OMB Control No.: 2127-0004

Part 573 Safety Recall Report

24V-303

Manufacturer Name: Alliance RV, LLC
Submission Date: MAY 23, 2024
NHTSA Recall No.: 24V-303

Manufacturer Recall No.: n/a, will use yours.



Manufacturer Information:

Manufacturer Name: Alliance RV, LLC

Address: 301 Benchmark Drive

Elkhart IN 46516

Company phone: 1-574-218-7165

Population:

Number of potentially involved : 235 Estimated percentage with defect : 100 %

Vehicle Information:

Vehicle 1: 2024-2024 Avenue 22ML / 26RD / 29RL / 32RLS / 33RKS / 37MBR / 38DBL

Vehicle Type: TRAILERS

Body Style : Power Train : NR

Descriptive Information: It was determined by our quality team that the recall population has a 30 amp

electrical breaker in a place that should be a 20 amp electrical breaker. The recalled RVs will have a 30 amp breaker installed for the inverter circuit instead of the required 20 amp breaker. There are a total of 235 RVs that may have the overrated breaker installed. 22ML = 8 / 26RD = 27 / 29RL = 55 / 32RLS = 81 / 33RKS = 20 /

37MBR = 9 / 38DBL = 35

Production Dates: FEB 21, 2024 - APR 09, 2024

VIN Range 1 : Begin : NR End : NR Not sequential

Description of Defect:

Description of the Defect: The inverter circuit has an overrated breaker (30 amp) installed, however, it

should be a 20 amp circuit.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Overheating and potential fire.

Description of the Cause: An employee inadvertently installed a 30 amp breaker was installed in the

inverter circuit that requires a 20 amp breaker.

Identification of Any Warning Smoke, melting or smoldering of the wiring that supports the inverter circuit.

that can Occur:

Involved Components:

Component Name 1: Patrick Distribution

Component Description: 30 amp breaker

Component Part Number: 10051 (vendors p/n is: 85866)

Supplier Identification:

Component Manufacturer

Name: Patrick Distribution

Address: PO Box 638

Elkhart Indiana 46516

Country: United States

Chronology:

on 5/27/2024 Our quality team, during our PDI (pre delivery inspection) process audited the breaker panel and identified an overrated circuit breaker for the inverter circuit. On 5/27/2024 and 5/28/2024 we identified the scope. On 5/28/2024 we identified and swapped breakers on all on site units. the latter action sured up the scope. At this point i entered the volunatry recall via the portal.

Description of Remedy:

Description of Remedy Program: Understand that the component manufacturer of this breaker is not at

fault for this error.

The remedy is to replace the incorrectly sized 30 amp circuit breaker with

a properly rated / sized 20 amp circuit breaker for the inverter circuit.

How Remedy Component Differs The remedied component will have the appropriately sized / rated 20 amp

from Recalled Component: breaker supporting the inverter circuit instead of the installed 30 amp

breaker.

Identify How/When Recall Condition The production line stopped, inventory inspected for proper location. was Corrected in Production: Identified 30 amp breakers being used, updated them with the proper 20 amp breaker and insured that the breaker panel size and label was being followed properly.

Recall Schedule:

Description of Recall Schedule: Alliance RV will obtain NHTSA recall number, draft notifications, submit

for approval and immediately send the information to ur retail customers

and dealerships.

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Planned Dealer Notification Date : JUN 28, 2024 - JUN 28, 2024 Planned Owner Notification Date : JUN 28, 2024 - JUN 28, 2024

* NR - Not Reported

The information contained in this report was submitted pursuant to 49 CFR §573