Manufacturer Name : Tenneco Automotive Submission Date : SEP 25, 2024 NHTSA Recall No.: 24E-079 Manufacturer Recall No.: NR

#### **Manufacturer Information :**

Manufacturor Namo · T

### **Equipment Information :**

Manufacturer Name :	Tenneco Automotive
Address :	500 North Field Drive
	Lake Forest IL 60045
Compony phone (	017 100 5000

# Company phone : 847-482-5003

#### **Population**:

Number of potentially involved : 21,664 Estimated percentage with defect : 1 %

Brand / Trade 1: MOOG Model: K500346 Part No. : K500346 Size : NR Function : Ball Joint Descriptive Information : This recall includes certain MOOG brand ball joints that were manufactured from start of production through 6/18/2024, during which the heat treatment process at DRiV's subsupplier has been determined to be suspect. These parts are intended for aftermarket installation on MY2013 - 2019 Ford Escape vehicles. DRiV supplied the subject parts into the aftermarket only. For MOOG Part #K500346, this recall covers 6,182 parts. Production Dates : OCT 17, 2019 - JUN 18, 2024



24E-079

Part No. : K500347 Size : NR Function : Ball Joint Descriptive Information : This recall includes certain MOOG brand ball joints that were manufactured from	Brand / Trade 2 : Model :	MOOG K500347
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	NAPA
	2601879
Part No. :	
Size :	
Function :	
Descriptive Information :	This recall includes certain NAPA brand ball joints that were manufactured from start of production through 6/27/2024, during which the heat treatment process at DRiV's subsupplier has been determined to be suspect. These parts are intended for aftermarket installation on MY2013 – 2019 Ford Escape vehicles.
	DRiV supplied the subject parts into the aftermarket only.
	For NAPA Part #2601879 , this recall covers 5,083 parts.
Production Dates :	OCT 11, 2019 - JUN 27, 2024
Description of Defect :	: The mounting flange on some of the subject ball joints may have developed a crack during the heat treat process at a subsupplier. Under certain load
Description of Defect :	crack during the heat treat process at a subsupplier. Under certain load conditions, the affected ball joint(s) may have a separation between the
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<b>Description of Defect :</b> Description of the Defect	<ul><li>crack during the heat treat process at a subsupplier. Under certain load conditions, the affected ball joint(s) may have a separation between the mounting flange and socket.</li><li>: NR</li></ul>
<b>Description of Defect :</b> Description of the Defect FMVSS 1 FMVSS 2	<ul><li>crack during the heat treat process at a subsupplier. Under certain load conditions, the affected ball joint(s) may have a separation between the mounting flange and socket.</li><li>: NR</li></ul>
<b>Description of Defect :</b> Description of the Defect FMVSS 1 FMVSS 2 Description of the Safety Risk	<ul> <li>crack during the heat treat process at a subsupplier. Under certain load conditions, the affected ball joint(s) may have a separation between the mounting flange and socket.</li> <li>NR</li> <li>NR</li> <li>A ball joint separation that occurs while the vehicle is in motion may affect</li> </ul>
<b>Description of Defect :</b> Description of the Defect FMVSS 1 FMVSS 2 Description of the Safety Risk Description of the Cause	<ul> <li>crack during the heat treat process at a subsupplier. Under certain load conditions, the affected ball joint(s) may have a separation between the mounting flange and socket.</li> <li>NR</li> <li>NR</li> <li>A ball joint separation that occurs while the vehicle is in motion may affect vehicle control, increasing the risk of a vehicle crash.</li> <li>The heat treatment process at the housing subsupplier was not performed to specifications.</li> <li>g A fracture may occur without warning.</li> </ul>

Component Name :	Ball Joint Housing
Component Description :	-
Component Part Number :	AXC87787M
Component Name :	Ball Joint Housing
Component Description :	Ball Joint Housin
Component Part Number :	AXC87789M
Component Name :	Ball Joint Housing
Component Description :	Ball Joint Housing
Component Part Number :	AXC87788M

#### **Supplier Identification :**

#### **Component Manufacturer**

Name :Zhejiang Tongshi Industrial Technology CAddress :Bingang Industrial Area<br/>Shamen Town Yuhuan, Zhejiang Foreign StatesCountry :China

#### **Chronology**:

7/15/24 – An installer reported that the housing on a Part #260-1878 ball joint fractured when the vehicle was lowered to the ground.

7/15 - 8/5/24 - An investigation into the root cause of the fracture was initiated. A visual inspection was conducted on 40 inventory samples finding no visible cracks. A third-party lab review identified a quench crack in the housing. Results were discussed with the supplier.

8/8 - 8/15/24 – Magnetic particle inspection (MPI) was performed on 50 field and inventory samples, with no defects identified. DRiV completed an on-site visit with the supplier with no significant findings. The supplier provided 100% inspection data on 1,064 parts in supplier inventory with no issues identified.

8/21/24 – A second installer reported a similar occurrence before the vehicle left shop.

8/26 -9/12/24 - MPI was performed on 30 additional parts from inventory, with two suspect samples

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identified. MPI was performed on an additional 300 parts from inventory completed with no defects found. The supplier reported a root cause as a furnace issue, which the supplier advised was limited to Part #260-1878. Because the two reports involved failures at the time of installation, failure load testing was performed to evaluate whether this issue could occur post-installation (i.e., during vehicle operation). Test results were analyzed. Testing indicated the potential for an affected part to experience fatigue propagation after installation (during operation).

9/16/24 – A third report was received alleging failure of a Part #K500347 approximately 30 miles after installation. This reported incident suggested that all parts using a similar housing shape and heat treat process may be potentially suspect.

9/18/24 – The issue was escalated to DRiV's executive management. Based upon the results of the investigation, DRiV decided to conduct a safety recall for the subject parts. There are no reports of accidents or injuries.

#### **Description of Remedy :**

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	Description of Remedy Program :	The recalled ball joints will be replaced with new ball joints whose housings have been properly heat treated.
		DRiV will implement a recall-reimbursement plan in accordance with 49 CFR 573.13.
	How Remedy Component Differs from Recalled Component :	The remedy ball joints will have a part numbers:
	nom kecaneu component.	Recalled MOOG Part No. K500346: New Part No. K500482
		Recalled MOOG Part No. K500347: New Part No. K500482
		Recalled NAPA Part No. 2601878: New Part No. 2601990
		Recalled NAPA Part No. 2601878: New Part No. 2601990
		Recalled NAFA Fait No. 2001079. New Fait No. 2001991
		The supplier's root cause and corrective action is still ongoing. Shipments will resume when this process is completed and approved.
[		
	Recall Schedule :	
	Description of Recall Schedule :	Notification letters will be sent to DRiV's distributor/dealer customers per the "Dealer Notification" date range.
		DRiV will notify owners who purchased the recalled parts directly from DRiV per the "Owner Notification" date range.
		The timing of additional owner notifications is dependent upon coordination with distributors and dealers.

Planned Dealer Notification Date : OCT 14, 2024 - OCT 18, 2024

Planned Owner Notification Date : OCT 21, 2024 - OCT 25, 2024

#### **Purchaser Information :**

The following manufacturers purchased this defective/noncompliant equipment for possible use or installation in new motor vehicles or new items of motor vehicle equipment:

Name : NR Address : NR NR Country : NR Company Phone : NR

\* NR - Not Reported

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