

INSTRUCTION TO SERVICE

| ITS 60897 | January 4, 2024 | | |
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| SECTION: | 290 – Wiring Diagrams | | |
| WRITTEN BY: | Eric Collett | | |
| SUBJECT: | Updated CM0711 Gateway program and vehicle PLC | | |
| ISSUE: | This is to inform you that your vehicle may contain a defect that could affect the safety of a person. Earlier versions of CM0711 program 896016 (revs A and B) have a vulnerability where the throttle validation signal is not checked against analog input, potentially allowing for instances of uncontrolled throttle | | |
| SUMMARY: | Update CM0711 program and PLC to resolve vulnerability | | |

ITS 60897

| Ref. NHTSA Recall No. | Ref. Transport Canada Recall No. | | |
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| 23V897 | 2023-706 | | |

THIS ITS DOCUMENT SHOULD BE RETAINED AND REFERRED TO FOR FUTURE MAINTENANCE UNTIL THE NEW FLYER PARTS AND/OR SERVICE MANUAL IS UPDATED TO REFLECT WORK DONE AS A RESULT OF THIS DOCUMENT. ENSURE THAT THIS DOCUMENT IS AVAILABLE FOR PARTS AND MAINTENANCE STAFF GOING FORWARD.



PROCEDURE:

- 1. Set park brake and chock wheels.
- NOTE: Do not skip any of the below steps. Improperly programming the CM0711 gateway can brick it, resulting in an unmovable vehicle.
- NOTE: This procedure is applicable for vehicles with both 1615 and 3033 modules.
- 2. Put the bus in Day or Night run and ensure the vehicle is not in EV mode. Turn on hazards to prevent vehicle potentially shutting down during programming.
- NOTE: You may wish to connect an offboard charger to the Low Voltage Batteries during programming.
- 3. Connect one end of a NEXIQ USB LINK cable to pins C and D of the 9-pin vehicle diagnostic connector and the other end to a laptop with VMM 7100 or later installed.
- 4. Open Vansco VMM 7100 or later. Under the "Applications" tab, click on FlashLoader.
- 5. Locate the CM0711 from the list of devices, denoted by source address 0x49. The CM0711 may display as a "?", all "?"s should be checked to confirm the correct component.
- NOTE: Unprogrammed CM0711 units may also display a source address of 0xFD. This will correct itself after programming.
- 6. Select 896016_XE_ELFA3_V005.00.000.vsf and click the start button in the lower left-hand corner to begin the flashing process. Ensure flashing is not interrupted.
- 7. A dialogue box will appear once the flashing is complete.
- 8. Select source address 0x49 in FlashLoader and confirm the version displayed matches the previously installed program.
- 9. Close the FlashLoader program.
- 10. Turn the MRS to OFF and wait 20 seconds.
- 11. Put vehicle in Day Run but not EV mode and open the rear panel. Ensure the CM0711 is flashing green, then orange.
- 12. Install the updated PLC program compatible with the new CM0711 program. Ask your respective RPSM for the SR specific program.
- 13. Test drive vehicle to ensure all systems are operational and working as intended.



| LABOUR ESTIMATE | | | | | |
|-----------------|--------------------------------|----------------------------|-------|----------------------|--|
| | Operation | Number of Technician(s) | Hours | Labor Time T X HR | |
| 1 | Update CM0711 and PLC programs | 1 | 0.5 | 0.5 | |

| PARTS REQUIRED | | | | | |
|----------------|-------------|-------------|----------------------|-------|-------|
| Item | Part Number | Description | Qty. per Coach | Units | Notes |
| 1 | | | 1 | EA | |

| SPECIAL TOOLS REQUIRED | | | | | |
|------------------------|-------------|----------------|------|-------|-----------------|
| Item | Part Number | Description | Qty. | Units | Notes |
| 1 | 6353474 | NEXIQ USB LINK | 1 | EA | (not Bluetooth) |