

R23CU: Right Front Barrier Securement

Models Affected: Certain 2015-2025 Model Year All American Rear Engine School and Non-School Buses

Issue: The installation of the front restraining barrier on the right-hand side behind the entrance door in certain All American Rear Engine School and Non-School Buses may not satisfy the requirement of FMVSS 222.

Corrective Action: Remove existing barrier securement hardware and replace with updated hardware, per instructions below

WARNING: Always follow all Federal, State, Local and Shop safety standards and use proper safety equipment, and thoroughly read and understand all instructions before performing these procedures. Park bus on level surface, apply parking brake, turn off ignition key, and chock wheels.

Component Code: 70-300-118

SRT: 0.2

Parts/Items Needed:

Item	Description	Part number	Quantity
1	CAPSCREW,HEX,FLG,5/16-18X4.50,GRD5,BLACK ZN	01542463	1
2	NUT,HEX HD,5/16-18,FLG PRVG TORQ,GR F,YDICH	01480433	1
3	WASHER,1.25 X 2.00 X 0.25 W/0.437 HOLE	10000930	1

Instructions:

1. Remove fastener highlighted in Fig 1.





R23CU: Right Front Barrier Securement

2. Install new bolt, washer, and locknut per Fig 2. Torque to 18-20 Ft-Lbs

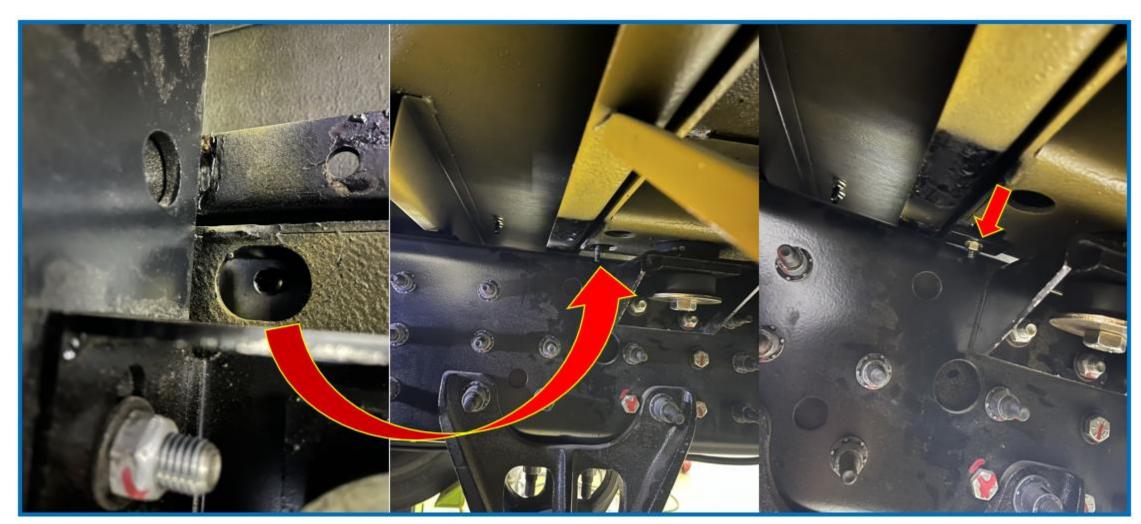


FIG 2