## N232425220 Incorrect Weld on Rear Seat Belt Anchorage



Release Date: January 2024 Revision: 00

### Attention:

It is a violation of Federal law for a dealer to deliver a new motor vehicle or any new or used item of motor vehicle equipment (including a tire) covered by this notification under a sale or lease until the defect or noncompliance is remedied.

Vehicles involved in this recall were placed on stop delivery November 22, 2023. Once the service procedure contained in this bulletin has been performed on the vehicle, the vehicle is released from stop delivery and the vehicle can be delivered to the customer.

All involved vehicles that are in dealer inventory must be held and not delivered to customers, dealer traded, or used for demonstration purposes until the repair contained in this bulletin has been performed on the vehicle.

The repairs outlined in this bulletin must only be completed at an authorized EV dealer and repairs must be performed by a technician who has successfully completed the applicable technical training required to perform this repair.

		Model Year			
Make	Model	From	То	RPO	Description
Cadillac	LYRIQ	2023	2024		

Involved vehicles are marked "Open" on the Investigate Vehicle History screen in GM Global Warranty Management system. This site should always be checked to confirm vehicle involvement prior to beginning any required inspections and/or repairs.

Condition	General Motors has decided that a defect which relates to motor vehicle safety exists in certain 2023 - 2024 model year Cadillac LYRIQ vehicles. These vehicles may contain a rear seat belt bracket that was improperly welded to the seat frame by the seat frame supplier. This bracket provides seat belt anchor points for both the rear left and rear center seating positions. A rear seat belt bracket that is not properly welded to the seat frame may not perform as intended in certain crash conditions, increasing the risk of injury. As a precaution, owners should not use the rear seat left and center seating positions until the remedy is performed.
Correction	Dealers will replace the rear seat cushion frame.

#### **Parts**

Quantity	Part Name	Part No.
1	Frame Assembly – Rear Seat	86797328
3	Rear Seat Cushion Frame Retainer	20823966

Important: Due to limited initial parts availability, dealers are encouraged not to order recall parts for use as shelf stock. Parts may have quantity limiters in effect.

### **Warranty Information**

Labor Operation	Description	Labor Time	Trans. Type	Net Item
9107108	Rear Seat Cushion Frame Replacement	1.6	ZFAT	N/A
9107109	Floor Plan Reimbursement – NEW INVENTORY ONLY	N/A	ZFAT	*
9107110	Working Capital Assistance Program Reimbursement – USED INVENTORY ONLY	N/A	ZFAT	**

Note: To avoid having to "H" route the floor plan / WCAP transaction for approval, it must be submitted prior to the repair transaction.

# N232425220 Incorrect Weld on Rear Seat Belt Anchorage



#### Floor Plan Reimbursement - NEW INVENTORY ONLY

\* USA & Canada Dealers Only – For vehicles eligible for floor plan reimbursement, the amount should be submitted in Net Item/Miscellaneous. This amount should represent the product of the vehicle's average daily interest rate (see table below) multiplied by the actual number of days the vehicle was in dealer inventory and not available for sale. This reimbursement is limited to the number of days from the date of the stop delivery message (November 22, 2023) to the date the repair is completed, and the vehicle is ready for sale (not to exceed 50 days).

	Floor Plan Reimbursement Amount	
Vehicle	USA	Canada
2023 Cadillac LYRIQ	\$15.58	N/A
2024 Cadillac LYRIQ	\$16.33	\$12.29

## Working Capital Assistance Program (WCAP) Reimbursement - USED INVENTORY ONLY

Note: USA & Canada Only - To avoid having to "H" route the WCAP transaction for approval, it must be submitted prior to the repair transaction.

Important: The WCAP ZSET transaction labor code, 9800120, provided in the dealer message sent on December 7, 2023 (USA) or December 6, 2023 (Canada), must have been submitted prior to the submittal of the ZFAT transaction labor code or the claim will reject.

\*\* USA & Canada Dealers Only - For vehicles eligible under the Working Capital Assistance Program, the amount should be submitted in Net Item/Miscellaneous. This amount has been calculated to a daily value for the days that the vehicle was in used dealer inventory and not available for sale. This reimbursement is limited to the number of days from the date of the stop sale/stop delivery order (November 22, 2023) to the date the inspection or repair closed the recall bulletin (not to exceed 50 days).

	Working Capital Assistance Program Reimbursement Amount		
Vehicle	USA	Canada	
2023 Cadillac LYRIQ	\$22.63	\$20.03	
2024 Cadillac LYRIQ	\$27.75	\$26.10	

### **Service Procedure**

1. Replace the Rear Seat Cushion Frame. Refer to Rear Seat Cushion Frame Replacement in SI.

Dealer Responsibility - For USA & Export (USA States, Territories, and Possessions)

It is a violation of Federal law for a dealer to deliver a new motor vehicle or any new or used item of motor vehicle equipment (including a tire) covered by this notification under a sale or lease until the defect or noncompliance is remedied.

The US National Traffic and Motor Vehicle Safety Act provides that each vehicle that is subject to a recall of this type must be adequately repaired within a reasonable time after the customer has tendered it for repair. A failure to repair within sixty days after tender of a vehicle is prima facie evidence of failure to repair within a reasonable time. If the condition is not adequately repaired within a reasonable time, the customer may be entitled to an identical or reasonably equivalent vehicle at no charge or to a refund of the purchase price less a reasonable allowance for depreciation. To avoid having to provide these burdensome remedies, every effort must be made to promptly schedule an appointment with each customer and to repair their vehicle as soon as possible. In the recall notification letters, customers are told how to contact the US National Highway Traffic Safety Administration if the recall is not completed within a reasonable time.

## **Dealer Responsibility** – All

All new, used, GM Certified Pre-Owned (CPO), courtesy transportation vehicles, dealer shuttle vehicles, CarBravo, etc. in dealers' possession and subject to this recall must be held and inspected/repaired per the service procedure of this bulletin before customers take possession of these vehicles. Involved vehicles must be held and not delivered to customers, dealer-traded, released to auction, used for demonstration, or any other purpose.

All GM Certified Pre-Owned (CPO) vehicles currently in the dealers' inventory within the SHIFT Digital system will be de-certified and must be held and remedied per the service procedure in this bulletin. Upon submitting an accepted/paid warranty transaction in the Global Warranty Management (GWM) system, the vehicle can be re-certified for sale within the SHIFT Digital system, or once again be used in the Courtesy Transportation Program.

Dealers are to service all vehicles subject to this recall at no charge to customers, regardless of mileage, age of vehicle, or ownership, from this time forward.

## N232425220 Incorrect Weld on Rear Seat Belt Anchorage



Customers who have recently purchased vehicles sold from your vehicle inventory, and for which there is no customer information indicated on the dealer listing, are to be contacted by the dealer. Arrangements are to be made to make the required correction according to the instructions contained in this bulletin. A copy of the customer letter is provided in this bulletin for your use in contacting customers. Recall follow-up cards should not be used for this purpose, since the customer may not as yet have received the notification letter.

In summary, whenever a vehicle subject to this recall enters your vehicle inventory you must take the steps necessary to ensure the program correction has been made before selling the vehicle. In addition, for vehicles entering your facility for service, you are required to ensure the customer is aware of the open recall and make every reasonable effort to implement the program correction as set forth in this bulletin prior to releasing the vehicle.

### Dealer Reports - For USA & Export

For dealers with involved vehicles, a listing has been prepared and will be available through GM GlobalConnect Maxis Field Action Reports or sent directly to export dealers. The Inventory tab of the dealer reports will contain VINs that apply to this recall. This information is intended to assist dealers with the **PROMPT COMPLETION** of these vehicles. The Customer In-Service tab will contain customer names and addresses from Motor Vehicle Registration Records. The use of such motor vehicle registration data for any purpose other than follow-up necessary to complete this recall may be a violation of law in several states.

## Courtesy Transportation – For USA & Canada

Courtesy transportation is available for customers whose vehicles are involved in a product program and still within the warranty coverage period. See General Motors Service Policies and Procedures Manual for courtesy transportation program details.

#### **Customer Notification**

USA & Canada - General Motors will notify customers of this recall on their vehicle (see copy of customer letter included with this bulletin).

Export - Letters will be sent to known owners of record located within areas covered by the US National Traffic and Motor Vehicle Safety Act. For owners outside these areas, dealers should notify customers using the attached sample letter.



## N232425220 Incorrect Weld on Rear Seat Belt Anchorage





# IMPORTANT SAFETY RECALL

January 2024

This notice applies to your vehicle, VIN:	
, , , , , , , , , , , , , , , , , , , ,	

Dear General Motors Customer:

This notice is sent to you in accordance with the National Traffic and Motor Vehicle Safety Act.

General Motors has decided that a defect, which relates to motor vehicle safety, exists in certain 2023 and 2024 model year Cadillac LYRIQ vehicles. As a result, GM is conducting a safety recall. We apologize for this inconvenience. However, we are concerned about your safety and continued satisfaction with our products.

## IMPORTANT

- Your vehicle is involved in GM recall N232425220.
- Schedule an appointment with your GM dealer.
- This service will be performed for you at **no charge**.
- As a precaution, owners should not use the rear seat left (driver side) and center seating positions until the remedy is performed.

# Why is your vehicle being recalled?

These vehicles may contain a rear seat belt bracket that was improperly welded to the seat frame by the seat frame supplier. This bracket provides seat belt anchor points for both the rear left and rear center seating positions. A rear seat belt bracket that is not properly welded to the seat frame may not perform as intended in certain crash conditions, increasing the risk of injury. As a precaution, owners should not use the rear seat left and center seating positions until the remedy is performed.

#### What will we do?

Your GM dealer will replace the rear seat cushion frame. This service will be performed for you at **no charge**. Because of service scheduling requirements, it is likely that your dealer will need your vehicle longer than the service correction time of approximately one hour and 45 minutes.

# What should you do?

You should contact your GM dealer to arrange a service appointment as soon as possible.

When scheduling your appointment, confirm with the dealer that they are an EV certified dealer.

# Do you have questions?

If you have any questions or concerns that your dealer is unable to resolve, please contact the EV Concierge at 1-844-EV-CADILLAC (1-833-382-2345) (TTY 711 / 1-800-833-2438).

For the hearing or speech impaired, please contact our Customer Assistance Center using the Telecommunication Relay Service by dialing 711 then providing the appropriate Customer Assistance Center number for your vehicle.

Division	Number	Text Telephones (TTY)
Cadillac LYRIQ	1-844-EV-CADILLAC	711 / 1-800-833-2438
	(1-844-382-2345)	711/1-800-833-2438
Puerto Rico – English	1-866-467-9700	
Puerto Rico – Español	1-866-467-9700	
Virgin Islands	1-866-467-9700	

If after contacting your dealer and the Customer Assistance Center, you are still not satisfied we have done our best to remedy this condition without charge and within a reasonable time, you may wish to write the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue, SE, Washington, DC 20590, or call the toll-free

# N232425220 Incorrect Weld on Rear Seat Belt Anchorage



Vehicle Safety Hotline at 1.888.327.4236 (TTY 1.800.424.9153), or go to http://www.nhtsa.gov. The National Highway Traffic Safety Administration Campaign ID Number for this recall is 23V785.

Federal regulation requires that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days.

Regina A. Carto Vice President Global Product Safety and Systems

GM Recall: N232425220