

Recall Campaign Bulletin



Mercedes-Benz

Campaign No. 2024010008, January 2024

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model GLE and GLC (167 and 254 platform)**
Model Year 2023-2024

Replace High Pressure Fuel Pump

Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that in certain Model Year ("MY") 2023-2024 GLE (167 platform) and GLC (254 platform) vehicles with the M254 engine, the bolting of the high-pressure fuel pump might not meet current specifications. In this case, the seal formed between the high-pressure fuel pump and tandem oil pump might be impaired. Thus, fuel and oil might leak and potentially spill onto the roadway, increasing the risk of a crash for the following traffic. If fuel or oil comes into contact with hot components, a risk of fire cannot be ruled out. An authorized Mercedes-Benz dealer will replace the high-pressure fuel pump on the potentially affected vehicles.

Prior to performing this Campaign:

- VMI must be checked before performing campaigns to verify that the campaign is required on a specific vehicle. Always check for any other open campaigns, and perform accordingly.
- Please review the entire Campaign bulletin and follow the repair procedure exactly as described.

Approximately 7 vehicles are affected.

Order No. P-RC-2024010008

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Work Procedure

1. Replace high-pressure fuel pump together with high-pressure line and low-pressure line.

i For basic information, see AR07.02-P-1028MRX (**model series 167**).

i For basic information, see AR07.02-P-1028MRV (**model series 254**).

i Use new screws (M8x25) for attaching the high-pressure fuel pump.

Primary Parts Information

Qty.	Part Name	Part Number
1*	High-pressure pump	A 254 070 04 00
1*	High-pressure line	A 254 070 33 00
2*	Screw for attaching high-pressure pump (M8x25)	N 000 000 00 26 24
1*	Low-pressure line (for model series 167)	A 254 070 12 00
1*	Low-pressure line (for model series 254)	A 254 070 13 00

* The replacement parts must be determined according to the equipment variant for the vehicle identification number via the parts process in the Xentry Portal.

i Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

i **Note:** The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Damage Code	Operation Number	Description	Labor Time (hrs.)
07 900 15	12-1962	Operations: Replace high-pressure fuel pump, high-pressure and low-pressure lines Includes: Deactivate/activate high-pressure fuel pump via XENTRY Diagnosis; Disconnect/connect ground line of on-board electrical system battery; Decrease fuel pressure; Complete lower engine compartment lining; Drain, fill, correct coolant for low-temperature circuit; Drain, fill, correct coolant; Perform bleed routine for coolant circuit	4.0
	02-2193	Operations: Perform power disconnect/commissioning for high-voltage on-board electrical system Includes: Perform quick test Model 167 (167.146 only)	0.5

i **Note:** Always check Xentry Operation Time (XOT) for the current OP-Code times. Labor times are subject to change and updates may not be reflected in this document.