



1293 Glenway Drive
Statesville, NC 28625
T: 800-633-5206

December 19, 2023

Technical Service Bulletin:
**G25WDO-T4F / G40WDO-T4F / G50WDO-T4F Electric
Brake harness connection with Battery Disconnect
option**

TSB Number: 12-23-8

Class *(AA-Safety Mandatory, A-Mandatory, B-Non-mandatory, Product Improvement, Information Only):*
AA-Safety Mandatory

Models Affected:

G25WDO-T4F (G06, H45, J02)
G40WDO-T4F (G67, H46, H85)
G50WDO-T4F (F90, H35, H86)

Serial Numbers Affected:

See Appendix A

Audience:

Dealers, National Rental Accounts

Issue:

For the units with electrical brake and battery disconnect options installed and listed on this bulletin, it has been identified that the electric brake harness connection may be connected to the positive distribution lug of the battery disconnect switch instead of the positive battery cable terminal. If connected in this manner and the battery disconnect switch is in the off position, the emergency electric brakes will be deenergized.

Solution:

To correct, please see instructions on the following pages:

- Disconnect positive battery cable from battery using 1/2" wrench. (Fig. 1)



Fig. 1

- Remove metal cover around disconnect switch to expose positive distribution connection (Fig. 2)



Fig. 2

- Cut any zip ties that secure the electric battery harness.
- Loosen and remove distribution nut using 9/16" wrench.
- Remove electric brake harness from positive distribution lug.
- Reinstall distribution nut and secure using 9/16" wrench.
- Replace metal cover around disconnect switch.

- Remove nut from positive battery cable battery terminal using 1/2" wrench (Fig. 3).



Fig. 3

- Install electric battery harness ring terminal onto battery terminal bolt and reinstall nut.
- Install positive battery cable terminal on battery positive post and secure nut tightly on battery terminal using 1/2" wrench.
- Verify electric brake solenoids are operating with battery disconnect in the OFF position.

Warranty:

Campaign 12-23-8 is active in the warranty system for each potentially affected machine.

1 hour of labor approved for moving electric brake harness and verifying electric brake solenoid.

All claims must be submitted as claim type = "Field Modification"

The causal part = 46556146

Campaign will be valid until December 31, 2026



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APPENDIX A

G25WDO-T4F (G06)

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497788UAAEH45

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507444UGAGH85
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507850UHAGH85

509429ULAGH85
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508904UKAGH85

511675UEAHH85
509430ULAGH85
509431ULAGH85
509432ULAGH85
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509439ULAGH85
509551UAAHH85
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G50WDO-T4F (F90)

484361UBACF90
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489450UJACF90
489451UJACF90
489452UJACF90
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489454UJACF90
489902UKACF90
490046UKACF90
490048UKACF90
491358UBADF90
491359UBADF90
491360UBADF90
491362UBADF90
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491754UBADF90
491870UCADF90
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492871UDADF90
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492873UDADF90
492874UDADF90
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494834UGADF90
494835UGADF90
494836UGADF90
494837UGADF90
495249UHADF90
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496456UJADF90
496457UJADF90
496458UJADF90
496917UJADF90
496984UJADF90
496985UJADF90
497103UKADF90
497104UKADF90
497652UAAEF90
497653UAAEF90



1293 Glenway Drive
Statesville, NC 28625
T: 800-633-5206

492744UCADF90
492745UCADF90
492746UCADF90
492747UCADF90
492748UCADF90
492749UCADF90
484361UBACF90
484362UBACF90
489450UJACF90

495251UHADF90
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492873UDADF90

497654UAAEF90
497657UAAEF90
497658UAAEF90
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497661UAAEF90
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495857UIADF90

G50WDO-T4F (H35)

498987UEAEH35

502270UEAFH35

503043UF AFH35

G50WDO-T4F (H86)

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506161UDAGH86
506162UDAGH86
506163UDAGH86
506164UDAGH86
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506167UDAGH86
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509547UAAHH86
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510804UCAHH86
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512452UFAHH86
512878UGAHH86
512881UGAHH86
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