



**RECREATIONAL VEHICLE
SAFETY RECALL NOTICE**

Safety Recall: 23V-822
 Transport Canada: 2023-647
 Safety Advisory: 23-447
 January 23, 2024

Recall Population: 2021-2022 Coleman Travel Trailers: 1855RB, 1905BH

Year	Model	Serial Number Ranges
2021	1855RB 1905BH	MM944089 - MM944147 MM944148 - MM944172
2022	1855RB 1905BH	NM932255 - NM935637 NM932886 - NM933536

Keystone RV Company has decided that a defect which relates to motor vehicle safety exists in the vehicles listed above. As a result, Keystone RV is conducting a safety recall. We apologize for any inconvenience this action may cause you; however your safety and continued satisfaction are of the utmost importance to us.

Reason for this recall

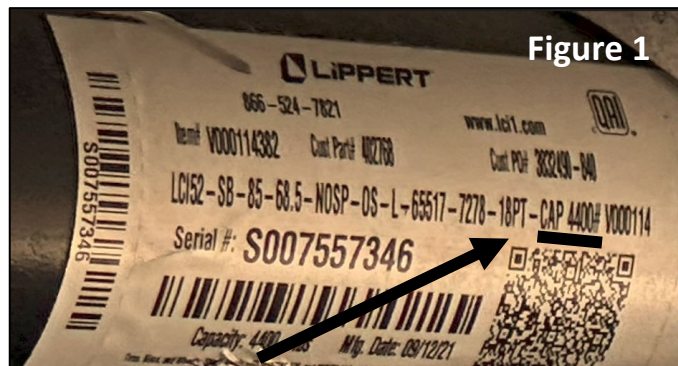
It has been decided that the vehicles in the recall population may have axle springs rated at 4400 pounds rather than the 5100 pound axle rating as specified on Federal Identification Tag. The axles installed had the wrong size springs. Under certain conditions during travel, undersized axle springs can be overloaded leading to an increased risk of axle spring failure and increasing the risk of a crash.

What we will do

Keystone representatives have been in contact with the staff at your selling dealership regarding this situation. The remedy is to replace under rated 4400 LB springs with the correct size 5100 LB springs. This would require both 2200 LB springs be replaced. The service and parts required for this corrective action will be provided at no charge to you.

What we need you to do

You may choose to self-inspect the axle's tags. If the tag reads as CAP 4400#, as shown in Figure 1, as soon as possible, please make an appointment to have your RV serviced by your dealership. Customers should unload all cargo and empty holding tanks (fresh water, grey water, black water, and water heater) and take their unit to an authorized dealer for remedy of the incorrectly installed axles springs. The labor time to perform this correction is approximately 1 ½ hours. Please ask your dealer if you wish to know how much additional time will be needed to schedule and process your RV for this repair.



If the axle's tag reads as CAP 5100#, please take a picture of axle tag clearly showing the tag information, and email us at recall@keystonerv.com

- 1) Attach the picture
- 2) Include your unit VIN in the email
- 3) Include your first and last name in the email

From your email, we will note the unit has the correct axle springs and close the recall.

If you have questions

Your dealer is best equipped to obtain parts and provide service to ensure your RV is corrected as promptly as possible. Please contact Keystone Customer service if your dealer is unable to assist or if you take your RV to your dealer on the agreed service date, and the dealer does not remedy the condition within a reasonable amount of time, or without charge to you. You may be eligible to receive reimbursement if you paid to have the defect resolved prior to receiving this correspondence. Keystone Customer Service is available toll-free at 1-866-425-4369.

If after contacting Keystone Customer Service you are still not satisfied we have done our best to remedy this situation, you may also submit a written complaint to: Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue, SE, Washington, DC 20590. You may call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153; or go to <http://www.nhtsa.gov>.)

