OMB Control No.: 2127-0004

Part 573 Safety Recall Report

24V-063

Manufacturer Name: Braun Ambulances

Submission Date: FEB 01, 2024 NHTSA Recall No.: 24V-063 Manufacturer Recall No.: 2024-01



Manufacturer Information:

Manufacturer Name: Braun Ambulances

Address: 1170 Production Drive

Van Wert OH 45891

Company phone: 4192327020

Population:

Number of potentially involved : 628 Estimated percentage with defect : 100%

Vehicle Information:

Vehicle 1: 2020-2023 Braun Ambulances Chief XL 1 Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL Power Train : DIESEL

Descriptive Information: Braun Ambulances is filing a corresponding recall regarding Weldon I/O nodes used

in Braun vehicles. Weldon, a division of Akron Brass Company, has decided a safety related defect exists in certain V-MUX 8 x 16 I/O Nodes, Weldon Part Number

6030-2000-00 produced between March 10, 2020, and June 14, 2023. Versions 1.00 through 1.02 are affected. Versions 1.03 and newer are not subject to this recall. This

could increase the risk of a vehicle fire. 174 diesel Chief XL 1's are impacted.

Production Dates: FEB 01, 2020 - AUG 01, 2023

Vehicle 2: 2020-2023 Braun Ambulances Chief XL 1 Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL Power Train : GAS

Descriptive Information: Braun Ambulances is filing a corresponding recall regarding Weldon I/O nodes used

in Braun vehicles. Weldon, a division of Akron Brass Company, has decided a safety related defect exists in certain V-MUX 8 x $16\,\mathrm{I/O}$ Nodes, Weldon Part Number

6030-2000-00 produced between March 10, 2020, and June 14, 2023. Versions 1.00 through 1.02 are affected. Versions 1.03 and newer are not subject to this recall. This

could increase the risk of a vehicle fire. 78 gas Chief XL 1's are impacted.

Production Dates: FEB 01, 2020 - AUG 01, 2023

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle Type :	2020-2023 Braun Ambulances Express Plus I BUSES, MEDIUM & HEAVY VEHICLES				
Body Style : Power Train :					
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Descriptive information :	Braun Ambulances is filing a corresponding recall regarding Weldon I/O nodes used in Braun vehicles. Weldon, a division of Akron Brass Company, has decided a safety related defect exists in certain V-MUX 8 x 16 I/O Nodes, Weldon Part Number 6030-2000-00 produced between March 10, 2020, and June 14, 2023. Versions 1.00 through 1.02 are affected. Versions 1.03 and newer are not subject to this recall. This could increase the risk of a vehicle fire. 44 Express Plus I diesel are impacted.				
Production Dates:	FEB 01, 2020 -	AUG 01, 2023	}		
VIN Range 1:	Begin:	NR	End: NR	☐ Not sequential	
Vehicle 4:	2020-2023 Bra	un Ambulanc	es Express Plus I		
Vehicle Type :	BUSES, MEDIUM & HEAVY VEHICLES				
Body Style :	ALL				
Power Train :	GAS				
Descriptive Information :	Braun Ambulances is filing a corresponding recall regarding Weldon I/O nodes used in Braun vehicles. Weldon, a division of Akron Brass Company, has decided a safety related defect exists in certain V-MUX 8 x 16 I/O Nodes, Weldon Part Number 6030-2000-00 produced between March 10, 2020, and June 14, 2023. Versions 1.00 through 1.02 are affected. Versions 1.03 and newer are not subject to this recall. This could increase the risk of a vehicle fire. 58 gas Express Plus 1 are impacted.				
Production Dates:	FEB 01, 2020 -	AUG 01, 2023	}		
VIN Range 1:	Begin:	NR	End: NR	☐ Not sequential	
Descriptive Information :	: Braun Ambulances is filing a corresponding recall regarding Weldon I/O nodes used in Braun vehicles. Weldon, a division of Akron Brass Company, has decided a safety related defect exists in certain V-MUX 8 x 16 I/O Nodes, Weldon Part Number 6030-2000-00 produced between March 10, 2020, and June 14, 2023. Versions 1.00 through 1.02 are affected. Versions 1.03 and newer are not subject to this recall. This could increase the risk of a vehicle fire. 2 diesel Chief XL III are impacted.				
Production Dates:	FEB 01, 2020 -	AUG 01, 2023			
VIN Range 1:	Begin:	NR	End: NR	☐ Not sequential	

Vehicle 6:	2020-2023 Braun Ambulances Chief XL III					
Vehicle Type :	BUSES, MEDIUM & HEAVY VEHICLES					
Body Style :						
Power Train :	GAS					
Descriptive Information :	Braun Ambulances is filing a corresponding recall regarding Weldon I/O nodes used in Braun vehicles. Weldon, a division of Akron Brass Company, has decided a safety related defect exists in certain V-MUX 8 x 16 I/O Nodes, Weldon Part Number 6030-2000-00 produced between March 10, 2020, and June 14, 2023. Versions 1.00 through 1.02 are affected. Versions 1.03 and newer are not subject to this recall. This could increase the risk of a vehicle fire.85 gas Chief XL III are impacted.					
Production Dates:	FEB 01, 2020 -	AUG 01, 2023				
VIN Range 1:	Begin:	NR	End: NR	☐ Not sequential		
W.L.J. W.	0000 0000 D	All	n I th anta I			
	2020-2023 Bra		•			
Body Style :	BUSES, MEDIU	W & HEAVI VE	HICLES			
Power Train :						
		: . Cl:		regarding Weldon I/O nodes used		
	in Braun vehicles. Weldon, a division of Akron Brass Company, has decided a safety related defect exists in certain V-MUX 8 x 16 I/O Nodes, Weldon Part Number 6030-2000-00 produced between March 10, 2020, and June 14, 2023. Versions 1.00 through 1.02 are affected. Versions 1.03 and newer are not subject to this recall. This could increase the risk of a vehicle fire. 64 gas Liberty I are impacted.					
Production Dates:	FEB 01, 2020 -	AUG 01, 2023				
VIN Range 1:	Begin:	NR	End: NR	☐ Not sequential		
			•			
	: Braun Ambulances is filing a corresponding recall regarding Weldon I/O nodes used in Braun vehicles. Weldon, a division of Akron Brass Company, has decided a safety related defect exists in certain V-MUX 8 x 16 I/O Nodes, Weldon Part Number 6030-2000-00 produced between March 10, 2020, and June 14, 2023. Versions 1.00 through 1.02 are affected. Versions 1.03 and newer are not subject to this recall. This could increase the risk of a vehicle fire. 7 gas Liberty 1 are impacted.					
Production Dates :						
VIN Range 1:	Begin:	NR	End: NR	☐ Not sequential		

Vehicle 9:	2020-2023 Braun Ambulances Super Chief I				
Vehicle Type :	BUSES, MEDIUM & HEAVY VEHICLES				
Body Style :	ALL				
Power Train:	DIESEL				
Descriptive Information :	Braun Ambulances is filing a corresponding recall regarding Weldon I/O nodes used in Braun vehicles. Weldon, a division of Akron Brass Company, has decided a safety related defect exists in certain V-MUX 8 x 16 I/O Nodes, Weldon Part Number 6030-2000-00 produced between March 10, 2020, and June 14, 2023. Versions 1.00 through 1.02 are affected. Versions 1.03 and newer are not subject to this recall. This could increase the risk of a vehicle fire. 68 diesel Super Cheif I are impacted.				
Production Dates:	FEB 01, 2020 -	AUG 01, 2023			
VIN Range 1:	Begin:	NR	End: NR	■ Not sequential	
Vahiala 10.	2020-2024 Bra	un Ambulance	c Evnnoce III		
	BUSES, MEDIU		_		
Body Style:		WI & IILAVI VI	IIICLES		
Power Train :					
		ncos is filing a	corrosponding roce	all regarding Weldon I/O nodes used	
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Production Dates:	FEB 01, 2020 -	AUG 01, 2023			
VIN Range 1:	Begin:	NR	End: NR	☐ Not sequential	
	BUSES, MEDIU		s Signature Series HICLES	III	
	: Braun Ambulances is filing a corresponding recall regarding Weldon I/O nodes used in Braun vehicles. Weldon, a division of Akron Brass Company, has decided a safety related defect exists in certain V-MUX 8 x 16 I/O Nodes, Weldon Part Number 6030-2000-00 produced between March 10, 2020, and June 14, 2023. Versions 1.00 through 1.02 are affected. Versions 1.03 and newer are not subject to this recall. This could increase the risk of a vehicle fire. 9 Signature Series III are impacted.				
Production Dates :					
VIN Range 1:	Begin:	NR	End: NR	☐ Not sequential	

Vehicle 12:	2020-2023 Braun Ambulances Signature Series I
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Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL Power Train : DIESEL

Descriptive Information: Braun Ambulances is filing a corresponding recall regarding Weldon I/O nodes used

in Braun vehicles. Weldon, a division of Akron Brass Company, has decided a safety related defect exists in certain V-MUX 8 x 16 I/O Nodes, Weldon Part Number

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could increase the risk of a vehicle fire. 2 Signatrue Series I are impacted.

Production Dates: FEB 01, 2020 - AUG 01, 2023

VIN Range 1 : Begin : NR End : NR Not sequential

Description of Defect:

Description of the Defect: In the affected nodes, short circuit protection may not function properly. In the

case of a short circuit in the wiring or the connected load, overheating of the wiring or the load may occur, and depending on how the product is installed in

the vehicle, this could increase the risk of a vehicle fire.

FMVSS 1: 101 - Control and displays

FMVSS 2: NR

Description of the Safety Risk: In the event of a short circuit or wiring failure, if the electrical circuit(s)

become overloaded, depending on how the input-output node(s) is wired into the vehicle including whether it is located near a flamable fuel source, there is

an increased risk of heat related damage or fire.

Description of the Cause: In the affected products, short circuit protection may not function properly. In

the case of a short circuit in the wiring or the connected load, overheating of the wiring or the load may occur, and depending on how the product is installed in the vehicle, this could increase the risk of a vehicle fire. The

electrical current sensing calibration was not produced to specification so that the firmware would not shut off the output pin under a short circuitcaused by

external load or wiring failure.

Identification of Any Warning NR

that can Occur:

Involved Components:		

Component Name 1: V-MUX 8X16 I/O Nodes

Component Description: I/O Nodes

Component Part Number: 6030-2000-00

Supplier Identification:

Component Manufacturer

Name: Weldon Division of Akron Brass

Address: 607 NW 27th Avenue

Ocala Florida 34475

Country: United States

Chronology:

In early October 2023, Weldon was notified that external wiring in a vehicle using the node had melted. The part was returned to Weldon for analysis in mid-October where it was found that when an external short circuit occurred, the electrical output did not shut down as specified. Weldon conducted testing and analysis of the version of the node used in the vehicle as well as prior versions of the node and it was found that for the version of the node installed in the vehicle, the electrical current sensing calibration was outside the specified limits. Weldon found that the calibration was previously updated in production, but was not considered to pose a broader concern at the time. On October 24, 2023, Weldon decided to conduct a safety recall to address the issue. Braun was informed of this recall via letter on January 15th, 2024. After review and investigation Braun is filing this corresponding recall on February 1st, 2024.

Description of Remedy:

Description of Remedy Program: Weldon will update the firmware in the 8 x 16 node as installed in affected

vehicles and in OEM inventory that are within the identified version range.

Weldon will evaluate and provide reimbursement for pre-

notification remedies on an individual basis.

How Remedy Component Differs Firmware version number on the device determines the range of devices

from Recalled Component: that shall be recalled. Version 1.00- 1.02 to be recalled

Identify How/When Recall Condition June 14, 2023 as part of normal quality work, the current sensing

was Corrected in Production: calibration firmware was updated in production.

Recall Schedule:

Description of Recall Schedule: Communication to dealer network will begin upon completion of this

submission. Weldon recall information will be initially shared as the

Braun corresponding letters are approved and mailed.

Planned Dealer Notification Date: FEB 09, 2024 - FEB 16, 2024 Planned Owner Notification Date: FEB 12, 2024 - FEB 23, 2024

* NR - Not Reported