OMB Control No.: 2127-0004

Part 573 Safety Recall Report

24V-084

Manufacturer Name: Daimler Trucks North America, LLC

NHTSA Recall No.: 24V-084

Manufacturer Recall No.: FL994



Manufacturer Information:

Manufacturer Name: Daimler Trucks North America, LLC

Address: 4747 N. Channel Avenue

Portland OR 97217-3849

Company phone: 800-745-8000

Population:

Number of potentially involved: 49 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2022-2024 Western Star 49X

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : OTHER Power Train : DIESEL

Descriptive Information: The recall population includes all Western Star 49X with slippered tandem front

suspension from the start of production. The recall population is based on a review of

production records.

Production Dates: AUG 16, 2021 - NOV 27, 2023

Description of Defect:

Description of the Defect: A defect, which relates to motor vehicle safety, exists in certain model year

2022 through 2024 Western Star 49X vehicles. In the affected vehicles, the torque rods are attached to a slippered suspension hanger. The suspension hangar is missing certain welds which may then concentrate strain in the welded areas of the part. Over time, this may cause the welded areas of the

part to fatigue and crack, and the part could eventually fail.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: If the suspension hangar fails at the torque rods, it may interfere with the

functionality of the primary steering system, resulting in increased steering effort and difficulty maintaining the direction of the vehicle's front wheels, increasing the risk of a crash. The vehicle's braking and power steering are

not affected by this issue.

Description of the Cause: Improper welding of the subject part by the supplier.

Identification of Any Warning No warnings precede a failure

that can Occur:

Involved Components:

Component Name 1: Slippered spring assembly

Component Description: Suspension and steering component hanger

Component Part Number: A16-22056-000,A16-22056-001, A16-21807-000, A16-21807-001

Supplier Identification:

Component Manufacturer

Name: Q Pacific

Address: 10005 SW Herman Road

Tualatin Oregon 97062

Country: United States

Chronology:

In January 2024, during a routine part inspection, DTNA observed that one of the slippered hanger assemblies may not have been welded properly. DTNA promptly opened an investigation and discovered that two assemblies lacked certain welds as specified by DTNA to the supplier. Upon further analysis, the welds were determined to be located in an area that attach to the torque rods, so that under certain circumstances, the part could fatigue and eventually fail which would affect the primary steering ability. Although DTNA is not aware of any vehicles in the field where the part has actually failed, on February 2, 2024 DTNA decided to conduct a voluntary recall on all twin steering vehicles that use these parts. To date, DTNA is not aware of any failures that have occurred, nor any claims, accidents, injuries, or deaths.

Description of Remedy:

Description of Remedy Program: DTNA is currently in the process of preparing a remedy for this recall.

Repairs will be performed free of charge by Daimler Truck North America authorized service facilities. Details of the reimbursement plan will be included in the owner's notification letter. Owners are directed to seek

reimbursement through authorized dealers.

How Remedy Component Differs The remedy component will have the correct number of welds.

from Recalled Component:

Identify How/When Recall Condition DTNA discovered the issue on January 10, 2024 and immediately

was Corrected in Production: contained the suspect parts.

Recall Schedule:

Description of Recall Schedule: Customer notification will be made by first class mail using Daimler

Trucks North America records to determine the customers affected.

Planned Dealer Notification Date : APR 08, 2024 - APR 08, 2024 Planned Owner Notification Date : APR 08, 2024 - APR 08, 2024

* NR - Not Reported