



***** IMPORTANT SAFETY RECALL *****
NHTSA Recall No. 23E-054
Cummins Campaign #C2716
Second Notice

February 23, 2024



B6.7 engine(s) eligible for Cummins Campaign # C2716

Engine Serial Number	Vehicle Model	Vehicle Identification Number (VIN)
99097009	MV607	3HAEUMML6RL72 [REDACTED]
99097045	MV607	3HAEUMML6RL46 [REDACTED]
99097047	MV607	3HAEUMML2RL51 [REDACTED]
99097057	MV607	3HAEUMML1RL46 [REDACTED]
99097063	MV607	3HAEUMMN5RL77 [REDACTED]
99097069	MV607	3HAEUMML8RL68 [REDACTED]
99097077	MV607	3HAEUMML7RL75 [REDACTED]
99097080	MV607	3HAEUMMLXRL46 [REDACTED]
99097101	MV607	3HAEUMML1RL78 [REDACTED]



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Dear Cummins Customer:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. Cummins Inc. has decided that a defect which relates to motor vehicle safety exists in certain B6.7 engines that were manufactured between March 20, 2023, and March 30, 2023.

This notice applies to your B6.7 engine(s) listed in the enclosed engine table.

WHY IS A RECALL BEING CONDUCTED?

The subject engines may have been built with an insufficiently torqued bolt attaching the rear lifting bracket to the cylinder head. The rear lifting bracket may detach from the cylinder head while the engine is being lifted, possibly causing the engine to swing or fall, potentially resulting in personal injury.

WHAT ARE WE DOING ABOUT THE PROBLEM?

Cummins has released field Safety Campaign #C2716 "B6.7 Rear Lifting Bracket Safety Campaign" to correct this condition by inspecting the rear lifting bracket bolts, rear lifting bracket, fuel lines and cylinder head for damage. If any bolt is insufficiently torqued, the bracket and both bolts will be replaced. Fuel lines or cylinder heads that are damaged will also be replaced.

Repair parts are currently available at Cummins Distributors and authorized Warranty Dealers. The repair will be completed free of charge (parts and labor) and most applications will require approximately 1.25 hours to complete.

WHAT SHOULD YOU DO?

Contact the nearest Cummins Distributor or authorized Warranty Dealer to arrange to have this campaign performed on your engine. The distributor or dealer will work with you to schedule the best date to complete this repair.



In the meantime, Cummins advises there are no drivability concerns with the safety defect identified. Should an engine need repairs requiring the lifting of the engine, and/or the bracket is visibly loose, immediately seek repairs.

If you have not registered your Cummins product, please complete the enclosed registration card or register your product at <https://prodreg.cummins.com/prodreg/#/webform/contactInfo>.

If you are no longer the owner, please forward this notice to the new owner or provide the new owner's contact information to Cummins at cummins.campaign.administration@cummins.com so that we can notify them of this recall.

If you previously paid to have this recall performed on your vehicle, you may be eligible for reimbursement. Please contact Cummins Care at the number below for more information.

Federal law requires vehicle lessors receiving this recall notice to forward a copy of this notice to the lessee within ten (10) days. Also, it is a violation of Federal law for a dealer to deliver new vehicle or equipment covered by this recall notice under a sale or lease until the defect has been remedied.

WHO SHOULD YOU CONTACT IF YOU HAVE FURTHER QUESTIONS OR CONCERNS?

If you have questions or concerns about this recall, please contact your local Cummins Distributor or authorized warranty dealer. You may also contact Cummins Care at 1-800-CUMMINS (1-800-286-6467) or visit our website at care.cummins.com.

If you have a complaint relative to this recall, you may report it to the following:

Administrator
National Highway Traffic Safety Administration
1200 New Jersey Avenue, SE
Washington, DC 20590

You may also call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>.

Cummins is taking this action in the interest of safety and satisfaction with our products. We apologize for any inconvenience and thank you for your attention to this matter.

Sincerely,

Campaign Administrator
Cummins Inc.