

SAFETY RECALL N837 REPAIR PROCESS GUIDANCE

Technical Description:

- This safety recall is to add two break-stem rivets in specific areas.

Guidance:

As stated in **Recall Bulletin N837:**

- The drilling and installation of the rivets are only to be performed by an approved Land Rover aluminum repair facility, using the approved equipment.
- There is no inspection option, every vehicle within the recall requires the rivets to be added.
- For PHEV model variants, the high voltage battery must be removed.
- A copy of the body shop repair invoice must be submitted with the claim.

Please Note: The body shop repair part of the procedure should take less than 1 hour to complete.

Range Rover

- 24MY Range Rover

