

Part 573 Safety Recall Report

24V-189

Manufacturer Name : Ford Motor Company**Submission Date :** MAR 08, 2024**NHTSA Recall No. :** 24V-189**Manufacturer Recall No. :** 24S15**Manufacturer Information :****Population :****Manufacturer Name :** Ford Motor Company**Number of potentially involved :** 9,847**Address :** 330 Town Center Drive**Estimated percentage with defect :** 2 %

Suite 500 Dearborn MI 48126-2738

Company phone : 1-866-436-7332**Vehicle Information :****Vehicle 1 :** 2023-2024 Ford Bronco**Vehicle Type :** LIGHT VEHICLES**Body Style :** 4-DOOR**Power Train :** NR

Descriptive Information : This condition affects certain Bronco vehicles equipped with four doors. Child safety locks are on the rear edge of the rear doors on Bronco four-door vehicles. Bronco vehicles equipped with two doors do not have child safety locks.

Ford's team reviewed plant records to determine the population of affected parts. The child safety locks on left rear doors of Bronco vehicles built between November 28, 2023, and December 17, 2023, may not function as intended due to insufficient clearance between the latch reinforcement bracket and door latch release lever pivot.

These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service Information System (OASIS) database.

9,847 Bronco vehicles are affected

Production Dates : NOV 28, 2023 - DEC 17, 2023**VIN Range 1 : Begin :**

NR

End : NR☐ Not sequential

Description of Defect :

Description of the Defect : The left-hand rear door may be opened from the inside of the vehicle when the child safety lock is in the "ON" position. Proper function of the child safety lock prevents opening of the rear door from inside the vehicle with the child safety lock "ON."

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : The left-hand rear door may be opened from the inside of the vehicle, despite indication of the child safety lock in the "ON" position, increasing the risk of injury to an unrestrained second row occupant.

Description of the Cause : An adjustment in the manufacturing process to improve door flushness inadvertently caused the location of the left-hand rear door latch reinforcement bracket to shift. As a result, when the child safety lock is in the "ON" position, the inner release lever may contact the child lock coupling lever when the inside door handle is pulled, allowing the door to open.

Identification of Any Warning that can Occur : None

Involved Components :

Component Name 1 : LH Rear Door

Component Description : LH Rear Door Assembly

Component Part Number : M2DB-S24631-B

Component Name 2 : LH Rear Door

Component Description : LH Rear Door Assembly

Component Part Number : N2DB-S24631-B

Component Name 3 : LH Rear Door

Component Description : LH Rear Door Latch Assembly

Component Part Number : M2DB-S264B53-AM

Component Name 4 : LH Rear Door

Component Description : LH Rear Door Latch Assembly

Component Part Number : N2DB-S264B53-AB

Component Name 5 : LH Rear Door

Component Description : LH Rear Door Latch Assembly

Component Part Number : R2DB-S264B53-AB

Supplier Identification :

Component Manufacturer

Name : Ford Motor Company

Address : 1 American Road
Dearborn Michigan 48126

Country : United States

Chronology :

Chronology is provided as an attachment.

Description of Remedy :

Description of Remedy Program : Owners will be notified by mail and instructed to take their vehicle to a Ford or Lincoln dealer to have the child safety locks inspected and the rear door latch replaced if necessary. There will be no charge for this service.

Ford provided the general reimbursement plan for the cost of remedies paid for by vehicle owners prior to notification of a safety recall in May 2023. The ending date for reimbursement eligibility is estimated to be April 29, 2024.

Ford will forward a copy of the notification letters to dealers to the agency when available.

How Remedy Component Differs from Recalled Component : A left-hand rear door latch assembly (N2DB-S264B53-AB or R2DB-S264B53-AB) will be installed in the left-hand rear door with sufficient clearance between the latch reinforcement bracket and door latch release

Identify How/When Recall Condition was Corrected in Production : lever pivot.
Not required per 49 Part 573.

Recall Schedule :

Description of Recall Schedule : Notification to dealers is expected to occur on March 13, 2024. Mailing of owner notification letters is expected to begin April 16, 2024 and is expected to be completed by April 19, 2024.
Planned Dealer Notification Date : MAR 13, 2024 - MAR 13, 2024
Planned Owner Notification Date : APR 16, 2024 - APR 19, 2024

* NR - Not Reported