

## **SOP10111** Repair Recall for QAAR 10243R1 **W24RTB Ratcheting Bed Stay**

**Department: 17 People Required: 1** 

Time to Complete: 00:18:00

Date Created: 3-31-23

**Date Revised:** Rev #:

**Created by Initial: GK** Verified: BH

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#### **Tools needed**

- 11/32" box wrench
- #2 Robertson X 3" driver bit
- Cordless driver
- Metal Putty Knife
- **Contact Adhesive**



#### Repair kit

- Ratcheting Bed Stay B066575 Driver side and/or B065688 Passenger side
- Velcro coins (124-8253 4ea per bed stay)



Remove bedding and mattress from the bed being worked on.



Use the metal putty knife to remove the Velcro coins covering the machine screw heads on the side being repaired.

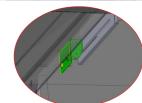


Open bed lid and remove the four 8-32 nuts from the machine screws to disconnect from the bed lid.



Open the rear garage compartment door and locate the double holes in the underside of the bed frame.





Using a #2 Robertson (Square) driver bit remove the two screws from the bed stay bracket.



Remove the cargo liner off and remove the bracket.



Replace the bed stay with the correct version. with the notch to the bottom and the teeth pointing up.

Adhere the cargo liner over the bottom bracket with the contact adhesive.



Use the Velcro coins 124-8253 to cover the machine screw heads.

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### **SOP10110**

# Inspection Recall for QAAR10243R1 W24RTB Ratcheting Bed Stay

Department: 17
People Required: 1

Time to Complete: 00:06:00

Date Created: 3-31-23

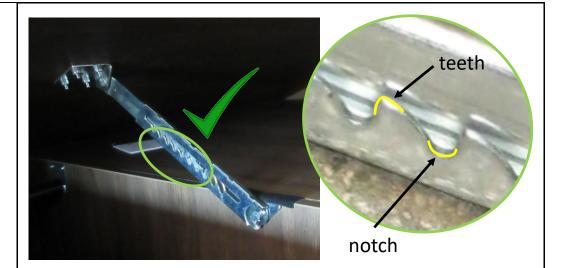
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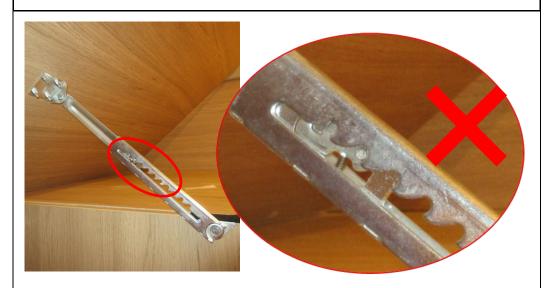


Open both bed lids to locate the ratcheting bed stay and inspect the bed stay focusing on the ratcheting mechanism.



The notch should be on the bottom with the 'teeth' pointing up. If correct, no further action is required

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If notch is on the top with the teeth pointing down a corrective action is required.

Contact Leisure Travel Vans Customer Service/Warranty for further instructions: 1-877-992-9906 or recalls@tripleerv.com