



Recall Service Bulletin RSB23-330-001

23017 Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of specific nature in conjunction with industry standards. Professional Technicians should be appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.

DATE: 10/25/2023

APPLIES TO: This service bulletin applies to certain 2021 through 2024 model year, Gladiator, Metro Star, FC-94, KME Panther, and KME Predator model emergency response chassis cabs built between June 2022 and September 2023.

NHTSA/TC Id: 23V-631/TC Id: 2023-512

CONDITION: Potential delay in the park brake setting after park brake valve is activated.

CORRECTION: Inspect and replace the inversion valve if qualified.

LABOR ALLOCATION: 0.5 hour Inspection

0.5 hour Replacement

CLASSIFICATION: V3

PARTS NEEDED:

QTY Part Number Description

1 1617-MM5 Inversion Valve



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