



U.S. Department
of Transportation

National Highway
Traffic Safety
Administration

Part 573 Safety Recall Report

24V713

Manufacturer Name: Royal Enfield North America Limited

Submission Date: Aug 20, 2025

NHTSA Recall No.: 24V713

Manufacturer Recall No.: SC-43

Manufacturer Information

Population

Manufacturer Name: Royal Enfield North
America Limited

Address: 226 North Water Street
Milwaukee WI, 53202

Total number of potentially involved: 4,206

Estimated percentage with defect: 100%

Vehicle Information

Vehicle 1: 2023-2023 Royal Enfield Himalayan, Classic 350, Meteor 350, Hunter 350, Int 650, Super Meteor 650, Continental GT 650,

Product Category:

Product Type:

Fuel / Propulsion: Spark Ignition Fuel

Production Dates: Nov 01, 2022 - Mar 31, 2023

Number of potentially involved: 4,206

Descriptive Information:

Supplier reflective part when tested did not meet reflective requirement. Working with supplier identified when tool for molding was not adequately cleaned. The updated reflector carries the letter 'N' molded into reflector surround and 'N' in the side molding for the red reflector.

Defect / Noncompliance Description

Description of the defect or noncompliance:

Side and rear reflector does not reflect at the required reflective performance.

FMVSS1:

FMVSS2:

Description of the safety risk, including crash, fire, death, injury:

It may make it difficult for other road users to see the motorcycle from the rear or side. This could result in and increased risk of either a crash or injury.

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Molding tool cleanliness which reduced reflective operation.

Identification of any warning that can occur:

N/A

Component Manufacturer

Tier of Supplier:**Supplier Type:**

Name: Uno Minda Limited

Address: 34-35 Km, Mile Stone, GT Road, Village R
Sonipat, Haryana Foreign States, 131029

Country: India

Involved Components

Component Name 1: Reflector

Component Description: Side Reflector.

Component Part Number: Side Reflector P/N RAH00259.

Component Name 2: Reflector

Component Description: Rear reflector

Component Part Number: Rear Reflector P/N 143275

Chronology

The defect was Identified while under performance testing by KATRI (Korean Transportation Safety Authority) on June 26th, 2024.

An Investigation was initiated to identify defect with Supplier. July 2024 - August 2024.

Defect was identified to be moldings not cleaned out comprehensively at the supplier between November 2022 to March 2023 and that caused the defect at the supplier plant. The reflectors built in that time period were delivered to the production line during that time frame.

A new cleaning process was implemented September 2024 at the suppliers and monitored for quality and adherence. A new letter stamp date was implemented at this time to identify the new reflector.

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US vehicle production at the India facility are completed in batches (Day or week dependent on model/number) and the defect reflectors were identified (delivery from supplier to date/hour of vehicle production) as being supplied to production during the US model vehicle build.

Any reflectors on the production line not carrying the new identifier were purged and destroyed.

The vin numbers of those motorcycles were identified as having been fitted with the defective reflectors.

US Royal Enfield were informed 1st September 2024 of potential defect and initiated the vehicle recall process September 2024.

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Description of Remedy

Remedy Type: Replace

Consumer Advisories: ☐ Do Not Drive ☐ Park Outside

Description of remedy program:

Replace the side and/or rear reflectors at no cost to the customer.

How remedy component differs from recalled component:

The updated side reflector part carries the letter 'N' molded into the side body of the part. The rear reflector part carries the number '25' into the side body of the reflector.

Identify how/when recall condition was corrected in production:

The new parts were carrying the new identification were integrated into the production process. April 1st 2023.

Reimbursement Plan

Description of reimbursement program:

Dealers are reimbursed their identified warranty labour rate. Parts are sent to the dealer free of charge.

Period of reimbursement:

Until the recall is completed.

Costs to be reimbursed:

Address for reimbursement claims:

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Recall Schedule

Description of recall schedule:

Dealer letter and replacement process together with full VIN list to be sent to all dealers. Customer letters to follow 14 days later.

Planned Dealer Notification Date: Oct 16, 2024 - Oct 16, 2024☐ No Dealers**Planned Interim Owner Notification Date:** Oct 21, 2024 - Oct 25, 2024☐ No Owners**Planned Remedy Owner Notification Date:** Oct 30, 2024 - Oct 31, 2024☐ Phased Recall**Date when VIN will be searchable:** Mar 03, 2025