







Cleer Vision Window Repair

Bulletin Type:	Recall	Publication Date:	November 2023
Bulletin #(s):	23V-752 USA 2023-604 Canada	Make(s):	Jayco
Job Code(s):	9901596		White Hawk TT
Flat Rate(s):	9901596A .10 HR Cleer Vision Window Inspection 9901596B .25 HR Cleer Vision Window Inspection and Repair	Model(s):	26FK (4F), 27 RK (4G)
		Model Year(s):	2023-2024

Incident:	Window incorrectly marked as an exit window
Affected Units:	2023-2024 Jayco White Hawk TT
	Parts Kit Contents: 23V-752
	1 - Black Screen Pull Knob
	1 - #29 Drill Bit (Small)
Parts Kit: 23V-752	1 - Small Rivet
	1- Stick Handle
	2 - Large Rivets
	1 - #11 Drill Bit (Large)
Misc. Tools & Supplies:	Drill, Rivet Gun
Parts Return Information:	N/A

CLEER VISION WINDOW INSPECTION

 Figure 1 shows a 26FK White Hawk (4F) floorplan. Inspect the 48 x 36 window, shown by the red arrow. Proceed to the instructions if window has an exit window sticker and or red handle and red screen knob.



 Figure 2 shows a 27RK White Hawk (4G) floorplan. Inspect the 48 x 36 window, shown by the red arrow. Proceed to the instructions if window has an exit window sticker and or red handle and red screen knob.



CLEER VISION WINDOW REPAIR INSTRUCTIONS

Repair Kit Contents:

- 1 each Black Screen Pull Knob
- 1 each # 29 Drill Bit (small)
- 1 each Small Rivet
- 1 each Stick Handle
- 2 each large Rivets.
- 1 each # 11 Drill Bit (Large).



Replacing the Screen Knob:

1. Remove Screen from Window by pulling up on Red Knob

2. Turn Screen over and drill out small rivet using # 29 drill bit (small).

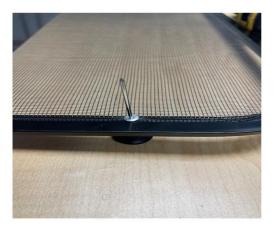
3. Remove Red Screen Pull Knob.



Replacing the Screen Knob:

1. Install Small Rivet into hole and place knob on rivet from backside.

2. Hold knob tight against screen frame and use rivet gun to clench rivet.



Replacing the handle assembly:

1. Depress Stick Handle latch and rotate Latch handle to straight out position.

2. Open window fully with latch handle no longer touching Stick Handle.

- 3. Drill out (2) large rivets with # 11 Drill Bit (large).
- 4. Remove Red Stick Handle.



Replacing the handle assembly:

1. Install new Black Stick Handle to bottom of bar using:

- (2)Large rivets from the bottom of the handle. Make sure the notch in the handle is facing toward the bottom of the window.
- Use rivet gun to clench rivets (2) while holding bracket tight to bar.
- Note: Please remove EXIT sticker
 Reassemble window



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903 South Main Street • P.O. Box 460 • Middlebury, IN 46540