OMB Control No.: 2127-0004

Part 573 Safety Recall Report

24V-420

Manufacturer Name: Daimler Trucks North America, LLC

NHTSA Recall No.: 24V-420

Manufacturer Recall No.: F1003



Manufacturer Information:

Manufacturer Name: Daimler Trucks North America, LLC

Address: 4747 N. Channel Avenue

Portland OR 97217-3849

Company phone: 800-745-8000

Population:

Number of potentially involved: 56 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2024-2024 FCCC XBS Chassis

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: OTHER Power Train: DIESEL

Descriptive Information: The recall population includes certain model year 2024 Freightliner Custom Chassis

XBS, XCM chassis and model year 2023 and 2024 XCR chassis equipped with certain Cummins L9 engines that were manufactured between certain production dates

identified by the engine supplier.

Production Dates: MAR 22, 2023 - MAR 29, 2023

VIN Range 1 : Begin : NR End : NR ☐ Not sequential

Vehicle 2: 2024-2024 FCCC XCM Chassis

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : OTHER Power Train : DIESEL

Descriptive Information: The recall population includes certain model year 2024 Freightliner Custom Chassis

XBS, XCM chassis and model year 2023 and 2024 XCR chassis equipped with certain Cummins L9 engines that were manufactured between certain production dates

identified by the engine supplier.

Production Dates: FEB 21, 2023 - APR 17, 2023

Vehicle 3: 2023-2024 FCCC XCR Chassis

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : OTHER Power Train : DIESEL

Descriptive Information: The recall population includes certain model year 2024 Freightliner Custom Chassis

XBS, XCM chassis and model year 2023 and 2024 XCR chassis equipped with certain Cummins L9 engines that were manufactured between certain production dates

identified by the engine supplier.

Production Dates: FEB 21, 2023 - MAY 04, 2023

Description of Defect:

Description of the Defect: A defect, which relates to motor vehicle safety exist in certain model year 2024

Freightliner Custom Chassis XBS, XCM chassis and model year 2023 - 2024 XCR chassis. DTNA's supplier Cummins per NHTSA Recall filing 24E-038 states, "The remote fuel filter hoses installed on the subject engines can become separated from the fuel fitting resulting in fuel leaks and lack of fuel supply to

the engine."

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: DTNA's supplier Cummins per NHTSA Recall filing 24E-038 states, "A fuel

hose that becomes disconnected will result in an engine stall, increasing the risk of a crash. A fuel leak in the presence of an ignition source may increase

the risk of a fire."

Description of the Cause: DTNA's supplier Cummins per NHTSA Recall filing 24E-038 states, "The subject

hoses may have insufficient crimping of the connector, possibly resulting in

insufficient hose retention."

Identification of Any Warning DTNA's supplier Cummins per NHTSA Recall filing 24E-038 states, "Persons

that can Occur: operating in or around the vehicle may see smoke or other visible signs of a

fuel leak or smell diesel fuel."

Involved Components:

Component Name 1: Hose, Fuel

Component Description: Fuel carrying hose with quick connect fittings

Component Part Number: 6316757

Supplier Identification:

Component Manufacturer

Name: Cummins Inc. Address: 301 Jackson St.

Columbus Indiana 47201

Country: United States

Chronology:

On May 29, 2024, DTNA was provided a copy of a recall report submitted by Cummins, Inc. (24E-038) as well as a list of affected engine serial numbers. DTNA commenced an investigation into the issue and found preliminary information indicating that some engines in the suspect range of serial numbers provided by the supplier were installed in vehicles. On May 30, 2024, DTNA decided to conduct a recall of vehicles equipped with the subject engines. DTNA is not aware of any warranty claims, field service reports, deaths, injuries, or property damage claims related to this issue.

Description of Remedy:

Description of Remedy Program: DTNA's supplier Cummins per NHTSA Recall filing 24E-038 states, "The

remedy is to replace the two subject fuel hoses with hoses having

improved connector crimps."

How Remedy Component Differs DTNA's supplier Cummins per NHTSA Recall filing 24E-038 states, "The

from Recalled Component: remedy component has an improved crimp and different date codes. Remedy hoses will have a date code of 230310 (YYMMDD format) and

later."

Identify How/When Recall Condition DTNA's supplier Cummins per NHTSA Recall filing 24E-038 states, "The was Corrected in Production: condition was corrected in production on 4/1/23 with the introduction of an improved hose design with an increased crimp on the connector joint."

Recall Schedule:

Description of Recall Schedule: Cummins will provide the remedy for this recall through its repair

network. The dealer notification date listed is the date that Cummins

states that it intends to launch the campaign.

Planned Dealer Notification Date: NR - NR Planned Owner Notification Date: NR - NR

* NR - Not Reported