

Part 573 Safety Recall Report

24V-711

Manufacturer Name : BMW of North America, LLC**Submission Date :** SEP 25, 2024**NHTSA Recall No. :** 24V-711**Manufacturer Recall No. :** NR**Manufacturer Information :**

Manufacturer Name : BMW of North America, LLC

Address : P.O. Box 1227

Westwood NJ 07675-1227

Company phone : 18005257417

Population :

Number of potentially involved : 7

Estimated percentage with defect : 100 %

Vehicle Information :

Vehicle 1 : 2023-2024 BMW 2 Series Gran Coupe (228i, 228i xDrive)

Vehicle Type : LIGHT VEHICLES

Body Style : 4-DOOR

Power Train : GAS

Descriptive Information : Approximately 3 vehicles have been manufactured with a front module in which the bolts, which connect the front module to the vehicle chassis, may not have been tightened according to specifications.

Basis for recall population determination: Vehicle assembly information was used to determine the specific dates of potentially affected vehicles.

Recall component difference to non-recall component: During vehicle assembly, the bolts, which connect the front module to the vehicle chassis, may not have been tightened according to specifications.

Production Dates : MAY 31, 2023 - NOV 27, 2023

VIN Range 1 : Begin :

NR

End : NR

 Not sequential

Vehicle 2 : 2025-2025 MINI Countryman S ALL4

Vehicle Type : LIGHT VEHICLES

Body Style : SUV

Power Train : GAS

Descriptive Information : Approximately 4 vehicles have been manufactured with a front module in which the bolts, which connect the front module to the vehicle chassis, may not have been tightened according to specifications.

Basis for recall population determination: Vehicle assembly information was used to determine the specific dates of potentially affected vehicles.

Recall component difference to non-recall component: During vehicle assembly, the bolts, which connect the front module to the vehicle chassis, may not have been tightened according to specifications.

Production Dates : MAR 05, 2024 - JUN 28, 2024

VIN Range 1 : Begin :

NR

End : NR

Not sequential

Description of Defect :

Description of the Defect : This safety recall involves the front module. During vehicle assembly, the bolts, which connect the front module to the vehicle chassis, may not have been tightened according to specifications.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : In a front crash, this could increase the risk of injury.

Description of the Cause : NR

Identification of Any Warning that can Occur : NR

Involved Components :

Component Name 1 : N/A – vehicle assembly issue

Component Description : N/A – vehicle assembly issue

Component Part Number : N/A – vehicle assembly issue

Supplier Identification :

Component Manufacturer

Name : BMW AG

Address : NR

NR

Country : NR

Chronology :

On July 27, 2024, routine quality checks during vehicle assembly indicated that the bolted connection between the front module and the vehicle chassis was not according to specifications. A vehicle hold was implemented, and an engineering investigation was initiated.

In August, a review of vehicle assembly records involving the joining of the front module to the vehicle chassis, from the start of use of the specific production station up to, and including July 27th, was performed.

An engineering evaluation was performed regarding potential affects upon vehicle performance in a front crash, involving the possibility of loose and/or missing bolts.

Vehicle assembly information was reviewed to determine the number and production dates of potentially affected vehicles.

On September 18, 2024, BMW decided to conduct a voluntary safety recall.

BMW is not aware of any warranty claims, customer complaints, or field reports that may be related to this issue. BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries that may be related to this issue.

Description of Remedy :

Description of Remedy Program : The bolted connection will be inspected and, if necessary, tightened to the correct specifications.

Owners will be notified by First Class mail and instructed to take their vehicle to an authorized BMW center / MINI dealer to have the remedy performed for free. If this condition were noticed on a potentially affected vehicle prior to this recall, the remedy would be covered by the BMW / MINI New Vehicle Limited Warranty program. Therefore, reimbursement for a pre-notification remedy re Part 573.13 and Part 577.11 is not necessary.

How Remedy Component Differs from Recalled Component : Recalled Component: p/n – N/A – vehicle assembly issue

Identify How/When Recall Condition was Corrected in Production : NR

Recall Schedule :

Description of Recall Schedule : Dealer notification is planned to begin and end on September 25, 2024.
Owner notification is planned to begin and end on November 15, 2024.

Planned Dealer Notification Date : SEP 25, 2024 - SEP 25, 2024

Planned Owner Notification Date : NOV 15, 2024 - NOV 15, 2024

* NR - Not Reported