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Ford Motor Company P. O. Box 1904 Dearborn, Michigan 48121

October 18, 2023

TO: All U.S. Ford and Lincoln Dealers

SUBJECT: NEW VEHICLE DEMONSTRATION / DELIVERY HOLD

Compliance Recall 23C24

Certain 2023 Model Year F53/F59 Stripped Chassis SDLC Module Waterlogged during Engine Rework

REF: NEW VEHICLE DEMONSTRATION / DELIVERY HOLD - Advance Notice

Compliance Recall 23C24

Certain 2023 Model Year F53/F59 Stripped Chassis

SDLC Module Waterlogged during Engine Rework – July 24, 2023

AFFECTED VEHICLES

Vehicle	Model Year	Assembly Plant	Build Dates
F53/F59 Stripped Chassis	2023	Detroit Chassis	July 14, 2022 through March 29, 2023.

US population of affected vehicles: 5,558. Affected vehicles are identified in OASIS and FSA VIN Lists.

REASON FOR THIS COMPLIANCE RECALL

Some of the affected vehicles may not conform to the requirements specified by Federal Motor Vehicle Safety Standard (FMVSS) No. 101, Controls and Displays, and FMVSS No. 105, Hydraulic and Electric Brake Systems. Affected vehicles have a Smart Data Link Connector module that may have been exposed to moisture, potentially leading to corrosion in the module, connector, and wire harness. The resulting corrosion may interfere with the vehicle's Controller Area Network (CAN) communication. As a result, the Instrument Panel Cluster may be inoperative when installed by the vehicle upfitter or another vehicle modifier. An inoperative Instrument Panel Cluster does not provide safety-related information to the driver and increases the risk of a crash.

SERVICE ACTION

Before demonstrating or delivering any new in-stock vehicles involved in this recall, dealers are to replace the SDLC module and splice in the pigtail connector. If corrosion is present on the wires beyond the splicing point, which is approximately the first 30 cm of the wire harness, the dealership should replace the entire wire harness. If the rubber cover for the SDLC connector is missing, it also will be replaced. For new vehicle storage guidelines, refer to EFC13033, Storage Guidelines for New Vehicles.

OWNER NOTIFICATION MAILING SCHEDULE

Owner letters are expected to be mailed the week of October 30, 2023. Dealers should repair any affected vehicles that arrive at their dealerships, whether or not the customer has received a letter.

PLEASE NOTE:

Federal law requires dealers to complete this recall service before a new vehicle is delivered to the buyer or lessee. Violation of this requirement by a dealer could result in a civil penalty of up to \$26,315 per vehicle. Correct all vehicles in your new vehicle inventory before delivery.

ATTACHMENTS

- Administrative Information
- Labor Allowances and Parts Ordering Information
- Technical Instructions
- Mobile Service Repair Assessment
- Owner Notification Letters
- Recall Reimbursement Plan

QUESTIONS & ASSISTANCE

For questions and assistance, contact the Special Service Support Center (SSSC) via the SSSC Web Contact Site. The SSSC Web Contact Site can be accessed through the Professional Technician System (PTS) website using the SSSC link listed at the bottom of the OASIS VIN report screen or listed under the SSSC tab.

Sincerely,

Stacy L. Balzer

MOBILE SERVICE REPAIR ASSESSMENT LEVEL

- All repairs in this program have the following assessment level.:
 - Not a Mobile Service Repair

OASIS ACTIVATION

OASIS was activated on July 24, 2023

FSA VIN LISTS ACTIVATION

FSA VIN Lists were available through https://web.fsavinlists.dealerconnection.com on July 24, 2023. Owner names and addresses will be available by October 18, 2023.

NOTE: Your FSA VIN Lists may contain owner names and addresses obtained from motor vehicle registration records. The use of such motor vehicle registration data for any purpose other than in connection with this recall is a violation of law in several states, provinces, and countries. Accordingly, you must limit the use of this listing to the follow-up necessary to complete this recall.

SOLD VEHICLES

- Ford has not issued instructions to stop selling/delivering or driving used vehicles under this
 compliance recall. Owners should contact their dealers for an appointment to have their
 vehicles remedied as soon as practicable.
- Immediately contact any of your affected customers whose vehicles are not on your VIN list but are identified in OASIS. Give the customer a copy of the Owner Notification Letter (when available) and schedule a service date.
- Correct other affected vehicles identified in OASIS which are brought to your dealership.
- Dealers are to prioritize repairs of customer vehicles over repairs of new and used vehicle inventory.

STOCK VEHICLES

- Correct all affected units in your new vehicle inventory before delivery.
- Use OASIS to identify any affected vehicles in your used vehicle inventory.

DEALER-OPERATED RENTAL VEHICLES

The Fixing America's Surface Transportation (FAST) Act law effective June 2016 prohibits a rental company from selling, renting, or leasing vehicles subject to a safety or compliance recall. Please consult your legal counsel for legal advice.

BRANDED / SALVAGED TITLE VEHICLES

Affected branded / salvaged title vehicles are eligible for this recall.

RENTAL VEHICLES

Rental vehicles are not approved for this program.

PICK-UP AND DELIVERY- Participating Dealers

Dealers participating in the Remote Experience Program:

 Refer to EFC12071, 2023 Remote Experience Program, Pickup & Delivery (PDL) Offset section for additional details.

ADDITIONAL REPAIR (LABOR TIME AND/OR PARTS)

Additional repairs identified as necessary to complete the FSA should be managed as follows:

- For related damage and access time requirements, refer to the Warranty and Policy Manual / Section 6 – Ford & Lincoln Program Policies / General Information & Special Circumstances for FSAs / Related Damage.
- For vehicles within new vehicle bumper-to-bumper warranty coverage, no SSSC approval is required, although related damage must be on a separate repair line with the "Related Damage" radio button checked.
 - o Ford vehicles 3 years or 36,000 miles
- For vehicles outside new vehicle bumper-to-bumper warranty coverage, submit an Approval Request to the SSSC Web Contact Site before completing the repair.

CLAIMS PREPARATION AND SUBMISSION

- Claim Entry: Enter claims using Dealer Management System (DMS) or One Warranty Solution (OWS) online.
 - When entering claims, select claim type 31: Field Service Action. The FSA number 23C24 is the subcode.
 - For additional claims preparation and submission information, refer to the Recall and Customer Satisfaction Program (CSP) Repairs in the OWS User Guide.
- Related Damage/Additional labor and/or parts: Must be claimed as Related Damage on a separate repair line from the FSA with the same claim type and subcode as described in Claim Entry above.

IMPORTANT: Click the Related Damage Indicator radio button.

- Pickup & Delivery:
 - Dealers participating in the Remote Experience Program
 - Refer to EFC12071, 2023 Remote Experience Program, Pickup & Delivery (PDL) Offset section for additional details.
- Provision for Misc. Expense: Sublet Allowances for 23C24D.
 - Program Code: 23C24Misc. Expense: OTHER
 - Amount: Actual cost up to \$469

Labor Allowances and Parts Ordering InformationPage 1 of 4

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LABOR ALLOWANCES

Description	Labor Operation	Labor Time	
Look up wire harness part number (14401) using Ford E-cat – If part number required equals PU9Z-14401-F, PU9Z-14401-G or PU9Z-14401-J do not proceed with inspection and claim this labor operation. These part numbers will not be available until November. This labor operation will not close the recall.	23C24AA	0.2 Hours	
PASS – Measure, cut, inspect wires, replace GWM pig tail (crimp and heat shrink 12 joints) and replace GWM - includes battery disconnect	23C24B	2.0 Hours	
DOES NOT PASS – Measure, cut, inspect wires, replace GWM and main wire harness, includes battery disconnect (can be claimed with either D or E)	23C24C	0.7 Hours	
Complete main harness replacement (M-time) – Built up Chassis (can be claimed with C)	MT23C24D	Up to 5.0 Hours	
Complete main harness replacement (M-time) – Stripped Chassis (can be claimed with C)	MT23C24E	Up to 0.7 Hours	
Time allowed to contact SSSC to order k-coded parts	23C24ZZ	0.2 Hours	

PARTS REQUIREMENTS / ORDERING INFORMATION

Special Program Part Ordering: To place an order for SDLC Modules, Wire Assemblies, Connectors, Wire Harness Tape and Main Wire Harnesses submit a VIN-specific Part Order contact via the SSSC Web Contact Site.

Please verify the correct 14401 harness part number based on the VIN.

Part Number	Description	Order Quantity	Claim Quantity
PU9Z-14F642-A	Module-Smart Data Link, Gateway Module (GWM)	1	1
FU2Z-14S411-ALB	Wire Assy, 24 Cavity	1	1
F4SZ-14N003-HA	Connector (Rubber Cover)	1	1
NA1837X	Rotunda Cloth Wire Harness Tape (Package of 6) – 1/10 roll needed per vehicle	.10	1
PU9Z-14401-A	 Wiring Assy-Main (Commercial) Less Special Equipment Package With Collision Mitigation System #2 OR With Step Van Ramp Package With Collision Mitigation System #2 	1	1
PU9Z-14401-B	 Wiring Assy-Main (Recreational) Less Special Equipment Package Less Collision Mitigation System With Electronic Stability Brake Control 	1	1
PU9Z-14401-C	 Wiring Assy-Main (Commercial) With Step Van Ramp Package Less Collision Mitigation With Electronic Stability Brake Control OR Less Special Equipment Package Less Collison Mitigation System With Electronic Stability Control 	1	1
PU9Z-14401-D	Wiring Assy-Main (Commercial) With BT Delivery Van Package Less Collision Mitigation System Electronic Stability Brake Control	1	1
PU9Z-14401-E	Wiring Assy-Main (Commercial) With BT Delivery Van Pack Collision Mitigation System #2	1	1
PU9Z-14401-H	Wiring Assy-Main (Recreational) Less Special Equipment System Less Collision Mitigation System Less Electronic Stability Brake Control	1	1

Dealers will be notified via a DOES II communication if circumstances warrant a change in part supply strategy and when open ordering resumes.

PARTS REQUIREMENTS / ORDERING INFORMATION

Special Program Part Ordering: To place an order for SDLC Modules and Main Wire Harnesses submit a VIN-specific Part Order contact via the SSSC Web Contact Site.

Please verify the correct 14401 harness part number based on the VIN.

Part Number	Description	Order Quantity	Claim Quantity
PU9Z-14401-F	 Wiring Assy-Main (Commercial) With Step Van Ramp Package Less Collision Mitigation System Less Electronic Stability Brake Control 	1	1
PU9Z-14401-G	 Wiring Assy-Main (Commercial) With BT Delivery Van Pack Less Collision Mitigation System Less Electronic Stability Brake Control 	1	1
PU9Z-14401-J	Wiring Assy-Main (Recreational) With Collision Mitigation System #2	1	1

The three parts numbers listed above are not available to order until November. Please monitor DOES II communication for part availability. Dealers will be notified via a DOES II communication if circumstances warrant a change in part supply strategy and when open ordering resumes.

DEALER PRICE

For the latest prices, refer to DOES II.

PARTS RETENTION, RETURN, & SCRAPPING

Follow the provisions of the Warranty and Policy Manual, Section 1 - WARRANTY PARTS RETENTION AND RETURN POLICIES. If a replaced part receives a scrap disposition, the part must be scrapped by all applicable local, state, and federal environmental protection and hazardous material regulations. Federal law prohibits selling motor vehicle parts or components that are under safety, compliance, or emissions recall.

EXCESS STOCK RETURN

The excess stock returned for credit must have been purchased from Ford Customer Service Division by Policy Procedure Bulletin 4000.

REPLACED FSA PARTS INSPECTION AND SIGN OFF

Effective March 1^{st,} 2021, all parts replaced as part of an FSA repair with a repair order open date of March 1^{st,} 2021, or later must be inspected and signed off on the repair order by a member of your dealer fixed operations management team or an employee of the task has been delegated to. If the task is to be delegated to a non-management employee, the employee needs to be someone other than the technician who completed the repair and needs to understand the importance of completing this task consistently and accurately.

- All parts replaced as part of an FSA repair should be returned to the parts department following the Warranty Parts Retention and Return Policies.
- Inspect the replaced parts to verify the FSA repair was completed.
- If the FSA repair is found to be complete, the designated employee signs the repair order line
 or parts return stamp area (electronic or hand signed) for the FSA repair indicating the parts
 were inspected and validated to have been replaced.
- After the parts have been inspected, they should be handled based on the guidance in the
 parts status report in the Online Warranty System (Hold, Return, CORE, Scrap, etc.). Please
 visit FMCDEALER > PARTS & SERVICE > WARRANTY ADMINISTRATION & WARRANTY
 PARTS RETURN for the latest Immediate Scrap List information.
- This process is subject to review during warranty audits for FSA repairs with a repair order open date of March 1^{st,} 2021, or later. Any eligible FSA claims requiring parts replacement found not to have been inspected and signed off during a warranty audit will be subject to chargeback and consideration for enrollment into the Dealer Incomplete Recall Repair Process.

Note: Other approvals (electronic or handwritten) for add-on repair lines, dealer-owned vehicle repairs, and repeat repairs do not qualify as FSA parts inspection approvals. The post-repair FSA parts inspection process (electronic or handwritten) is independent of other warranty approval requirements. The approval by the designated employee implies that the FSA parts were found to be replaced and must be able to be identified on the Repair Order. If multiple FSAs require approval on a single Repair Order, each applicable occurrence will require individual post-repair approval by the designated employee.

CERTAIN 2023 MODEL YEAR F-59 AND F-53 CHASSIS VEHICLES — GATEWAY MODULE REPLACEMENT

SERVICE PROCEDURE

This procedure is different from the Workshop Manual (WSM). Follow Technical Instructions carefully.

1. Look up the 14401 GWM harness part number using Ford Electronic Parts Catalogue (E-Cat) through Professional Technician System (PTS). Does E-Cat show the required replacement harness for this vehicle is either one of the part numbers shown below?

> PU9Z-14401-F PU9Z-14401-G

PU9Z-14401-J

YES - The GWM harness is on back order, **DO NOT** perform this repair at this time. Recall remains open.

NO - Proceed to Step 2.

NOTE: Perform Programmable Module Installation (PMI) as a new module will be installed.

- 2. Remove the gateway module (GWM). Follow the Workshop Manual (WSM) procedures in Section 418-00.
- 3. Disconnect the battery ground cable. Follow the WSM procedures in Section 414-01.
- 4. Measure and mark 8 inch (200 mm) from the back of the GWM electrical connector. Cut the harness on the measurement mark. See Figure 1.

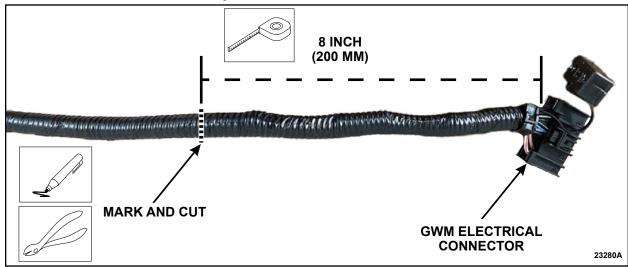


FIGURE 1

5. Remove 2 inches (51mm) of tape and convolute from the cut end of the wire harness. See Figure 2.

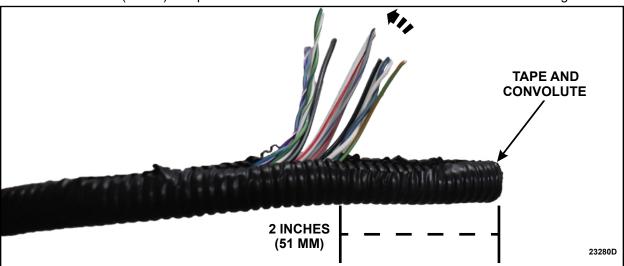


FIGURE 2

- 6. Strip the 1/4 inch (6mm) of wire insulation off the wires within the harness. See Figure 3. Inspect the stripped wires for any signs of corrosion or greening. Was any signs of corrosion or greening present?.
 - **YES** Provide picture evidence of corrosion or greening to the Special Service Support Center (SSSC). Proceed to Step 7.
 - NO Proceed to Step 10.

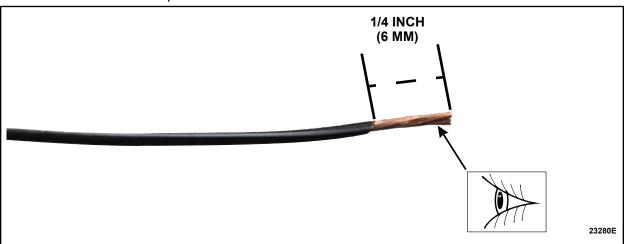


FIGURE 3

7. Replace the 14401 wire harness. See Figure 4.

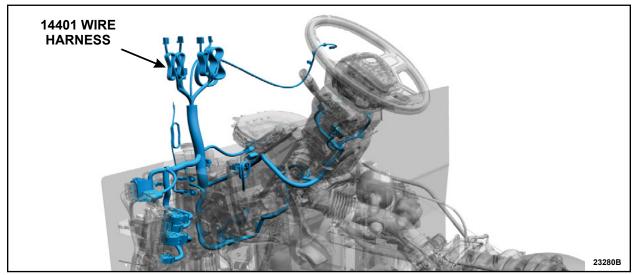


FIGURE 4

- 8. Connect the battery ground cable. Follow the WSM procedures in Section 414-01.
- 9. Install the *new* GWM. Follow the WSM procedures in Section 418-00. This completes the FSA.
- 10. On the replacement pigtail, measure 8 inch (200 mm) from the back of the connector and cut off the excess wire. See Figure 5.

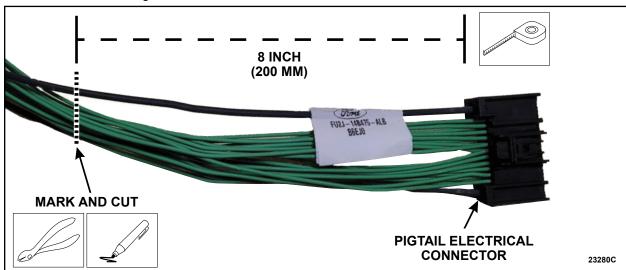


FIGURE 5

11. Identify Pin 19 and 20 on the GWM pigtail. Mark one of the wires using a piece of tape. See Figure 6.

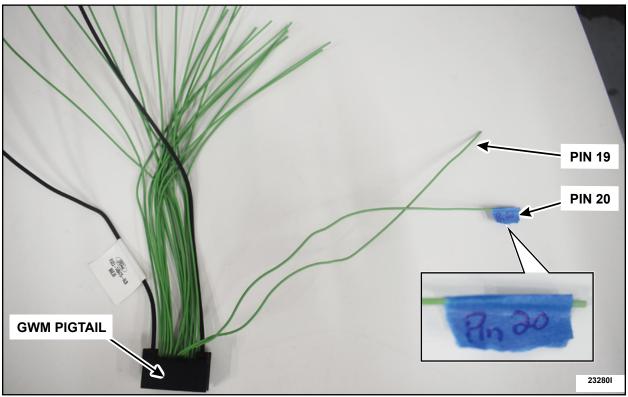


FIGURE 6

12. Measure 2 inch (50 mm) from the back of the GWM pigtail connector and apply a piece of electrical tape. See Figure 7.

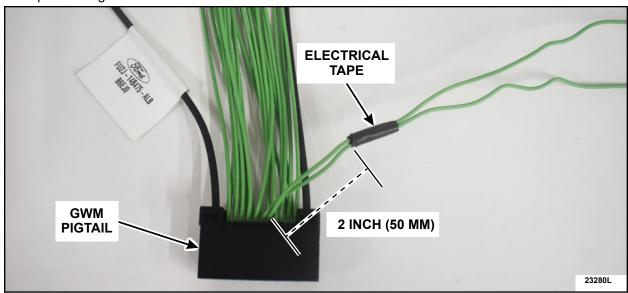


FIGURE 7

13. Twist pins 19 and 20 together working towards the splice end and stop leaving 3 inches (75 mm) of wire at the end of the pig tail. Apply a piece of electrical tape at the 3 inch (75 mm) mark. See Figure 8.

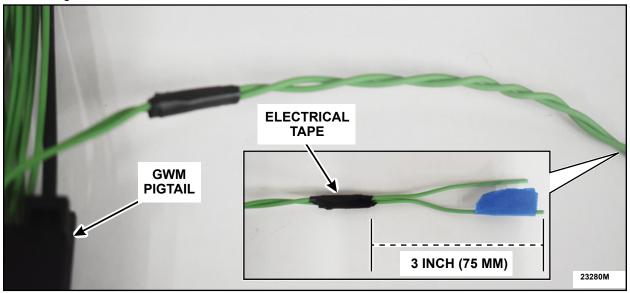
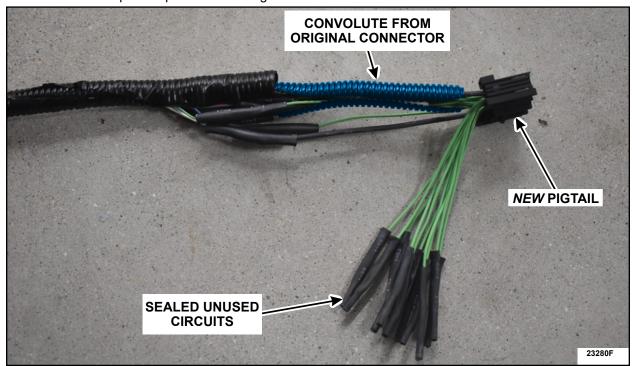


FIGURE 8

- 14. Repeat steps 10-12 for any other twisted circuits with in the GWM wire harness.
- 15. Using the original GWM connector as reference, install the pigtail following the instructions included.
- 16. Install the convolute from the original connector to the pigtail wiring the and wrap using Coroplast® 837 abrasion tape or equivalent. See Figure 9.



17. Install the convolute from the original connector to the *new* pigtail wiring the and wrap using Coroplast® 837 abrasion tape or equivalent. See Figure 10.

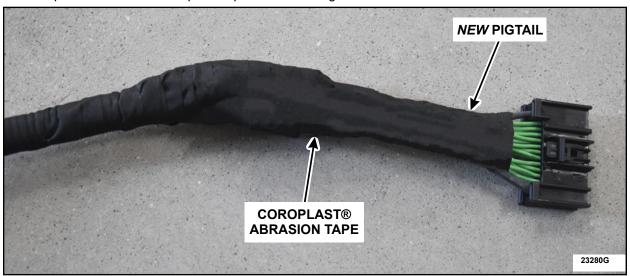


FIGURE 10

- 18. Connect the battery ground cable. Follow the WSM procedures in Section 414-01.
- 19. Install the new GWM. Follow the WSM procedures in Section 418-00. This completes the FSA.

IMPORTANT NOTE: Federal law prohibits selling motor vehicle parts or components that are under safety, compliance, or emissions recall. Unless a part is requested to be returned to Ford, all parts replaced under this FSA must be scrapped in accordance with all applicable local, state and federal environmental protection and hazardous material regulations. Refer to the Parts Retention, Return, & Scrapping section of the FSA dealer bulletin for further information.

Recall 23C24

Mobile Service Repair Assessment

Assessment levels have been identified to help determine the ease of performing eligible mobile service repairs for a Field Service Action (FSA) outside of the dealership service facility.

Dealer Bulletin

Within Attachment I of the dealer bulletin a mobile service repair assessment level(s) will be provided. These assessment levels have been determined using the amount of time, equipment and labor identified to perform the intended service action.

Assessment Levels

- Mobile Reprogramming
- Light Mobile Service
- Enhanced Mobile Service
- Advanced Mobile Service
- 🚳 Wheel and Tire Mobile Service
- Not a Mobile Service Repair

Description of each level that is used to determine the overall assessment.

- Mobile Reprogramming
 - Module Programming or similar type services
 - Minimum tools maybe required other than an IDS/FDRS setup
 - FDRS programming that requires internet connection (wi-fi or mobile hotspot)
 - Make sure vehicle has a charge port to ensure battery voltage is maintained during flashing of the module(s)
 - Repairs not greater than 1 hour in length (including time to wait for programming)

 Note: The location will need a charging station or wall box to maintain the 12-volt battery.
- Light Mobile Service
 - Interior repair procedures that do not require seat, dash, or headliner removal
 - Under hood repairs that do not require large component removal
 - Exterior repairs that do not require large component/panel removal
 - Repairs may require standard hand tools (Access to a Technician starter kit or similar)

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- - Enhanced Mobile Service

- A two-person process is required anytime a procedure requires work under the vehicle
- Brake Inspection and Brake Repair/Replacement
- Limited Suspension Component replacement (no alignment)
- Under Vehicle access for limited repairs (no large component removal)
- Vehicle Check Up VCU
- Pre-Delivery Inspection PDI
- Used Car Inspection/Presale Inspection
- May require floor jack, jack stands, and impact tools

Note: Wheel lock may be required.

- Advanced Mobile Service

- Fluid Exchange/Oil Change
- Light Repairs
- Brake Hydraulic Repairs

⊕ — Wheel and Tire Mobile Service

- Tire Removal from Wheel
- Tire Balancing
- Tire Repair

Note: Specialized Mobile Service unit and equipment including Tire balancer and Tire Changer required.

Not a Mobile Service Repair

- Large component removal
- BEV Battery Replacement
- Requires a vehicle hoist to complete the repair (more than inspection)
- Required vehicle alignment
- Requires significant vehicle disassembly
- Repairs greater than 2-3 hours
- Any repairs that require M-Time
- Includes a service procedure where the vehicle owner may be distressed about the state
 of their vehicle

Ford Motor Company Recall Reimbursement Plan for 23C24

Ford and Lincoln dealers are in the best position to quickly and efficiently process reimbursement requests. However, federal legislation requires all motor vehicle manufacturers to establish processes through which customers may seek recall reimbursement directly from the manufacturer or the dealers.

Regarding the specific reimbursement plan for Recall #23C24, owners who have paid for service to remedy the defect or noncompliance must have had that service performed before November 13, 2023. After this date, if repairs related to this recall are performed by a non-Ford repair facility in an emergency, customers must submit any refund requests through their dealership. As required by this federal regulation, Ford Motor Company submitted the details of its latest General Recall Reimbursement Plan in a letter to the National Highway Traffic Safety Administration (NHTSA) in May 2021. The following is the text of that letter and the Plan:

General Recall Reimbursement Plan

(As submitted to the NHTSA)

Pursuant to the requirements set forth in 49 CFR Part 573 and Part 577 of the Code of Federal Regulations, Ford Motor Company (Ford) is submitting required information pertaining to our general reimbursement plan for the cost of remedies paid for by vehicle owners before they are notified of a related safety recall.

Set forth below is Ford's general plan to reimburse owners and purchasers for costs incurred for remedies in advance of notification of potential safety-related defects or noncompliances pursuant to Part 573.6 (c)(8)(i). This plan has not changed since our May 5, 2021 submission.

Reimbursement Notification

Ford's notice to a vehicle owner in accordance with 49 CFR Part 577 will indicate that Ford is offering a refund if the owner paid to have service to remedy the defect or noncompliance prior to a specified ending date. In accordance with Part 573.13 (c)(2), this ending date will be defined as a minimum of ten calendar days after the date on which Ford mailed the last of its Part 577 notifications to owners and will be indicated in the specific reimbursement plan available to owners for an individual recall. This notice will direct owners to seek eligible reimbursement through authorized dealers or, at their option, directly through Ford at the following address:

Ford Motor Company P.O. Box 6251 Dearborn, MI 48121-6251

Ford notes that this rule allows for the identification of a beginning date for reimbursement eligibility. Under the rule, an owner who paid to remedy the defect or noncompliance prior to the identified beginning date would not be eligible for reimbursement. Ford generally has not established such a beginning date for reimbursement eligibility and does not presently anticipate changing this general policy. However, in any case where Ford determines a beginning date is appropriate, Ford will indicate that date in the owner notice. As permitted by 577.11(e), Ford may not include a reimbursement notification when all vehicles are well within the warranty period, subject to approval by the Agency.

Costs to be Reimbursed

For vehicles, reimbursement will not be less than the lesser of:

- The amount paid by the owner for the remedy that specifically addressed and was reasonably necessary to correct the defect or noncompliance that is the subject of the recall, or
- The cost of parts for the remedy (to be no more than the manufacturer's list retail price for authorized part(s), plus associated labor at local labor rates, miscellaneous fees (such as disposal of waste) and taxes.

For replacement equipment, reimbursement will be the amount paid by the owner for the replacement item (limited by the amount of the retail list price of the defective or noncompliant item that was replaced, plus taxes, where the brand or model purchased by the owner was different than the brand or model that was the subject of the recall). If the item of motor vehicle equipment was repaired, the reimbursement provisions identified above for vehicles will apply.

Ford notes that costs incurred by the owner within the period during which Ford's original or extended warranty would have provided for a free repair of the problem will not be eligible for reimbursement, as provided by Part 573.13 (d)(1).

Entities Authorized to Provide Reimbursement

Ford will continue to use authorized dealers to reimburse owners under the specific reimbursement plans for a particular recall and will encourage owners to pursue requests for reimbursement directly through dealers to expedite reimbursement. Ford will also provide a mailing address to which customers can, at their option, send requests for reimbursement directly to Ford, as previously noted. Requests for reimbursement sent directly to Ford may take up to 60 days to process. Whether the owner chooses to pursue reimbursement requests through a dealer or directly through Ford, the owner will be directed to submit the required documentation, upon which reimbursement eligibility will be determined.

Required Documentation

The reimbursement determination will depend upon the information provided by the customer. Consistent with Part 573.13 (d)(4) the following information must be submitted:

- Claimant name and address
- Vehicle make, model and model year
- Vehicle identification number (VIN) and, for replacement equipment, a description of such equipment or, for tires, the model, size and TIN (DOT code)
- Identification of the recall number (either the Ford recall number or the NHTSA recall number)
- Identification of the owner of the recalled vehicle at the time that the pre-notification remedy
 was obtained
- An original receipt for the pre-notification remedy that includes a breakdown of the amount for parts, labor, other costs and taxes, including costs for the replacement item. Where the receipt covers work other than to address the recall or noncompliance, Ford may require the claimant to separately identify costs that are eligible for reimbursement.
- If the remedy was obtained during the warranty repair did not correct the problem related to the recall

Failure to submit all the above information may result in denial of the reimbursement request.

Additional Information

The Part 577 required owner notice will provide a toll-free telephone number through which specific information about the reimbursement plan can be requested from Ford. This general reimbursement plan will be incorporated into notifications pursuant to Part 573.6 by reference. Information specific to an individual recall also may be incorporated into the Part 573.6 notification.