OMB Control No.: 2127-0004

Part 573 Safety Recall Report

24V-143

Manufacturer Name: Ford Motor Company

NHTSA Recall No.: 24V-143

Manufacturer Recall No.: 24S09



Manufacturer Information:

Manufacturer Name: Ford Motor Company

Address: 330 Town Center Drive

Suite 500 Dearborn MI 48126-2738

Company phone: 1-866-436-7332

Population:

Number of potentially involved: 18,716 Estimated percentage with defect: 5 %

Vehicle Information:

Vehicle 1: 2023-2024 Ford F-650

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: ALL Power Train: NR

Descriptive Information: Affected vehicles are equipped with hydraulic brake systems. The floor-mounted

mechanical parking brake handle assembly on these vehicles may have been manufactured with parts with suspect dimensions. Ford's team reviewed supplier process and maintenance records to determine the population of affected parts. These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service

Information System (OASIS) database.

5,137 2023 model year F-650 vehicles are affected. 7,247 2024 model year F-650 vehicles are affected.

Production Dates: JUL 13, 2022 - DEC 08, 2023

Vehicle 2: 2023-2024 Ford F-750

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: ALL Power Train: NR

Descriptive Information: Affected vehicles are equipped with hydraulic brake systems. The floor-mounted

mechanical parking brake handle assembly on these vehicles may have been manufactured with parts with suspect dimensions. Ford's team reviewed supplier process and maintenance records to determine the population of affected parts. These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service

Information System (OASIS) database.

2,347 2023 model year F-750 vehicles are affected. 3,985 2024 model year F-750 vehicles are affected.

Production Dates: JUL 13, 2022 - DEC 08, 2023

VIN Range 1: Begin:

NR End: NR

Not sequential

Description of Defect:

Description of the Defect: Dimensional variation of components in the parking brake handle assembly

may prevent proper locking function of the parking brake handle. As a result, when a light to moderate force is applied, the parking brake handle may

disengage without having to press the release button.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: If the parking brake is unintentionally disengaged, it will not hold the vehicle

in a stationary position when parked on a graded surface, increasing the risk

of crash or injury.

Description of the Cause: Weld locations of mounting brackets and length of parking brake control rods

were out of specification during supplier manufacture of floor-mounted mechanical brake assemblies. Dimensional accuracy of mounting bracket position and control rod length are required for proper parking brake handle

locking function.

Identification of Any Warning Customers may notice that the parking brake can be disengaged without

that can Occur: depressing the release button. The parking brake warning lamp on the

vehicle's instrument cluster will turn off when the parking brake system

disengages.

Involved	Components:	
invoivea (components :	Ċ

Component Name 1: Parking Brake Assembly

Component Description: Parking Brake Assembly and Cable for Regular Cab Vehicles

Component Part Number: LC44-2853-AE

Component Name 2: Parking Brake Assembly

Component Description: Parking Brake Assembly and Cable for Super Cab Vehicles

Component Part Number: LC44-2853-BE

Component Name 3: Parking Brake Assembly

Component Description: Parking Brake Assembly and Cable for Crew Cab Vehicles

Component Part Number: LC44-2853-CE

Supplier Identification:

Component Manufacturer

Name: Orscheln Products LLC Address: 1177 N. Morley St.

PO Box 280 Moberly Missouri 65270

Country: United States

Chronology:

Chronology is provided as an attachment.

Description of Remedy:

Description of Remedy Program : Owners will be notified by mail and instructed to take their vehicle to a

Ford or Lincoln dealer to have dealers replace the parking brake handle

assembly. There will be no charge for this service.

Ford provided the general reimbursement plan for the cost of remedies

paid for by vehicle owners prior to

notification of a safety recall in May 2023. The ending date for

reimbursement eligibility is estimated to be

April 26, 2024.

Ford will forward a copy of the notification letters to dealers to the agency

when available.

How Remedy Component Differs
The remedy parking brake handle assembly will contain internal

from Recalled Component: components that are confirmed to be within design specification.

Identify How/When Recall Condition Not required per 49 Part 573.

was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Notification to dealers is expected to occur on February 28, 2024. Mailing

of owner notification letters is expected to begin April 08, 2024 and is

expected to be completed by April 12, 2024.

Planned Dealer Notification Date: FEB 28, 2024 - FEB 28, 2024

Planned Owner Notification Date: APR 08, 2024 - APR 12, 2024

^{*} NR - Not Reported