OMB Control No.: 2127-0004

☐ Not sequential

Part 573 Safety Recall Report

24V-392

Manufacturer Name: Daimler Trucks North America, LLC

Submission Date: MAY 31, 2024 NHTSA Recall No.: 24V-392 Manufacturer Recall No.: F1002



Manufacturer Information:

Manufacturer Name: Daimler Trucks North America, LLC

Address: 4747 N. Channel Avenue

Portland OR 97217-3849

Company phone: 800-745-8000

Population:

Number of potentially involved: 106 Estimated percentage with defect: 1 %

Vehicle Information:

Vehicle 1: 2025-2025 Thomas Built Buses SAF-T-LINER C2

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : OTHER Power Train : DIESEL

Descriptive Information: This recall population includes certain model year 2025 TBB (Thomas Built Buses)

SAF-T-LINER C2 and SAF-T-LINER EFX vehicles. The subject population includes vehicles equipped with axles that were manufactured at the Cummins Meritor facility in York, South Carolina. The vehicle population has been determined based on the information provided by Cummins Meritor and excludes vehicles with axles manufactured at other supplier facilities and before and after a supplier process

change.

Production Dates: FEB 05, 2024 - APR 23, 2024

VIN Range 1 : Begin : NR End : NR

Vehicle 2: 2025-2025 Thomas Built Buses SAF-T-LINER EFX

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : OTHER Power Train : DIESEL

Descriptive Information: This recall population includes certain model year 2025 TBB (Thomas Built Buses)

SAF-T-LINER C2 and SAF-T-LINER EFX vehicles. The subject population includes vehicles equipped with axles that were manufactured at the Cummins Meritor facility in York, South Carolina. The vehicle population has been determined based on the information provided by Cummins Meritor and excludes vehicles with axles manufactured at other supplier facilities and before and after a supplier process

change.

Production Dates: FEB 22, 2024 - FEB 27, 2024

Description of Defect:

Description of the Defect: A defect, which relates to motor vehicle safety, exists in certain model year

2025 Thomas Built Buses Saf-T-Liner C2 and EFX vehicles. The affected vehicles may be missing the snap ring on the preset hubs and/or have unbent retainer tabs on the conventional 4-piece fastener hubs. This could allow the wheel hub fasteners to loosen, creating excessive endplay in the wheel-end

system.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: If the loose or missing hub fasteners are not addressed and progress to the

point of allowing excessive endplay in the wheel-end system, wheel

separation may occur resulting in an increased risk of loss of vehicle control

and a crash.

Description of the Cause: NR

Identification of Any Warning Wheels with excessive endplay may trigger anti-lock braking system (ABS)

that can Occur: diagnostic trouble codes & may also result in hub oil leakage because of a failed

hub seal.

Involved Components:

Component Name 1: RETAINER RING, SNAP, PLUS, FL1

Component Description: Retainer Snap Ring (Preset Hub)

Component Part Number: CM 10031172

Component Name 2: WASHER - TANGED

Component Description: Retainer Washer

Component Part Number: 11-28988-000

Supplier Identification:

Component Manufacturer

Name : Meritor Incorporation

Address: 2135 West Maple

Troy Michigan 48084

Country: United States

Chronology:

On or about April 22, 2024, a vehicle being tested on a dynamometer at one of DTNA's manufacturing plants experienced wheel end separation. The following day, DTNA notified the axle supplier of the incident and the supplier determined that the wheel on this vehicle separated because of a missing snap ring that should have been present in the preset wheel hubs. The supplier continued to review the concern and also identified units at DTNA's facility that used 4-piece fastener hubs (a different wheel hub component) where the locking tabs on the retainer washier were not bent inwards as required. From late April through early May 2024, the supplier continued to inspect other recently built vehicles at the DTNA manufacturing facility. Up to this point, the supplier's investigation was focused on the rear axle and on May 6, 2024, it also began to analyze whether the issue may also be present on the front axle. A review of additional units could not confirm whether the locking tabs were correctly positioned. Thereafter, DTNA and the supplier continued to review the concern and DTNA conducted a detailed review of any potentially related reports and claims. On May 30, 2024, out of abundance of caution, DTNA decided to conduct a voluntary safety recall on the vehicles built within the above-mentioned manufacturing date range. DTNA is not aware of any warranty claims, field service reports, deaths, injuries or property damage claims related to wheel separations from this issue.

Description of Remedy:

Description of Remedy Program: DTNA is preparing a remedy, which is currently under development.

Repairs will be performed free of charge by Daimler Truck North America authorized service facilities. Details of the reimbursement plan will be included in the owner's notification letter. Owners are directed to seek

reimbursement through authorized dealers.

How Remedy Component Differs The remedy component will prevent excessive end play within the wheel

from Recalled Component: hub assembly.

Identify How/When Recall Condition The supplier advised DTNA that axles produced after April 17, 2024 were

was Corrected in Production: subject to a different inspection process

Recall Schedule:

Description of Recall Schedule: NR

Planned Dealer Notification Date : JUN 20, 2024 - JUN 20, 2024 Planned Owner Notification Date : JUL 30, 2024 - JUL 30, 2024

* NR - Not Reported