OMB Control No.: 2127-0004

Part 573 Safety Recall Report

24V-708

Manufacturer Name: Toyota Motor Engineering & Manufacturing

Submission Date: SEP 20, 2024 NHTSA Recall No.: 24V-708 Manufacturer Recall No.: 24TA11



Manufacturer Information:

Manufacturer Name: Toyota Motor Engineering &

Manufacturing

Address: 6565 Headquarters Drive

Plano TX 75024

Company phone: 1-800-331-4331

Population:

Number of potentially involved: 42,199 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2023-2024 Toyota Corolla Cross Hybrid

Vehicle Type :
Body Style :
Power Train : NR

Descriptive Information: Although the involved vehicles are within the above production period range, not all

vehicles in this range were sold in the U.S.

Based on Toyota's current understanding of the condition, this report applies to certain Toyota Corolla Cross Hybrid vehicles with a specific brake actuator assembly supplied by Bosch, containing specific skid control Electronic Control Unit (ECU) software. Certain other Toyota vehicles are equipped with a brake actuator supplied by this supplier containing similar software. Toyota is confirming whether the condition described in section 5 can occur in other models with similar software. Other Toyota or Lexus vehicles sold in the U.S. are equipped with a brake actuator assembly of a different design and are not affected by the condition described in this report.

100% of the involved vehicles contain a Brake Actuator Assembly containing a Skid Control ECU with a specific software described in Section 5 below. Whether this issue, in each case, will cause the hard brake pedal with reduced brake force depends on activation of regenerative cooperative brake and Electric Braking Distribution

(EBD) as described in Section 6.

Production Dates: JUN 01, 2022 - SEP 10, 2024

VIN Range 1: Begin: NR End: NR ☐ Not sequential

Description of Defect:

Description of the Defect: The subject vehicles are equipped with a brake actuator with a skid control

Electronic Control Unit (ECU) which controls the hydraulic and regenerative brake systems. Due to the programming of the skid control ECU software, there is a possibility that the brake fluid pressure may not be controlled as designed in limited situations when the brake pedal is applied during cornering. Operators may temporarily experience a hard brake pedal with reduced braking force, causing the brake stopping distance to be more than

expected, and potentially increasing the risk of a crash.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Operators may temporarily experience a hard brake pedal with reduced

braking force, causing the brake stopping distance to be more than expected,

and potentially increasing the risk of a crash.

Description of the Cause: NR Identification of Any Warning NR

that can Occur:

Involved Components:

Component Name 1: Actuator Assy, Brake with Fluid

Component Description: Brake Actuator Assembly

Component Part Number: 44050-0A200

Component Name 2: Actuator Assy, Brake with Fluid

Component Description: Brake Actuator Assembly

Component Part Number: 44050-0A201

Supplier Identification:

Component Manufacturer

Name: Bosch BhP Plant

Address: Betriebsgelande Firma Bosch

Sonthofener Str. 30 Blaichach Foreign States 87544

Country: Germany

Chronology:

Please see the attached Part 573 Defect Information Report for the full chronology.

Description of Remedy:

Description of Remedy Program: All known owners of the subject vehicles will be notified to return their

vehicles to a Toyota dealer. For all involved vehicles, the dealer will update the skid control ECU software, free of charge. As the owner notification letters will be mailed out well within the active period of the Toyota New Vehicle Limited Warranty ("Warranty"), all involved vehicle owners for this recall would have been provided a repair at no cost under

Toyota's Warranty.

How Remedy Component Differs NR

from Recalled Component:

Identify How/When Recall Condition NR

was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Notifications to owners of the affected vehicles will occur by November

19, 2024. A copy of the draft owner notification will be submitted as soon as it is available. Notifications to distributors/dealers will be sent on September 20, 2024. Copies of dealer communications will be

submitted as they are issued.

Planned Dealer Notification Date : SEP 20, 2024 - SEP 20, 2024 Planned Owner Notification Date : NOV 05, 2024 - NOV 19, 2024

* NR - Not Reported