



SIB 65 37 23

2023-12-15

RECALL 23V-XXX: RECEIVER AUDIO MODULE

This Service Information Bulletin (Revision 2) replaces SI B65 37 23 **dated December 2023**.

What's New:

- Title revised
- Model section revised
- Situation revised
- Attachments added for Recall Notice, and FAQ

MODEL

E-Series	Model Description	Production Date
G60	i5 Sedan	June 26, 2023 – December 14, 2023

AFFECTED VEHICLES

Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary or Warranty Vehicle Inquiry.

Please make sure you check your dealer inventory as soon as possible. As of December 9, 2023, you can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

SITUATION

BMW AG has issued a Delivery Stop (effective December 8, 2023) on certain Model Year 2024 BMW vehicles that were produced between June 26, 2023, and December 14, 2023.

As of December 15, 2023, this Delivery Stop has been upgraded to a Non-Compliance Recall.

In rare cases, a communication fault can occur in the CAN bus during vehicle start-up in relation to the Receiver Audio Module (RAM). In the event of a fault, the acoustic pedestrian warning sound is not activated. The “Acoustic Pedestrian Protection Failed” CCM is also not activated. Vehicle occupants will be unable to detect that there is a fault.

Do not deliver to a customer, a New, Certified Pre-Owned or Used vehicle subject to a Delivery Stop, until the vehicle is repaired. Do not use or sell replacement equipment/parts subject to a Delivery Stop.

The Recall Notice and Q&A have been attached for further information.

CAUSE

Unfavorable software in the Receiver Audio Module (RAM).

CORRECTION

Program the RAM.

PROCEDURE

Determine what is the vehicle's current I-level by either using AIR or the AWP (Aftersales Workplace) applications.

Based on the vehicle's current I-level, if necessary, program the vehicle to I-level G070-23-11-547 or higher using ISTA 4.45.22 or higher (estimated release December 15th, 2023, pending verification).

- Connect the battery charger to the vehicle
- Connect the programming system to the vehicle (ISTA 4)
- Determine measures plan
- Accept and fully work through the measures plan with the control units to be programmed/encoded and enabled

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- [Follow the rework list](#)
- **Depending on the rework list, carry out a vehicle test and delete the fault memory if needed**

After the programming has been fully completed, check functionality of the system.

Note: ISTA will automatically reprogram and code all programmable control modules that do not have the latest software.

Always connect a BMW-approved battery charger/power supply (SI B04 23 10).

For information on programming and coding with ISTA, refer to Dealer Universal Portal / TIS / Technical Documentation / Diagnostics and Programming / Programming Documentation.

CLAIM INFORMATION

Vehicle Programming and Encoding

During this workshop visit, the affected vehicle may also show one or more programming and encoding Technical Campaign repairs open, the programming and encoding procedure may only be invoiced one time.

Select this open Technical Campaign to perform and submit for updating the vehicle to the required I-level when it becomes available, or higher when applicable.

Please be sure to also perform any additional before and/or after work (including attaching labels) as required by the open campaigns on the vehicle. Close any other open programming and encoding Campaign repairs as outlined in the corresponding Service Information Bulletin.

Reimbursement for this Action will be via normal claim entry utilizing the applicable work package information below.

Repair Code:	0065470400	---
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Below are the special flat rate labor operation code choices for this action.

Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop

Work Pkg	Labor Operation	Description (Plus work)	Labor Allowance
# 1	00 75 756	Programming and encoding the vehicle control units, includes Carrying out vehicle test (00 00 556/61 21 528)	8 FRU
Or:			
# 2	00 75 757	Programming and encoding the vehicle control units was performed in conjunction with another campaign/repair prior to or during this workshop visit (vehicle is already at the specified Target integration level or higher, no repair is necessary)	1 FRU

Or:

The vehicle arrives at your center and this Action shows open (No other Main work will be performed or claimed during this workshop visit)

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 3	00 75 196	Programming and encoding the vehicle control units, includes Carrying out vehicle test (00 00 006/61 21 528)	9 FRU

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Or:			
# 4	00 75 197	Programming and encoding the vehicle control units was performed in conjunction with another campaign/repair prior to this workshop visit (vehicle is already at the specified Target integration level or higher, no repair is necessary)	1 FRU

Only one of the flat rate labor operation codes listed above can be used for claim submission/reimbursement purposes. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

Vehicle Programming and Encoding – Additional Work (RO and Claim Comments Required)

This procedure automatically reprograms and encodes any vehicle control modules that do not have the latest software I-level.

If one or more control modules fail during the reprogramming procedure, claim the required consequential repair work procedures to address this issue (including performing the IRAP Control Unit Recovery first as required, refer to the SIB in AIR) under the Repair Code in this bulletin together with the corresponding labor operation codes and their flat rate unit (FRU) allowance(s), including the diagnosis* that applies.

Please explain the additional work procedures that were performed (The why and the what) on the repair order and in the claim comments.

For covered repairs that address control module failures that occurred prior to performing this reprogramming procedure, claim this work with the Repair Code listed in AIR together with the corresponding labor operation codes and their flat rate unit (FRU) allowance(s), including the diagnosis* that applies.

(*) Based on which one applies to your center, please refer to **SI B01 01 20 or B01 07 20** for the applicable procedure for documenting, claiming, and explaining, on the RO and in the claim comments, your diagnosis work time (WT), job/repair work time (WT), and the vehicle repairs your center performed, unless otherwise required by State law.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

Supporting Materials

[picture_as_pdf B653723 23V-XYZ-FAQ-\(15Dec2023\).pdf](#)

[picture_as_pdf B653723 Recall Notice.pdf](#)

Non-Compliance RECALL NOTICE

To: All Center Operators, Sales Managers, Service Managers, Parts Managers and Warranty Processors

RE: Recall 23V-xxx: Receiver Audio Module – B65 37 23

BMW AG has issued a Delivery Stop (effective December 8, 2023) on certain Model Year 2024 BMW vehicles that were produced between June 26, 2023, and December 14, 2023.

As of December 15, 2023, this Delivery Stop has been upgraded to a Non-Compliance Recall.

Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that Centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.

Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.

Please follow any special instructions that we provide to you for the return or disposition of recall parts.

We appreciate all your assistance with this Recall.

Non-Compliance Recall
23V-XYZ
Vehicle Sound Generator
Model Year 2024
BMW i5
Issue Date: 12/15/2023

- Q1. Which BMW Group models in the US are potentially affected by this Non-Compliance Recall?**
Model Year 2024 BMW i5 in the US are potentially affected.
- Q2. What is the specific issue?**
Potentially affected vehicles may not generate the external artificial sound at low vehicle speeds, e.g., while slowing down at an intersection, and therefore may not meet a Federal requirement.
- Q3. Why are other models / vehicles not included in this Non-Compliance Recall?**
Other models have been programmed with software according to specifications.
- Q4. Can I continue to drive my vehicle?**
Yes. However, when you are notified by BMW of this Non-Compliance Recall, please contact an authorized BMW center to schedule an appointment as soon as possible. For the latest updates to this Non-Compliance Recall, please visit [bmwusa.com/recall](https://www.bmwusa.com/recall). **If you are not the only driver of this vehicle, please advise all other drivers of this important information.**
- Q5. How did BMW Group become aware of the issue?**
BMW Group became aware of the issue through its quality control procedures.
- Q6. How will I be informed of this Non-Compliance Recall?**
Owners of potentially affected vehicles will be notified via First Class mail and requested to schedule an appointment with an authorized BMW center to have the remedy performed. Owners can locate their nearest authorized BMW center at [bmwusa.com/dealer](https://www.bmwusa.com/dealer).
- To ensure BMW has the most up-to-date contact and vehicle information, owners should register their vehicle at www.bmwusa.com/myBMW. Registration is free and will give them access to other information specific for their BMW vehicle. Alternatively, owners should visit [bmwusa.com/recall](https://www.bmwusa.com/recall) and click on **“Manage recall notices and contact information”**.
- Q7. How will my vehicle be remedied?**
The vehicle will receive a software programming update for free and will take approximately one hour.
- Q8. Do I have to wait for BMW to contact me to have the remedy performed?**
No. Please contact an authorized BMW center to have this recall performed as soon as possible. For the latest updates to this recall, please visit [bmwusa.com/recall](https://www.bmwusa.com/recall).