer reading.

- Select the carry out ABL, “Display persistent odometer reading”, (Claim the following procedure under work time labor operation code 00 77 082, a separate punch time is required to document and support the work time FRU amount that is claimed).



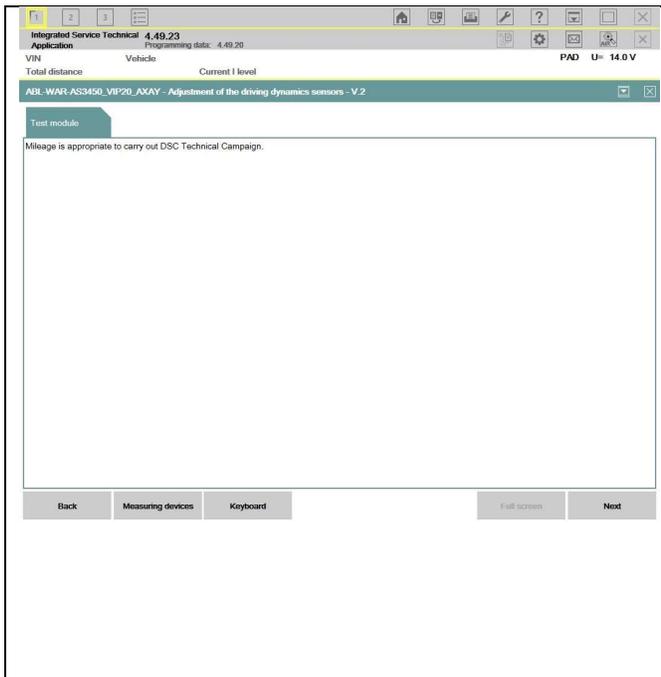
- The service function will determine whether the vehicle needs to be driven, or the mileage is appropriate to proceed with IB replacement. Always complete the service function then close the ISTA session.

- **Note:** If driving is required, the vehicle must be driven no more than 0.5 miles beyond the required minimum distance. Anything above or below may result in another required drive.

**Hint:** Use the vehicle trip odometer to accurately determine the distance driven is recommended.

**Important:** When returning from mileage alignment drive, put the vehicle in the work stall where the replacement will be performed. The vehicle may not be driven after the service function states “Mileages is appropriate...”.

**Note:** the photo shown is only an example of a vehicle test which requires miles accrued before replacing an IB



4. Start a new ISTA session and repeat the service function “persistent odometer reading” after the vehicle has been driven the given number of miles from the test plan results.
5. Once the service function “persistent odometer reading” indicates the mileage is appropriate to proceed with IB replacement. Complete the service function then end the ISTA session and proceed to step 6.

**IMPORTANT: Do not proceed with IB replacement without receiving this message**

- Always complete the service function then end the ISTA session



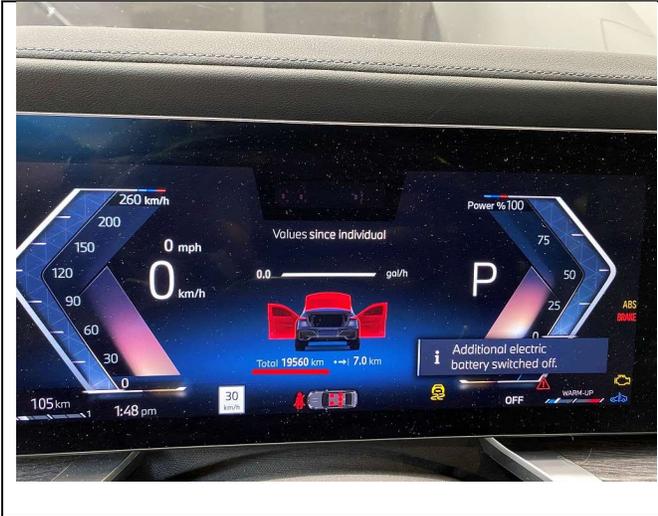
6. Verify the blue dot is located on the part number label as shown in the photo.

**Note:** Photo shown for location of blue dot on the parts label and does not indicate the part number for all models



7. Verify the blue mark is located on the new component as shown in the photo.

**Note:** Some IB's may have an additional blue dot on the brake fluid reservoir. Disregard that blue dot. The only blue mark to be verified is shown here.



8. Note down the odometer mileage before performing the IB replacement.

**Note:** photo used shows odometer displayed in km



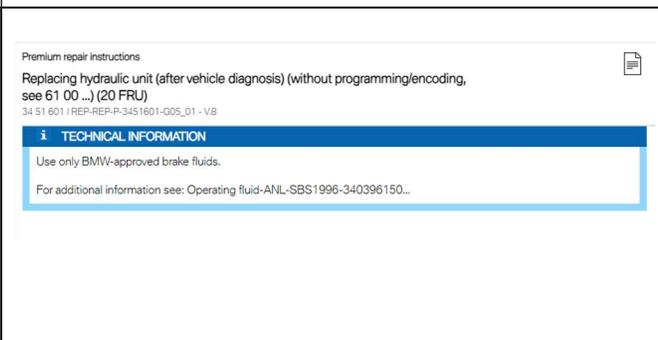
**WARNING:** Prior to releasing the parking brake, secure the vehicle from rolling by raising the tires slightly off the ground using the vehicle lift.

9. Ensure the parking brake is released and all auto hold braking functions are switched off



10. Disconnect the left and right parking brake actuators

- Confirm the actuators are released by spinning the wheels



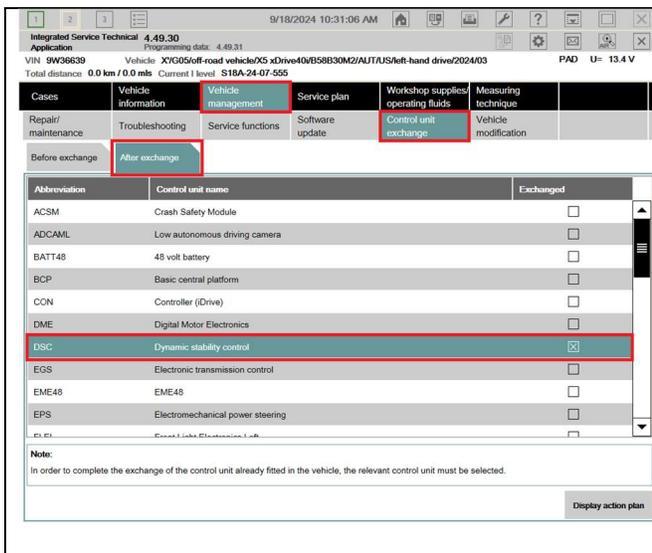
11. Replace the IB as per REP 34 51 601, Hydraulic unit replacement up to the last "Follow-up works" step "Programming the DSC control unit unit...."

- Note: The programming portion of the procedure is outlined in the following steps.
- **Note:** When removing the brake pedal, be particularly careful as not

to damage the retaining lugs on the holding clip

- **Hint:** Prior to installing the IB, inspect the brake line ports for damaged threads.
- **Note:** the wheel circuit connections must be properly torqued and inspected for leaks as per the repair instructions

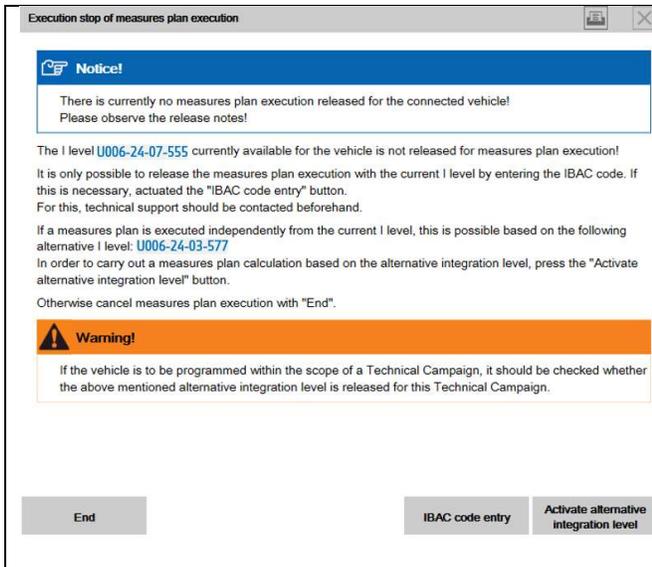
**Note:** Wiper nuts do not need to be replaced. REP for G0x vehicles to be updated



12. Start a new ISTA session and configure the programming session

- Select DSCi exchange “(DSC,VIP)” as exchanged

13. Display action plan, calculate measurement plan, and perform the programming session.

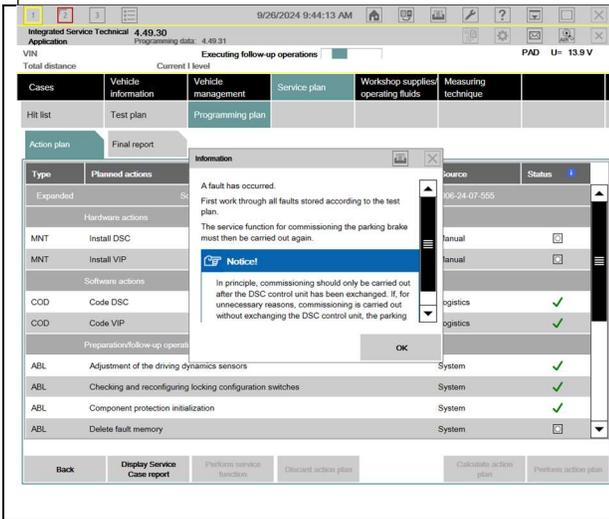


**WARNING: For U10 and U11 vehicles do not proceed with programming of the vehicle if this warning message appears. Contact technical service via TSARA for further instructions.**

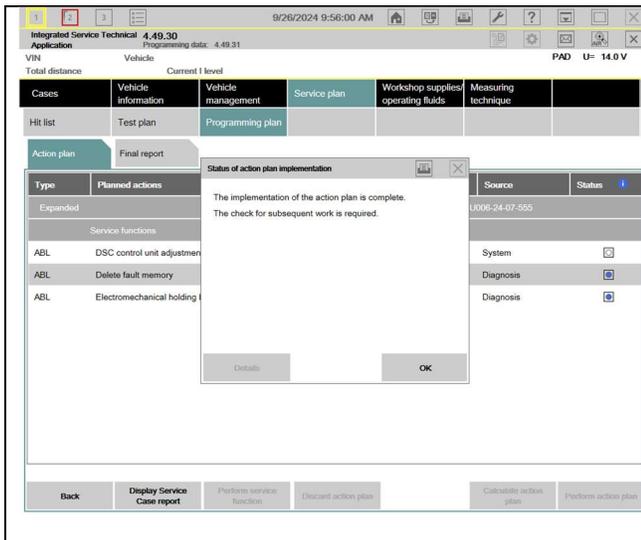


**Note:** The odometer will display 0 miles until the vehicle programming and coding is completed.

**Note:** This photo used shows odometer displayed in km



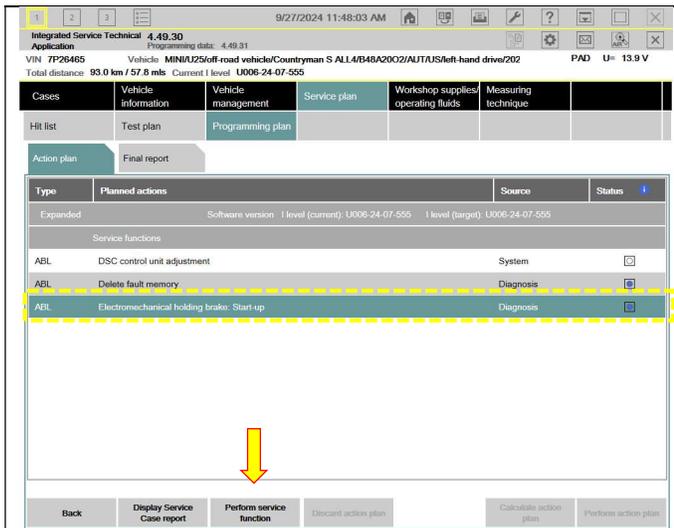
14. Click “ok” to the warning message shown left. The “Electromechanical holding brake “start -up” service function will automatically be added to the action plan



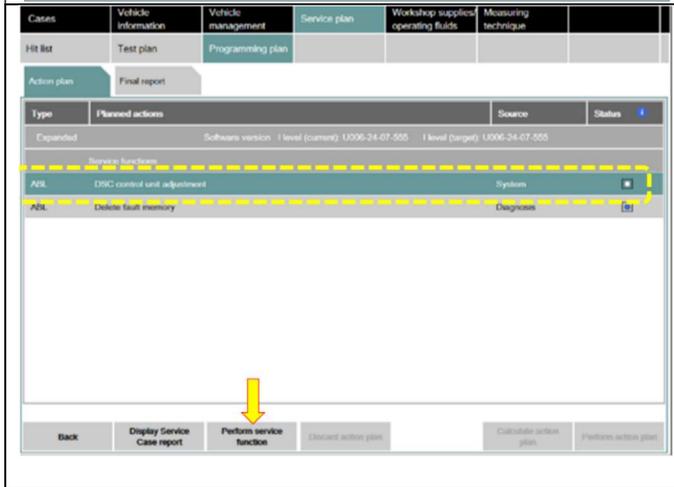
15. After the “implementation of the action plan is complete/l message is shown, reconnect the left and right parking brake actuators, then select “OK”

16. Cycle the ignition (switch ignition off and on again)

17. Activate PAD mode

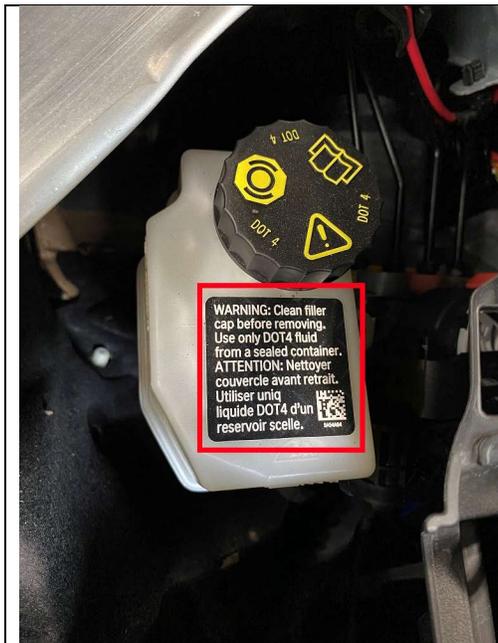


18. Perform the “Electromechanical holding brake start-up” service function by selecting “Perform service function”.

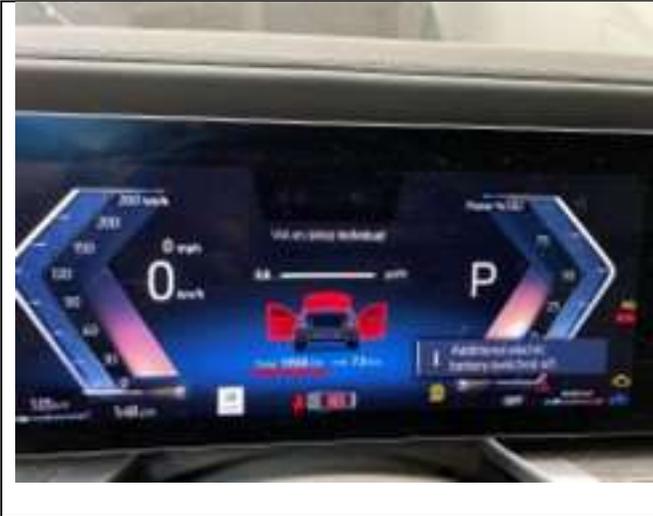


19. Perform the “DSC Control unit adjustment” service function by selecting “Perform service function”.

20. Complete any remaining follow up tasks still listed in the action plan.



21. For G60 and G70, install the brake fluid label to the reservoir



22. Document the odometer mileage in the repair order after the IB has been replaced and successfully programmed and coded to the vehicle.

**Note:** photo used shows odometer displayed in km

**Safety Recall**  
**24V-104**  
**Integrated Brake (IB)**  
**Model Year 2023-2025**  
**BMW 5 Series / i5, 7 Series / i7**  
**BMW X1, X5, X6, X7, XM**  
**Issue Date: 02/22/2024**  
**Update Date: 08/09/2024**

**Q1. Which BMW Group models in the US are potentially affected by this Safety Recall?**

Certain Model Year 2023-2025 BMW 5 Series / i5, 7 Series / i7, X1, X5, X6, X7, and XM models in the US are potentially affected.

**Q1a. This sounds familiar. Was there an earlier Safety Recall on this topic?**

Yes. The Safety Recall has been expanded to include additional potentially affected vehicles.

**Q1b. I had the Integrated Brake (IB) module replaced on my vehicle as part of the earlier Safety Recall. Is my vehicle affected again? Do I need to have that IB replaced?**

Yes. Unfortunately, it has been determined that vehicles which have already received replacement parts during the original Safety Recall need to have those parts replaced.

**Q2. What is the specific issue?**

The Integrated Brake (IB) module may not function according to specifications. If this happens, a warning lamp and message will be displayed in the instrument cluster. There will be a reduction in power assist braking, which could lead to an extended stopping distance and increase the risk of a crash. The Antilock Brake System (ABS) and Dynamic Stability Control (DSC) system may also not function, which could affect vehicle handling and control. Please note that higher pedal force may be required.

*However, fully mechanical braking is not affected. If the IB module is not functioning properly, the parking (emergency) brake will be automatically activated to aid in braking performance. Also, the emergency function of the brake force distribution system remains available to help maintain vehicle stability and control.*

**If you notice any of these conditions, your vehicle may be experiencing this issue. Please drive carefully, and avoid abrupt braking as much as possible. Please contact an authorized BMW center as soon as possible to have the vehicle remedied.**

**If you are not the only driver of this vehicle, please advise all other drivers and passengers of this important information.**

**Q3. Why are other models / vehicles not included in this Safety Recall?**

Other models have an Integrated Brake (IB) system that was produced to specifications by the supplier.

**Q4. Can I continue to drive my vehicle?**

Yes. However, when you are notified by BMW of this Safety Recall that a remedy is available, please contact an authorized BMW center to schedule an appointment as soon as possible. For the latest updates to this Safety Recall, please visit [bmwusa.com/recall](https://www.bmwusa.com/recall). **If you are not the only driver of this vehicle, please advise all other drivers of this important information.**

**Q5. How did BMW Group become aware of the issue?**

BMW Group became aware of the issue through its quality control procedures.

**Q6. How will I be informed of this Safety Recall?**

Owners of potentially affected vehicles will be notified via First Class mail advising them of this Safety Recall. When parts become available, they will receive another letter, requesting that they schedule an appointment with an authorized BMW center as soon as possible to have this Safety Recall performed. For the latest updates to this Safety Recall, please visit [bmwusa.com/recall](https://www.bmwusa.com/recall).

To ensure BMW has the most up-to-date contact and vehicle information, owners should register their vehicle at [bmwusa.com/myBMW](https://www.bmwusa.com/myBMW). Registration is free and will give them access to other information specific for their BMW vehicle. Alternatively, owners can visit [bmwusa.com/recall](https://www.bmwusa.com/recall) and click on “**Manage recall notices and contact information**”.

**Safety Recall  
24V-104  
Integrated Brake (IB)  
Model Year 2023-2025  
BMW 5 Series / i5, 7 Series / i7  
BMW X1, X5, X6, X7, XM  
Issue Date: 02/22/2024  
Update Date: 08/09/2024**

**Q7. How will my vehicle be remedied?**

When the remedy is available, potentially affected vehicles will have the Integrated Brake (IB) system replaced for free which should take several hours.

**Q8. Do I have to wait for BMW to contact me to have the remedy performed?**

Yes. We are in the process of implementing this Safety Recall to ensure that the necessary parts, tools, and procedures are available. For the latest updates to this recall, please visit [bmwusa.com/recall](https://www.bmwusa.com/recall).



**SIM 34 01 24**  
**RECALL 24V-104: INTEGRATED  
 BRAKING SYSTEM (IB)**

**SIB 34 01 24**  
**RECALL 24V-104: INTEGRATED  
 BRAKING SYSTEM (IB)**

2024-09-27

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop if the campaigns have a status of remedy available. Otherwise, please release the vehicle.

This Service Information Bulletin (Revision 4) replaces SI M34 01 24 **dated August 2024**.

**What's New:**

- Cause revised
- Procedure revised
- Attachment 1 complete revision
- Attachment 2 new

<input type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
--------------------------	--------------------------------

**MODEL**

E-Series	Model Description
F65	MINI Cooper S Hardtop 4 Door
F66	MINI Cooper S Hardtop 2 Door
U25	MINI Countryman

**AFFECTED VEHICLES**

- Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary, or Warranty Vehicle Inquiry.
- Please make sure you check your dealer inventory as soon as possible. As of August 9, 2024, you can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

**SITUATION**

BMW AG is amending Voluntary Safety Recall (effective August 8, 2024) to add certain Model Year 2023 - 2025 MINI vehicles.

The Integrated Brake (IB) module may not function according to specifications. If this happens, a warning lamp and message will be displayed in the instrument cluster. There will be a reduction in power assist braking, which could lead to an extended stopping distance and increase the risk of a crash. The Antilock Brake System (ABS) and Dynamic Stability Control (DSC) system may also not function, which could affect vehicle handling and control. Please note that higher pedal force may be required.

The Recall Notice and FAQ have been attached for further information.

**CAUSE**

Certain vehicles could experience signal disturbances in the Integrated Brake (IB) module.

**CORRECTION**

Replace the IB with either a “wet” pre-filled unit or a “dry” unfilled unit.

**“Wet” IB pre-filled:** Brake fluid reservoir is filled (arrow) and brake fluid line ports are plugged with bolts (circled)



Part numbers:  
5B5F8F1



**“Dry” IB unfilled:** Brake fluid reservoir is empty; brake fluid line ports are sealed with labels.

Part numbers:  
5B3C874

**Note:** Additional work is necessary to install these “Dry” units, refer to the Claim Information section.

**PROCEDURE**

If you have received a “wet” unit, follow the repair per the Attachment 1, “Service Function and replace Wet IB pre-filled”.

If you have received a “dry” unit, follow the repair per the Attachment 2, “Service Function and replace Dry IB unfilled”.

**FAILURE TO FOLLOW ATTACHED PROCEDURES CAN RESULT IN MALFUNCTION OR LOSS OF INFORMATION STORED IN THE IB UNIT**

**For U25 vehicles, before performing any repairs, check the vehicle comments in the DCS/Warranty Vehicle Inquiry (WVI) system for an IDS programming execution block.**

**PARTS INFORMATION**

Obtain and confirm the part numbers for your specific vehicle by entering the chassis number in either ETK or AIR which considers specific equipment and/or options.

Part Number	Description	Quantity
34 50 5B5F8F1	Power brake (WET unit)	1
Or		
34 50 5B67B85	Power brake (WET unit)	1
Or		
34 50 5B3C874	Power brake (DRY unit)	1
34 50 5 A59 585	Seal brake booster	1
07 11 0 005 274	Self locking collar nut (M8, 10, 7NCS)	2

Copyright ©2024 MINI USA, a division of BMW of North America, LLC. All Rights Reserved

<b>Additional for U25</b>		
07 11 9 904 670	Flange nut (M10-10-ZNS3)	1
07 11 9 905 147	Hex bolt with washer (M10x25-10.9 ZNS3)	1

### Sublet – Bulk Supply Materials

Part Number	Description	Quantity
81 22 0146735	MINI Brake fluid DOT 4 (DN = 12 oz bottle)	Sublet as needed
Or:		
81 22 0142156	Brake fluid DOT 4 (DN = 12 oz bottle)	Sublet as needed
Or:		
81 22 0142155	Brake fluid DOT 4 (DN = 1 Gallon)	Sublet as needed
Or:		
81 22 5B43922	Brake fluid DOT 4, LV (DN = 1/10-liter billing part number, only in conjunction with dispersing from the 30-liter drum with a separate ordering part number)	Sublet as needed
And:		
83 19 5A53089	BMW Group Non-Chlorinated Brake Parts Cleaner- 3% VOC - (DN = 15 oz)	Sublet as needed
Or		
83 19 2451315	BMW Group Non-Chlorinated Brake Parts Cleaner - 45% VOC - (DN = 15 oz)	Sublet as needed

### CLAIM INFORMATION

Reimbursement for this Recall will be via normal claim entry utilizing the applicable work package information below, the additional work as required, and part numbers listed above that apply.

<b>Plusposition (+)</b>	Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop
<b>Main work</b>	The vehicle arrives for this Recall, no other Main work will be performed/claimed during this workshop visit

Only one Main work flat rate labor operation code can be claimed per workshop visit.

<b>Repair Code:</b>	<b>0034870200</b>	<b>F6x J0x U25 Replace integrated braking system</b>
---------------------	-------------------	--

Below are the special flat rate labor operation code choices for this action.

#### IB Replacement with Vehicle Programming and Encoding

Work Package	Labor Operation	Description	Labor Allowance
# 1	00 77 606	Replace integrated brake system, program, and encode the vehicle control units, includes Carrying out vehicle test <b>(00 00 556/61 21 528) (Plusposition)</b>	As applicable
Or:			
# 2	00 77 072	Replace integrated brake system, program, and encode the vehicle control units, includes Carrying	As applicable

Copyright ©2024 MINI USA, a division of BMW of North America, LLC. All Rights Reserved

		out vehicle test <b>(00 00 006/61 21 528)</b> <b>(Main work)</b>	
As applicable:			
Expanded WP A	00 77 609	Additional work, brake bleeding procedure (for installation of an “Dry: unfilled IB)	2 FRU
Expanded WP B	00 77 083	<b>Attachment Step 3:</b> Additional work (Work time) Affected Vehicle operation/driving preparation work prior to power brake (IB) unit replacement. <b>A separate punch time is required to document and support the work time FRU amount that is claimed</b>	WT FRU as required

Work time labor operation code 00 77 083 is not considered Main labor operations.

Or:

**IB Replacement, Vehicle Programming and Encoding is included in another Repair.**

Work Package	Labor Operation	Description	Labor Allowance
#3	00 77 607	Replace the integrated brake system (Programming and encoding the vehicle control units was performed in conjunction with <b>another campaign/repair during the same workshop visit) (Plusposition)</b>	As applicable
Or:			
#4	00 77 073	Replace the integrated brake system (Programming and encoding the vehicle control units was performed in conjunction with <b>another campaign/repair during the same workshop visit) (Main work)</b>	As applicable
As applicable:			
Expanded WP A	00 77 609	Additional work, brake bleeding procedure (for installation of an “Dry: unfilled IB)	2 FRU
Expanded WP B	00 77 083	<b>Attachment Step 3:</b> Additional work (Work time) Affected Vehicle operation/driving preparation work prior to power brake (IB) unit replacement. <b>A separate punch time is required to document and support the work time FRU amount that is claimed</b>	WT FRU as required

Work time labor operation code 00 77 083 is not considered Main labor operations.

**Vehicle Programming and Encoding Required after Part Replacement**

During this workshop visit, the affected vehicle may also show one or more programming and encoding Technical Campaign repairs open, the programming and encoding procedure may only be invoiced one time.

After replacing the integrated brake (IB) system module, select this open Technical Campaign to also perform and submit for updating the vehicle to the required I-level or higher instead when applicable (This includes 00 00 006 or 00 00 556, 61 21 528, and 61 00 730).

Please be sure to also perform any additional before and/or after work (including attaching labels) as required by the open campaigns on the vehicle. Close any other open programming and encoding Campaign repairs as outlined in the corresponding Service Information Bulletin.

Or:

IB Replacement, Vehicle Programming and Encoding is included in another Repair.

Work Package	Labor Operation	Description	Labor Allowance
# 5	00 77 610	The vehicle has already been completed by another repair or technical action <b>(Plusposition)</b>	1 FRU
Or:			
# 6	00 77 074	The vehicle has already been completed by another repair or technical action <b>(Main work)</b>	1 FRU

### Claim Repair Comments

Reference the SIB number, the work package (Pkg) number and the Expanded WPs performed in the technician's RO notes and in the claim comments (For example: M34 01 24 WP1, A, B), unless otherwise required by State law.

Also, identify when the "Dry" unit additional work was required and performed, and explain the work time claimed under labor operation code 00 77 083.

Also, explain the additional work that was required and performed.

### Sublet – Bulk Supply Materials (RO and Claim Comments Required)

Sublet Code 4	Reimbursement for the repair-related bulk supply materials (Do not use the MINI part numbers for claim submission)	Up to \$70.00
---------------	--	---------------

Sublet reimbursement calculation for claiming the applicable repair-related bulk supply material (MINI part number) is at the dealer net (DN) price for the full or proportional quantity used plus your dealer's handling.

**Expanded WP B:** Affected Vehicle refueling reimbursement is at cost (no markup).

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

### BMW Group's AIR Application Resource for Flat Rate Labor Operation Codes

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group AIR application resource, start by entering the Chassis Number (last seven (7) characters of the VIN), and click on the "Search" icon. If the "Vehicle Selection" window displays two or more model possible vehicle choices, select the applicable Model, or enter the full VIN (17 characters) instead to proceed. Click on the "Flat Rate Units" button and enter a flat rate labor operation code number "without spaces" in the field to the right, click on the "Search" icon to display the corresponding listing of "Flat rate unit group details" that are available and their corresponding FRU allowances.

### Vehicle Programming and Encoding – Additional Work (RO and Claim Comments Required)

Copyright ©2024 MINI USA, a division of BMW of North America, LLC. All Rights Reserved

This procedure automatically reprograms and encodes any vehicle control modules that do not have the latest software I-level.

If one or more control modules fail during the reprogramming procedure, claim the required consequential repair work procedures to address this issue (including performing the IRAP Control Unit Recovery first as required, refer to the SIB in AIR) under the Repair Code in this bulletin together with the corresponding labor operation codes and their flat rate unit (FRU) allowance(s), including the diagnosis\* that applies.

Please explain the additional work procedures that were performed (The why and the what) on the repair order and in the claim comments.

For covered repairs that address control module failures that occurred prior to performing this reprogramming procedure, claim this work with the applicable Repair Code listed in AIR together with the corresponding labor operation codes and their flat rate unit (FRU) allowance(s), including the diagnosis\* that applies.

(\* ) Based on which one applies to your dealer, please refer to **SI M01 01 20 or M01 04 20** for the applicable procedure for documenting, claiming, and explaining, on the RO and in the claim comments, your diagnosis work time (WT), job/repair work time (WT), and the vehicle repairs your dealer performed, unless otherwise required by State law.

**Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)**

This Recall repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Repair Code noted above as follows:

Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI M01 01 17](#) for additional information.

**Reimbursement of Recall Remedy Comparable Prior Customer-Pay Repairs (TREAD Act)**

The Safety Recall remedy repair for this action is to replace the Affected Vehicle’s power brake unit (Integrated Brake IB module) together with performing the required follow-up vehicle programming and encoding procedure.

Based on the age of the Affected Vehicles and the type of remedy repair being performed, a reimbursement request for a qualifying prior customer-pay repair is not likely. However, a customer may still request the review of a repair that was performed on their vehicle which they paid for.

A qualifying customer pay repair, performed **prior** to the notification of Recall, must be comparable to the Recall’s remedy repair, and it must primarily address the Service Information Bulletin’s identified vehicle issue (Situation/Cause) which requires repair (Correction) as noted above. Also, the repair must have been correctly, effectively, and completely performed as required by the applicable BMW Group approved repair process instructions and guidelines (Procedure) including required replacement part usage (Parts Information) for it to be considered and approved for reimbursement.

In the event of the above situation, please contact the Warranty department (include a legible copy of the invoice) through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections. The Warranty department will respond to your inquiry accordingly.

**FEEDBACK REGARDING THIS BULLETIN**

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal

**Supporting Materials**

[picture\\_as\\_pdf M340124 Recall Notice.pdf](#)

[picture\\_as\\_pdf M34 01 24 Service Function and replace Wet IB prefilled.pdf](#)

[picture\\_as\\_pdf M34 01 24 Service Function and replace Dry IB unfilled.pdf](#)



## **SAFETY RECALL NOTICE**

To: All Center Operators, Sales Managers, Service Managers, Parts Managers and Warranty Processors

RE: Recall 24V-104: Integrated Braking System – M34 01 24

BMW AG is conducting a Voluntary Safety Recall (effective August 8, 2024) on certain Model Year 2025 MINI vehicles.

**Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that Centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.**

**Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.**

**Please follow any special instructions that we provide to you for the return or disposition of recall parts.**

We appreciate all your assistance with this Recall.

# RECALL 24V-104: INTEGRATED BRAKE SYSTEM

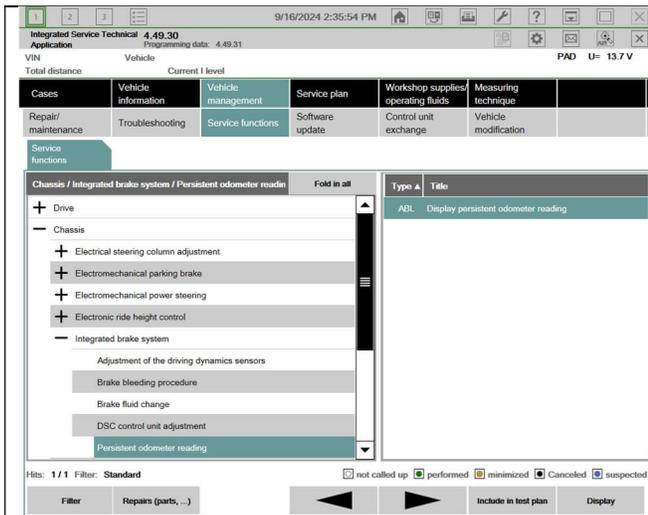
**Procedure: For all vehicles, regardless of mileage using a “Dry” unfilled IB**

**FAILURE TO FOLLOW ATTACHED PROCEDURES CAN RESULT IN MALFUNCTION OR LOSS OF INFORMATION STORED IN THE IB UNIT**

**For U10 and U11 vehicles, before performing any repairs, check the vehicle comments in the DCS/Warranty Vehicle Inquiry (WVI) system for an IDS programming execution block.**

	<p>To check vehicle comments for U11 and U10 vehicles</p> <p>A. Click the “Vehicle Comments” DCS/Warranty Vehicle Inquiry (WVI) report</p>
	<p>B. Review the active notes in the Vehicle Comment column.</p> <p><b>IMPORTANT:</b> If the vehicle is affected by the execution block <b>do not proceed with the repair</b>. These vehicles cannot have the repair performed at this time.</p>

	<p>1. ISTA version 4.49.30 with Application Programming data: 4.49.31 available from September 19, 2024, required to proceed with Recall procedures.</p>
--	--



## 2. Using ISTA 4.49.30

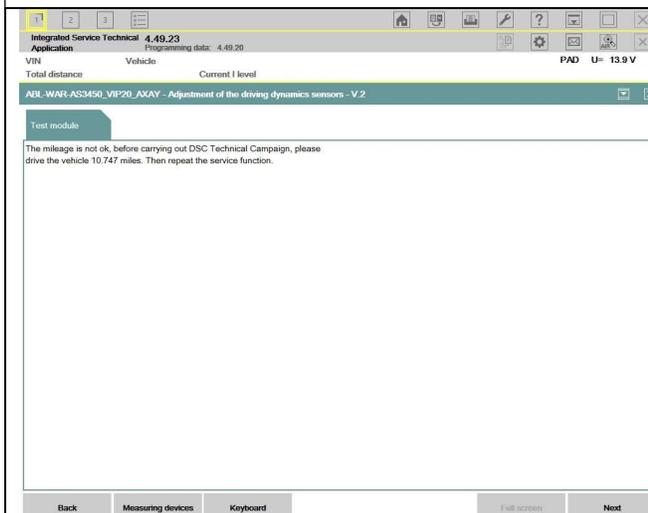
- Connect the vehicle to ISTA, **Select “Identification without vehicle test”**.

**Note:** ISTA Must be connected to workshop network

## 3. With vehicle connection established, select:

- Vehicle Management
- Service Functions
- Chassis
- Integrated brake system
- Persistent odometer reading.

- Select the carry out ABL, “Display persistent odometer reading”, (Claim the following procedure under work time labor operation code 00 77 083, a separate punch time is required to document and support the work time FRU amount that is claimed)



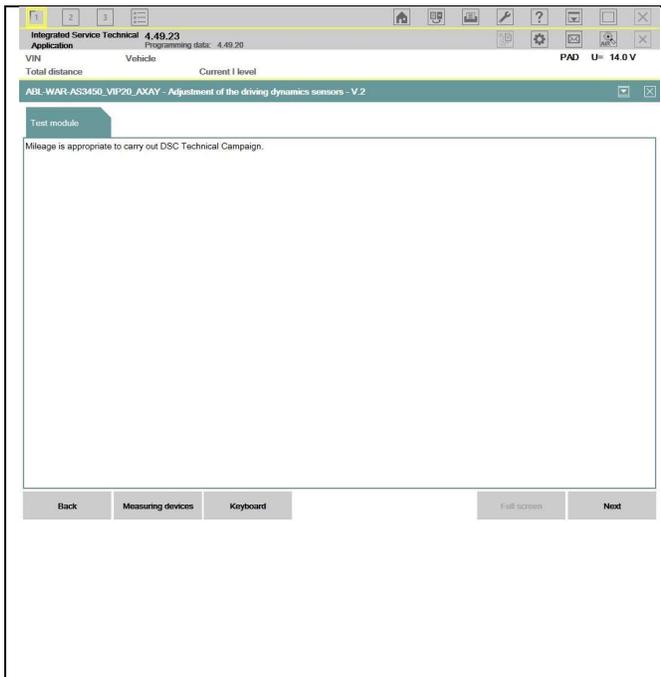
- The service function will determine whether the vehicle needs to be driven, or the mileage is appropriate to proceed with IB replacement. Always complete the service function then close the ISTA session.

- **Note:** If driving is required, the vehicle must be driven no more than 0.5 miles beyond the required minimum distance. Anything above or below may result in another required drive.

**Hint:** Use the vehicle trip odometer to accurately determine the distance driven is recommended.

**Important:** When returning from mileage alignment drive, put the vehicle in the work stall where the replacement will be performed. The vehicle may not be driven after the service function states “Mileages is appropriate...”.

**Note:** the photo shown is only an example of a vehicle test which requires miles accrued before replacing an IB



4. Start a new ISTA session and repeat the service function “persistent odometer reading” after the vehicle has been driven the given number of miles from the test plan results.
5. Once the service function “persistent odometer reading” indicates the mileage is appropriate to proceed with IB replacement. Complete the service function then end the ISTA session and proceed to step 6.

**IMPORTANT: Do not proceed with IB replacement without receiving this message**

- Always complete the service function then end the ISTA session



6. Verify the blue dot is located on the part number label as shown in the photo.

**Note:** Photo shown for location of blue dot on the parts label and does not indicate the part number for all models



7. Verify the blue mark is located on the new component as shown in the photo.

**Note:** Some IB's may have an additional blue dot on the brake fluid reservoir. Disregard that blue dot. The only blue mark to be verified is shown here.



8. Note down the odometer mileage before performing the IB replacement.

**Note:** photo used shows odometer displayed in km



**WARNING:** Prior to releasing the parking brake, secure the vehicle from rolling by raising the tires slightly off the ground using the vehicle lift.

9. Ensure the parking brake is released and all auto hold braking functions are switched off.

**Note:** Photos shown from BMW, path to options are the same



10. Disconnect the left and right parking brake actuators.

- Confirm the actuators are released by spinning the wheels

Premium repair instructions

Replacing hydraulic unit (after vehicle diagnosis) (without programming/encoding, see 61 00 ...) (20 FRU)  
34 51 601 | REP-REP-P-3451601-G05\_01 - V8

**i TECHNICAL INFORMATION**

Use only BMW-approved brake fluids.

For additional information see: Operating fluid-ANL-SBS1996-340396150...

- Preliminary work

1. Deactivate vehicle-specific high-voltage or low-voltage vehicle electrical system
2. Remove the cover of the engine compartment at the rear left
3. Remove the cover of the rear right engine compartment
4. Remove left and right wiper arm
5. Removing windshield panel cover
6. Removing the trim panel for pedal mechanism

- Main Works

7. Remove hydraulic unit
8. Replacing the hydraulic unit
9. Prepare for the installation of the hydraulic unit
10. Installing the hydraulic unit

11. Replace the IB as per modified REP 34 51 601, Hydraulic unit replacement.

**Important: Only follow the Preliminary work and Main works steps. Do not connect the bleeder unit at this time.**

- **Note:** When removing the brake pedal, be particularly careful as not to damage the retaining lugs on the holding clip
- **Hint:** Prior to installing the IB, inspect the brake line ports for damaged threads.
- **Note:** the wheel circuit connections must be properly torqued and inspected for leaks as per the repair instructions

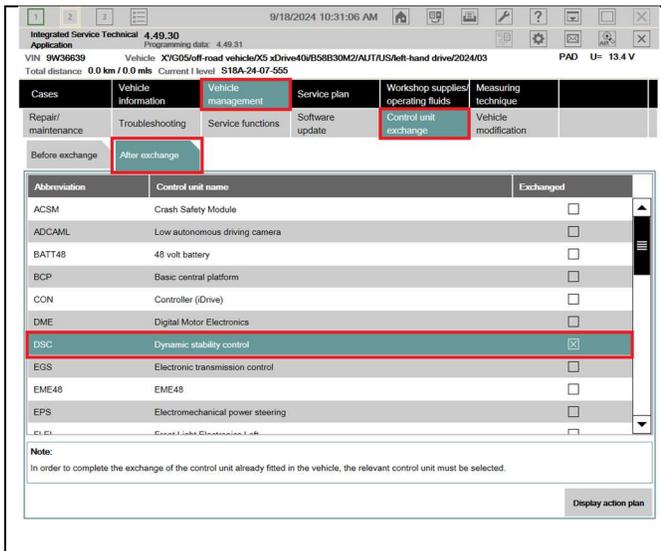


12. Manually fill the brake fluid reservoir to the RIM of the filler, above the "MAX" mark.

- Reinstall the fluid reservoir cap.

13. Connect IB main electrical connector and fluid level sensor

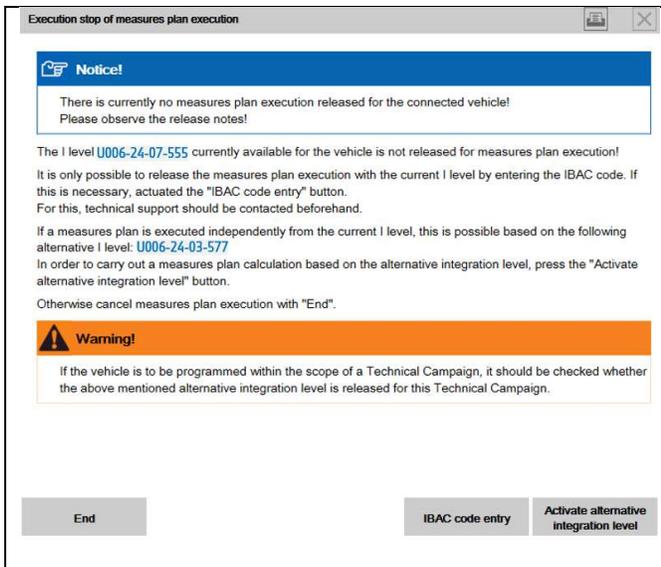
14. Re-connect battery



15. Start a new ISTA session and configure the programming.

- Select “DSCi exchange (DSC,VIP)” as exchanged

16. Display action plan, calculate measurement plan and perform the programming.

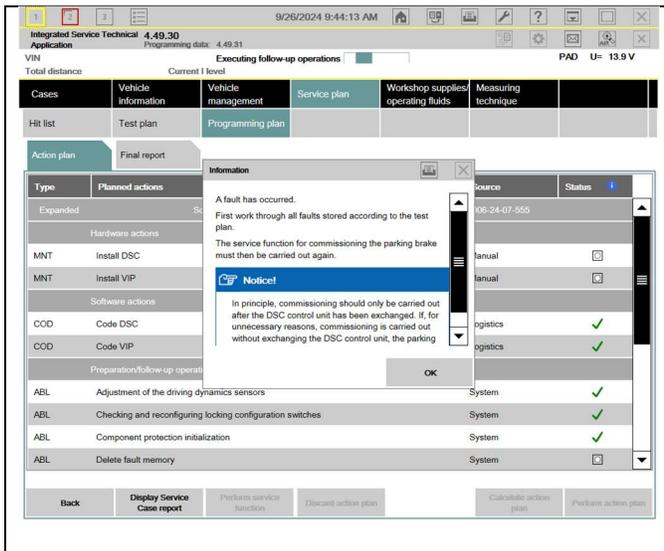


**WARNING: For U10 and U11 vehicles do not proceed with programming of the vehicle if this warning message appears. Contact technical service via TSARA for further instructions.**

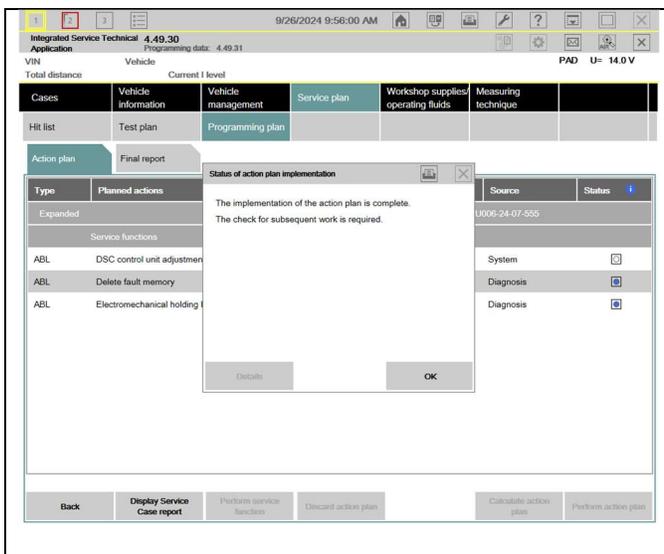


17. The odometer will display 0 miles until the vehicle programming and coding is completed.

**Note:** This photo used shows odometer displayed in km



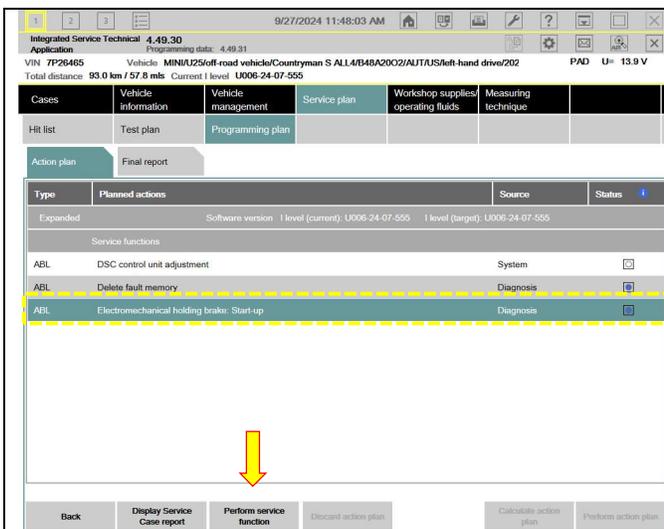
18. Click “ok” to the warning message shown left. The “Electromechanical holding brake “start -up” service function will automatically be added to the action plan



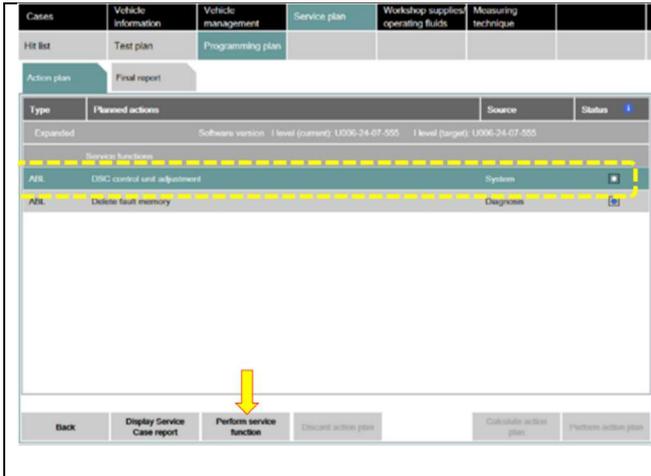
19. After the “implementation of the action plan is complete/l message is shown, reconnect the left and right parking brake actuators, then select “OK”

20. Cycle the ignition (switch ignition off and on again)

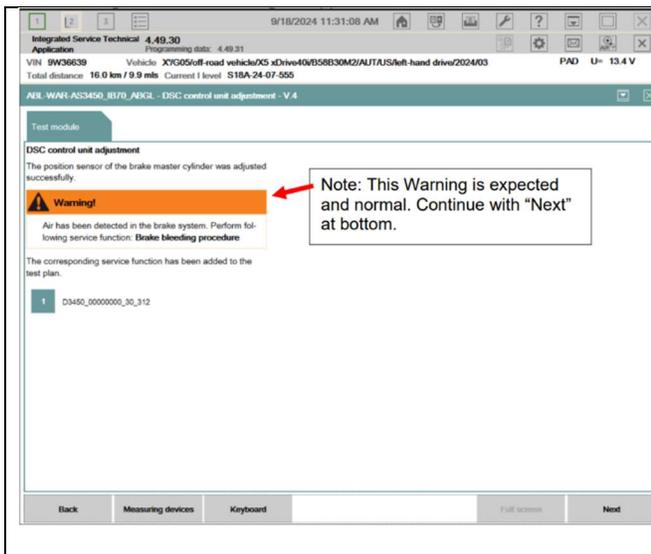
21. Activate PAD



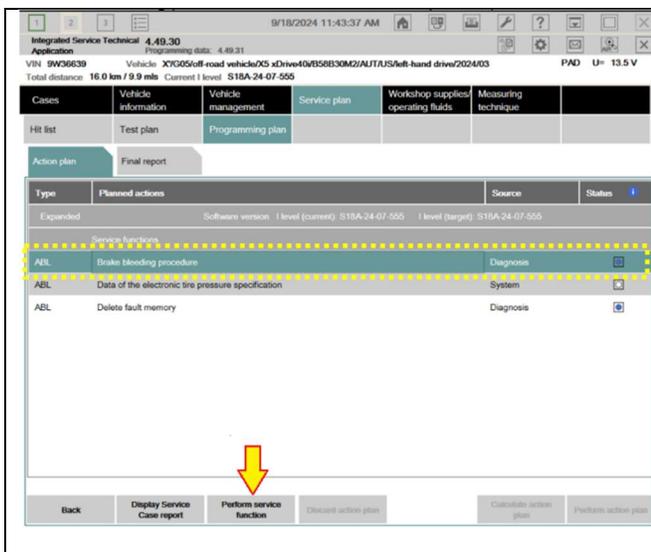
22. Perform the “Electromechanical holding brake start-up” service function by selecting “Perform service function”.



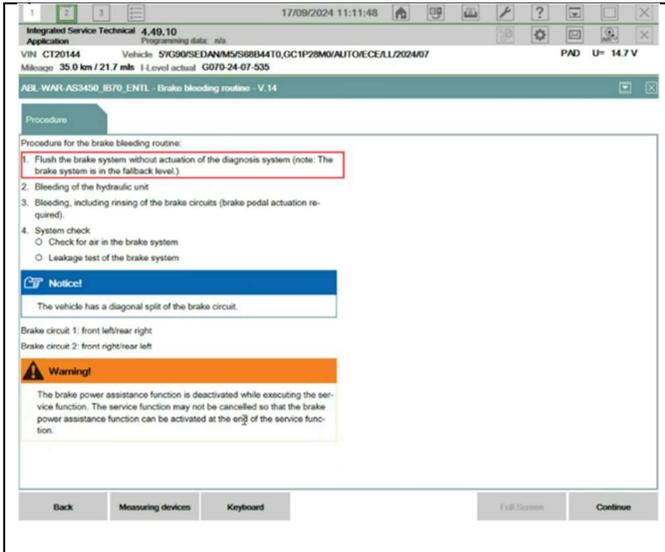
23. Perform the “DSC Control unit adjustment” service function by selecting “Perform service function”.



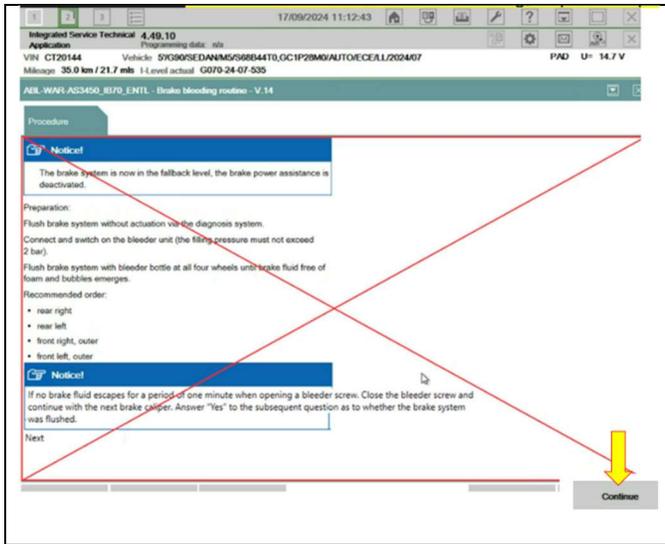
- The service function will end with the warning screen shown left. Continue by selecting “next”.
- The “brake bleeding procedure” is automatically added to the follow up task in the action plan



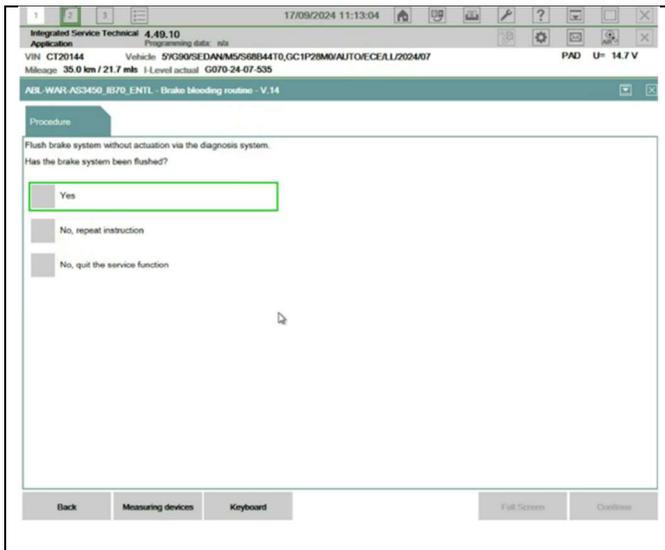
24. Select the service function “Brake bleeding procedure” then start service function



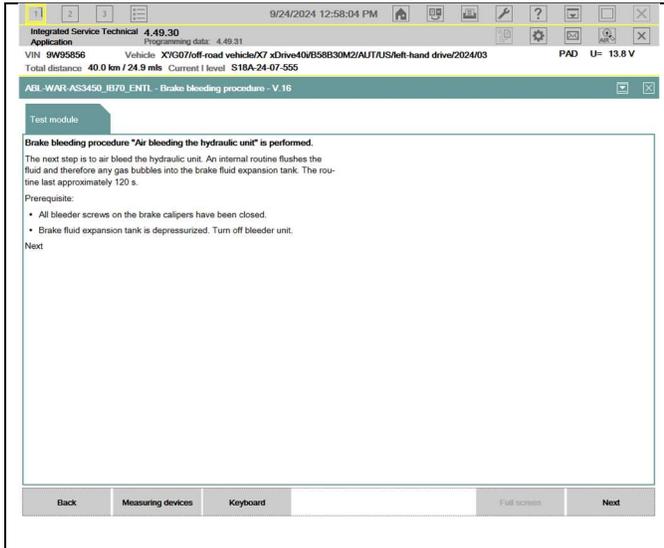
- The following screen appears: Ignore the test steps shown and select “continue”.



- Do not follow the instruction on the screen for brake flushing and select “continue”



- Select “Yes” then “continue” to start the guided portion of the “Brake bleeding procedure”



- From this point, follow all further instructions in ISTA from the “Brake Bleeding procedure” service function.
- Hint:** wait approximately 5 seconds in between after releasing the brake pedal
- Pay close attention to the on-screen prompts as the display will change during the bleed procedure

25. Re-assemble the vehicle as per the remaining REP steps.

26. Complete the rest of the follow up tasks listed in the action plan.



27. Document the odometer mileage in the repair order after the IB has been replaced and successfully programmed and coded to the vehicle.

28. Perform a functional test of the affected systems.

Perform brief road test after IB installation is complete.

- Travel distance 500-1000 yards, press brake pedal at least 4 times
  - a. Perform 3x, accelerate to approximately 22 mph and bring the vehicle to a standstill using light to moderate braking, NO ABS braking!
  - b. Accelerate once to approximately 30 mph and bring the vehicle to a standstill with emergency/hard braking (ABS braking or regulation)
- Braking effect evaluation comparing to a new vehicle with a similar odometer reading.

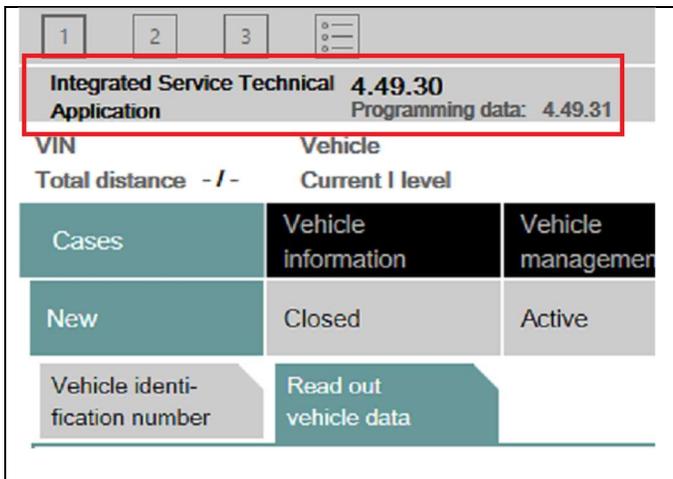
# RECALL 24V-104: INTEGRATED BRAKE SYSTEM

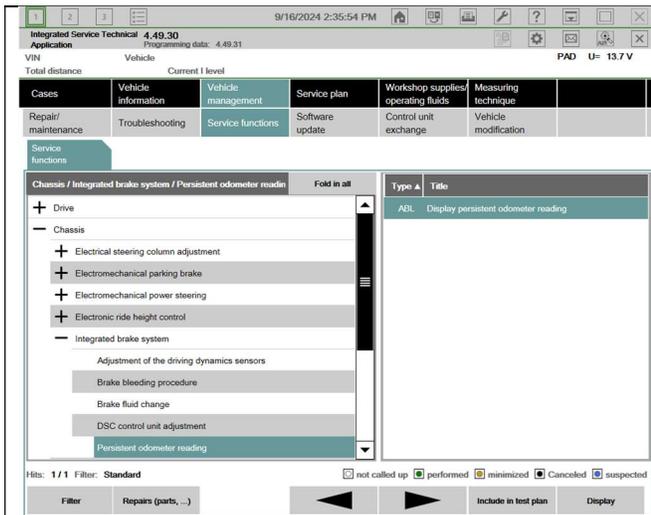
**Procedure: For all vehicles, regardless of mileage using a “Wet” prefilled IB**

**FAILURE TO FOLLOW ATTACHED PROCEDURES CAN RESULT IN MALFUNCTION OR LOSS OF INFORMATION STORED IN THE IB UNIT**

**For U10 and U11 vehicles, before performing any repairs, check the vehicle comments in the DCS/Warranty Vehicle Inquiry (WVI) system for an IDS programming execution block.**

 <p>Vehicle Data</p> <p>VIN: _____          Chassis Number: _____          Line Make: _____          Model Year: _____          AG Model Code/Desc: _____          NA Model Code/Desc: _____          Motor Type: _____          Exterior Color Code: _____          Interior Trim Code: _____          MSRP: _____</p> <p>Assist Safety Plan expires: _____          Assist Conv. Plan expires: _____          TCU ESN / TCU IMEI: _____          TCU MIN: _____          MDN / MSISDN: _____          Vehicle Production Date: _____          Series: _____          Wholesale Center ID/Loc: _____          Wholesale Date: _____          Retail Center ID/Loc: _____          Retail Date: _____          In-Service Date: _____</p> <p>MP Claims   <b>VEHICLE COMMENTS</b>   Campaign Summary</p> <p>Campaign Details as of: September 19, 2024 at 01:26:09 PM EDT</p> <p>Open Campaign Information</p> <table border="1"> <thead> <tr> <th>Stop Sale</th> <th>Stop Code</th> <th>Defect Code</th> <th>Defect Description</th> <th>Bulletin Number</th> <th>Recall Number</th> <th>Remedy Status</th> <th>Campaign Status</th> <th>Reserved By</th> <th>Reserved Date</th> </tr> </thead> <tbody> <tr> <td>STOP</td> <td>STOP224983</td> <td>0034860200</td> <td>B340224 Recall: Integrated Brake System</td> <td>B34 02 24</td> <td>24V-104</td> <td>⊗</td> <td>00-Open</td> <td></td> <td></td> </tr> </tbody> </table>	Stop Sale	Stop Code	Defect Code	Defect Description	Bulletin Number	Recall Number	Remedy Status	Campaign Status	Reserved By	Reserved Date	STOP	STOP224983	0034860200	B340224 Recall: Integrated Brake System	B34 02 24	24V-104	⊗	00-Open			<p>To check vehicle comments for U11 and U10 vehicles</p> <p>A. Click the “Vehicle Comments” DCS/Warranty Vehicle Inquiry (WVI) report</p>
Stop Sale	Stop Code	Defect Code	Defect Description	Bulletin Number	Recall Number	Remedy Status	Campaign Status	Reserved By	Reserved Date												
STOP	STOP224983	0034860200	B340224 Recall: Integrated Brake System	B34 02 24	24V-104	⊗	00-Open														
 <p>Warranty Vehicle Inquiry</p> <p>VIN: WBX13EF0XR5Y53245</p> <p>THIS DOCUMENT IS NOT TO BE USED OR RELIED UPON FOR IMPORT OR EXPORT PURPOSES AND IS NOT TO BE DISTRIBUTED OR SHARED WITH THIRD PARTIES * EXCEPT FOR SPECIFIC INFORMATION THAT MAY BE REQUIRED BY LAW</p> <p>© 2024 BMW of North America, LLC</p> <p>Vehicle Comments</p> <table border="1"> <thead> <tr> <th>Add Date</th> <th>Comment Status</th> <th>DCS visible indicator</th> <th>Comment Source</th> <th>Vehicle Comment</th> </tr> </thead> <tbody> <tr> <td>09/19/2024</td> <td>Active</td> <td>Yes</td> <td>ENTERED VIA VCOMM</td> <td>THIS VEHICLE IS AFFECTED BY AN IDS PROGRAMMING EXECUTION BLOCK</td> </tr> </tbody> </table> <p>Back</p>	Add Date	Comment Status	DCS visible indicator	Comment Source	Vehicle Comment	09/19/2024	Active	Yes	ENTERED VIA VCOMM	THIS VEHICLE IS AFFECTED BY AN IDS PROGRAMMING EXECUTION BLOCK	<p>B. Review the active notes in the Vehicle Comment column.</p> <p><b>IMPORTANT:</b> If the vehicle is affected by the execution block <b>do not proceed with the repair</b>. These vehicles cannot have the repair performed at this time.</p>										
Add Date	Comment Status	DCS visible indicator	Comment Source	Vehicle Comment																	
09/19/2024	Active	Yes	ENTERED VIA VCOMM	THIS VEHICLE IS AFFECTED BY AN IDS PROGRAMMING EXECUTION BLOCK																	

 <p>1 2 3</p> <p><b>Integrated Service Technical Application 4.49.30</b>          Programming data: 4.49.31</p> <p>VIN _____ Vehicle _____          Total distance - / - Current I level _____</p> <table border="1"> <tr> <td>Cases</td> <td>Vehicle information</td> <td>Vehicle management</td> </tr> <tr> <td>New</td> <td>Closed</td> <td>Active</td> </tr> <tr> <td>Vehicle identification number</td> <td>Read out vehicle data</td> <td></td> </tr> </table>	Cases	Vehicle information	Vehicle management	New	Closed	Active	Vehicle identification number	Read out vehicle data		<p>1. ISTA version 4.49.30 with Application Programming data: 4.49.31 available from September 19, 2024, required to proceed with Recall procedures.</p>
Cases	Vehicle information	Vehicle management								
New	Closed	Active								
Vehicle identification number	Read out vehicle data									



## 2. Using ISTA 4.49.30

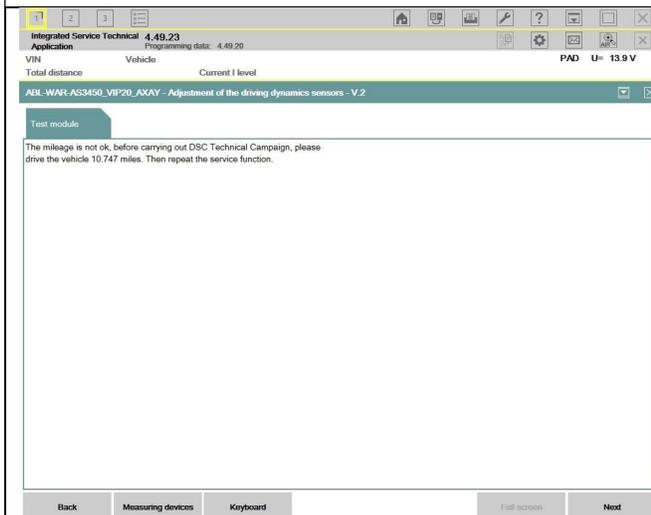
- Connect the vehicle to ISTA, **Select “Identification without vehicle test”**.

**Note:** ISTA must be connected to workshop network

## 3. With vehicle connection established, select:

- Vehicle Management
- Service Functions
- Chassis
- Integrated brake system
- Persistent odometer reading.

- Select the carry out ABL, “Display persistent odometer reading”, (Claim the following procedure under work time labor operation code 00 77 083, a separate punch time is required to document and support the work time FRU amount that is claimed).



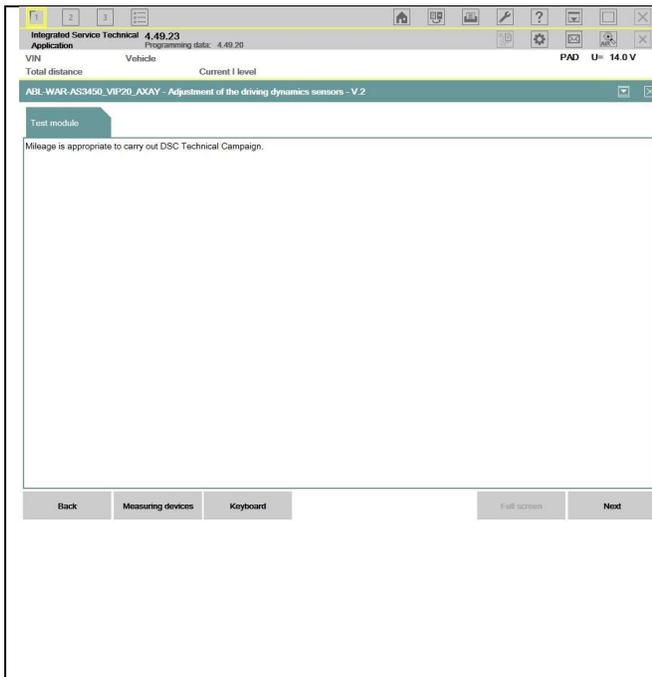
- The service function will determine whether the vehicle needs to be driven, or the mileage is appropriate to proceed with IB replacement. Always complete the service function then close the ISTA session.

- **Note:** If driving is required, the vehicle must be driven no more than 0.5 miles beyond the required minimum distance. Anything above or below may result in another required drive.

**Hint:** Use the vehicle trip odometer to accurately determine the distance driven is recommended.

**Important:** When returning from mileage alignment drive, put the vehicle in the work stall where the replacement will be performed. The vehicle may not be driven after the service function states “Mileages is appropriate...”.

**Note:** the photo shown is only an example of a vehicle test which requires miles accrued before replacing an IB



4. Start a new ISTA session and repeat the service function “persistent odometer reading” after the vehicle has been driven the given number of miles from the test plan results.
5. Once the service function “persistent odometer reading” indicates the mileage is appropriate to proceed with IB replacement. Complete the service function then end the ISTA session and proceed to step 6.

**IMPORTANT: Do not proceed with IB replacement without receiving this message**

- Always complete the service function then end the ISTA session



6. Verify the blue dot is located on the part number label as shown in the photo.

**Note:** Photo shown for location of blue dot on the parts label and does not indicate the part number for all models



7. Verify the blue mark is located on the new component as shown in the photo.

**Note:** Some IB's may have an additional blue dot on the brake fluid reservoir. Disregard that blue dot. The only blue mark to be verified is shown here.



8. Note down the odometer mileage before performing the IB replacement.



**WARNING:** Prior to releasing the parking brake, secure the vehicle from rolling by raising the tires slightly off the ground using the vehicle lift.

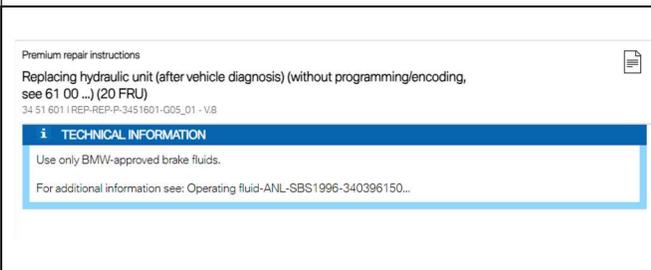
9. Ensure the parking brake is released and all auto hold braking functions are switched off.

**Note:** Photos shown from BMW, path to options are the same



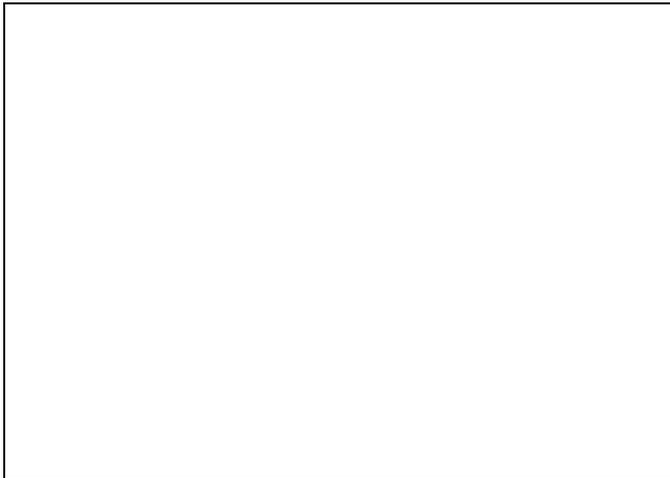
10. Disconnect the left and right parking brake actuators

- Confirm the actuators are released by spinning the wheels

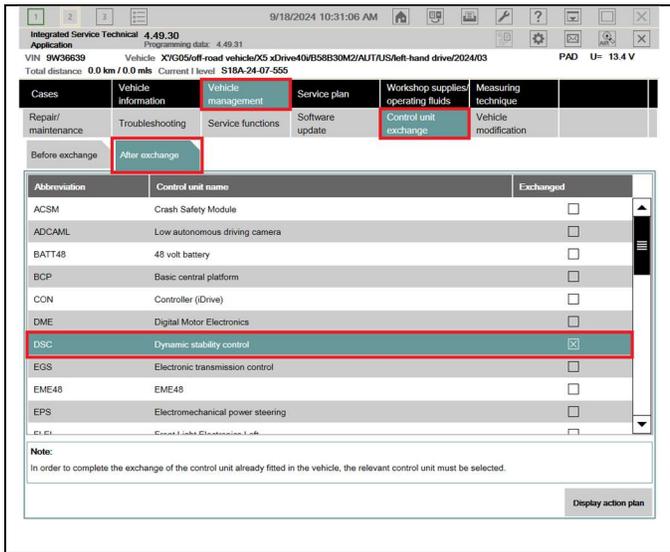


11. Replace the IB as per REP 34 51 601, Hydraulic unit replacement up to the last "Follow-up works" step "Programming the DSC control unit unit...."

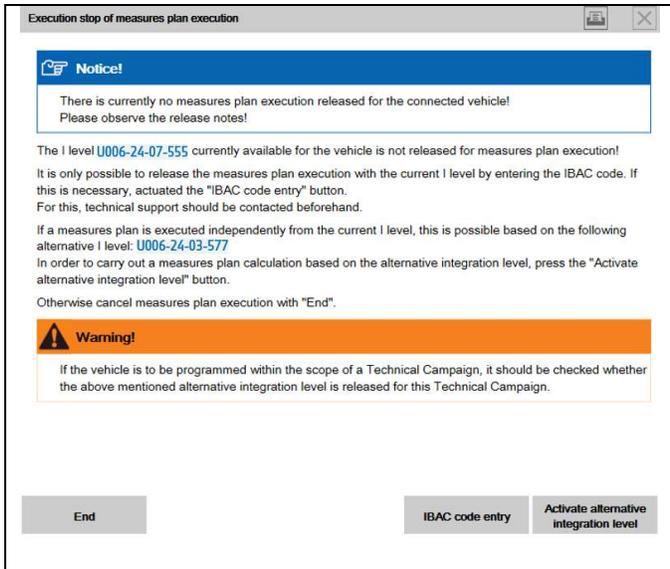
- Note: The programming portion of the procedure is outlined in the following steps.



- **Note:** When removing the brake pedal, be particularly careful as not to damage the retaining lugs on the holding clip
- **Hint:** Prior to installing the IB, inspect the brake line ports for damaged threads.
- **Note:** the wheel circuit connections must be properly torqued and inspected for leaks as per the repair instructions



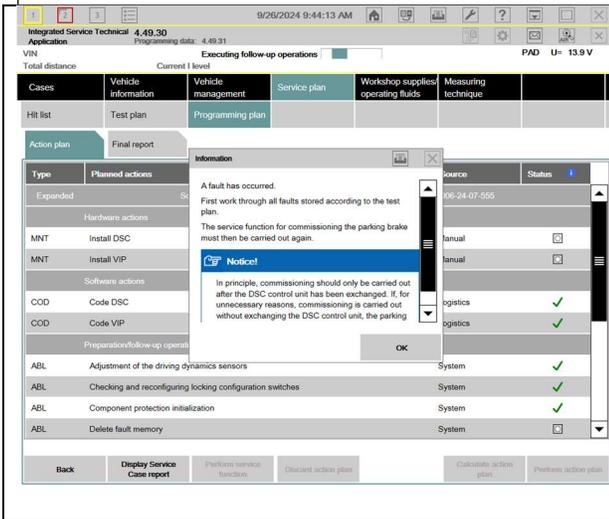
12. Connect battery and start a new ISTA session and configure the programming session
  - Select DSCi exchange "(DSC,VIP)" as exchanged
13. Display action plan, calculate measurement plan, and perform the programming session.



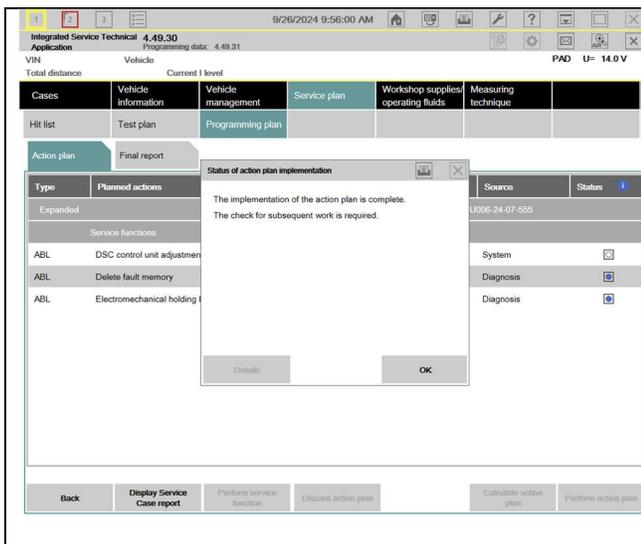
**WARNING: For U10 and U11 vehicles do not proceed with programming of the vehicle if this warning message appears. Contact technical service via TSARA for further instructions.**



**Note:** The odometer will display 0 miles until the vehicle programming and coding is completed.



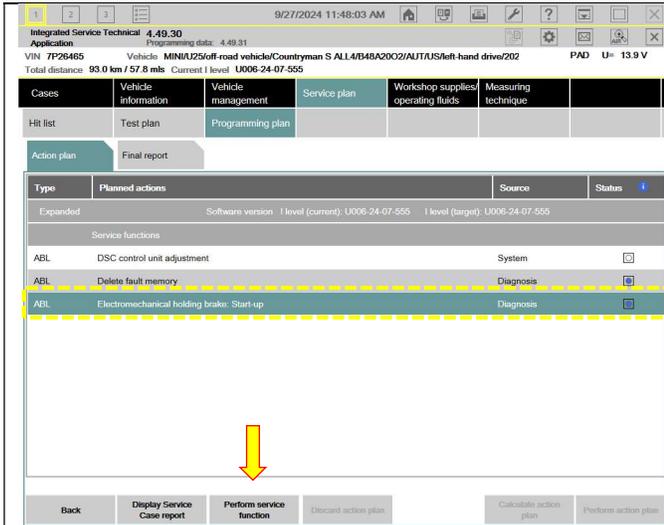
14. Click “ok” to the warning message shown left. The “Electromechanical holding brake “start -up” service function will automatically be added to the action plan



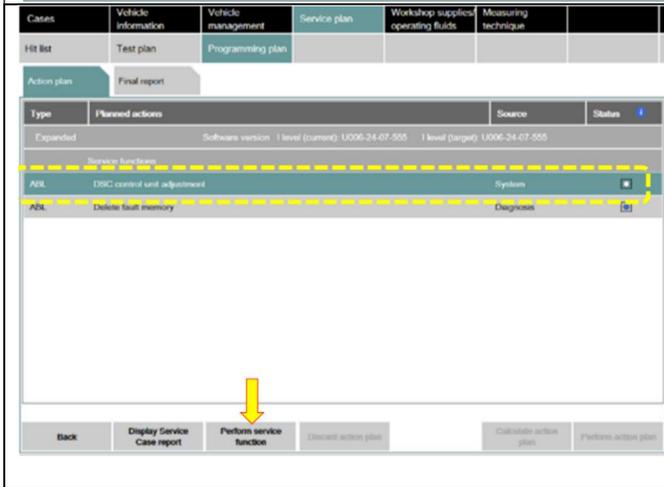
15. After the “implementation of the action plan is complete/l message is shown, reconnect the left and right parking brake actuators, then select “OK”

16. Cycle the ignition (switch ignition off and on again)

17. Activate PAD mode



18. Perform the “Electromechanical holding brake start-up” service function by selecting “Perform service function”.



19. Perform the “DSC Control unit adjustment” service function by selecting “Perform service function”.

20. Complete any remaining follow up tasks still listed in the action plan.



21. Document the odometer mileage in the repair order after the IB has been replaced and successfully programmed and coded to the vehicle.

**Note:** photo used shows odometer displayed in km

**Safety Recall**  
**24V-104**  
**Integrated Brake (IB)**  
**Model Year 2025**  
**MINI Hardtop Cooper (2 Door, 4 Door)**  
**MINI Cooper Countryman**  
**Issue Date: 08/09/2024**

**Q1. Which MINI models in the US are potentially affected by this Safety Recall?**

Certain Model Year 2025 MINI Hardtop Cooper (2 Door, 4 Door), and MINI Cooper Countryman models, in the US are potentially affected.

**Q2. What is the specific issue?**

The Integrated Brake (IB) module may not function according to specifications. If this happens, a warning lamp and message will be displayed in the instrument cluster. There will be a reduction in power assist braking, which could lead to an extended stopping distance and increase the risk of a crash. The Antilock Brake System (ABS) and Dynamic Stability Control (DSC) system may also not function, which could affect vehicle handling and control. Please note that higher pedal force may be required.

*However, fully mechanical braking is not affected. If the IB module is not functioning properly, the parking (emergency) brake will be automatically activated to aid in braking performance. Also, the emergency function of the brake force distribution system remains available to help maintain vehicle stability and control.*

**If you notice any of these conditions, your vehicle may be experiencing this issue. Please drive carefully, and avoid abrupt braking as much as possible. Please contact an authorized MINI dealer as soon as possible to have the vehicle remedied.**

**If you are not the only driver of this vehicle, please advise all other drivers and passengers of this important information.**

**Q3. Why are other models / vehicles not included in this Safety Recall?**

Other models have an Integrated Brake (IB) system that was produced to specifications by the supplier.

**Q4. Can I continue to drive my vehicle?**

Yes. However, when you are notified by MINI of this Safety Recall that a remedy is available, please contact an authorized MINI dealer to schedule an appointment as soon as possible. For the latest updates to this Safety Recall, please visit [miniusa.com/recall](https://miniusa.com/recall). **If you are not the only driver of this vehicle, please advise all other drivers of this important information.**

**Q5. How did MINI become aware of the issue?**

MINI became aware of the issue through its quality control procedures.

**Q6. How will I be informed of this Safety Recall?**

Owners of potentially affected vehicles will be notified via First Class mail advising them of this Safety Recall. When parts become available, they will receive another letter, requesting that they schedule an appointment with an authorized MINI dealer as soon as possible to have this Safety Recall performed. For the latest updates to this Safety Recall, please visit [miniusa.com/recall](https://miniusa.com/recall).

To ensure MINI has the most up-to-date contact and vehicle information, owners should register their vehicle at [miniusa.com/ol](https://miniusa.com/ol). Registration is free and will give them access to other information specific for their MINI vehicle. Alternatively, owners can visit [miniusa.com/recall](https://miniusa.com/recall) and click on “**Manage recall notices and contact information**”.

**Q7. How will my vehicle be remedied?**

When the remedy is available, potentially affected vehicles will have the Integrated Brake (IB) system replaced for free which should take several hours.

**Q8. Do I have to wait for MINI to contact me to have the remedy performed?**

Yes. We are in the process of implementing this Safety Recall to ensure that the necessary parts, tools, and procedures are available. For the latest updates to this recall, please visit [miniusa.com/recall](https://miniusa.com/recall).